

# WORK BOOK

DESIGN COLLECTION  
WOOD-BASED PANELS  
2025–2028



MADE IN GERMANY

**MAKE  
YOUR  
VISIONS  
WORK.**  
NATURALLY  
**SUSTAINABLE**

DUROPAL

thermopal

 **PFLEIDERER**



MAKE  
YOUR  
VISIONS  
WORK.  
NATURALLY  
SUSTAINABLE

# SUSTAINABLE ENGINEERED WOOD MATERIALS FOR NEW AND EXISTING BUILDINGS

You'll always find a stylish, functional solution from Pfleiderer. Use our wide product portfolio to perfectly realise your ideas. From furniture fabrication and interior design to structural construction elements!



The Pfleiderer WorkApp:  
Scan the QR code and discover  
details!



You can also learn more about our  
solutions online at **[pfleiderer.com](https://www.pfleiderer.com)**

<b>SUSTAINABILITY</b>	<b>4</b>
<b>DST-SYSTEM</b>	<b>6</b>
<b>QUALITY</b>	<b>8</b>
<b>SERVICE</b>	<b>10</b>
<b>DECORS</b>	<b>12</b>
<b>SURFACE TEXTURES</b>	<b>56</b>
<b>PRODUCTS</b>	<b>66</b>
XTreme Products	68
DeepFlow/SyncroFlow	102
OrganicBoard	107
DecoBoard	116
High-pressure laminates (HPL)	134
Compact laminates	144
HPL bonded boards	150
Worktops	165
Worktop accessories	174
Raw Panels	178
Fire protection	190



# SUSTAIN- ABILITY



## WE ARE COMMITTED TO THE UNITED NATIONS GLOBAL COMPACT

Those who rely on wood as a raw material rightly expect an environmentally conscious “green” material. At Pfleiderer we want to do full justice, to this to commodity, therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as the careful use of natural resources are permanent pillars of our corporate philosophy. Consistent circular economy and wood recycling at the highest technological level as well as independent evaluation of our procurement, production and logistics processes ensure that we optimally harmonise qualitative our ecological requirements ensuring that we offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

### CORPORATE LEVEL



### PRODUCT LEVEL

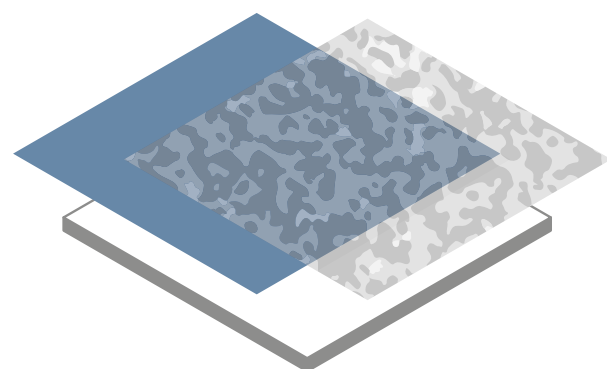


### BUILDING CERTIFICATES

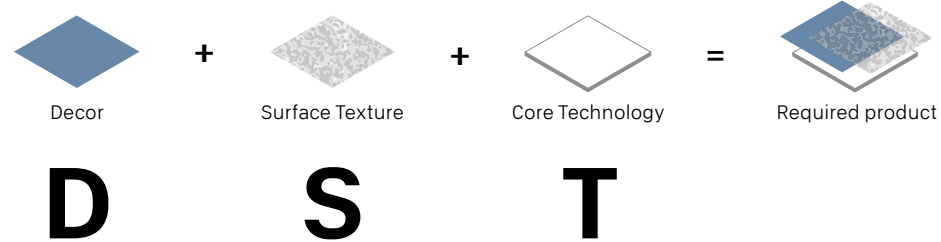


Learn more about our sustainability strategy:  
[pfleiderer.com/sustainability](https://pfleiderer.com/sustainability)





# DST SYSTEM



## DST – THE RIGHT PRODUCT FOR ALL AREAS OF USE

Individual combination of decors, surface textures and core technology to create direct coating or HPL products!



Use the digital product finder for decorative panels to find the perfect material in just a few steps.  
**[productfinder.pfleiderer.com](https://productfinder.pfleiderer.com)**





# QUALITY



## PRECISION AS A PRINCIPLE: **MADE IN GERMANY**

Pfleiderer is addressing the challenge of manufacturing top-quality wood-based materials with its traditional, meticulous approach to doing business. With integrated quality, environmental, energy and safety management systems, a corporate culture that is based on its values and independent certification audits along the entire value creation chain. With environmental management systems that are certified according to ISO EN 14001 and ISO 50001, certifications according to FSC® (license code: FSC® C011773) and PEFC (license code: PEFC/04-32-0828), and also as a member of Qualitäts-gemeinschaft Holzwerkstoffe, the German association of high-quality wood-based material manufacturers, we illustrate how much we value transparency for our customers and partners.



MADE IN GERMANY

## PIONEERING DETERMINATION **A BRAND WITH TRADITION**

Pfleiderer sets new standards when it comes to high-quality engineered wood materials with a particular focus on decorative products for furniture and interior design, exterior uses and proven structural wood construction solutions. Over 125 years of experience with the renewable wood material and a corporate philosophy that focuses strictly on sustainability make us the first choice for all trades, retailers, architects and planners who are looking for reliable solutions with groundbreaking added functional values to realise their ideas. As a German Standards "Brand of the Century" company, our standards and our commitment to quality and customer-orientation are particularly important to us.





# SERVICE

## STRONGER TOGETHER: FROM THE IDEA TO THE RESULT

Considered products provide the basis for us. However we support our partners far beyond that. Providing tailor-made solutions, making it easy for you to find the exact solution to meet your needs.

[sales@pfleiderer.com](mailto:sales@pfleiderer.com)



### APPLICATION BROCHURES



**Kitchen**  
[pfleiderer.com/kitchen](https://pfleiderer.com/kitchen)



**Doors**  
[pfleiderer.com/doors](https://pfleiderer.com/doors)



**Hospitality & Catering**  
[pfleiderer.com/hotel-hospitality](https://pfleiderer.com/hotel-hospitality)



**Shop & Exhibition**  
[pfleiderer.com/shop-exhibition](https://pfleiderer.com/shop-exhibition)



**Facade**  
[pfleiderer.com/facades-parapets](https://pfleiderer.com/facades-parapets)



**Health & Care**  
[pfleiderer.com/healthcare](https://pfleiderer.com/healthcare)



**Home & Living**  
[pfleiderer.com/home-living](https://pfleiderer.com/home-living)



**Office & Education**  
[pfleiderer.com/office-education](https://pfleiderer.com/office-education)



**Timber Construction**  
[pfleiderer.com/timber-construction](https://pfleiderer.com/timber-construction)



**Travel & Transport**  
[pfleiderer.com/travel-transport](https://pfleiderer.com/travel-transport)

### DIGITAL TOOLS



**WorkApp**  
[workapp.pfleiderer.com](https://workapp.pfleiderer.com)  
The quickest way to find the answers to all your decor-related questions.



**Digital Product Finder**  
[productfinder.pfleiderer.com](https://productfinder.pfleiderer.com)  
Use the digital productfinder to find the perfect material for your application in just a few steps.



**Façade Configurator**  
[pfleiderer.com/facade-configurator](https://pfleiderer.com/facade-configurator)  
To get to know the design options with our Duopal XTerior compact panels in more detail, we offer a façade configurator.



**Room Designer**  
[roomdesigner.pfleiderer.com](https://roomdesigner.pfleiderer.com)  
Combine all the decor collections in 26 different digital room layouts.



**Eco Product Insights**  
[pfleiderer.com/eco-product-insights](https://pfleiderer.com/eco-product-insights)  
100 % transparent sustainability: all information on certificates, emission classes and recycled wood content is available at a glance.



**Moodboard Tool**  
[moods.pfleiderer.com](https://moods.pfleiderer.com)  
Choose colours from any image you like, and receive suggestions for matching decors from our portfolio.



**3D-Viewer**  
[3d-viewer.pfleiderer.com](https://3d-viewer.pfleiderer.com)  
View our surface textures from all sides and in different lighting conditions in a true to life 360-degree visualisation to judge their effect.



**BIM-Data**  
[pfleiderer.com/bim](https://pfleiderer.com/bim)  
Simply transfer product information, decor and texture images into your digital project planning.



**Declarations of performance**  
[pfleiderer.com/declarations-of-performance](https://pfleiderer.com/declarations-of-performance)  
In this area, you'll find a digital version of all relevant declarations of performance.



# DECORS

**Ideas, that inspire**

Pfleiderer wood-based materials are available in an almost infinite variety of designs, which form the basis of our unique decors. Discover our full range – our colour worlds will offer inspiration, ideas and, above all: choice! Whether you are using a range of finely coordinated solid colours, imaginative patterns or highly authentic reproductions of wood, stone or other materials, we have over 300 decors to make your designs as attractive as possible!



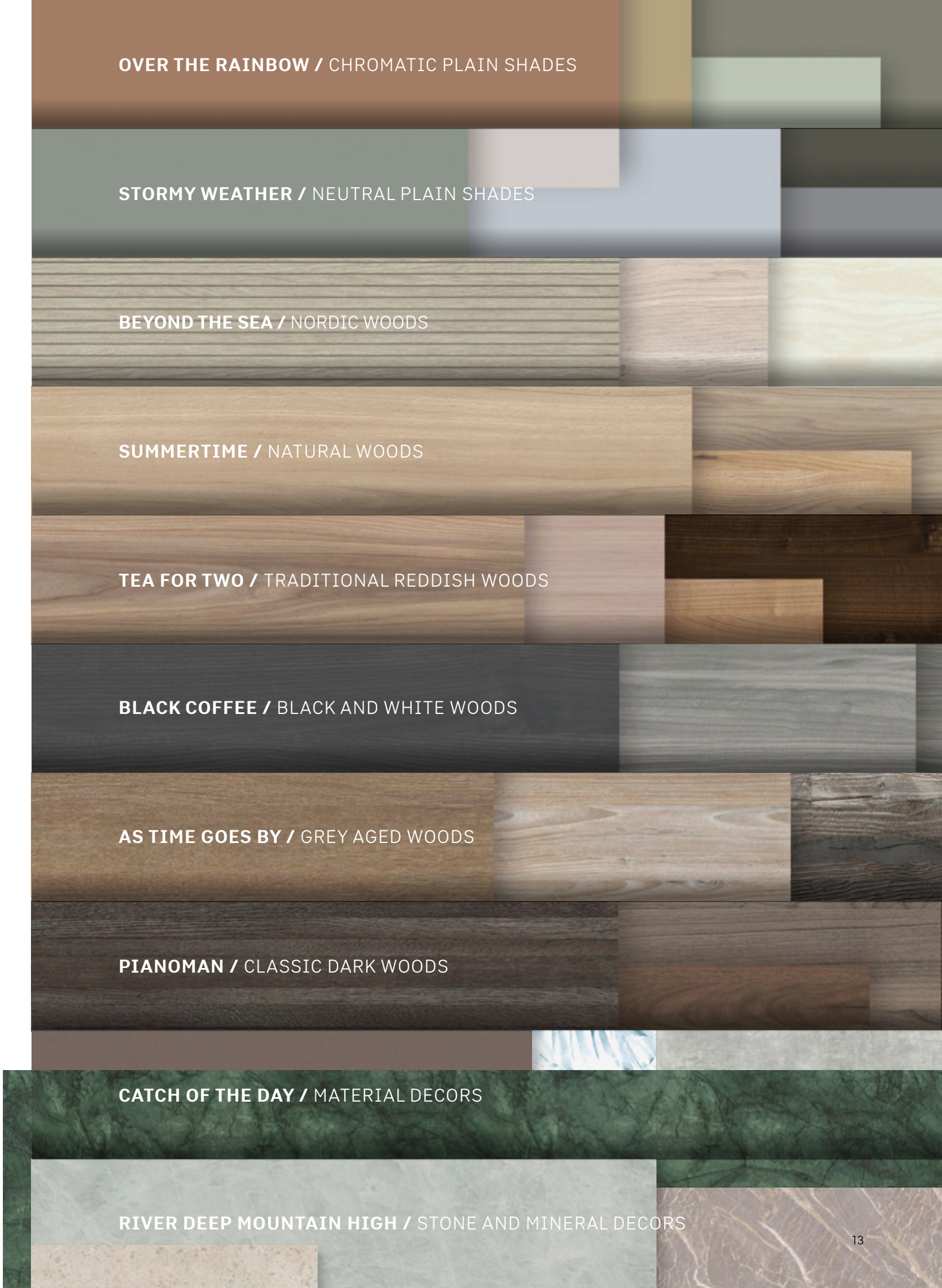
**The Pfleiderer WorkApp:**  
Scan the QR code and discover details!

**All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.**

100%

recycled wood content  
biogenic glue OrganicGlue  
healthier living environment

The majority of the DST-Express Collection are available as OrganicBoard Pure P2; all variants of the Design Collection are also available as Duropal Element Organic Pure P2 in the fast delivery programme.





OVER THE RAINBOW  
CHROMATIC PLAIN SHADES

The colours of the rainbow:  
Pastel, taupe and intensive  
colours in even gradation.

A	B	C	D	E	F	1
						
U16007 SD Light Beige	U11509 SD Magnolia	U11506 SD Ivory White	U17035 SD Lotus	U15007 SD Blossom	U17013 SD Mimosa	
						2
U15006 SD Joy	U15246 SD Mango	U16009 SD Golden Orange	U16051 SD Siena Red	U17005 SD Carmine Red	U17014 SD Hydrangea	
						3
U15194 SD Zinc Yellow	U15579 SD Egg Yolk Yellow	U16010 SD Orange	U16166 SD Salsa	U17008 SD Ruby Red	U17019 SD Cranberry	
						4
U15115 SD Gorse Yellow	U15008 SD Caramel	U16012 SD Antelope	U17271 SD Oxide Red	U17031 SD Bordeaux	U17141 SD Orchidea	
						5

						6
U15009 SD Desert	U15559 SD Pastel Yellow	U15133 SD Stone Grey	U16037 SD Powder	U16066 SD Amy	U17501 SD Rose	
						7
U15010 SD Dijon	U16067 SD Inca	U15190 SD Cuvo	U16179 SD Cuba Libre	U17040 SD Blush	U17505 SD Plum	
						8
U15011 SD Torrone	U16068 SD Hazel	U15193 SD Cuando	U17012 SD Coco	U17054 SD Burgundy	U17500 SD Royal Blue	

OVER THE RAINBOW  
CHROMATIC PLAIN SHADES

G	H	I	J	K	L	1
						
U18003 SD Crystal Blue	U18067 SD Pastel Blue	U18503 SD Trinity	U19003 SD Cadiz	U19506 SD Lily	U19505 SD Citron	
						2
U18002 SD Water Blue	U18010 SD Cirrus	U18500 SD Patras	U19004 SD Saragossa	U19508 SD Chartreuse	U19509 SD Olive	
						3
U18068 SD Heaven Blue	U18011 SD Palander	U18008 SD Java	U19005 SD Jade	U19501 SD Granny Smith	U19500 SD Carambola	
						4
U18059 SD Gentian Blue	U18014 SD Stratus	U18576 SD Ocean	U19028 SD Racing Green	U19502 SD Lime	U15110 SD Iguana	
						5

						6
U18029 SD Horizon	U18079 SD Pacific	U18505 SD Lagoon	U19006 SD Mint	U19015 SD Spearmint	U19503 SD Avocado	
						7
U18001 SD Sky Blue	U18074 SD Atlantic	U18502 SD Bristol	U19007 SD Agave	U19014 SD Sage	U19515 SD Taiga	
						8
U18004 SD Dark Blue	U18006 SD Skagerrak	U18501 SD Fjord	U19008 SD Labrador	U19504 SD Zucchini	U19522 SD Pine	

All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.  
Stock programmes and availability can be found in the tables on pages 28–55.



STORMY WEATHER  
NEUTRAL PLAIN SHADES

Warm, neutral and cool shades of grey  
and white in numerous nuances form  
the passe-partout for all materials.

A	B	C	D	E	F	1
				<b>U11027 SD</b> Icy White	<b>U11209 SD</b> Royal White	
						2
				<b>W10100 SD</b> Interior White	<b>U12188 SD</b> Light Grey	
						3
				<b>U11102 SD</b> Chalk	<b>U12248 SD</b> Signal Grey	
						4
				<b>W10140 SD</b> Frontal White	<b>U12082 SD</b> Greyhound	
						5
				<b>W10410 SD</b> Opaque White	<b>U12146 SD</b> Shadow	
						6
				<b>U12043 SD</b> Glacier Blue	<b>U12257 SD</b> Graphite	
						7
				<b>W10227 SD</b> Silk White	<b>U12007 SD</b> Graphite Black	
						8
					<b>U12011 SD</b> Vulcano	

STORMY WEATHER  
NEUTRAL PLAIN SHADES



















G	H	I	J	K	L
<b>U12083 SD</b> Alabaster	<b>U11036 SD</b> Alpine White	<b>U16065 SD</b> Swan	<b>U11106 SD</b> Powder White	<b>U11026 SD</b> Crystal White	<b>U18031 SD</b> Gull
<b>U12204 SD</b> Manhattan	<b>U11523 SD</b> Ivory	<b>U11552 SD</b> Moon Grey	<b>U17509 SD</b> Hollyhock	<b>U11525 SD</b> Office White	<b>U12009 SD</b> Silver Grey
<b>U12115 SD</b> Platinum Grey	<b>U15331 SD</b> Beige Grey	<b>U12131 SD</b> Titanium Grey	<b>U12081 SD</b> Whisper	<b>U11500 SD</b> Grey White	<b>U12080 SD</b> Thunder
<b>U12290 SD</b> Anthracite Grey	<b>U16003 SD</b> Sand Beige	<b>U12168 SD</b> Cashmere	<b>U12044 SD</b> Dolphin Grey	<b>U12109 SD</b> Montana Grey	<b>U12010 SD</b> Platinum Grey
<b>U12018 SD</b> Basalt Grey	<b>U16001 SD</b> Sand Greige	<b>U16002 SD</b> Congo	<b>U16000 SD</b> Truffle Grey	<b>U12074 SD</b> Mud	<b>U18042 SD</b> Blue Shadow
<b>U12986 SD</b> Grey		<b>U12090 SD</b> Bora Grey	<b>U12091 SD</b> Sharky Grey	<b>U19024 SD</b> Reed Green	<b>U18044 SD</b> Smoke
<b>U12231 SD</b> Slate Grey	<b>U12233 SD</b> Metallic Black	<b>U12211 SD</b> Lava	<b>U12092 SD</b> Zonda Grey	<b>U19027 SD</b> Herb	<b>U18043 SD</b> Poseidon
<b>U12215 SD</b> Anthracite	<b>U12000 SD</b> Volcanic Black	<b>U17010 SD</b> Terra Brown	<b>U16058 SD</b> Be rooted!	<b>U19011 SD</b> Black Green	<b>U18028 SD</b> Black Blue

All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.  
Stock programmes and availability can be found in the tables on pages 28–55.


























BEYOND THE SEA  
NORDIC WOODS

Light Scandinavian style woods  
create a mood full of lightness  
and freshness.

A	B	C	D	E	1
					
<b>R55011 DU</b> Anderson Pine White	<b>R38017 NW</b> White Brushed Acacia	<b>R20410 RR/RO</b> Maryland Oak			
					2
<b>R55001 DU</b> Navarra Pine	<b>R27043 FL</b> Kiruna Maple	<b>R50094 NW</b> Nordic Teak			
					3
<b>R55072 FL</b> Willow White	<b>R27044 FL</b> Norway Maple	<b>R20457 NW</b> Connery Natural			
					4
<b>R55064 FL</b> Jerusalem Pine	<b>R27065 FL</b> Arlington Maple	<b>R20458 NW</b> Connery Truffle			
					5
<b>R24029 FL</b> Fjord Beech Light	<b>R27021 VV</b> Light Maple	<b>R20462 NW</b> Connery Fjord			
					6
<b>R55006 DU</b> Fano Pine White	<b>R27001 VV</b> Royal Maple	<b>R20463 NW</b> Connery Zucchini			

SUMMERTIME  
NATURAL WOODS

Summery look and naturalness:  
light woods, well-balanced shapes and  
craftsmanship communicate a friendly,  
uncomplicated atmosphere.

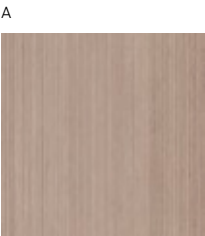
F	G	H	I	J	1
					
<b>R38002 RT/RU</b> Acacia	<b>R20453 RR/RO</b> Shelby Oak	<b>R24101 FL</b> Kajus Beech	<b>R27024 VV</b> Sycamore		
					2
<b>R20021 NW</b> Lindberg Oak	<b>R20383 NW</b> Pure Oak	<b>R34033 NW</b> Mountain Ash	<b>R24035 VV</b> Bloomed Beech		
					3
<b>R20095 NW</b> Milano Oak	<b>R20256 NW</b> Lorenzo Oak	<b>R37016 RR/RO</b> Salisbury Elm Natural	<b>R24006 VV</b> Altmuehl Beech		
					4
<b>R20119 NW</b> American Oak	<b>R20455 RR/RO</b> Balvenie Oak Sand	<b>R20485 RR/RO</b> Lucca Natural	<b>R24034 VV</b> Steamed Beech		
					5
<b>R20315 NW</b> Artisan Oak	<b>R20038 NW</b> Natural Chalet Oak	<b>R20100 NW</b> Style Oak Cinnamon	<b>R50030 FL</b> Spain Olive Light		
					6
<b>R20074 RT/RU</b> Bordeaux Oak Light	<b>R20391 NW</b> Nutmeg Bijoux Oak	<b>R20382 NW</b> Bijoux Oak			

All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.  
Stock programmes and availability can be found in the tables on pages 28–55.

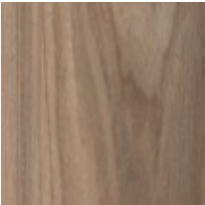


TEA FOR TWO  
TRADITIONAL  
REDDISH WOODS

Timeless elegance is created with warm, reddish wood and smooth silky or shiny surfaces.



**R48057 SE/SH**  
Natural Strada



**R37030 FL**  
Levisa



**R42006 FL**  
Havanna Cherry



**R30001 VV**  
Standard Walnut



**R42060 FL**  
Toulouse Cherry Light



**R42056 FL**  
Toulouse Cherry

BLACK COFFEE  
BLACK AND WHITE  
WOODS

Sober style, hard contrasts and the interplay between light and shape look sophisticated and stylish.



**R48005 RR/RO**  
Glamour Wood Light



**R48052 FL**  
Garbo



**R20380 NW**  
Moirée Oak



**R48058 SE/SH**  
Anthracite Strada



**R20454 RR/RO**  
Artisan Oak Anthracite



**R34032 FL**  
Portland Ash Black



1

2

3

4

5

6

AS TIME GOES BY  
GREY AGED WOODS

Striking grains, weathering, craftsmanship and historical references tell of past times.



**R20128 RT/RU**  
Sonoma Oak Light



**R20006 RT/RU**  
Sonoma Oak



**R20027 RT/RU**  
Pale Lancelot Oak



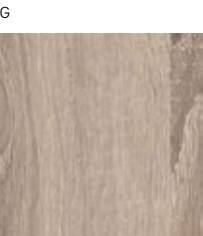
**R20286 NW**  
Italian Oak



**R37017 RR/RO**  
Salisbury Elm Grey



**R20351 NW**  
Flamed Wood



**R20039 RT/RU**  
Grey Sonoma Oak



**R20409 RR/RO**  
Artisan Oak Grey



**R20064 NW**  
Grey Mountain Oak



**R20031 RT/RU**  
Truffle Sonoma Oak



**R55089 DU**  
Oregon Pine



**R55004 DU**  
Ponderosa Pine

PIANOMAN  
CLASSIC DARK WOODS

Warm dark woods used in wellbalanced interiors communicate timeless quality, informality and modernity.



**R50095 NW**  
Laos Teak



**R20234 NW**  
Dark Springfield Oak



**R55087 DU**  
Valetta Pine



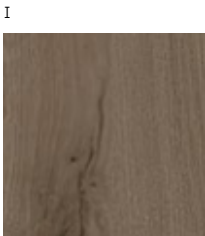
**R30157 NW**  
Caletta



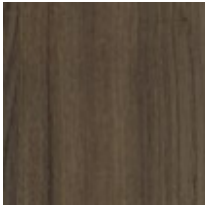
**R20404 NW**  
Dark Aberdeen



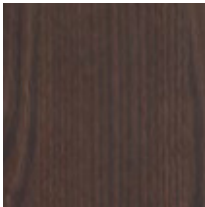
**R50004 RT/RU**  
Natural Sangha Wenge



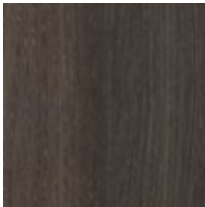
**R20456 RR/RO**  
Balvenie Oak Tobacco



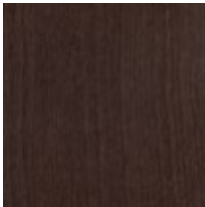
**R38000 NW**  
Chestnut



**R20020 RR/RO**  
Mocha Piemont Oak



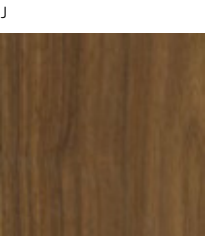
**R20065 NW**  
Dark Mountain Oak



**R20033 NW**  
Dark Oak



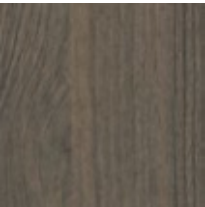
**R34024 FL**  
Portland Ash Dark



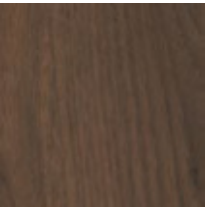
**R30011 NW**  
Madison Walnut



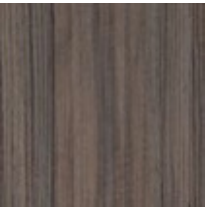
**R30013 NW**  
Altamira Walnut Dark



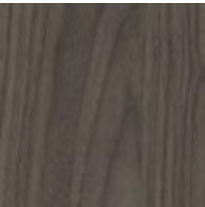
**R30159 NW**  
Preston



**R30135 NW**  
Okapi Walnut



**R30021 FL**  
Milano Walnut



**R30158 FL**  
Noce Giovanelli

1

2

3

4



















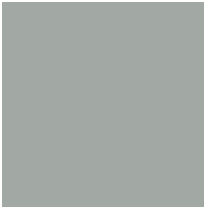



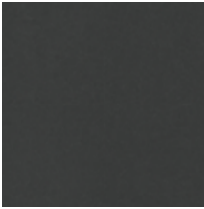



5

6



CATCH OF THE DAY  
MATERIAL DECORS

Metal, concrete, textile and graphic – materials and techniques that add character to every room and make it unique.









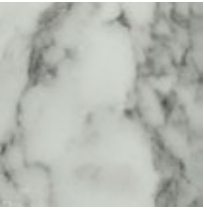
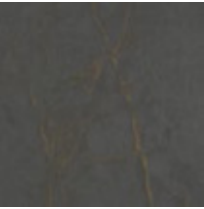
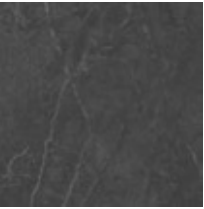
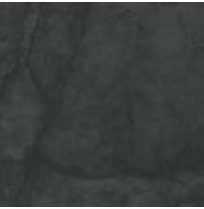
A	B	C	D	E	1
					
<b>F79030 SD</b> Diva	<b>F76023 VV</b> Brushed Aluminium		<b>F79028 SD</b> Bronze Piquée	<b>F79031 SD</b> Jungle Blue	
					2
<b>F76172 SE/SH</b> Alux Rose	<b>F76112 SE/SH</b> Inox Grey	<b>F76184 SD</b> Silver Mesh	<b>F76185 SD</b> Bronze Mesh		
					3
<b>F76160 SE/SH</b> Alux Champagne	<b>F76158 SE/SH</b> Alux Gold	<b>F70002 SD</b> Cava Beige	<b>F76110 SD</b> Kito Bronze		
					4
<b>F76171 SE/SH</b> Alux Violet	<b>F76159 SE/SH</b> Alux Caviar	<b>F70008 SD</b> Metallic Toffee	<b>F76146 CA/CE</b> Terrazzo Bronze		
					5
<b>F76186 SE/SH</b> Dark Green Alux	<b>F76183 SE/SH</b> Dark Blue Alux	<b>F70015 SD</b> Grey Metallic	<b>F76113 SD</b> Metex Silver	<b>M80001 HG</b> Alu 2, Nickel Effect	
					6
<b>F76141 SE/SH</b> Alux Black	<b>F79934 CA/CE</b> Ferro Black	<b>F70014 SD</b> Anthracite Metallic	<b>F76111 SD</b> Kito Steel	<b>M80000 HG</b> Alu 1, Stainless Steel Effect	

CATCH OF THE DAY  
MATERIAL DECORS

F	G	H
		
<b>F76044 CA/CE</b> Bellato Grey		
		
<b>S68036 CA/CE</b> Cento		
		
<b>S68057 CA/CE</b> Jupiter Moon		
		
<b>S60036 CA/CE</b> Classic Concrete		
		
<b>F76142 CA/CE</b> Terracotta		
		
<b>F76001 CA/CE</b> Loftec		

RIVER DEEP MOUNTAIN HIGH  
STONE AND MINERAL DECORS

Solid and timeless: the style is shaped by real stones – whether classic like marble or granite, or functional and modern like sandstone or slate.

I	J	1
		
<b>S63045 SM</b> India White	<b>S68055 SD</b> Dumont	
		2
<b>S68056 CA/CE</b> Jupiter Sand	<b>S63077 CA/CE</b> Shiyani	
		3
<b>S63070 CA/CE</b> Lugano Marble	<b>S63068 SM</b> Caviar Green	
		4
<b>S63063 CA/CE</b> Botticino	<b>S63059 CA/CE</b> Larsos Marble	
		5
<b>S63009 SM</b> Carrara Marble	<b>S63067 SM</b> Caviar Gold	
		6
<b>S63066 SM</b> Caviar Silver	<b>S63044 SM</b> Caviar Black	








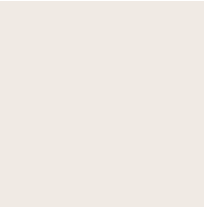


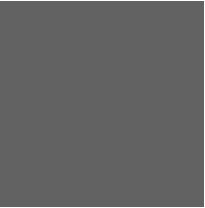

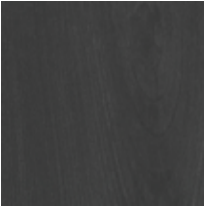
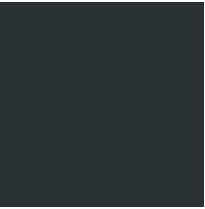

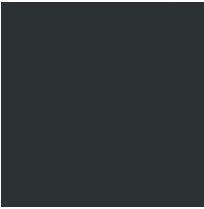
XTREME PRODUCTS

Supermatt products with anti-fingerprint effect


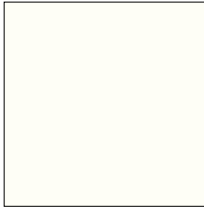
PRIMEBOARD XTREME SUPERMATT (XTSM)  
DUROPAL XTREME (XSM)  
DUROPAL HPL XTREME PLUS (XPSM)

A	B	C	D	E
				
U11027 Icy White	U11026 Crystal White	U19024 Reed Green	U18042 Blue Shadow	
				
U12188 Light Grey	U11102 Chalk	U19027 Herb	U18043 Poseidon	
				
U12115 Platinum Grey	U12168 Cashmere	U19008 Labrador	U18004 Dark Blue	
				
U12290 Anthracite Grey	U12044 Dolphin Grey	U18006 Skagerrak	U18074 Atlantic	
				
U16001 Sand Greige	U16068 Hazel	U18501 Fjord	U12986 Grey	
				
U16058 Be rooted!	U12257 Graphite	U12233 Metallic Black	U12000 Volcanic Black	

DUROPAL XTREME TOUCH

F	G	H
		
S68056 XMVO Jupiter Sand	S68057 XMVO Jupiter Moon	
		
S64012 XMVO Tibet	S62025 XMVO Carniglia	R37017 XMRT Salisbury Elm Grey
		
U16065 XMVO Swan	F76142 XMVO Terracotta	R30157 XMRT Caletta
		
U12290 XMVO Anthracite Grey	F76146 XMVO Terrazzo Bronze	R34032 XMRT Portland Ash Black
		
U12000 XMVO Volcanic Black	F79934 XMVO Ferro Black	U12000 XMRT Volcanic Black

DUROPAL SOLIDCOLOR XTREME

I	J
	
U11026 XSM Crystal White	U12011 XMSM Vulcano



DEEP AND SYNCHRONISED SURFACE STRUCTURES

DeepFlow and SyncroFlow from Pfleiderer combine a sensory, tangible surface with the perfectly matching decor for a true material experience. Sustainable, high quality and unique in design.

DEEPFLOW

Vienna

A



R27065 VI  
Arlington Maple

B



R20453 VI  
Shelby Oak

C



R48005 VI  
Glamour Wood Light

Maestro

D



R20496 MR  
Lucca Tabac

Porto

E



S62043 PT  
Trias

1



R34033 VI  
Mountain Ash



R20455 VI  
Balvenie Oak Sand

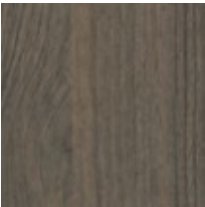


R27065 MR  
Arlington Maple



S63076 PT  
Bianco

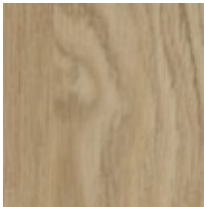
2



R30159 VI  
Preston



R20456 VI  
Balvenie Oak Tobacco



R20348 MR  
Oiled Oak

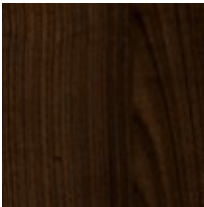


S64019 PT  
Anthracite Tibet

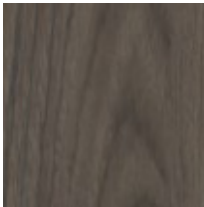
3



R38000 VI  
Chestnut



R42056 VI  
Toulouse Cherry



R20538 MR  
Rovella Oak Dark

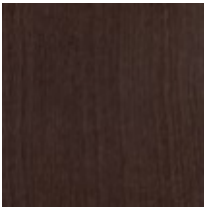


U12000 PT  
Volcanic Black

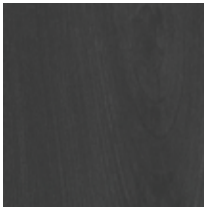
4



R34032 VI  
Portland Ash Black

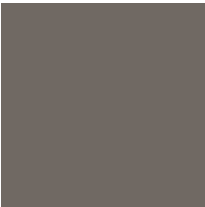


R20033 VI  
Dark Oak

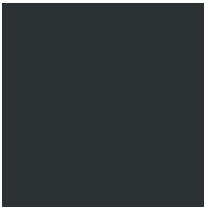


R34032 MR  
Portland Ash Black

5



U12074 VI  
Mud



U12000 VI  
Volcanic Black



U12000 MR  
Volcanic Black

6

DEEPFLOW

Allegro

F



R20529 AL  
Cambria Oak Natural

Palermo

G



S63079 PA  
Mont Blanc

SYNCROFLOW

Azahara Chestnut

H



R38019 AZ  
Azahara Chestnut Nude

Timberton Walnut

I



R30177 TI  
Timberton Walnut Smoke

Balvenie Oak

J



R20455 BA  
Balvenie Oak Sand

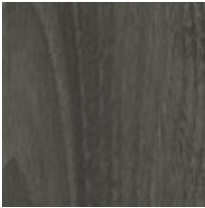
1



R20530 AL  
Cambria Oak Nougat



S63063 PA  
Botticino



R38021 AZ  
Azahara Chestnut Anthracite



R30175 TI  
Timberton Walnut Sand



R20548 BA  
Balvenie Oak Nougat

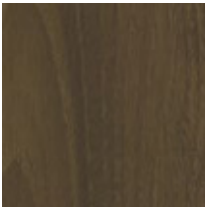
2



R30157 AL  
Caletta



S63044 PA  
Caviar Black



R38020 AZ  
Azahara Chestnut Tobacco



R30176 TI  
Timberton Walnut Tobacco

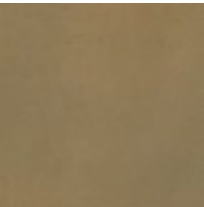


R20497 BA  
Balvenie Oak White

3



F70004 AL  
White Aluminium

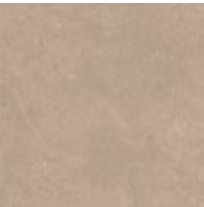


F76110 PA  
Kito Bronze



R20498 BA  
Balvenie Oak Lava

4



F76192 AL  
Terra Taupe



F76028 PA  
Rabac

5



U12000 AL  
Volcanic Black

































U12000 PA  
Volcanic Black

6

DESIGN COLLECTION 2025–2028

All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.

Stock programme												Fast delivery programme											
Decor Reference	Pages / coordinates	Surface texture Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
 <b>W10100</b> Interior White	p. 16, E2	SD	•	0.85	S0502-G50Y		9003		SD - 16 / 18 / 19 / 25	SD - 16 / 18 / 19*	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>W10140</b> Frontal White	p. 16, E4	SD	•	0.81	S0603-G80Y		9010		SD - 16 / 19	SD - 18 / 19 / 25	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>W10227</b> Silk White	p. 16, E7	SD		0.79	S0502-G		9003				SD	SD	SD								SD	SD	SD
 <b>W10300</b> White only as DecoBoard				0.81	S0502-G50Y		9016												MP, SD, VV				
 <b>W10410</b> Opaque White	p. 16, E5	SD	•	0.82	S0502-Y		9016		SD - 16 / 19 / 25 *SD - 16 / 18 / 19	SD - 18 / 19*	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U11026</b> Crystal White	p. 17, K1 p. 24, B1 p. 25, J1	SD	•	0.88	S0502-G50Y		9010		SD - 16 / 19 / 25		SD	SD	SD, XMSM, XPSM	XMSM, XPSM	SD, SM, XMSM	SD, SM	XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM, SD*, SM*, XMSM*	SD, SD*, SM*, XMSM	SD, XMSM
 <b>U11027</b> Icy White	p. 16, E1 p. 24, A1	SD	•	0.82	S0505-R60B				SD - 18 / 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM
 <b>U11036</b> Alpine White	p. 17, H1	SD		0.86	S0500-N		9003				SD	SD	SD								SD	SD	SD
 <b>U11102</b> Chalk	p. 16, E3 p. 24, B2	HG, SD	•	0.85	S0502-G		9003		SD - 16 / 19 / 25		HG, SD	HG, SD	HG, SD, SM*, XMSM, XPSM	XMSM, XPSM	SD, SM	SD, SM	XG/SD, XTSM/SD		HG, MP, SD, VV	MP, SD, VV	HG, SD, XMSM, XPSM, SD*, SM*	HG, SD, SD*, SM*, XMSM	HG, SD, XMSM
 <b>U11106</b> Powder White	p. 17, J1	SD		0.83	S0502-R						SD	SD	SD								SD	SD	SD
 <b>U11209</b> Royal White	p. 16, F1	SD	•	0.81	S0500-N		9003		SD - 16 / 18 / 19 / 25	SD - 18 / 19	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U11500</b> Grey White	p. 17, K3	SD		0.66	S1502-Y		9002				SD	SD	SD								SD	SD	SD
 <b>U11506</b> Ivory White	p. 14, C1	SD	•	0.79	S0804-G90Y		1013				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U11509</b> Magnolia	p. 14, B1	SD	•	0.76	S1005-Y20R		1013		SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U11523</b> Ivory	p. 17, H2	SD		0.79	S0804-Y50R		9001				SD	SD	SD								SD	SD	SD
 <b>U11525</b> Office White	p. 17, K2	SD		0.75	S1002-G50Y						SD	SD	SD								SD	SD	SD
 <b>U11552</b> Moon Grey	p. 17, I2	SD		0.76	S1002-Y50R						SD	SD	SD								SD	SD	SD

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)





















<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only



DESIGN COLLECTION

Stock programme

Fast delivery programme

Decor Reference	Pages /coordinates	Surface texture Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2	DecoBoard P2	DecoBoard P2	Duropol HPL	Duropol HPL	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
								DEEP	DECO	DECO	HPL	HPL						DEEP	DECO	ORGANIC			
 <b>U12000</b> Volcanic Black	p. 17, H8 p. 24, D6 p. 25, F5 p. 25, H5 p. 26, B6 p. 26, D6 p. 26, E4 p. 27, F6 p. 27, G6	AL, DU, FL, HG, MR, NW, PA, PT, RR/RO, SD, VI	•	0.06	S8502-B		9005	VI - 19.4	SD - 16 / 19 / 25 *SD - 18 / 19	SD - 19	DU, FL, HG, NW, RR, SD	DU, FL, HG, NW, RO, SD	DU, FL, HG, NW, RR, SD, XMSM, XMRT, XMVO, XPSM	XMSM, XMRT, XMVO, XPSM			XG/SD, XTSM/SD	VI	DU, FL, HG, NW, MP, RO, SD, VV	DU, FL, NW, MP, RO, SD, VV	DU, FL, HG, NW, RR, SD, XMSM, XMRT, XMVO, XPSM	DU, FL, HG, NW, RO, SD, XMSM	DU, FL, HG, NW, RO, SD, XMSM
 <b>U12007</b> Graphite Black	p. 16, F7	SD		0.07	S8500-N		9017				SD	SD	SD								SD	SD	SD
 <b>U12009</b> Silver Grey	p. 17, L2	SD	•	0.49	S2502-B						SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U12010</b> Platinum Grey	p. 17, L4	SD		0.31	S4502-B		7045				SD	SD	SD								SD	SD	SD
 <b>U12011</b> Vulcano	p. 16, F8 p. 25, J2	SD		0.08	S8502-B		7021				SD	SD	SD, XMSM*	SD, XMSM	SD, SM						SD, SD*, XMSM*	SD, SD*, SM*	SD
 <b>U12018</b> Basalt Grey	p. 17, G5	SD	•	0.15	S6500-N		7012		SD - 16 / 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U12043</b> Glacier Blue	p. 16, E6	SD		0.84	S0502-B						SD	SD	SD								SD	SD	SD
 <b>U12044</b> Dolphin Grey	p. 17, J4 p. 24, B4	SD	•	0.53	S2502-R						SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM
 <b>U12074</b> Mud	p. 17, K5 p. 26, A6	SD	•	0.2	S5502-Y		7039	VI - 19.4			SD	SD	SD					VI	MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U12080</b> Thunder	p. 17, L3	SD	•	0.37	S3502-B		7040		SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U12081</b> Whisper	p. 17, J3	SD		0.66	S1502-R		7047				SD	SD	SD								SD	SD	SD
 <b>U12082</b> Greyhound	p. 16, F4	SD		0.19	S5000-N		7037				SD	SD	SD								SD	SD	SD
 <b>U12083</b> Alabaster	p. 17, G1	SD		0.73	S1000-N						SD	SD	SD								SD	SD	SD
 <b>U12090</b> Bora Grey	p. 17, I6	SD		0.31	S4502-R		7036				SD	SD	SD								SD	SD	SD
 <b>U12091</b> Sharky Grey	p. 17, J6	SD		0.25	S5502-R						SD	SD	SD								SD	SD	SD
 <b>U12092</b> Zonda Grey	p. 17, J7	SD	•	0.17	S6502-R						SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U12109</b> Montana Grey	p. 17, K4	SD		0.56	S2002-G50Y						SD	SD	SD								SD	SD	SD
 <b>U12115</b> Platinum Grey	p. 17, G3 p. 24, A3	SD	•	0.28	S4500-N				SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM
 <b>U12131</b> Titanium Grey	p. 17, I3	SD	•	0.66	S1502-Y50R						SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U12146</b> Shadow	p. 16, F5	SD		0.19	S6000-N						SD	SD	SD								SD	SD	SD























<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only

DESIGN COLLECTION

Stock programme

Fast delivery programme
























Decor Reference	Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	Stock programme										Fast delivery programme						
									DeepFlow P2 2,800 x 2,100 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	Duropol HPL 4,100 x 1,300 x 0.8 mm	Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses	
 <b>U12168</b> Cashmere	p. 17, I4 p. 24, B3	SD	•	0.51	S2002-Y50R					SD - 16 / 19 / 25		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U12188</b> Light Grey	p. 16, F2 p. 24, A2	SD	•	0.58	S2000-N		7035			SD - 16 / 19 / 25 *SD - 18		SD	SD	SD, SM*, XMSM, XPSM	XMSM, XPSM	SD, SM	SD, SM	XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM, SD*, SM*	SD SD*, SM*, XMSM	SD, XMSM	
 <b>U12204</b> Manhattan	p. 17, G2	SD	•	0.46	S3000-N							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U12211</b> Lava	p. 17, I7	SD	•	0.13	S7005-Y50R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U12215</b> Anthracite	p. 17, G8	SD		0.11	S8000-N							SD	SD	SD								SD	SD	SD	
 <b>U12231</b> Slate Grey	p. 17, G7	SD		0.1	S7502-B							SD	SD	SD								SD	SD	SD	
 <b>U12233</b> Metallic Black	p. 17, H7 p. 24, C6	SD	•	0.08	S8000-N		7016			SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U12248</b> Signal Grey	p. 16, F3	SD		0.37	S4000-N							SD	SD	SD								SD	SD	SD	
 <b>U12257</b> Graphite	p. 16, F6 p. 24, B6	SD	•	0.16	S7000-N					SD - 16 / 19 / 25		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U12290</b> Anthracite Grey	p. 17, G4 p. 24, A4 p. 25, F4	SD	•	0.16	S6500-N					SD - 19		SD	SD	SD, XMSM, XMVO, XPSM	XMSM, XMVO, XPSM			XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XMVO, XPSM	SD, XMSM	SD, XMSM	
 <b>U12986</b> Grey	p. 17, G6 p. 24, D5	SD		0.13	S7500-N							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD				SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U15006</b> Joy	p. 14, A2	SD		0.7	S1040-Y							SD	SD	SD								SD	SD	SD	
 <b>U15007</b> Blossom	p. 14, E1	SD	•	0.69	S1010-Y70R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U15008</b> Caramel	p. 14, B4	SD		0.33	S3030-Y20R							SD	SD	SD								SD	SD	SD	
 <b>U15009</b> Desert	p. 14, A6	SD	•	0.6	S1030-Y10R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U15010</b> Dijon	p. 14, A7	SD	•	0.36	S3020-Y10R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U15011</b> Torrone	p. 14, A8	SD		0.15	S6020-Y10R							SD	SD	SD								SD	SD	SD	
 <b>U15110</b> Iguana	p. 15, L4	SD		0.36	S3050-G80Y							SD	SD	SD								SD	SD	SD	
 <b>U15115</b> Gorse Yellow	p. 14, A4	SD		0.46	S1070-Y10R		1032					SD	SD	SD								SD	SD	SD	
 <b>U15133</b> Stone Grey	p. 14, C6	SD	•	0.52	S2005-Y20R		7044					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U15190</b> Cuvo	p. 14, C7	SD	•	0.44	S3005-Y20R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U15193</b> Cuando	p. 14, C8	SD		0.21	S6005-Y20R		7006					SD	SD	SD								SD	SD	SD	

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only



DESIGN COLLECTION

										Stock programme					Fast delivery programme										
Decor Reference	Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL		DeepFlow P2 2,800 x 2,100 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	Duropol HPL 4,100 x 1,300 x 0.8 mm	Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
 <b>U15194</b> Zinc Yellow	p. 14, A3	SD	•	0.65	S0560-Y			1018					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U15246</b> Mango	p. 14, B2	SD	•	0.57	S1050-Y20R			1017					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U15331</b> Beige Grey	p. 17, H3	SD		0.7	S1505-G90Y			1013					SD	SD	SD								SD	SD	SD
 <b>U15559</b> Pastel Yellow	p. 14, B6	SD		0.75	S1015-Y20R								SD	SD	SD								SD	SD	SD
 <b>U15579</b> Egg Yolk Yellow	p. 14, B3	SD	•	0.52	S0570-Y20R			1003					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16000</b> Truffle Grey	p. 17, J5	SD		0.26	S5005-Y50R								SD	SD	SD								SD	SD	SD
 <b>U16001</b> Sand Greige	p. 17, H5 p. 24, A5	SD		0.37	S3005-Y50R								SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD				SD, XMSM, XPSM	SD, XMSM	SD, XMSM
 <b>U16002</b> Congo	p. 17, I5	SD	•	0.32	S4005-Y50R					SD - 16 / 19 / 25			SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16003</b> Sand Beige	p. 17, H4	SD	•	0.55	S2005-Y50R					SD - 19			SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16007</b> Light Beige	p. 14, A1	SD	•	0.75	S0907-Y10R			1015					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16009</b> Golden Orange	p. 14, C2	SD		0.5	S1060-Y30R			1034					SD	SD	SD								SD	SD	SD
 <b>U16010</b> Orange	p. 14, C3	SD	•	0.35	S1070-Y40R			2011					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16012</b> Antelope	p. 14, C4	SD		0.22	S3060-Y30R								SD	SD	SD								SD	SD	SD
 <b>U16037</b> Powder	p. 14, D6	SD		0.45	S3010-Y70R								SD	SD	SD								SD	SD	SD
 <b>U16051</b> Siena Red	p. 14, D2	SD	•	0.2	S3050-Y70R			2001					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16058</b> Be rooted!	p. 17, J8 p. 24, A6	SD	•	0.1	S7502-R			8019					SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM
 <b>U16065</b> Swan	p. 17, I1 p. 25, F3	SD	•	0.79	S0603-Y80R					SD - 19			SD	SD	SD, XMVO	XMVO					MP, SD, VV	MP, SD, VV	SD, XMVO	SD	SD
 <b>U16066</b> Amy	p. 14, E6	SD	•	0.6	S1510-Y70R					SD - 19			SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16067</b> Inca	p. 14, B7	SD		0.35	S3020-Y30R								SD	SD	SD								SD	SD	SD
 <b>U16068</b> Hazel	p. 14, B8 p. 24, B5	SD		0.2	S4030-Y40R								SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD				SD, XMSM, XPSM	SD, XMSM	SD, XMSM
 <b>U16166</b> Salsa	p. 14, D3	SD	•	0.15	S4040-Y70R			8004		SD - 19			SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U16179</b> Cuba Libre	p. 14, D7	SD		0.37	S3010-Y60R								SD	SD	SD								SD	SD	SD
 <b>U17005</b> Carmine Red	p. 14, E2	SD	•	0.17	S2070-Y90R			3000					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
























<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only

DESIGN COLLECTION

Stock programme

Fast delivery programme
























Decor Reference	Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2	DecoBoard P2	DecoBoard P2	Duropol HPL	Duropol HPL	HPL for Doors	Duropol XTreme (XMSM)	Duropol XTreme Touch (XMRT / XMVO)	Duropol HPL XTreme plus (XPSM)	Duropol SolidColor	Duropol SolidColor XTreme (XMSM)	Duropol SolidColor	PrimeBoard XTreme	High Gloss P2 (XG)	SuperMatt P2 (XTSM)	DeepFlow P2	DecoBoard P2	OrganicBoard Pure P2	Duropol Element P2	Duropol Element P2	Duropol Element Organic Pure P2
									2,800 x 2,100 mm	2,800 x 2,100 mm * 2,655 x 2,100 mm	3,200 x 2,100 mm * also in 4,100 x 2,100 mm	4,100 x 1,300 x 0.8 mm	2,800 x 2,070 x 0.8 mm	2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm	2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm	2,800 x 2,100 x 19 mm	2,800 x 2,100 mm available in common thicknesses	2,800 x 2,100 mm available in common thicknesses	2,800 x 2,100 mm available in common thicknesses	* Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	* Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	2,800 x 2,070 mm available in common thicknesses						
 <b>U17008</b> Ruby Red	p. 14, E3	SD	•	0.11	S3560-R		3003					SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17010</b> Terra Brown	p. 17, I8	SD	•	0.09	S8005-Y80R							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17012</b> Coco	p. 14, D8	SD	•	0.14	S6010-Y90R							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17013</b> Mimosa	p. 14, F1	SD	•	0.66	S0520-R20B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17014</b> Hydrangea	p. 14, F2	SD	•	0.34	S1050-R20B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17019</b> Cranberry	p. 14, F3	SD	•	0.13	S4040-R20B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17031</b> Bordeaux	p. 14, E4	SD		0.1	S5040-Y90R		3011					SD	SD	SD												SD	SD	SD	
 <b>U17035</b> Lotus	p. 14, D1	SD	•	0.77	S0505-Y90R							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17040</b> Blush	p. 14, E7	SD	•	0.3	S3020-Y80R					SD - 19		SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17054</b> Burgundy	p. 14, E8	SD		0.08	S6030-R		3005					SD	SD	SD												SD	SD	SD	
 <b>U17141</b> Orchidea	p. 14, F4	SD		0.08	S7020-R20B		4007					SD	SD	SD												SD	SD	SD	
 <b>U17271</b> Oxide Red	p. 14, D4	SD		0.11	S5040-Y80R							SD	SD	SD												SD	SD	SD	
 <b>U17500</b> Royal Blue	p. 14, F8	SD	•	0.08	S8005-R80B		5004					SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17501</b> Rose	p. 14, F6	SD	•	0.52	S2010-R30B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17505</b> Plum	p. 14, F7	SD	•	0.24	S5010-R30B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U17509</b> Hollyhock	p. 17, J2	SD		0.72	S1005-R50B							SD	SD	SD												SD	SD	SD	
 <b>U18001</b> Sky Blue	p. 15, G7	SD		0.22	S4020-R80B		5014					SD	SD	SD												SD	SD	SD	
 <b>U18002</b> Water Blue	p. 15, G2	SD	•	0.33	S3030-R90B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U18003</b> Crystal Blue	p. 15, G1	SD	•	0.55	S1020-R90B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U18004</b> Dark Blue	p. 15, G8 p. 24, D3	SD		0.08	S7020-R80B							SD	SD	SD, XMSM, XPSM	XMSM, XPSM					XTSM/SD						SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U18006</b> Skagerrak	p. 15, H8 p. 24, C4	SD	•	0.11	S6020-B10G							SD	SD	SD, XMSM, XPSM	XMSM, XPSM					XTSM/SD			MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM		
 <b>U18008</b> Java	p. 15, I3	SD	•	0.25	S2555-B20G							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U18010</b> Cirrus	p. 15, H2	SD	•	0.53	S0540-B							SD	SD	SD										MP, SD, VV	MP, SD, VV	SD	SD	SD	

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only


























DESIGN COLLECTION

Decor Reference		Pages /coordinates		Surface texture Design Collection		DST-Express Collection		Reflection value		Next NCS code		Pearlescent		RAL		Stock programme															
																DeepFlow P2 2,800 x 2,100 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	Duropol HPL 4,100 x 1,300 x 0.8 mm	Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
	U18011 Palander	p. 15, H3	SD		0.4	S1050-B												SD	SD	SD									SD	SD	SD
	U18014 Stratus	p. 15, H4	SD	•	0.18	S4040-B												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18028 Black Blue	p. 17, L8	SD		0.08	S7502-B							7016					SD	SD	SD								SD	SD	SD	
	U18029 Horizon	p. 15, G6	SD	•	0.51	S2010-B												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18031 Gull	p. 17, L1	SD	•	0.62	S2005-R90B												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18042 Blue Shadow	p. 17, L5 p. 24, D1	SD		0.21	S5010-R90B												SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD				SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
	U18043 Poseidon	p. 17, L7 p. 24, D2	SD	•	0.16	S7010-R90B							5008				SD - 19	SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
	U18044 Smoke	p. 17, L6	SD	•	0.22	S5502-B											SD - 19	SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18059 Gentian Blue	p. 15, G4	SD	•	0.1	S5040-R80B							5010					SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18067 Pastel Blue	p. 15, H1	SD	•	0.71	S0515-B												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18068 Heaven Blue	p. 15, G3	SD		0.2	S3050-R90B												SD	SD	SD								SD	SD	SD	
	U18074 Atlantic	p. 15, H7 p. 24, D4	SD	•	0.21	S5020-B10G												SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
	U18079 Pacific	p. 15, H6	SD		0.38	S3020-B10G												SD	SD	SD								SD	SD	SD	
	U18500 Patras	p. 15, I2	SD		0.47	S1040-B30G												SD	SD	SD								SD	SD	SD	
	U18501 Fjord	p. 15, I8 p. 24, C5	SD	•	0.13	S7010-B30G											SD - 19	SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
	U18502 Bristol	p. 15, I7	SD	•	0.24	S4020-B30G												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18503 Trinity	p. 15, I1	SD	•	0.59	S1020-B30G												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18505 Lagoon	p. 15, I6	SD	•	0.54	S2010-B50G												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U18576 Ocean	p. 15, I4	SD		0.13	S5030-B30G												SD	SD	SD								SD	SD	SD	
	U19003 Cadiz	p. 15, J1	SD	•	0.76	S0520-B90G												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U19004 Saragossa	p. 15, J2	SD	•	0.38	S2040-B90G												SD	SD	SD					MP, SD, VV	MP, SD, VV		SD	SD	SD	
	U19005 Jade	p. 15, J3	SD		0.2	S4040-B90G												SD	SD	SD								SD	SD	SD	
	U19006 Mint	p. 15, J6	SD		0.53	S2010-B90G												SD	SD	SD								SD	SD	SD	

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only

DESIGN COLLECTION







































										Stock programme					Fast delivery programme												
Decor Reference	Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL		DeepFlow P2 2,800 x 2,100 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	Duropol HPL 4,100 x 1,300 x 0.8 mm	Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses		
 <b>U19007</b> Agave	p. 15, J7	SD			0.28	S4020-B90G							SD	SD	SD								SD	SD	SD		
 <b>U19008</b> Labrador	p. 15, J8 p. 24, C3	SD	•		0.12	S7010-B90G				SD - 19			SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD			MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U19011</b> Black Green	p. 17, K8	SD			0.07	S8502-G							SD	SD	SD								SD	SD	SD		
 <b>U19014</b> Sage	p. 15, K7	SD	•		0.54	S2010-G30Y				SD - 19			SD	SD	SD							MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U19015</b> Spearmint	p. 15, K6	SD	•		0.68	S1010-G30Y							SD	SD	SD							MP, SD, VV	MP, SD, VV	SD	SD	SD	
 <b>U19024</b> Reed Green	p. 17, K6 p. 24, C1	SD	•		0.27	S5005-G20Y				SD - 19			SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD			MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U19027</b> Herb	p. 17, K7 p. 24, C2	SD	•		0.16	S6502-G		7010		SD - 19			SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD			MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD, XMSM	SD, XMSM	
 <b>U19028</b> Racing Green	p. 15, J4	SD			0.12	S7020-B70G		6005					SD	SD	SD									SD	SD	SD	
 <b>U19500</b> Carambola	p. 15, L3	SD			0.46	S2040-G60Y							SD	SD	SD									SD	SD	SD	
 <b>U19501</b> Granny Smith	p. 15, K3	SD			0.35	S2050-G40Y							SD	SD	SD									SD	SD	SD	
 <b>U19502</b> Lime	p. 15, K4	SD			0.17	S4040-G40Y							SD	SD	SD									SD	SD	SD	
 <b>U19503</b> Avocado	p. 15, L6	SD	•		0.38	S3020-G60Y							SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U19504</b> Zucchini	p. 15, K8	SD	•		0.12	S7010-G50Y							SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U19505</b> Citron	p. 15, L1	SD			0.74	S0540-G70Y							SD	SD	SD									SD	SD	SD	
 <b>U19506</b> Lily	p. 15, K1	SD	•		0.73	S0530-G50Y							SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U19508</b> Chartreuse	p. 15, K2	SD	•		0.51	S1050-G40Y							SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U19509</b> Olive	p. 15, L2	SD			0.54	S1070-G70Y							SD	SD	SD										SD	SD	SD
 <b>U19515</b> Taiga	p. 15, L7	SD	•		0.62	S5020-G50Y							SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD
 <b>U19522</b> Pine	p. 15, L8	SD			0.2	S6005-G80Y							SD	SD	SD										SD	SD	SD
 <b>R20006</b> Sonoma Oak	p. 21, F2	RT/RU	•		0.38					RU - 19			RT	RU	RT								RU	RU	RT	RU	RU
 <b>R20020</b> Mocha Piemont Oak	p. 21, I3	RR/RO			0.07		•						RR	RO	RR										RR	RO	RO
 <b>R20021</b> Lindberg Oak	p. 19, F2	NW	•		0.45					NW - 16 / 19 / 25			NW	NW	NW								NW	NW	NW	NW	NW
 <b>R20027</b> Pale Lancelot Oak	p. 21, F3	RT/RU	•		0.32					RU - 16 / 19 / 25			RT	RU	RT								RU	RU	RT	RU	RU

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only



DESIGN COLLECTION

										Stock programme					Fast delivery programme											
Decor Reference	Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL		DeepFlow P2 2,800 x 2,100 mm 	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm 	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm 	Duropol HPL 4,100 x 1,300 x 0.8 mm 	Duropol HPL 2,800 x 2,070 x 0.8 mm 	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor 	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO)    Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm 	Duropol SolidColor 2,800 x 2,070 x 0.8 mm 	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm 	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses 	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses 	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses 	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses	
 <b>R20031</b> Truffle Sonoma Oak	p. 21, G4	RT/RU	•	0.23							RU - 19			RT	RU	RT						RU	RU	RT	RU	RU
 <b>R20033</b> Dark Oak	p. 21, I5 p. 26, B5	NW	•	0.07					VI - 19.4				NW	NW	NW				VI		NW	NW	NW	NW	NW	
 <b>R20038</b> Natural Chalet Oak	p. 19, G5	NW	•	0.29						NW - 19			NW	NW	NW						NW	NW	NW	NW	NW	
 <b>R20039</b> Grey Sonoma Oak	p. 21, G1	RT/RU	•	0.32									RT	RU	RT						RU	RU	RT	RU	RU	
 <b>R20064</b> Grey Mountain Oak	p. 21, G3	NW		0.34									NW	NW	NW								NW	NW	NW	
 <b>R20065</b> Dark Mountain Oak	p. 21, I4	NW	•	0.1									NW	NW	NW						NW	NW	NW	NW	NW	
 <b>R20074</b> Bordeaux Oak Light	p. 19, F6	RT/RU	•	0.44							RU - 19			RT	RU	RT						RU	RU	RT	RU	RU
 <b>R20095</b> Milano Oak	p. 19, F3	NW	•	0.4							NW - 19 / 25			NW	NW	NW						NW	NW	NW	NW	
 <b>R20100</b> Style Oak Cinnamon	p. 19, H5	NW	•	0.34									NW	NW	NW						NW	NW	NW	NW	NW	
 <b>R20119</b> American Oak	p. 19, F4	NW	•	0.35									NW	NW	NW						NW	NW	NW	NW	NW	
 <b>R20128</b> Sonoma Oak Light	p. 21, F1	RT/RU	•	0.47							RU - 19			RT	RU	RT						RU	RU	RT	RU	RU
 <b>R20234</b> Dark Springfield Oak	p. 21, H2	NW	•	0.12									NW	NW	NW						NW	NW	NW	NW	NW	
 <b>R20256</b> Lorenzo Oak	p. 19, G3	NW	•	0.37							NW - 19			NW	NW	NW						NW	NW	NW	NW	
 <b>R20286</b> Italian Oak	p. 21, F4	NW	•	0.3							NW - 19			NW	NW	NW						NW	NW	NW	NW	
 <b>R20315</b> Artisan Oak	p. 19, F5	NW	•	0.28							NW - 19			NW	NW	NW						NW	NW	NW	NW	
 <b>R20348</b> Oiled Oak	p. 26, D3	MR		0.38																						
 <b>R20351</b> Flamed Wood	p. 21, F6	NW	•	0.09									NW	NW	NW							NW	NW	NW	NW	
 <b>R20380</b> Moirée Oak	p. 20, C3	NW	•	0.15							NW - 19			NW	NW	NW						NW	NW	NW	NW	
 <b>R20382</b> Bijoux Oak	p. 19, H6	NW	•	0.13			•				NW - 19			NW	NW	NW						NW	NW	NW	NW	
 <b>R20383</b> Pure Oak	p. 19, G2	NW	•	0.38							NW - 19			NW	NW	NW						NW	NW	NW	NW	
 <b>R20391</b> Nutmeg Bijoux Oak	p. 19, G6	NW	•	0.2			•				NW - 19			NW	NW	NW						NW	NW	NW	NW	
 <b>R20404</b> Dark Aberdeen	p. 21, H5	NW		0.13									NW	NW	NW								NW	NW	NW	
 <b>R20409</b> Artisan Oak Grey	p. 21, G2	RR/RO		0.34									RR	RO	RR								RR	RO	RO	






















<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only

DESIGN COLLECTION





















Stock programme

Fast delivery programme

Decor Reference	Pages /coordinates	Surface texture Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2	DecoBoard P2	DecoBoard P2	Duropol HPL	Duropol HPL	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
								DEEP	DECO	DECO	HPL	HPL						DEEP	DECO	ORGANIC			
 <b>R20410</b> Maryland Oak	p. 18, C1	RR/RO	•	0.55					RO - 19		RR	RO	RR						RO	RO	RR	RO	RO
 <b>R20453</b> Shelby Oak	p. 19, G1 p. 26, B1	RR/RO	•	0.51				VI - 19.4			RR	RO	RR					VI	RO	RO	RR	RO	RO
 <b>R20454</b> Artisan Oak Anthracite	p. 20, C5	RR/RO	•	0.1					RO - 19		RR	RO	RR						RO	RO	RR	RO	RO
 <b>R20455</b> Balvenie Oak Sand	p. 19, G4 p. 26, B2 p. 27, J1	RR/RO	•	0.34				VI - 19.4			RR	RO	RR					VI	RO	RO	RR	RO	RO
 <b>R20456</b> Balvenie Oak Tobacco	p. 21, I1 p. 26, B3	RR/RO	•	0.21				VI - 19.4			RR	RO	RR					VI	RO	RO	RR	RO	RO
 <b>R20457</b> Connery Natural	p. 18, C3	NW		0.45							NW	NW	NW								NW	NW	NW
 <b>R20458</b> Connery Truffle	p. 18, C4	NW		0.21							NW	NW	NW								NW	NW	NW
 <b>R20462</b> Connery Fjord	p. 18, C5	NW		0.17							NW	NW	NW								NW	NW	NW
 <b>R20463</b> Connery Zucchini	p. 18, C6	NW		0.18							NW	NW	NW								NW	NW	NW
 <b>R20485</b> Lucca Natural	p. 19, H4	RR/RO		0.32							RR	RO	RR								RR	RO	RO
 <b>R20496</b> Lucca Tabac	p. 26, D1	MR		0.29																			
 <b>R20497</b> Balvenie Oak White	p. 27, J3	BA		0.49																			
 <b>R20498</b> Balvenie Oak Lava	p. 27, J4	BA		0.17																			
 <b>R20529</b> Cambria Oak Natural	p. 27, F1	AL																					
 <b>R20530</b> Cambria Oak Nougat	p. 27, F2	AL																					
 <b>R20538</b> Rovella Oak Dark	p. 26, D4	MR																					
 <b>R20548</b> Balvenie Oak Nougat	p. 27, J2	BA																					
 <b>R24006</b> Altmuehl Beech	p. 19, I3	VV	•	0.41					VV - 19		VV	VV	VV						VV	VV	VV	VV	VV
 <b>R24029</b> Fjord Beech Light	p. 18, A5	FL	•	0.51							FL	FL	FL						FL	FL	FL	FL	FL
 <b>R24034</b> Steamed Beech	p. 19, I4	VV	•	0.3					VV - 19		VV	VV	VV						VV	VV	VV	VV	VV
 <b>R24035</b> Bloomed Beech	p. 19, I2	VV		0.44							VV	VV	VV								VV	VV	VV



DESIGN COLLECTION

Decor Reference		Pages /coordinates	Surface texture	Design Collection	DST-Express Reflection value	Next NCS code	Pearlescent	RAL	Stock programme																Fast delivery programme									
									DeepFlow P2 2,800 x 2,100 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	Duropol HPL 4,100 x 1,300 x 0.8 mm	Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses										
	<b>R24101</b> Kajus Beech	p. 19, H1	FL		0.39								FL	FL	FL								FL	FL	FL									
	<b>R27001</b> Royal Maple	p. 18, B6	VV	•	0.56					VV - 19			VV	VV	VV						VV	VV	VV	VV	VV									
	<b>R27021</b> Light Maple	p. 18, B5	VV		0.65								VV	VV	VV							VV	VV	VV	VV									
	<b>R27024</b> Sycamore	p. 19, I1	VV	•	0.52					VV - 19			VV	VV	VV						VV	VV	VV	VV	VV									
	<b>R27043</b> Kiruna Maple	p. 18, B2	FL	•	0.54					FL - 19			FL	FL	FL						FL	FL	FL	FL	FL									
	<b>R27044</b> Norway Maple	p. 18, B3	FL	•	0.61								FL	FL	FL						FL	FL	FL	FL	FL									
	<b>R27065</b> Arlington Maple	p. 18, B4 p. 26, A1 p. 26, D2	FL	•	0.41				VI - 19.4				FL	FL	FL					VI	FL	FL	FL	FL	FL									
	<b>R30001</b> Standard Walnut	p. 20, A4	VV		0.48								VV	VV	VV							VV	VV	VV	VV									
	<b>R30011</b> Madison Walnut	p. 21, J1	NW	•	0.16					NW - 19			NW	NW	NW						NW	NW	NW	NW	NW									
	<b>R30013</b> Altamira Walnut Dark	p. 21, J2	NW	•	0.12								NW	NW	NW						NW	NW	NW	NW	NW									
	<b>R30021</b> Milano Walnut	p. 21, J5	FL	•	0.16								FL	FL	FL						FL	FL	FL	FL	FL									
	<b>R30135</b> Okapi Walnut	p. 21, J4	NW	•	0.13					NW - 19			NW	NW	NW						NW	NW	NW	NW	NW									
	<b>R30157</b> Caletta	p. 21, H4 p. 25, H3 p. 27, F3	NW	•	0.11					NW - 19			NW	NW	NW,XMRT	XMRT					NW	NW	NW,XMRT	NW	NW									
	<b>R30158</b> Noce Giovanelli	p. 21, J6	FL		0.13		•						FL	FL <sup>2</sup>	FL								FL	FL <sup>2</sup>	FL <sup>2</sup>									
	<b>R30159</b> Preston	p. 21, J3 p. 26, A3	NW	•	0.15				VI - 19.4				NW	NW	NW					VI	NW	NW	NW	NW	NW									
	<b>R30175</b> Timberton Walnut Sand	p. 27, I2	TI																															
	<b>R30176</b> Timberton Walnut Tobacco	p. 27, I3	TI																															
	<b>R30177</b> Timberton Walnut Smoke	p. 27, I1	TI																															
	<b>R34024</b> Portland Ash Dark	p. 21, I6	FL	•	0.11								FL	FL	FL						FL	FL	FL	FL	FL									
	<b>R34032</b> Portland Ash Black	p. 20, C6 p. 25, H4 p. 26, A5 p. 26, D5	FL	•	0.09				VI - 19.4				FL	FL	FL, XMRT	XMRT					VI	FL	FL	FL, XMRT	FL	FL								





















<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only

DESIGN COLLECTION

Stock programme

Fast delivery programme

Decor Reference	Pages /coordinates	Surface texture Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	Stock programme					Fast delivery programme									
								DeepFlow P2 2,800 x 2,100 mm <b>DEEP</b>	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm <b>DECO</b>	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm <b>DECO</b>	Duropol HPL 4,100 x 1,300 x 0.8 mm <b>HPL</b>	Duropol HPL 2,800 x 2,070 x 0.8 mm <b>HPL</b>	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor  Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm <b>X</b> <b>XTOUCH</b> <b>XPLUS</b>	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm <b>SOLIDX</b>	Duropol SolidColor 2,800 x 2,070 x 0.8 mm <b>SOLIDX</b>	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm <b>PRIME X</b>	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses <b>DEEP</b>	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses <b>DECO</b>	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses <b>ORGANIC</b>	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
 <b>R34033</b> Mountain Ash	p. 19, H2 p. 26, A2	NW	•	0.35				VI - 19.4	NW - 19		NW	NW	NW				VI	NW	NW	NW	NW	NW
 <b>R37016</b> Salisbury Elm Natural	p. 19, H3	RR/RO	•	0.31					RO - 19		RR	RO	RR					RO	RO	RR	RO	RO
 <b>R37017</b> Salisbury Elm Grey	p. 21, F5 p. 25, H2	RR/RO	•	0.19					RO - 19		RR	RO	RR, XMRT	XMRT				RO	RO	RR, XMRT	RO	RO
 <b>R37030</b> Levisa	p. 20, A2	FL		0.19							FL	FL <sup>2</sup>	FL							FL	FL <sup>2</sup>	FL <sup>2</sup>
 <b>R38000</b> Chestnut	p. 21, I2 p. 26, A4	NW	•	0.13				VI - 19.4			NW	NW	NW				VI	NW	NW	NW	NW	NW
 <b>R38002</b> Acacia	p. 19, F1	RT/RU	•	0.56					RU - 19		RT	RU	RT					RU	RU	RT	RU	RU
 <b>R38017</b> White Brushed Acacia	p. 18, B1	NW		0.63							NW	NW	NW							NW	NW	NW
 <b>R38019</b> Azahara Chestnut Nude	p. 27, H1	AZ																				
 <b>R38020</b> Azahara Chestnut Tobacco	p. 27, H3	AZ																				
 <b>R38021</b> Azahara Chestnut Anthracite	p. 27, H2	AZ																				
 <b>R42006</b> Havanna Cherry	p. 20, A3	FL	•	0.3		•					FL	FL	FL					FL	FL	FL	FL	FL
 <b>R42056</b> Toulouse Cherry	p. 20, A6 p. 26, B4	FL	•	0.09				VI - 19.4			FL	FL	FL				VI	FL	FL	FL	FL	FL
 <b>R42060</b> Toulouse Cherry Light	p. 20, A5	FL	•	0.22					FL - 19		FL	FL	FL					FL	FL	FL	FL	FL
 <b>R48005</b> Glamour Wood Light	p. 20, C1 p. 26, C1	RR/RO	•	0.27		•		VI - 19.4			RR	RO	RR				VI	RO	RO	RR	RO	RO
 <b>R48052</b> Garbo	p. 20, C2	FL		0.17							FL	FL	FL							FL	FL	FL
 <b>R48057</b> Natural Strada	p. 20, A1	SE		0.33							SE		SE							SE		
 <b>R48058</b> Anthracite Strada	p. 20, C4	SE		0.12							SE		SE							SE		
 <b>R50004</b> Natural Sangha Wenge	p. 21, H6	RT/RU	•	0.11							RT	RU	RT					RU	RU	RT	RU	RU
 <b>R50030</b> Spain Olive Light	p. 19, I5	FL		0.4							FL	FL	FL							FL	FL	FL
 <b>R50094</b> Nordic Teak	p. 18, C2	NW		0.58							NW	NW	NW							NW	NW	NW


























DESIGN COLLECTION

Decor Reference		Pages /coordinates	Surface texture	Design Collection	DST-Express	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2 2,800 x 2,100 mm 	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm 	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm 	Duropol HPL 4,100 x 1,300 x 0.8 mm 	Duropol HPL 2,800 x 2,070 x 0.8 mm 	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor 	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm 	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm 	Duropol SolidColor 2,800 x 2,070 x 0.8 mm 	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm 	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses 	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses 	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses 	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses	
	<b>R50095</b> Laos Teak	p. 21, H1	NW	•	0.21								NW	NW	NW						NW	NW	NW	NW	NW	NW
	<b>R55001</b> Navarra Pine	p. 18, A2	DU		0.74								DU	DU	DU							DU	DU	DU	DU	DU
	<b>R55004</b> Ponderosa Pine	p. 21, G6	DU		0.27								DU	DU	DU							DU	DU	DU	DU	DU
	<b>R55006</b> Fano Pine White	p. 18, A6	DU	•	0.56								DU	DU	DU						DU	DU	DU	DU	DU	DU
	<b>R55011</b> Anderson Pine White	p. 18, A1	DU	•	0.76						DU - 19		DU	DU	DU						DU	DU	DU	DU	DU	DU
	<b>R55064</b> Jerusalem Pine	p. 18, A4	FL	•	0.51						FL - 19		FL	FL	FL						FL	FL	FL	FL	FL	FL
	<b>R55072</b> Willow White	p. 18, A3	FL	•	0.64								FL	FL	FL						FL	FL	FL	FL	FL	FL
	<b>R55087</b> Valetta Pine	p. 21, H3	DU		0.11								DU	DU	DU							DU	DU	DU	DU	DU
	<b>R55089</b> Oregon Pine	p. 21, G5	DU		0.43								DU	DU	DU							DU	DU	DU	DU	DU
	<b>F70002</b> Cava Beige	p. 22, C3	SD		0.47	S3005-Y20R	•							SD²									SD²	SD²	SD²	SD²
	<b>F70004</b> White Aluminium	p. 27, F4	AL		0.47	S3502-B	•	9006																		
	<b>F70008</b> Metallic Toffee	p. 22, C4	SD		0.14	S7010-Y30R	•							SD²									SD²	SD²	SD²	SD²
	<b>F70014</b> Anthracite Metallic	p. 22, C6	SD		0.14	S6502-B	•							SD²									SD²	SD²	SD²	SD²
	<b>F70015</b> Grey Metallic	p. 22, C5	SD	•	0.48	S3000-N	•				SD - 19			SD²					SD	SD			SD²	SD²	SD²	SD²
	<b>F76001</b> Loftec	p. 23, F6	CA/CE	•	0.21						CE - 19		CA	CE	CA					CE	CE	CA	CE	CE	CE	CE
	<b>F76023</b> Brushed Aluminium	p. 22, B1	VV		0.39		•						VV	VV²								VV	VV²	VV²	VV²	VV²
	<b>F76028</b> Rabac	p. 27, G5	PA		0.12																					
	<b>F76044</b> Bellato Grey	p. 23, F1	CA/CE	•	0.46								CA	CE	CA					CE	CE	CA	CE	CE	CE	CE
	<b>F76110</b> Kito Bronze	p. 22, D3 p. 27, G4	SD	•	0.25		•						SD	SD²	SD					SD	SD	SD	SD²	SD²	SD²	SD²
	<b>F76111</b> Kito Steel	p. 22, D6	SD	•	0.11		•						SD	SD²	SD					SD	SD	SD	SD²	SD²	SD²	SD²
	<b>F76112</b> Inox Grey	p. 22, B2	SE	•	0.42		•						SE		SE					SE	SE	SE				
	<b>F76113</b> Metex Silver	p. 22, D5	SD		0.25		•						SD	SD²	SD							SD	SD²	SD²	SD²	SD²

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only

DESIGN COLLECTION


















Decor Reference		Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2 2,800 x 2,100 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	Duropol HPL 4,100 x 1,300 x 0.8 mm	Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses	
	F76141 Alux Black	p. 22, A6	SE	•	0.08			•					SE		SE						SE	SE	SE			
	F76142 Terracotta	p. 23, F5 p. 25, G3	CA/CE		0.17								CA	CE	CA, XMVO	XMVO							CA, XMVO	CE	CE	
	F76146 Terrazzo Bronze	p. 22, D4 p. 25, G4	CA/CE		0.1			•					CA	CE²	CA, XMVO	XMVO							CA, XMVO	CE²	CE²	
	F76158 Alux Gold	p. 22, B3	SE		0.39			•					SE		SE								SE			
	F76159 Alux Caviar	p. 22, B4	SE	•	0.21			•					SE		SE						SE	SE	SE			
	F76160 Alux Champagne	p. 22, A3	SE	•	0.35			•					SE		SE						SE	SE	SE			
	F76171 Alux Violet	p. 22, A4	SE	•	0.25			•					SE		SE						SE	SE	SE			
	F76172 Alux Rosé	p. 22, A2	SE		0.42			•					SE		SE								SE			
	F76183 Dark Blue Alux	p. 22, B5	SE		0.15			•					SE		SE								SE			
	F76184 Silver Mesh	p. 22, C2	SD		0.18			•					SD	SD²	SD								SD	SD²	SD²	
	F76185 Bronze Mesh	p. 22, D2	SD		0.18			•					SD	SD²	SD								SD	SD²	SD²	
	F76186 Dark Green Alux	p. 22, A5	SE		0.17			•					SE		SE								SE			
	F76192 Terra Taupe	p. 27, F5	AL																							
	F79028 Bronze Piquée	p. 22, D1	SD		0.18			•					SD	SD²	SD								SD	SD²	SD²	
	F79030 Diva	p. 22, A1	SD		0.63			•					SD	SD²	SD								SD	SD²	SD²	
	F79031 Jungle Blue	p. 22, E1	SD		0.73								SD	SD	SD								SD	SD	SD	
	F79934 Ferro Black	p. 22, B6 p. 25, G5	CA/CE	•	0.07								CA	CE	CA, XMVO	XMVO					CE	CE	CA, XMVO	CE	CE	
	S60036 Classic Concrete	p. 23, F4	CA/CE	•	0.42								CA	CE	CA						CE	CE	CA	CE	CE	
	S62025 Carniglia	p. 25, G2			0.25										XMVO	XMVO							XMVO			
	S62043 Trias	p. 26, E1	PT																							
	S63009 Carrara Marble	p. 23, I5	SM		0.64								SM	SM	SM								SM	SM	SM	
	S63044 Caviar Black	p. 23, J6 p. 27, G3	SM		0.09								SM	SM	SM								SM	SM	SM	
	S63045 India White	p. 23, I1	SM		0.76								SM	SM	SM								SM	SM	SM	

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only



DESIGN COLLECTION

Decor Reference		Pages /coordinates		Surface texture Design Collection		DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	Stock programme															Fast delivery programme			
											DeepFlow P2 2,800 x 2,100 mm DEEP	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm DECO	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm DECO	Duropol HPL 4,100 x 1,300 x 0.8 mm HPL	Duropol HPL 2,800 x 2,070 x 0.8 mm HPL	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) 2,800 x 2,070 x 0.8 mm 4,100 x 1,300 x 0.8 mm Duropol XTreme Touch (XMRT / XMVO) Duropol HPL XTreme plus (XP5M) 4,100 x 1,300 x 0.8 mm X X TOUCH X PLUS	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm SOLID X	Duropol SolidColor 2,800 x 2,070 x 0.8 mm SOLID X	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm PRIME X	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses DEEP	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses DECO	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses ORGANIC	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses			
	S63059 Larsos Marble	p. 23, J4	CA/CE			0.55							CA	CE	CA									CA	CE	CE			
	S63063 Botticino	p. 23, I4 p. 27, G2	CA/CE			0.46							CA	CE	CA									CA	CE	CE			
	S63066 Caviar Silver	p. 23, I6	SM			0.1			•				SM	SM	SM									SM	SM	SM			
	S63067 Caviar Gold	p. 23, J5	SM			0.11			•				SM	SM	SM									SM	SM	SM			
	S63068 Caviar Green	p. 23, J3	SM			0.12							SM	SM	SM									SM	SM	SM			
	S63070 Lugano Marble	p. 23, I3	CA/CE			0.34							CA	CE	CA									CA	CE	CE			
	S63076 Bianco	p. 26, E2	PT			0.69																							
	S63077 Shiyan	p. 23, J2	CA/CE			0.35							CA	CE	CA									CA	CE	CE			
	S63079 Mont Blanc	p. 27, G1	PA																										
	S64012 Tibet	p. 25, F2				0.43									XMVO	XMVO								XMVO					
	S64019 Tibet anthrazit	p. 26, E3	PT			0.12																							
	S68036 Cento	p. 23, F2	CA/CE			0.47							CA	CE	CA									CA	CE	CE			
	S68055 Dumont	p. 23, J1	SD			0.44							SD	SD	SD									SD	SD	SD			
	S68056 Jupiter Sand	p. 23, I2 p. 25, F1	CA/CE			0.5			•				CA	CE	CA, XMVO	XMVO								CA, XMVO	CE	CE			
	S68057 Jupiter Moon	p. 23, F3 p. 25, G1	CA/CE			0.31			•				CA	CE	CA, XMVO	XMVO								CA, XMVO	CE	CE			
	M80000 Alu 1, Stainless Steel Effect	p. 22, E6	HG	•		0.76	S3010-G						SM	HG³									HG		SM	HG³	HG³		
	M80001 Alu 2, Nickel Effect	p. 22, E5	HG			0.53	S4005-G50Y						SM	HG³										SM	HG³	HG³			

<sup>1</sup> 2,150 x 915 / 950 / 1,050 x 0.8 mm  
2,350 x 950 / 1,300 x 0.8 mm  
3,050 x 1,300 x 0.8 mm (not in SolidColor)

<sup>2</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– without overlay, vertical use only

<sup>3</sup> HPL: 2,800 x 2,070 x 0.8 mm  
– The metal foil has got a visible longitudinal joint at 1,380 mm

# SURFACE TEXTURES


**Creativity that appeals to all the senses**


Surface textures play an important role in making our decorative wood-based panels truly unique. They open up exciting possibilities and give each design its own special look and feel. At Pfleiderer, you can choose from our extensive range of surface texture groups. Perfectly tailored to every décor with fascinating depth effects, extremely robust properties or even antimicrobial finishes – let your sense of touch guide you!

**Recommended for application area**


		vertical	horizontal
AL	Allegro	•	
PA	Palermo	•	
MR	Maestro	•	
PT	Porto	•	•
VI	Vienna	•	•
AZ	Azahara Chestnut	•	
TI	Timberton Walnut	•	
BA	Balvenie Oak	•	
HG	High Gloss	•	
HS	Enhanced High Gloss	•	•
SM	Semi Matt	•	
MS	Enhanced Semi Matt	•	•
VV	Top Velvet	•	•
SD	Sandpearl	•	•
MP	Miniperl	•	•
SE	Steel Matt	•	
SH	Steel Matt	•	
NW	Natural Wood	•	•
FL	Florence	•	•
DU	Dune	•	•
RR	Rochester	•	•
RO	Rochester	•	•
RT	Rustic Wood	•	•
RU	Rustic Wood	•	•
CA	Ceramo	•	•
CE	Ceramo	•	•
CR	Corrosio	•	•
FG	Fine Grain	•	•
CM	Supermatt	•	•
GR	Solid Granite	•	•
VO	Volcano	•	•
BR	Brightstone	•	•
XG	XTreme High Gloss	•	
XTSM	XTreme SuperMatt	•	
XMSM	XTreme Semi Matt	•	•
XMRT	XTreme Rustic Wood	•	•
XMVO	XTreme Volcano	•	•
XPSM	XTreme plus	•	•


**Surface Textures**


 High-pressure laminate (HPL) or HPL bonded board


 Melamine Faced Board


 DeepFlow

 SyncroFlow

 PrimeBoard **XTreme**

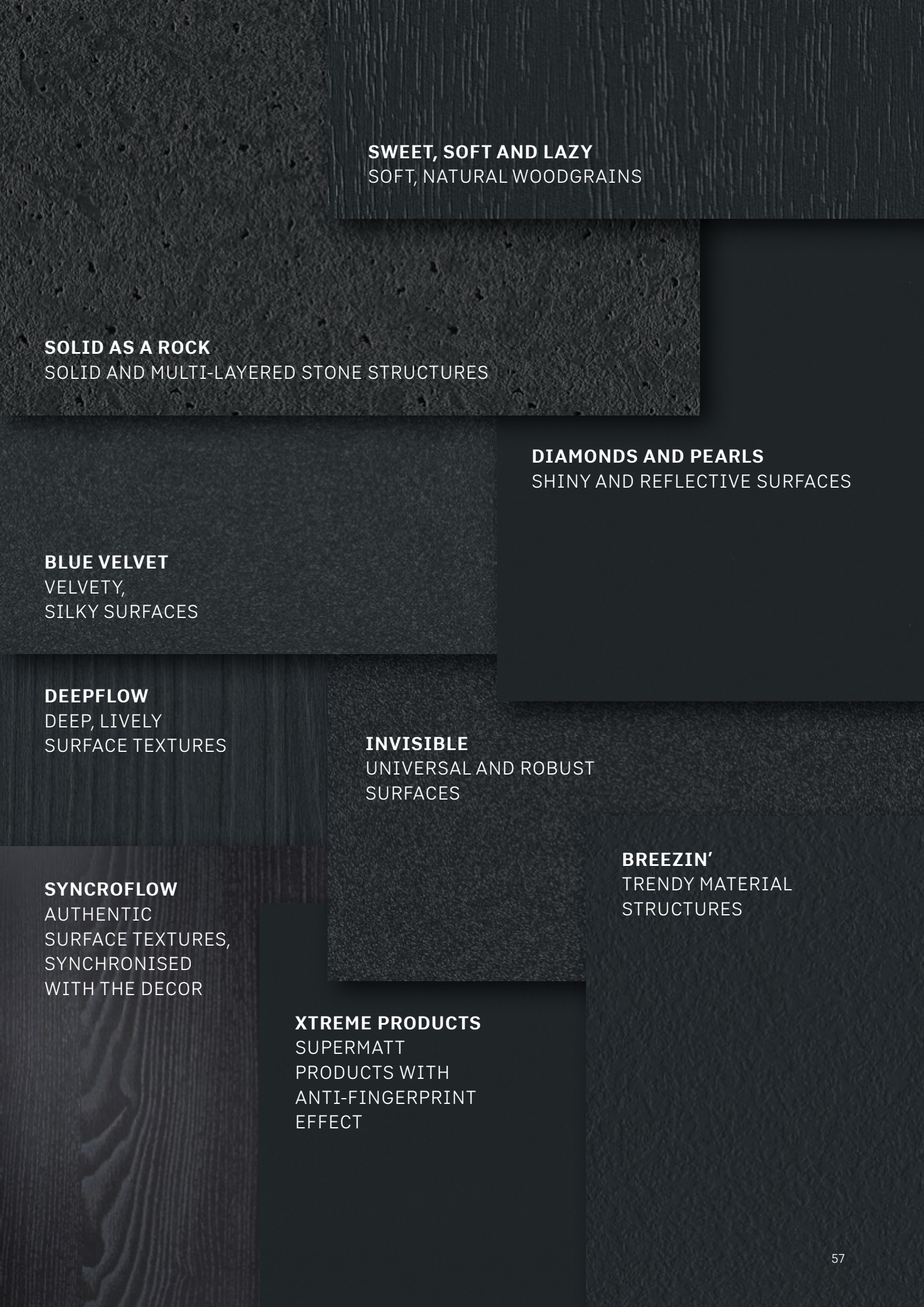
 HPL **XTreme**

 HPL **XTreme** Touch

 HPL SolidColor **XTreme**

 HPL **XTreme** plus

The structure recommendation depends on the product type and application. If you have any questions, please contact your dealer or your Pfleiderer customer advisor.



**SWEET, SOFT AND LAZY**  
SOFT, NATURAL WOODGRAINS

**SOLID AS A ROCK**  
SOLID AND MULTI-LAYERED STONE STRUCTURES

**DIAMONDS AND PEARLS**  
SHINY AND REFLECTIVE SURFACES

**BLUE VELVET**  
VELVETY,  
SILKY SURFACES

**DEEPFLOW**  
DEEP, LIVELY  
SURFACE TEXTURES

**INVISIBLE**  
UNIVERSAL AND ROBUST  
SURFACES

**SYNCROFLOW**  
AUTHENTIC  
SURFACE TEXTURES,  
SYNCHRONISED  
WITH THE DECOR

**BREEZIN’**  
TRENDY MATERIAL  
STRUCTURES

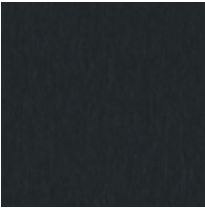
**XTREME PRODUCTS**  
SUPERMATT  
PRODUCTS WITH  
ANTI-FINGERPRINT  
EFFECT



# SURFACE TEXTURES

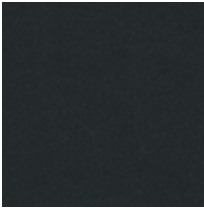
## BLUE VELVET

Velvety, silky surfaces



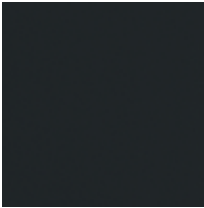
**SE** Steel Matt  
HPL MFB

**SH** Steel Matt  
MFB



**SM** Semi Matt  
HPL MFB

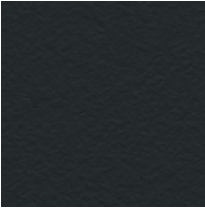
**MS** Enhanced Semi Matt  
HPL



**CM** Supermatt  
HPL

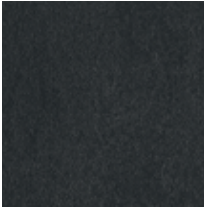
## BREEZIN'

Trendige Materialstrukturen



**CE** Ceramo  
HPL MFB

**CA** Ceramo  
HPL



**CR** Corrosio  
HPL MFB

## SWEET, SOFT AND LAZY

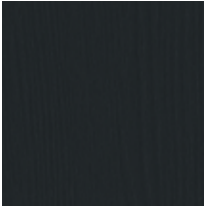
Soft, natural woodgrains



**NW** Natural Wood  
HPL MFB



**FL** Florence  
HPL MFB

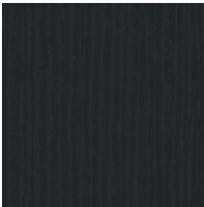


**DU** Dune  
HPL MFB



**RO** Rochester  
HPL MFB

**RR** Rochester  
HPL

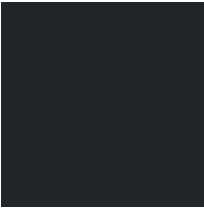


**RU** Rustic Wood  
HPL MFB

**RT** Rustic Wood  
HPL

## DIAMONDS AND PEARLS

Shiny and reflective surfaces

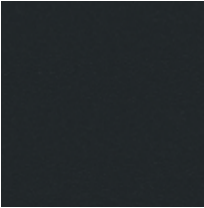


**HG** High Gloss  
HPL MFB

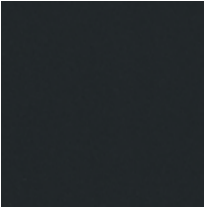
**HS** Enhanced High Gloss  
HPL

## INVISIBLE

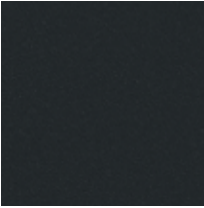
Universal and robust surfaces



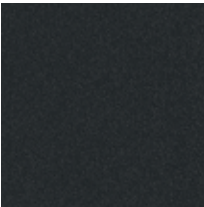
**SD** Sandpearl  
HPL MFB



**VV** Top Velvet  
HPL MFB



**MP** Miniperl  
HPL MFB



**FG** Fine Grain  
HPL

## SYNCROFLOW

Natural grain patterns – fascinatingly authentic



**AZ** Azahara Chestnut  
SYNC



**TI** Timberton Walnut  
SYNC



**BA** Balvenie Oak  
SYNC

## SOLID AS A ROCK

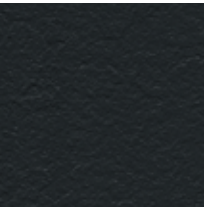
Solid and multi-layered stone structures



**VO** Volcano  
HPL



**GR** Solid Granite  
HPL



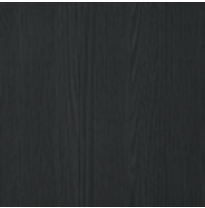
**BR** Brightstone  
HPL

## DEEPFLOW

Deep, vibrant surface structures



**AL** Allegro  
DEEP



**MR** Maestro  
DEEP



**PA** Palermo  
DEEP



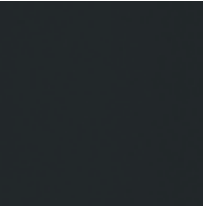
**PT** Porto  
HPL DEEP



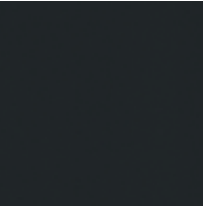
**VI** Vienna  
HPL DEEP

## XTREME PRODUCTS

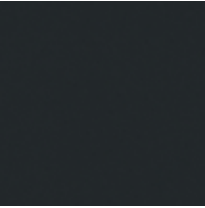
Supermatt products with anti-fingerprint effect



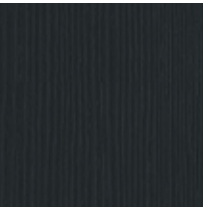
**XG** XTreme High Gloss  
PRIME X



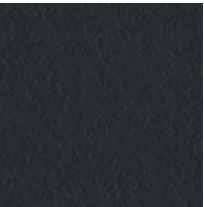
**XTSM** XTreme SuperMatt  
PRIME X



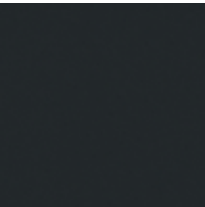
**XMSM** XTreme Semi Matt  
X BOLDX



**XMRT** XTreme Rustic Wood  
XTOUCH



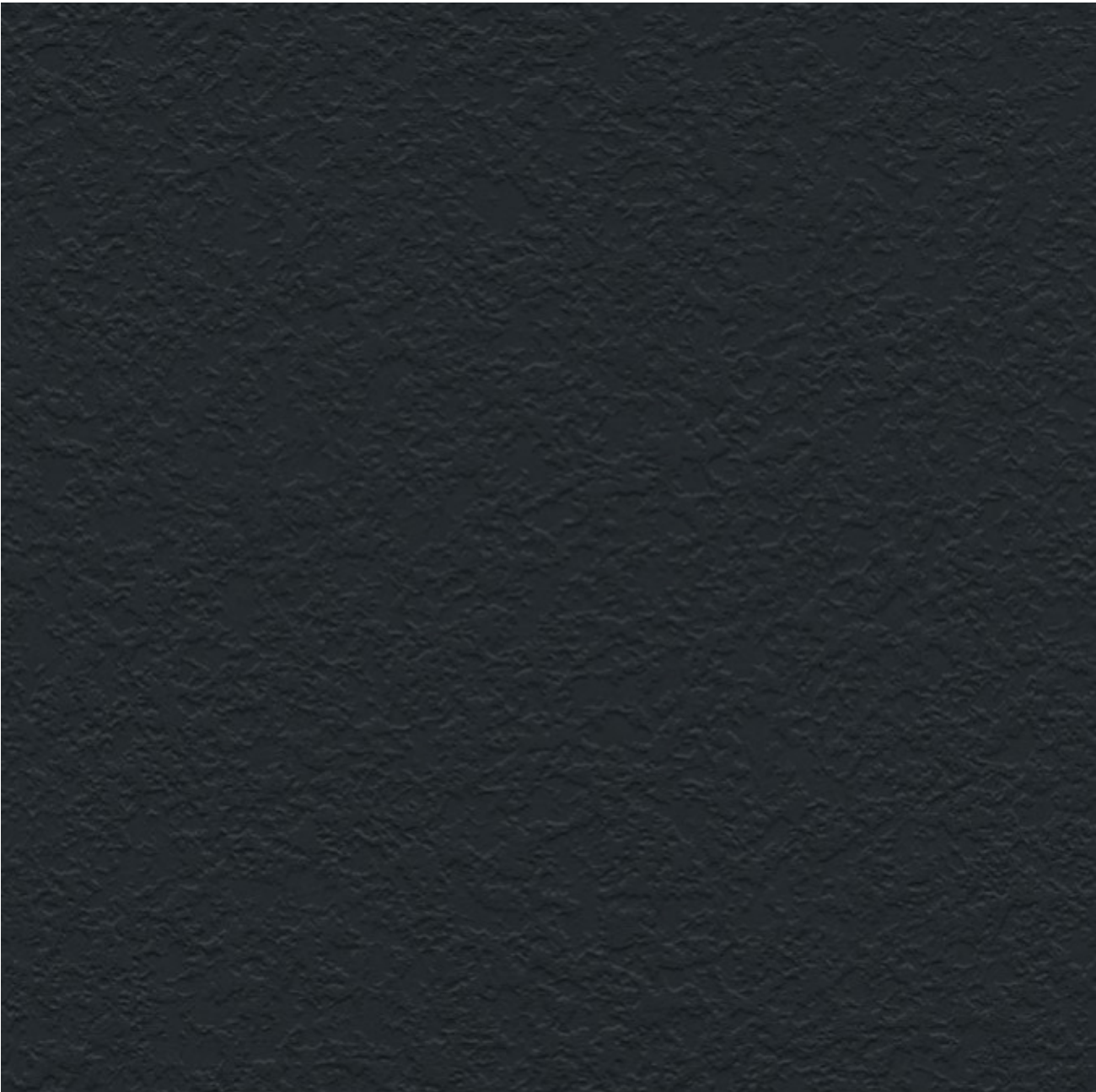
**XMVO** XTreme Volcano  
XTOUCH



**XPSM** XTreme plus  
XPLUS

CERAMO CA/CE

The non-directional matt Ceramo material structure is perfect for flat stone, ceramic, plaster and concrete. It lends a new touch to metal or textile decors and an astonishing materiality to plain colours. The irregularly- and angularly-shaped “flakes” of the structure are laid out on various levels; individual areas with different variations of matt, roughened surfaces suggest a slight abrasion. Both give Ceramo a deep and lively appearance despite the calm overall impression.





CA Ceramo  CE Ceramo  



DUNE DU

The deep, matt, wood texture Dune is suitable for simple, straight-lined wood decors such as oak, elm or teak, as well as for softwoods in particular. This texture also works effectively as a seemingly lacquered version of a woodgrain on plain colours. Dune is also an “all-over” design, as a modern alternative to the tried-and-tested Rustic Wood texture. Subtle matt-gloss effects – both sanded and broken-up, roughened areas, as well as hints of elongated pores enliven the calm overall appearance of this structure.



DU Dune  







FLORENCE FL

The subtle, silky wood texture is characterised by a varied layout of whole and cut flowers, as well as striped areas of closely spaced graining. The latter are broken up in different ways, giving them a very natural appearance. Florence is silky matt on the surface and deeply matt in the valleys, giving it an elegant appearance and making it particularly suitable for high-quality woods such as walnut and fruitwoods. The texture also works well on woods with barely visible pores, such as beech or maple. The soft transitions within the relatively smooth structure prevent the greying of dark decors, that often occurs with matt structures.





FL Florence  



STEEL MATT SE/SH

The new metal texture Steel Matt looks extremely authentic. Exquisite and strikingly matt, it impresses both in terms of look and feel. The fine, sharp-edged burnished surface is broken at irregular intervals, the design of the grooves is very tight and steep. The sides and the exposed edges softly reflect the light and create an unobtrusive, elegant shine. Steel looks perfect on decors from the Alux range, whose printed finish also has a burnished texture. SE/SH also adds a metallic upgrade to many plain as well as expansive mother-of-pearl decors. The new flat bonded texture Steel Matt is recommended for vertical uses and is available for a specified range of metal and plain decors.



SE Steel Matt  

SH Steel Matt 








ROCHESTER RR/RO

The universal Rochester structure can be easily used on all hardwoods. It looks very authentic and natural. Plain decors are made to appear like freshly lacquered wood. The streaky grain is accentuated by the clustering of elongated, sharp-edged pores. These are offset at different levels and have different matt variances, creating an exciting interplay of graded mattness – right down to deep black, dull matt pores. An overarching, extremely fine line chisels the more open surfaces.



RR Rochester 





RO Rochester  



PORTO PT

The deep slate texture Porto has a smooth surface that is enlivened by some more and some less multi-angular matt areas. The depth of the texture can be felt by the sharp edges of the various levels that are typical for slate. In the right light, the sharp cutting edges show reflections, and shadows on the opposite side, which emphasises the three-dimensionality also in a visual way. Porto looks particularly natural on slate decors, but just as interesting on ceramic or concrete, as well as dark plain decors.



PT Porto  



# PRODUCTS

## **Uniquely sustainable groundbreaking orientated solutions**

At Pfleiderer, the focus is on low-emission materials, and full range of healthy living options. Many of our panel materials have been awarded the Blue Angel Certificate for healthy living, for many years. We were awarded Room climate excellent award – alongside our raw panels and products with direct coating technology, furthermore for components of our HPL range. This means you can rely on a consistently sustainable complete range – and Implement customer requests without compromising on ecology and sustainability.



# XTREME PRODUCTS

SUPERMATT PRODUCTS WITH  
ANTI-FINGERPRINT EFFECT

XTREME PRODUCTS

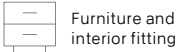


## PrimeBoard XTreme High Gloss P2



Melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

### AREAS OF APPLICATION



Furniture and interior fitting

Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

### PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Easy to use and machine



Particularly low emission

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 16–25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   18   19   22   25   28

Decor used:  
U12000 Volcanic Black





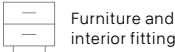


# PrimeBoard XTreme SuperMatt P2



Melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 10–25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10   12   13   16   18   19   22   25   28



# PrimeBoard XTreme High Gloss P2 TSCA



Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Easy to use and machine



Particularly low emission

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 TSCA Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 16–25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   18   19   22   25   28



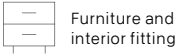


# PrimeBoard XTreme SuperMatt P2 TSCA



Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 TSCA Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 10–25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10   12   13   16   18   19   22   25   28



# PrimeBoard XTreme High Gloss P2 F\*\*\*\*



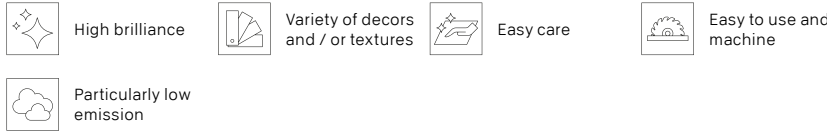
Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 F****
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	19



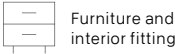


# PrimeBoard XTreme SuperMatt P2 F\*\*\*\*



Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

## AREAS OF APPLICATION



Furniture and interior fitting

Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

## PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint



Particularly low emission

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 F****
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,800	2,100	19



# PrimeBoard XTreme High Gloss P3



Melamine faced particleboard type P3 for damp areas, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

## AREAS OF APPLICATION



Furniture and interior fitting

Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

## PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Low swelling / moisture resistant



Easy to use and machine

Product standard	In accordance with EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   18   19   22   25   28





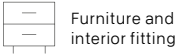


# PrimeBoard XTreme SuperMatt P3



Melamine faced particleboard type P3 for damp areas, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	13   16   18   19   22   25   28



# PrimeBoard XTreme High Gloss MDF plus



Melamine faced medium-density fibreboard (MDF), with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	12   16   18   19   22   25   28



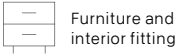


# PrimeBoard XTreme SuperMatt MDF plus



Melamine faced medium-density fibreboard (MDF), with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	12   16   18   19   22   25   28



# PrimeBoard XTreme High Gloss MDF black



Decorative black through-dyed melamine faced medium-density fibre-board (MDF), with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Easy to use and machine

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

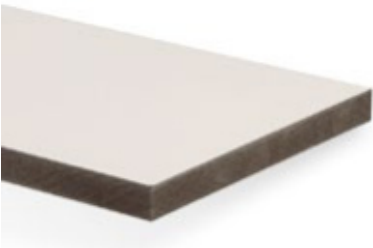
FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   19   25



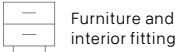


# PrimeBoard XTreme SuperMatt MDF black



Decorative black through-dyed melamine faced medium-density fibre-board (MDF), with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

## AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

## PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint

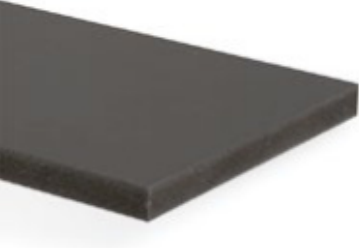
Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   19   25

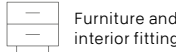


# PrimeBoard XTreme High Gloss MDF black Natural



Natural, raw, decorative black through-dyed melamine faced medium-density fibreboard (MDF), with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

## AREAS OF APPLICATION



Shop design / product presentation, exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

## PRODUCT FEATURES



High brilliance



Easy care



Easy to use and machine

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. With one sided lacquering, the reverse is raw / untreated. Due to the use of a natural wood-based material, the appearance of the panel can vary. Such deviations are due to the desired character of the product. As is usual with natural products, each board is unique. FSC certification or PEFC certification available on request.

## FORMAT IN MM

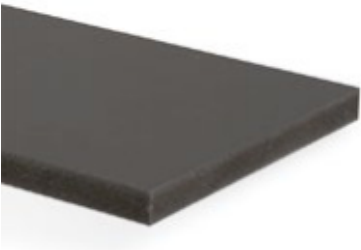
Length	Width	Thickness
2,800	2,100	16   19   25





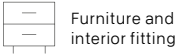


# PrimeBoard XTreme SuperMatt MDF black Natural



Natural, raw, decorative black through-dyed melamine faced medium-density fibreboard (MDF), with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Shop design / product presentation, exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Easy care



Anti-fingerprint

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. With one sided lacquering, the reverse is raw / untreated. Due to the use of a natural wood-based material, the appearance of the panel can vary. Such deviations are due to the desired character of the product. As is usual with natural products, each board is unique. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   19   25



# Duropal XTreme



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust lacquered surface and sanded reverse. Duropal XTreme is an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Furniture and interior fitting



Doors

Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme may be used vertically as well as horizontally.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint



Food harmless



Particularly low emission

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050–5,300	1,300	0.6   0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
2,800	2,070	0.8
3,050	1,300	0.8
4,100	1,300	0.6   0.8
5,300	1,300	0.6   0.8
5,600	2,070	0.8





## Duropal XTreme Touch



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust lacquered surface and sanded reverse. Duropal XTreme Touch is an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme Touch may be used vertically as well as horizontally.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint



Food harmless



Particularly low emission

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,050–5,300	1,300	0.6   0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
3,050	1,300	0.8
4,100	1,300	0.6   0.8
5,300	1,300	0.6   0.8



## Duropal SolidColor XTreme



Decorative high-pressure laminate in standard quality in accordance with EN 438-9:BTS, with robust lacquered surface and a decor-identical through-coloured core. The reverse is sanded ready for gluing. Duropal SolidColor XTreme is an attractive supermatt surface material with an anti-fingerprint effect.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

The colour-through core creates the freedom of a monochrome design without visible edges or joints. For high quality, aesthetically demanding furniture and design elements in the residential and interior design sector, such as for racking and shelving, furniture fronts, door sets and table tops, trade fair systems and sales displays. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

### PRODUCT FEATURES



Easy care



Anti-fingerprint



Food harmless

Product standard	In accordance with EN 438-9
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,050–5,300	1,300	0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
4,100	1,300	0.8



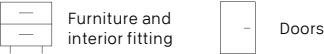


## Duropal HPL XTreme plus



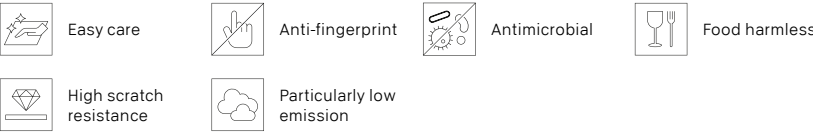
Decorative high-pressure laminate in standard quality in accordance with EN 438-3:HGS/VGS, with robust lacquered surface and sanded reverse. Duropal HPL XTreme plus is an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily-used surfaces.

### AREAS OF APPLICATION



Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal HPL XTreme plus is suitable for vertical applications as well as for horizontal, heavily-used contact surfaces.

### PRODUCT FEATURES



Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,050–5,300	1,300	0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
3,050	1,300	0.8
4,100	1,300	0.8
5,300	1,300	0.8

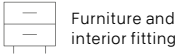


## Duropal Compact XTreme plus, white core



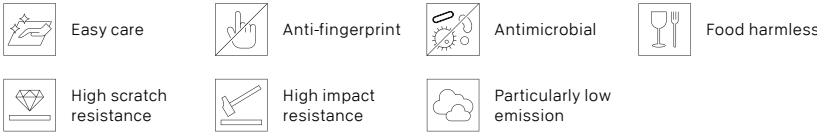
Compact high-pressure laminate in standard quality in accordance with EN 438-9:BCS. With uniform white-coloured core and robust lacquered surface on both sides. Duropal Compact XTreme plus is an attractive supermatt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily-used surfaces.

### AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

### PRODUCT FEATURES



Product standard	In accordance with EN 438-9
Core material	Compact laminate white Uniform white through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	With PEFC-certification.

### FORMAT IN MM

Length	Width	Thickness
4,100	1,300	6   8   10   12





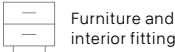


## Duropol Compact XTreme plus, grey core



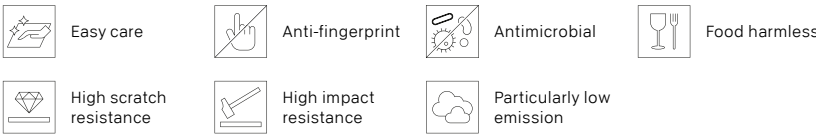
Compact high-pressure laminate in standard quality in accordance with EN 438-9:BCS. With uniform grey-coloured core and robust lacquered surface on both sides. Duropol Compact XTreme plus is an attractive super-matt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily-used surfaces.

### AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

### PRODUCT FEATURES



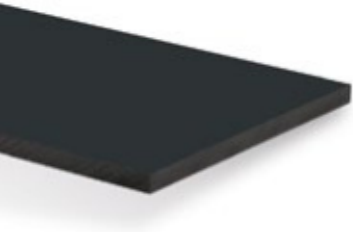
Product standard	In accordance with EN 438-9
Core material	Compact laminate grey Uniform grey through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	With PEFC-certification.

### FORMAT IN MM

Length	Width	Thickness
4,100	1,300	6   8   10   12

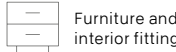


## Duropol Compact XTreme plus, black core



Compact high-pressure laminate in standard quality in accordance with EN 438-4:CGS. With uniform black-coloured core and robust lacquered surface on both sides. Duropol Compact XTreme plus is an attractive super-matt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily-used surfaces.

### AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

### PRODUCT FEATURES



Product standard	In accordance with EN 438-4
Core material	Compact laminate black Uniform black through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	With PEFC-certification.

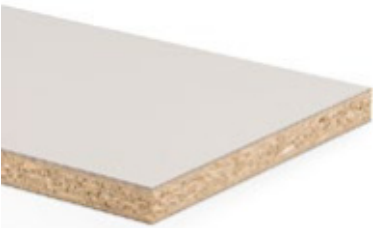
### FORMAT IN MM

Length	Width	Thickness
4,100	1,300	6   8   10   12   13



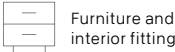


## Duropol Element XTreme P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol XTreme, an attractive super-matt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in ship-building and motor vehicle construction.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 16–25 mm, 3,050 x 1,300 x 19 mm, 4,100 x 1,300 x 16–25 mm, 5,600 x 2,070 x 16–25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   16   17.6   19   20.6   23.6   25   29.6   39.6
3,050	1,300	19
4,100	1,300	9.6   16   17.6   19   20.6   25   29.6   39.6
5,600	2,070	9.6   16   17.6   19   20.6   23.6   25   29.6   39.6

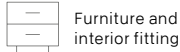


## Duropol Element XTreme Touch P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in ship-building and motor vehicle construction.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 3,050 x 1,300 x 19 mm, 4,100 x 1,300 x 16–25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
3,050	1,300	19
4,100	1,300	9.6   16   17.6   19   20.6   25   29.6   39.6



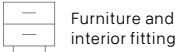


# Duopal Element SolidColor XTreme P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duopal SolidColor XTreme, a decor-identical through-coloured laminate core and an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Easy care



Anti-fingerprint



Food harmless

Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 4,100 x 1,300 x 16–25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6   16   17.6   19   20.6   25   29.6   39.6

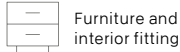


# Duopal Element XTreme plus P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duopal HPL XTreme plus, an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in ship-building and motor vehicle construction.

PRODUCT FEATURES



Easy care



Anti-fingerprint



Antimicrobial



Food harmless



High scratch resistance



Particularly low emission

Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 3,050 x 1,300 x 19 mm, 4,100 x 1,300 x 16–25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
3,050	1,300	19
4,100	1,300	9.6   16   17.6   19   20.6   25   29.6   39.6





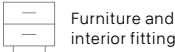


# Duropol Element XTreme P3



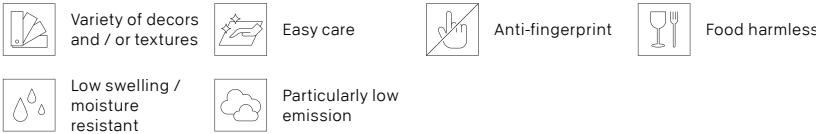
HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropol XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   19.6   20.6   39.6
4,100	1,300	17.6   20.6
5,600	2,070	17.6   19.6   20.6   39.6



www.blauer-engel.de/uz76

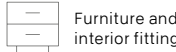


# Duropol Element XTreme Touch P3



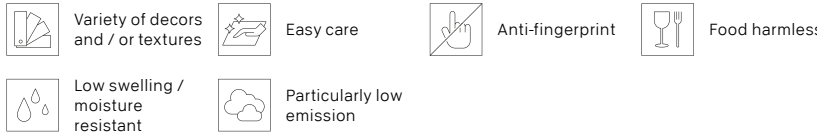
HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropol XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6   20.6



www.blauer-engel.de/uz76

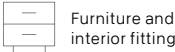


# Duropol Element XTreme plus P3



HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropol HPL XTreme plus, an attractive super-matt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



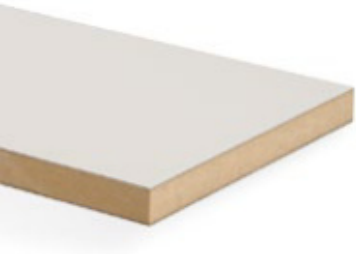
Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6   20.6



# Duropol Element XTreme MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 17.6–20.6 mm, 4,100 x 1,300 x 17.6–20.6 mm, 5,600 x 2,070 x 17.6–20.6 mm
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   17.6   19.6   20.6
4,100	1,300	17.6   20.6
5,600	2,070	9.6   17.6   19.6   20.6



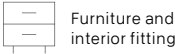


# Duropol Element XTreme Touch MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6   20.6



# Duropol Element SolidColor XTreme MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol SolidColor XTreme, a decor-identical through-coloured laminate core and an attractive super-matt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6   20.6





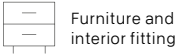


# Duopal Element XTreme plus MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duopal HPL XTreme plus, an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6   20.6



# XTREME PRODUCTS

## SUPERMATT PRODUCTS WITH ANTI-FINGERPRINT EFFECT

1

**VERTICAL SURFACES**  
Wall coverings, frontal

**PrimeBoard XTreme**  
**Duopal XTreme**  
**Duopal XTreme Touch**

2

**HORIZONTAL SURFACES**  
Storage compartments, shelving

**Duopal XTreme**  
**Duopal XTreme Touch**  
**Duopal SolidColor XTreme**

3

**HIGHLY STRESSED HORIZONTAL SURFACES**  
Counters, bar, work surfaces

**Duopal HPL XTreme plus**  
**Duopal Compact XTreme plus**

	Application / highly stressed		
	vertical	horizontal	highly stressed horizontally
<b>PrimeBoard XTreme SuperMatt (XTSM)</b>	<div></div>		
<b>Duopal XTreme (XMSM)</b>	<div></div>	<div></div>	
<b>Duopal XTreme Touch (XMRT / XMVO)</b>	<div></div>	<div></div>	
<b>Duopal SolidColor XTreme (XMSM)</b>	<div></div>	<div></div>	
<b>Duopal HPL XTreme plus (XPSM)</b>	<div></div>	<div></div>	<div></div>
<b>Duopal Compact XTreme plus (XPSM)</b>	<div></div>	<div></div>	<div></div>



# DEEPFLOW / SYNCROFLOW

PREMIUM DECORATIVE PANELS WITH DEEP  
AND SYNCHRONISED SURFACE TEXTURES

DEEPFLOW



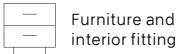
## DeepFlow P2



Premium decor faced chipboard with deep surface textures and melamine facing on both sides, awarded with the Blue Angel.

Further products online:  
DeepFlow P2 TSCA  
DeepFlow P2 F\*\*\*\*  
DeepFlow V100Å F\*\*\*\* ENF

### AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting.

### PRODUCT FEATURES



Easy care



Antimicrobial



Particularly low emission

Product standard	EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: $\geq 9$ mm / Gross density: $\geq 600$ kg/m <sup>3</sup> )
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38
2,800	2,100	8.4   10.4   12.4   13.4   16.4   18.4   19.4   22.4   25.4   28.4
5,310	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38





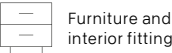
# DeepFlow MDF plus



Premium decor faced fibreboard with deep surface textures and melamine facing on both sides.

Further products online:  
DeepFlow MDF.MR

AREAS OF APPLICATION



Fronts, carcasses, tabletops, shop fitting and interior design with high demands on edge quality: can be profiled and lacquered.

PRODUCT FEATURES



Easy care



Antimicrobial

Product standard	EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	16   18   19   22   25   28
5,310	2,100	16   18   19   22   25   28



# SyncroFlow P2



Premium decor faced chipboard with surface textures synchronised with the decor and melamine facing on both sides, awarded with the Blue Angel.

Further products online:  
SyncroFlow P2 TSCA  
SyncroFlow P2 F\*\*\*\*  
SyncroFlow V100Ä F\*\*\*\* ENF

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



Easy care



Antimicrobial



Particularly low emission

Product standard	EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38
5,310	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38







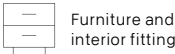
# SyncroFlow MDF plus



Premium decor faced fibreboard with surface textures synchronised with the decor and melamine facing on both sides.

Further products online:  
SyncroFlow MDF.MR

## AREAS OF APPLICATION



Furniture and interior fitting

Fronts, carcasses, tabletops, shop fitting and interior design with high demands on edge quality: can be profiled and lacquered.

## PRODUCT FEATURES



Easy care



Antimicrobial

Product standard	EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,655	2,100	16   18   19   22   25   28
5,310	2,100	16   18   19   22   25   28

# ORGANICBOARD

HEALTHY LIVING WOOD-BASED PANELS  
FOR MAXIMUM CONSERVATION OF RESOURCES



Decor used:  
U19501 Granny Smith

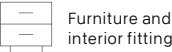


# OrganicBoard Pure P2



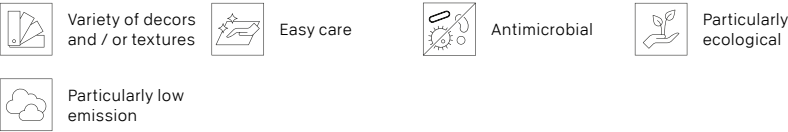
Healthy wood particleboard with 100 % biogenic glue (OrganicGlue) and 100 % recycled wood, with decorative melamine facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting. For applications with the highest sustainability requirements and healthy living.

PRODUCT FEATURES



Product standard	EN 14322
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 F**** TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.
Hinweis	OrganicGlue – formaldehyde-free bonding

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	8   10   16   18   19   22   25
5,600	2,100	8   10   16   18   19   22   25



# PrimeBoard XTreme SuperMatt Organic Pure P2



Melamine faced particleboard type P2 conforming to EN 312, with 100 % bio-genic, formaldehyde-free glue (OrganicGlue), 100 % recycled wood as well as high quality and innovative supermatt coating and anti-fingerprint ef-fect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 F**** TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

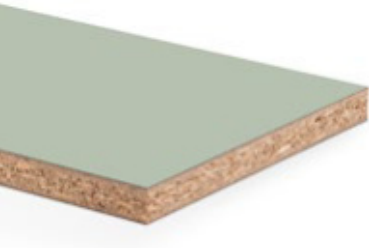
FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10   12   13   16   18   19   22   25



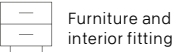


## Duropal Element XTreme Organic Pure P2



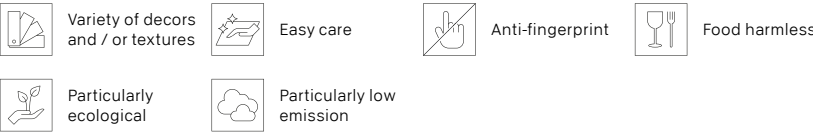
HPL bonded board consisting of a particleboard type P2 conforming to EN 312, with 100 % biogenic, formaldehyde-free glue (OrganicGlue) and 100 % recycled wood, surfaced on both sides with Duropal XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in ship-building and motor vehicle construction.

PRODUCT FEATURES



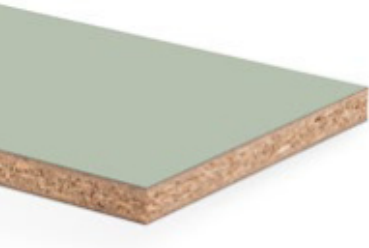
Product standard	In accordance with EN 13894-2
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 17.6–26.6 mm
Formaldehyde emission class	E1 E05 F**** TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   11.6   17.6   19   19.6   20.6   23.6   26.6



## Duropal Element Organic Pure P2



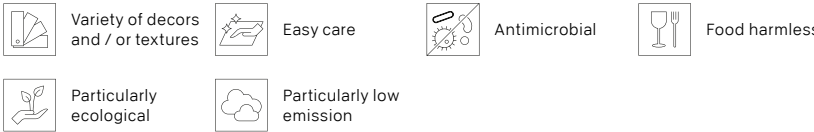
HPL bonded board consisting of a particleboard type P2 conforming to EN 312, with 100 % biogenic, formaldehyde-free glue (OrganicGlue) and 100 % recycled wood, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in ship-building and motor vehicle construction.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 17.6–26.6 mm, 5,600 x 2,070 x 17.6–26.6 mm
Formaldehyde emission class	E1 E05 F**** TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   11.6   17.6   19   19.6   20.6   23.6   26.6
5,600	2,070	9.6   11.6   17.6   19.6   20.6   23.6   26.6





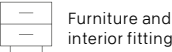


## Duropal Element Real Metal Organic Pure P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, with 100 % biogenic, formaldehyde-free glue (OrganicGlue) and 100 % recycled wood, surfaced on both sides with Duropal HPL Real Metal.

AREAS OF APPLICATION



Surface material for vertical applications with authentic metal character in high quality interior design and shop fitting, in trade fair construction, but also in the private residential sector. Real aluminium surfaces are not suitable for horizontal applications and/or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Real metal surface



Particularly ecological



Particularly low emission

Product standard	In accordance with EN 13894-2
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 17.6–26.6 mm
Formaldehyde emission class	E1 E05 F**** TSCA Title VI
Note	Please note: with format 2,800 x 2,070 mm the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the usable length of min. 2,780 mm. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   11.6   17.6   19   19.6   20.6   23.6   26.6



## OrganicBoard Pure P2 raw



Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.

AREAS OF APPLICATION



Furniture and interior fitting

The OrganicBoard Pure P2 offers a unique future-oriented raw material concept. The use of 100 % OrganicGlue with biogenic formulation can reduce the use of fossil resources. The formaldehyde-free biogenic glue makes its contribution to healthy living through lowest emissions and supports the circular economy by combining biogenic glue with recycled wood. This type of board has a uniform fine surface layer and meets the highest surface requirements. This makes it the ideal substrate for impregnated decorative papers, thin foils, sensitive veneers and also high-pressure laminates (Duropal HPL).

PRODUCT FEATURES



Sanded



Easy to use and machine



Particularly ecological



Particularly low emission

Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 F**** TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	8   10   16   18   19   22   25
5,600	2,100	8   10   16   18   19   22   25



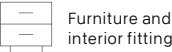


# OrganicBoard P2 raw



Chipboard uniformly bonded with biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of approx. 50 % type P2 according to EN 312, suitable for non-load-bearing purposes in dry areas.

## AREAS OF APPLICATION



The OrganicBoard P2 offers a unique future-oriented raw material concept. By using approx. 50 % OrganicGlue with a biogenic formula, the use of fossil resources can be reduced. The formaldehyde-free biogenic glue makes its contribution to healthy living through lowest emissions and supports the circular economy by combining biogenic glue with recycled wood. This type of board has a uniform fine surface layer and meets the highest surface requirements. This makes it the ideal substrate for impregnated decorative papers, thin foils, sensitive veneers and also high-pressure laminates (Duropal HPL).

## PRODUCT FEATURES



Sanded



Easy to use and machine



Particularly ecological

Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   13   16   18   19   22   25   38
5,310	2,100	8   13   16   18   19   22   25   38

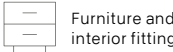


# OrganicBoard MDF raw



Medium-density fibreboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with uniform structure.

## AREAS OF APPLICATION



OrganicBoard MDF raw can significantly reduce the use of fossil resources through the use of approx. 100 % OrganicGlue. The formaldehyde-free biogenic glue makes its contribution to healthy living through lowest emissions. This type of board has a uniform structure and meets the highest requirements for machineability. The optimal surface makes it the ideal substrate for impregnated decorative papers, thin foils, sensitive veneers and also high-pressure laminates (Duropal HPL).

## PRODUCT FEATURES



Sanded



Easy to use and machine



Particularly ecological



Particularly low emission

Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

## FORMAT IN MM

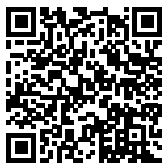
Length	Width	Thickness
2,800	2,100	16   18   19



# DECOBOARD

DECORATIVE MELAMINE FACED PANELS  
FOR A WIDE RANGE OF APPLICATIONS

DECOBOARD

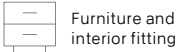


## DecoBoard P2



Urea resin bonded particleboard with decorative melamine facing on both sides, awarded with the Blue Angel.

### AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting.

### PRODUCT FEATURES



Variety of decors  
and / or textures



Easy care



Antimicrobial



Particularly low  
emission

Product standard	EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: $\geq 9$ mm / Gross density: $\geq 600$ kg/m <sup>3</sup> )
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38
2,800	2,100	8   10   12   13   16   18   19   22   25   28   30   32   38
3,200	2,100	8   10   13   16   18   19   22   25   30
4,100	2,100	16   18   19
5,310	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38
5,600	2,100	8   10   12   13   16   18   19   22   25   28   30   32   38



Decor used:  
U19028 Racing Green



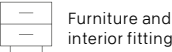


## DecoBoard Individual Motiv P2



Urea resin bonded particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.

### AREAS OF APPLICATION



The possible applications are virtually limitless: Individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement.

### PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial



Particularly low emission

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   18   19   22   25   28   30   32



## DecoBoard Real Metal P2



Urea resin bonded particleboard with real aluminium foil on both sides in direct facing method.

### AREAS OF APPLICATION



Furniture and interior fitting

Exclusively for vertical applications in high-quality interior fitting, shop fitting and trade fair construction, for kitchen and residential furniture. Real aluminium surfaces are not suitable for horizontal surfaces and/or surfaces exposed to mechanical loads.

### PRODUCT FEATURES



Real metal surface

Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05
Note	Please note the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the effective length of min. 2,780 mm. Cut to size is not available. Decors: M80000 Alu 1, Stainless Steel Effect / M80001 Alu 2, Nickel Effect FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   18   19



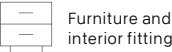


DecoBoard P2 ESA



Electrostatically dissipative particleboard with decorative melamine resin facing on both faces.

AREAS OF APPLICATION



The products from our ESA system are indispensable wherever electrostatic charges are to be prevented. The conductive constituents ensure a reliable and simple earthing possibility for furniture, partition elements and panels at places of work in the microelectronics industry, in laboratories or central control rooms.

PRODUCT FEATURES



Easy care



Electrostatically dissipative

Product standard	EN 14322
Core material	PremiumBoard P2 ESA Electrostatically dissipative particleboard, Type P2 conforming to EN 312, suitable for interior fitting and furniture, for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05
Volume resistance RD	1 x 10 <sup>4</sup> –1 x 10 <sup>9</sup> Ohm (EN 61340-5-1) Measured dry, measurement voltage 100 V DC, cylindrical electrode, 20–30 °C and 20–50 % rel. humidity (96 h conditioning)
Note	Decors: W10140 Frontal White / U12188 Light Grey FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	19   25   28.4
5,600	2,100	19   25   28.4

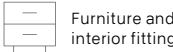


DecoBoard P2 TSCA



Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Particularly low emission

Product standard	EN 14322
Core material	ClassicBoard P2 TSCA Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38
2,800	2,100	8   10   12   13   16   18   19   22   25   28   30   32   38
3,200	2,100	8   10   13   16   18   19   22   25   30
4,100	2,100	16   18   19
5,310	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38
5,600	2,100	8   10   12   13   16   18   19   22   25   28   30   32   38



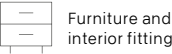


DecoBoard P2 F\*\*\*\*



Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Emission-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Particularly low emission

Product standard	EN 14322
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	F**** E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   10   16   18   19   25
2,800	2,100	19
5,310	2,100	8   10   16   18   19   25
5,600	2,100	19

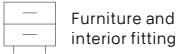


DecoBoard P3



Particleboard with melamine resin facing on both sides for damp areas.

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting. Particularly for areas with higher demands on moisture resistance i. e. in bathroom furniture.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Low swelling / moisture resistant

Product standard	EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10   13   16   18   19   22   25   28   38
5,600	2,100	10   13   16   18   19   22   25   28   38





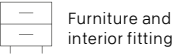


# DecoBoard Individual Motiv P3



Particleboard with individual digital print motifs in direct facing method for damp areas. The front face is printed as required, the standard reverse is white.

### AREAS OF APPLICATION



Preventive fire protection for individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boat-building, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement notably if special low emissions are needed. Not suitable for horizontal surfaces and or surfaces exposed to mechanical loads.

### PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   18   19   22   25   28

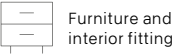


# DecoBoard V100Ä F\*\*\*\* ENF



Emission-reduced particleboard with optimised swelling properties and decorative melamine facing on both sides. Awarded with the Blue Angel.

### AREAS OF APPLICATION



Pollutant-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential and higher moisture resistance are required.

### PRODUCT FEATURES



Product standard	EN 14322
Core material	ClassicBoard V100 Ä F**** ENF Urea resin bonded furniture board with very low emission value and reduced thickness swelling conforming to EN 312, suitable for non-load bearing use in humid conditions.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	F**** ENF E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10   16   18   19   25   28
5,310	2,100	10   16   18   19   25   28



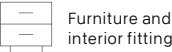


## DecoBoard MFP Hybrid



Combination of particleboard (MFP) as middle layer and one high-density thin fibreboard (HDF) as top layer on each side with decorative melamine resin facing on both sides.

AREAS OF APPLICATION



Furniture and interior fitting

Furniture construction and interior fitting, stage and set construction, shelving systems, furniture, shelves. Suitable for use in dry environments.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Load bearing – particularly high bending strength

Product standard	EN 14322
Core material	PremiumBoard MFP Hybrid PremiumBoard MFP Hybrid consists of a PremiumBoard MFP as core layer combined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminated on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM		
Length	Width	Thickness
2,800	2,100	16   19   22   25
5,600	2,100	16   19   22   25



## DecoBoard MDF plus



Medium-density fibreboard with uniform layering and decorative melamine resin facing on both sides.

AREAS OF APPLICATION



Furniture and interior fitting

Fronts, carcasses, tabletops, shop fitting and interior design with high demands on edge quality: can be profiled and lacquered.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial

Product standard	EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM		
Length	Width	Thickness
2,655	2,100	8   10   12   16   18   19   22   25   28
2,800	2,100	8   10   12   16   18   19   22   25   28
5,310	2,100	8   10   12   16   18   19   22   25   28
5,600	2,100	8   10   12   16   18   19   22   25



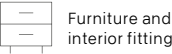


## DecoBoard Individual Motiv MDF plus



Medium-density fibreboard with individual digital print motifs in direct facing method. The front face is printed as required, the standard reverse is white.

### AREAS OF APPLICATION



Preventive fire protection for individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boat-building, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement notably if special low emissions are needed. Not suitable for horizontal surfaces and or surfaces exposed to mechanical loads.

### PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   18   19



## DecoBoard MDF black



Decorative, black through-dyed, medium-density fibreboard with uniform layering and decorative melamine resin facing on both sides.

### AREAS OF APPLICATION



Furniture and interior fitting

Applications for decorative open edge solutions, e.g. carcasses, tabletops, shop fitting and interior design and trade fair construction.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial

Product standard	EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

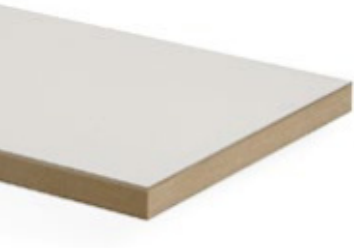
Length	Width	Thickness
2,800	2,100	10   16   19   25
5,600	2,100	10   16   19   25





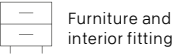


# DecoBoard MDF.MR



Medium-density fibreboard with uniform construction, reduced swelling behaviour and decorative melamine resin facing on both sides (MR = Moisture Resistant = with improved swelling values for damp areas).

AREAS OF APPLICATION



Carcass and front quality for furniture manufacture, shop fitting and interior design with higher demands on moisture resistance. Edges can be profiled and lacquered.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Low swelling / moisture resistant

Product standard	EN 14322
Core material	StyleBoard MDF.MR Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	18   19
5,310	2,100	18   19

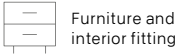


# DecoBoard HDF



High-density thin fibreboard with uniform layering, good stability and decorative melamine facing on both sides.

AREAS OF APPLICATION



Back panels, drawer bottoms, blinds, partition walls in trade fair construction, shop fitting, interior design, caravan and motor vehicle construction.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



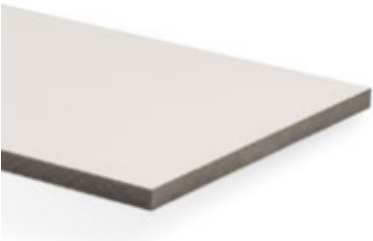
Antimicrobial

Product standard	EN 14322
Core material	StyleBoard HDF 106 High-density, thin fibreboard with a uniform structure and good stability.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

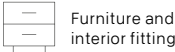
Length	Width	Thickness
2,800	2,100	3   5





Decorative, black-dyed, highly durable, and low-swelling fibreboard with a homogeneous structure and double-sided decorative melamine facing in a multi-layer construction.

AREAS OF APPLICATION



DecoBoard Fibre compact is the ideal board for high-use applications such as shop and interior fittings, kitchen and bathroom furniture, lockers, changing rooms, partitions, and toilet areas. Its robust design and special formulation ensure very low swelling values, making it highly suitable for environments with high humidity and intensive use.

PRODUCT FEATURES



Product standard	EN 14322
Core material	StyleBoard Fibre compact High-density, swell-reduced, and black-dyed fibreboard with a homogeneous structure and good dimensional stability.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Moisture resistant (thickness swelling < 4 % at 24 h water storage in coated condition) Highly compressed and robust core with mean density 1,000 kg / m³ (EN 323) FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	6.4   8.4   10.4   12.4   15.4   16.4   18.4   19.4




# DIGITAL PRINTING

## BESPOKE DECOR DESIGNS: YOUR MOTIFS IN DIGITAL PRINT

Products:

- DecoBoard Individual Motiv P2, p. 118
- DecoBoard Individual Motiv P3, p. 124
- DecoBoard Individual Motiv MDF plus, p. 128
- Duopal HPL Individual Motiv, p. 137
- Duopal HPL Individual Motiv IMO, p. 141
- Duopal HPL Compact Individual Motiv, black core, p. 148
- Duopal Element Individual Motiv P2, p. 153
- DecoBoard Individual Motiv Pyroex, p. 192
- Duopal HPL Individual Motiv Pyroex, p. 194



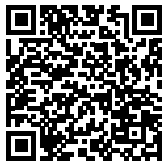
You can also learn more about our solutions online at [pfleiderer.com/digital-printing](https://pfleiderer.com/digital-printing)

BY LARA COSTAFREDA

# HIGH-PRESSURE LAMINATES (HPL)

ROBUST AND DURABLE – IDEAL IN AREAS THAT ARE SUBJECT TO HEAVY USE

Decor used:  
U17040 Blush



## Duropol HPL



Decorative high-pressure laminate in postforming quality conforming to EN 438-3:HGP/VGP, with robust melamine resin surface and sanded reverse.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

Surface material for high quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,050–5,300	1,300	0.6   0.8   1.2
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
2,800	2,070	0.6   0.8   1.2
3,050	1,300	0.8
4,100	1,300	0.6   0.8   1.2
5,300	1,300	0.6   0.8   1.2
5,600	2,070	0.6   0.8   1.2







## Duropal SolidColor



Decorative high-pressure laminate in standard quality in accordance with EN 438-9:BTS, with decor-identical through-coloured core. The reverse is sanded ready for gluing.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

The colour-through core creates the freedom of a monochrome design without visible edges or joints. For high quality, aesthetically demanding furniture and design elements in the residential and interior design sector, such as for racking and shelving, furniture fronts, door sets and table tops, trade fair systems and sales displays. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

### PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 438-9
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,050–5,300	1,300	0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
2,800	2,070	0.8
4,100	1,300	0.8



## Duropal HPL Individual Motiv



High-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors’ surgeries and clinics.

### PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2





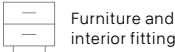


## Duropal HPL Real Metal



High-pressure laminate with real metal surface in standard quality in accordance with EN 438-8:MTS. The reverse is sanded ready for gluing.

### AREAS OF APPLICATION



Surface material for vertical applications with authentic metal character in high quality interior design and shop fitting, in trade fair construction, but also in the private residential sector. Real aluminium surfaces are not suitable for horizontal applications and/or surfaces exposed to mechanical loads.

### PRODUCT FEATURES



Product standard	In accordance with EN 438-8
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Please note: with format 2,800 x 2,070 mm the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the usable length of min. 2,780 mm. Cut to size is not available. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	0.8
4,100	1,300	0.8

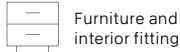


## Duropal HPL Magnet



Magnetic, decorative high-pressure laminate in standard quality in accordance with EN 438-9:RTS, with robust melamine resin surface and sanded reverse.

### AREAS OF APPLICATION



Furniture, partition walls and wall coverings with magnetic properties in shop and trade fair construction, in offices, schools, day nurseries, care home facilities, public facilities, etc.

### PRODUCT FEATURES



Variety of decors and / or textures



Magnetic



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 438-9
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 2,200 kg/m³ (EN ISO 1183-1)
Note	Full-size boards have a non-magnetic, visible border approx. 30 mm wide. Due to the insertion of the metal mesh (ferromagnetic inlay), there will be optical deviations in the structure compared to standard products. Cut to size is not available. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



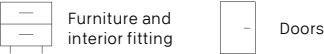


## Duropal HPL IMO



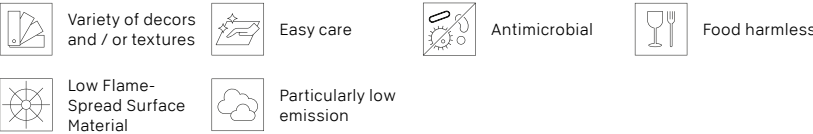
Decorative high-pressure laminate in postforming quality conforming to EN 438-3:HGP/VGP „Low Flame-Spread Surface Material“ with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



Flame retardant surface material for preventive fire protection in the decorative sector in ship interior fitting. Particularly for corridors and stairways, for partition walls, doors, wall and ceiling coverings.

PRODUCT FEATURES



Product standard	EN 438-3
Classification	MED – Low Flame-Spread Surface Material MER – Low Flame-Spread Surface Material USCG – Low Flame-Spread Surface Material CCS – Low Flame-Spread Material
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Classification MED, MER, USCG, CCS for the widths 915 mm / 950 mm / 1,050 mm / 1,300 mm   Classification MED, USCG for the width 2,070 mm FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050–5,300	1,300	0.6   0.8
2,150	915   950   1,050   1,300	0.8
2,350	950   1,300	0.8
2,800	2,070	0.6   0.8   1.2
3,050	1,300	0.8
4,100	1,300	0.6   0.8
5,300	1,300	0.6   0.8
5,600	2,070	0.6   0.8   1.2

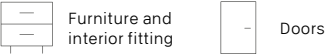


## Duropal HPL Individual Motiv IMO



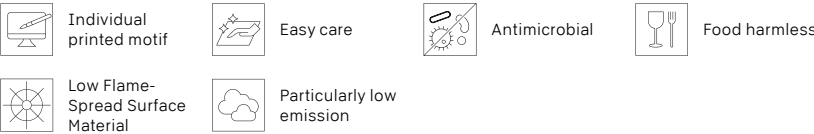
High-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS „Low Flame-Spread Surface Material“. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Flame retardant surface material for preventive fire protection in the decorative sector in ship interior fitting. Particularly for corridors and stairways, for partition walls, doors, wall and ceiling coverings. Whenever, in addition to preventive fire protection in shipbuilding, special demands are made on individual design, ease of care or durability.

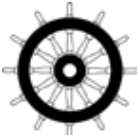
PRODUCT FEATURES



Product standard	In accordance with EN 438-3
Classification	MED – Low Flame-Spread Surface Material USCG – Low Flame-Spread Surface Material
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



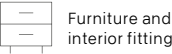


## Duropal HPL ESA



Electrostatically dissipative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, suitable for dry areas, with robust melamine resin surface and sanded reverse.

### AREAS OF APPLICATION



The products from our ESA system are indispensable wherever electrostatic charges are to be prevented. The conductive constituents in the core plate and facing ensure a reliable and simple earthing possibility for furniture components and worktops in ESD areas, on production and assembly lines, in laboratories or central control rooms.

### PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless



Electrostatically dissipative

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Volume resistance RD	1 x 10 <sup>4</sup> –1 x 10 <sup>9</sup> Ohm (EN 61340-5-1) Measured dry, measurement voltage 100 V DC, cylindrical electrode, 20–30 °C and 20–50 % rel. humidity (96 h conditioning)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	0.6   0.8
5,600	2,070	0.6   0.8



## Duropal Thin Laminate 0.35 (rolled goods)



Decorative thin laminate in postforming quality in accordance with EN 438-3:VGP, with melamine resin surface and sanded reverse. Duropal Thin Laminate 0.35 is delivered as rolled goods only.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

Overlaying and / or sheathing of door elements and door frames, furniture fronts, window sills, mouldings as well as cornice and strip lighting profiles. Duropal Thin Laminate 0.35 is recommended solely for vertical use.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

### FORMAT

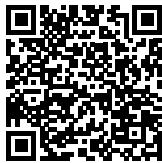
Length in m	Width in mm	Thickness in mm
400	1,300	0.35



# COMPACT LAMINATES

REAL ADDED VALUE: COMPACT LAMINATES  
WITH INNOVATIVE PROPERTIES

Decor used:  
F79934 Ferro Black

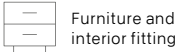


## Duropol HPL Compact, white core



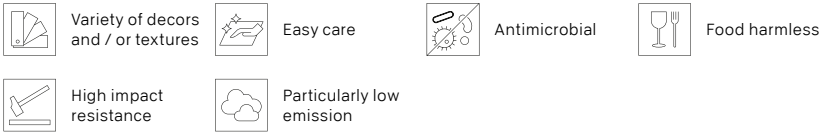
Compact high-pressure laminate in standard quality conforming to EN 438-9:BCS. With uniform white-coloured core and decorative melamine resin surface on both sides.

### AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

### PRODUCT FEATURES



Product standard	EN 438-9
Core material	Compact laminate white Uniform white through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 6–15 mm, 4,100 x 1,300 x 6–12 mm
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	2,800 x 2,070 mm – FSC certification or PEFC certification available on request. 4,100 x 1,300 mm – With PEFC-certification.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4   5   6   8   10   12   13   15
4,100	1,300	6   8   10   12





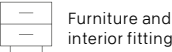


## Duropal HPL Compact, grey core



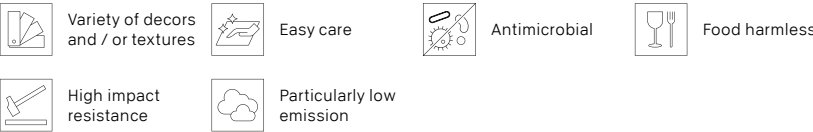
Compact high-pressure laminate in standard quality conforming to EN 438-9:BCS. With uniform grey-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES



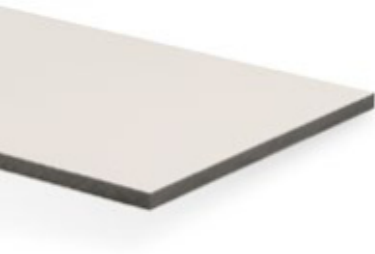
Product standard	EN 438-9
Core material	Compact laminate grey Uniform grey through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	With PEFC-certification.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	6   8   10   12

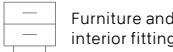


## Duropal HPL Compact, black core



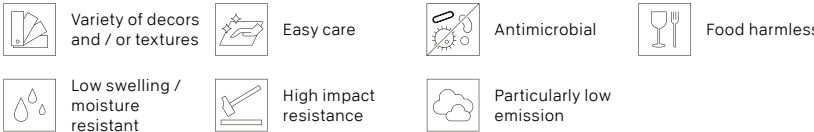
Compact high-pressure laminate in standard quality conforming to EN 438-4:CGS. With uniform black-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES



Product standard	EN 438-4
Core material	Compact laminate black Uniform black through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 1,860 x 6–15 mm, 2,800 x 2,070 x 6–20 mm, 4,100 x 1,300 x 6–20 mm, 5,600 x 2,070 x 6–13 mm
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	2,800 x 1,860/2,070 mm; 5,600 x 2,070 mm – FSC-certification or PEFC-certification available on request. 4,100 x 1,300 mm – With PEFC-certification.

FORMAT IN MM

Length	Width	Thickness
2,800	1,860	2   3   4   5   6   8   10   12   13   15
2,800	2,070	2   3   4   5   6   8   10   12   13   15   16   17   18   19   20
4,100	1,300	2   3   4   5   6   8   10   12   13   15
5,600	2,070	2   3   4   5   6   8   10   12   13



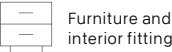


## Duropal HPL Compact Individual Motiv, black core



Compact high-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-4:CGS. With uniform black-coloured core and white reverse. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

### AREAS OF APPLICATION



Individual furniture and interior design elements, particularly where high demands are made on the durability, ease of care and moisture resistance of the material. But also when low material cross-sections or open edge solutions are required. Such as in the restaurant sector, in shop fitting and in food sensitive areas, in doctors’ surgeries and clinics, leisure and sanitary areas.

### PRODUCT FEATURES



Product standard	In accordance with EN 438-4
Core material	Compact laminate black Uniform black through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 6–15 mm
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	2   3   4   5   6   8   10   12   13   15

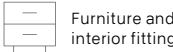


## Duropal flameprotect compact IMO



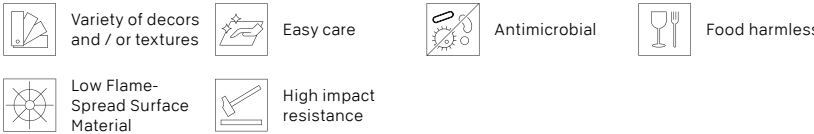
Fire protection panel with IMO classification „Low Flame-Spread Surface Material“ of primarily mineral constituents with uniform white-coloured core and decorative melamine resin surface on both sides.

### AREAS OF APPLICATION



For universal use in preventive fire protection to reduce the fire spread. Particularly useful where high demands are made on the design and ease of care. The field of application covers decorative ship interior fitting through furniture, installations and wall coverings as well as in corridors and stairways. Use in wet areas and outdoors, as well as mechanical surface stress, is not recommended.

### PRODUCT FEATURES



Core material	Mineral compact laminate Compact core of primarily mineral constituents with outstanding strength properties. Suitable for areas subject to particularly high demands of fire protection.
Classification	MED – Low Flame-Spread Surface Material USCG – Low Flame-Spread Surface Material
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	1,900 kg/m³ ± 50 kg/m³ (EN ISO 1183-1)
Note	Please comply with information for the Duropal flameprotect compact collection at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> .

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4   6   7   8   10   12   13   15



# HPL BONDED BOARDS

HIGH-PRESSURE LAMINATE PLUS CORE BOARD:  
SIMPLY READY TO USE FROM THE FACTORY

HPL BONDED BOARDS

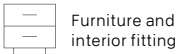


## Duropol Element P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL.

### AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in ship-building and motor vehicle construction.

### PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 16–25 mm, 3,050 x 1,300 x 19 mm, 4,100 x 1,300 x 16–25 mm, 5,600 x 2,070 x 16–25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   16   17.6   19   20.6   23.6   25   29.6   39.6
3,050	1,300	19
4,100	1,300	9.6   16   17.6   19   20.6   25   29.6   39.6
5,600	2,070	9.6   16   17.6   19   20.6   23.6   25   29.6   39.6

Decor used:  
R20458 Connery Truffle



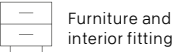


## Duropol Element SolidColor P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol SolidColor, a decor-identical through-coloured laminate core.

AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 16–25 mm, 4,100 x 1,300 x 16–25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   16   17.6   19   20.6   23.6   25   29.6   39.6
4,100	1,300	9.6   16   17.6   19   20.6   25   29.6   39.6

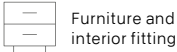


## Duropol Element Individual Motiv P2



HPL bonded board with individual digital printed motifs consisting of a particleboard type P2 conforming to EN 312, surfaced with Duropol HPL Individual Motiv, reverse side white. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Individual furniture and interior design elements, wall coverings, partition elements, etc. in the creative interior design and object business. The material is suitable for use at trade fairs and events, in shops and stores, in restaurants, in hotels, in educational and recreational facilities, doctors’ surgeries and clinics.

PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

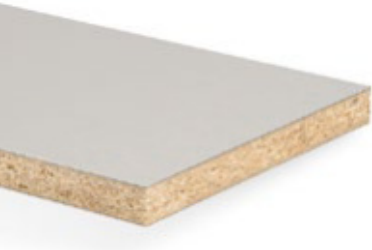
Length	Width	Thickness
2,800	2,070	18.4   21.4





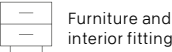


## Duropol Element Real Metal P2



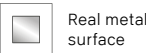
HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL Real Metal.

AREAS OF APPLICATION



Surface material for vertical applications with authentic metal character in high quality interior design and shop fitting, in trade fair construction, but also in the private residential sector. Real aluminium surfaces are not suitable for horizontal applications and/or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 16–25 mm, 4,100 x 1,300 x 16–25 mm
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	Please note: with format 2,800 x 2,070 mm the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the usable length of min. 2,780 mm. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   16   17.6   19   20.6   23.6   25   29.6   39.6
4,100	1,300	9.6   16   17.6   19   20.6   25   29.6   39.6

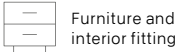


## Duropol Element Magnet P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL Magnet.

AREAS OF APPLICATION



Furniture, partition walls and wall coverings with magnetic properties in shop and trade fair construction, in offices, schools, day nurseries, care home facilities, public facilities, etc.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 16.8–25.8 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Full-size boards have a non-magnetic, visible border approx. 30 mm wide. Due to the insertion of the metal mesh (ferromagnetic inlay), there will be optical deviations in the structure compared to standard products. Cut to size is not available. FSC certification or PEFC certification available on request.

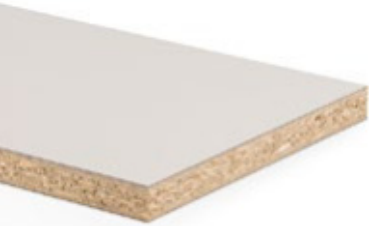
FORMAT IN MM

Length	Width	Thickness
2,800	2,070	16.8   18.4   19.8   21.4   25.8   30.4   32.4   40.4



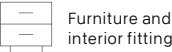


## Duropol Element P2 F\*\*\*\*



HPL bonded board consisting of a low emission particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL.

### AREAS OF APPLICATION



Emission-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05 F****
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	20.6
5,600	2,070	20.6

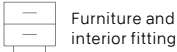


## Duropol Element P2 ESA



Electrostatically dissipative HPL bonded board consisting of a ESA particle-board type P2 conforming to EN 312, surfaced on both sides with Duropol HPL ESA.

### AREAS OF APPLICATION



The products from our ESA system are indispensable wherever electrostatic charges are to be prevented. The conductive constituents in the core plate and facing ensure a reliable and simple earthing possibility for furniture components and worktops in ESD areas, on production and assembly lines, in laboratories or central control rooms.

### PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless



Electrostatically dissipative

Product standard	In accordance with EN 13894-2
Core material	PremiumBoard P2 ESA Electrostatically dissipative particleboard, Type P2 conforming to EN 312, suitable for interior fitting and furniture, for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Volume resistance RD	1 x 10 <sup>4</sup> -1 x 10 <sup>9</sup> Ohm (EN 61340-5-1) Measured dry, measurement voltage 100 V DC, cylindrical electrode, 20–30 °C and 20–50 % rel. humidity (96 h conditioning)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	20.6
5,600	2,070	20.6



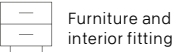


## Duropal Element P3



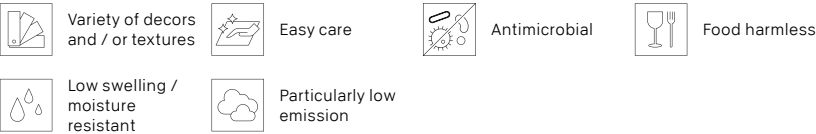
HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   19.6   20.6   39.6
4,100	1,300	17.6   20.6
5,600	2,070	17.6   19.6   20.6   39.6

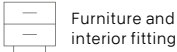


## Duropal Element MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 17.6–20.6 mm, 4,100 x 1,300 x 17.6–20.6 mm, 5,600 x 2,070 x 17.6–20.6 mm
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   17.6   19.6   20.6
4,100	1,300	17.6   20.6
5,600	2,070	9.6   17.6   19.6   20.6



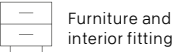


## Duropol Element SolidColor MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol SolidColor, a decor-identical through-coloured laminate core.

### AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

### PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless

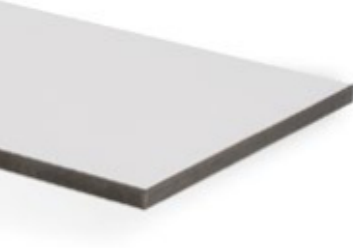
Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG): 2,800 x 2,070 x 17.6–20.6 mm, 4,100 x 1,300 x 17.6–20.6 mm
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6   17.6   19.6   20.6
4,100	1,300	17.6   20.6

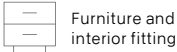


## Duropol Element MDF black



HPL bonded board consisting of a decorative black colour-through pigmented medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol HPL.

### AREAS OF APPLICATION



Furniture and design elements with decorative edge solutions and high surface quality: e. g. fronts, table tops, racking, displays, partition walls and panels.

### PRODUCT FEATURES



Variety of decors  
and / or textures



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   20.6   26.6
5,600	2,070	17.6   20.6   26.6





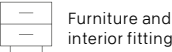


## Duropal Element MFP Hybrid



Heavy-duty HPL bonded board with isotropic bending strength consisting of a particleboard MFP to EN 312 as middle layer and one high-density thin fibreboard (HDF) as top layer on each side, surfaced on both sides with Duropal HPL. The innovative wood-based panel combination offers maximum stability with optimum uniformity of finish.

AREAS OF APPLICATION



In the top-end furniture and interior finishes sector ideal for shop and shelf systems as well as for office and projects furniture. Due to the directionally independent bending strength, good durability and robust Duropal HPL facing, it can be used universally and with very little cutting waste.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	PremiumBoard MFP Hybrid PremiumBoard MFP Hybrid consists of a PremiumBoard MFP as core layer combined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminated on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	20.6
5,600	2,070	20.6

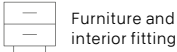


## Duropal Element Birch Multiplex



Birch veneer panel, glued moisture-resistant, surfaced on both sides with Duropal HPL. This HPL bonded board guarantees high bending strength.

AREAS OF APPLICATION



High quality furniture and installations on which high static demands are made: Shop fitting, discerning interior design, library, shop and chemist fitting and in the office furniture sector.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	PremiumBoard Birch Multiplex Extremely stable veneer panel with attractive narrow edge for indoor elements and furniture.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC-certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,500	1,250	19.6
2,800	2,070	19.6   28.6





Duropal Element Poplar Veneer



Poplar veneer panel, glued moisture-resistant, surfaced on both sides with Duropal HPL. For the highest demands on moisture resistance and stability with low weight.

AREAS OF APPLICATION



Furniture and interior fitting



Lightweight construction

For high demands on the board material for interior design, particularly for bending: In library, shop and chemist fitting, for the office furniture sector, especially suitable for filing cabinets, shelving, showcases, etc.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Load bearing – particularly high bending strength

Product standard	In accordance with EN 13894-2
Core material	PremiumBoard Poplar Veneer Veneer panel made from poplar plywood, AW 100 glued for a particularly high resistance to humidity. Technical values to EN 636.
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	PEFC-certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	16.6   19.6



Decor used:  
563069 Cracked Marble kitt

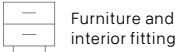


## Duropal Worktop Quadra P2



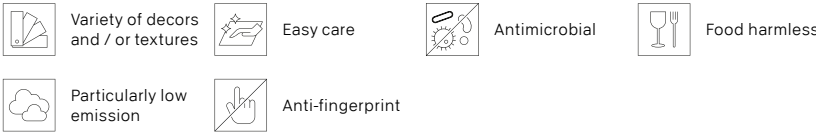
Worktop consisting of a particleboard type P2 conforming to EN 312, decor side surfaced with Duropal HPL, Duropal XTreme or Duropal XTreme Touch, underside with water-repellent backing. The postforming front edge of the Quadra worktop has a radius of 3 mm, the rear edge is sealed with a protective edge. It is also available as a variant with both sides profiled. Duropal XTreme as well as Duropal XTreme Touch are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal Worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES

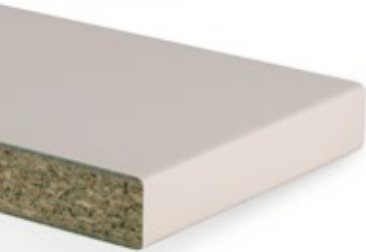


Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600	28   38	Quadra	protective edge
4,100	900	28   38	Quadra	protective edge
4,100	900	28   38	Quadra	Quadra
4,100	1,200	28   38	Quadra	protective edge
4,100	1,200	38	Quadra	Quadra
5,300	600	38	Quadra	protective edge
5,300	900	38	Quadra	protective edge
5,300	900	38	Quadra	Quadra
5,300	1,200	38	Quadra	protective edge

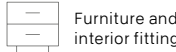


## Duropal Worktop Quadra Hydrofuge MR



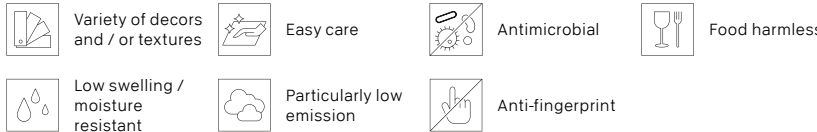
Worktop consisting of a particleboard with reduced thickness swelling conforming to EN 312, decor side surfaced with Duropal HPL, Duropal XTreme or Duropal XTreme Touch, underside with water-repellent backing. The postforming front edge of the Quadra worktop has a radius of 3 mm, the rear edge is sealed with a protective edge. It is also available as a variant with both sides profiled. Duropal XTreme as well as Duropal XTreme Touch are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal Worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard Hydrofuge MR EN 312 standard urea resin bonded furniture panel with reduced thickness swell, suitable for non-load bearing use in humid conditions.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600	38	Quadra	protective edge
4,100	650	38	Quadra	protective edge
4,100	900	38	Quadra	protective edge
4,100	900	38	Quadra	Quadra
4,100	1,200	38	Quadra	protective edge
4,100	1,200	38	Quadra	Quadra
5,300	600	38	Quadra	protective edge
5,300	900	38	Quadra	protective edge
5,300	900	38	Quadra	Quadra
5,300	1,200	38	Quadra	protective edge



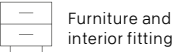


## Duropal Worktop PerForm P3



Worktop consisting of a particleboard type P3 for damp areas, decor side surfaced with Duropal HPL, underside with water-repellent backing. Both longitudinal edges of the PerForm worktop have a laser edge.

AREAS OF APPLICATION



Duropal Worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	640	20	laser edge	laser edge
4,100	900	20	laser edge	laser edge



[www.blauer-engel.de/uz76](http://www.blauer-engel.de/uz76)

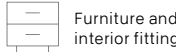


## Duropal Worktop P2, square edged profile



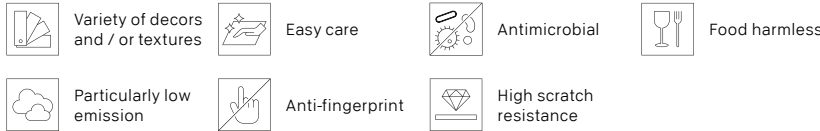
Worktop consisting of a particleboard type P2 conforming to EN 312, decor side surfaced with Duropal HPL, Duropal XTreme, Duropal XTreme Touch or Duropal HPL XTreme plus, underside with water-repellent backing. The longitudinal edges of the worktop are machined. It is also available as a variant with a protective edge on one longitudinal side. Duropal XTreme, Duropal XTreme Touch as well as Duropal HPL XTreme plus are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal Worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600	38   39	protective edge	milled
4,100	600	38   39	milled	milled
4,100	900	38   39	protective edge	milled
4,100	900	38   39	milled	milled
4,100	1,200	38   39	protective edge	milled
4,100	1,200	38   39	milled	milled
5,300	600	38   39	protective edge	milled
5,300	600	38   39	milled	milled
5,300	900	38   39	protective edge	milled
5,300	900	38   39	milled	milled
5,300	1,200	38   39	protective edge	milled
5,300	1,200	38   39	milled	milled



[www.blauer-engel.de/uz76](http://www.blauer-engel.de/uz76)



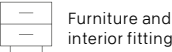


## Duropal Compact Worktop, white core



Compact high-pressure laminate with single or double-sided machined longitudinal edge in standard quality conforming to EN 438-9:BCS for use as a worktop. With uniform white-coloured core, single-sided decorative melamine resin surface and backing.

AREAS OF APPLICATION



In all private and public interior application areas in which robustness, long durability, and high hygienic demands are placed on the Duropal Compact Worktop, such as in hotels and restaurants, shops, schools and sports facilities.

PRODUCT FEATURES



Product standard	EN 438-9
Core material	Compact laminate white Uniform white through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	You can find comprehensive accessories for our worktop range at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> . With PEFC-certification.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	640	12	chamfered	milled
4,100	950	12	chamfered	chamfered

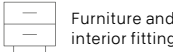


## Duropal Compact Worktop, grey core



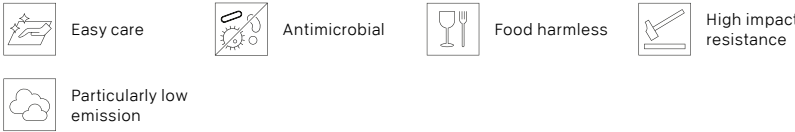
Compact high-pressure laminate with single or double-sided machined longitudinal edge in standard quality conforming to EN 438-9:BCS for use as a worktop. With uniform grey-coloured core, single-sided decorative melamine resin surface and backing.

AREAS OF APPLICATION



In all private and public interior application areas in which robustness, long durability, and high hygienic demands are placed on the Duropal Compact Worktop, such as in hotels and restaurants, shops, schools and sports facilities.

PRODUCT FEATURES



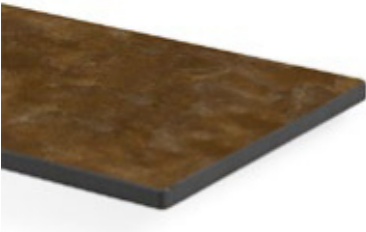
Product standard	EN 438-9
Core material	Compact laminate grey Uniform grey through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	You can find comprehensive accessories for our worktop range at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> . With PEFC-certification.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	640	12	chamfered	milled
4,100	950	12	chamfered	chamfered



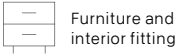


# Duropal Compact Worktop, black core



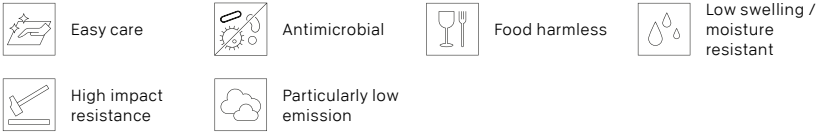
Compact high-pressure laminate with single or double-sided machined longitudinal edge in standard quality conforming to EN 438-4:CGS for use as a worktop. With uniform black-coloured core, single-sided decorative melamine resin surface and backing.

### AREAS OF APPLICATION



In all private and public interior application areas in which robustness, long durability, and high hygienic demands are placed on the Duropal Compact Worktop, such as in hotels and restaurants, shops, schools and sports facilities.

### PRODUCT FEATURES



Product standard	EN 438-4
Core material	Compact laminate black Uniform black through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT conforming to 2003/593/EG)
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	You can find comprehensive accessories for our worktop range at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> . With PEFC-certification.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	640	12	chamfered	milled
4,100	950	12	chamfered	chamfered



# WORKTOP ACCESSORIES

SUCCESSFUL FINISHING TOUCH – FOR THOROUGHLY MATCHING DESIGNS

Decor used:  
S63075 Romeo

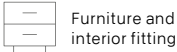


## Duropol Back Panel P2



Back panel consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL.

### AREAS OF APPLICATION



Duropol Back Panels can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces. The back panel can be used perfectly in combination with our Duropol Worktops.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM		
Length	Width	Thickness
4,100	600	9.2

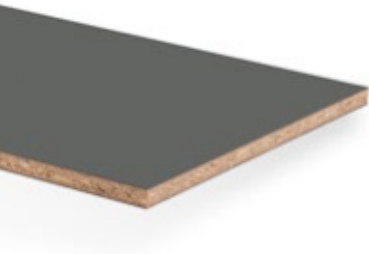


[www.blauer-engel.de/uz76](http://www.blauer-engel.de/uz76)



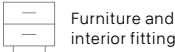


## Duropal Back Panel XTreme P2



Back panel consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropal XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal Back Panels can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens, canteens and restaurants, as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces. The back panel can be used perfectly in combination with our Duropal Worktops.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM		
Length	Width	Thickness
4,100	600	9.2

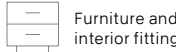


## Duropal Back Panel MDF plus



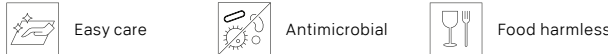
Back panel consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Duropal Back Panels can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens, canteens and restaurants, as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces. The back panel can be used perfectly in combination with our Duropal worktops.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF tiefräs plus Medium-density fibreboard (MDF), with a uniform structure.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM		
Length	Width	Thickness
4,100	640	9.2   9.6





# RAW PANELS

UNCOATED MATERIALS FOR  
A WIDE RANGE OF USES

Product used:  
LivingBoard

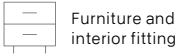


## ClassicBoard P2



Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

The panel type with exceptionally uniformed base layer satisfies the highest demands on the surface and is therefore outstandingly suitable for use as core material for impregnated decorative paper, thin foils, delicate veneers and even high-pressure laminates (Duropal HPL). The ClassicBoard P2 floor panel has a wide variety of applications, e.g. for floating floors or roofing applications. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

### PRODUCT FEATURES



Fine-grained



Sanded



Floor panel available

Product-type	P2
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   10   12   13   15   16   18   19   22   25   28   30   32   38   50
2,800	2,070	8   10   12   13   15   16   18   19   22   25   28   30   32   38   40
3,200	2,100	8   18   19   22   25   30
4,100	2,100	16   19
4,110	2,070	10   13   16   19   22   25   28   38
5,310	2,100	8   10   12   13   15   16   18   19   22   25   28   30   38
5,600	2,100	8   10   12   13   15   16   18   19   22   25   28   30   38

### FLOORPANELS: FORMAT IN MM (OVERALL DIMENSIONS INCL. TONGUE)      THICKNESS / PIECES PER PACKAGE

Length	Width	16 mm	19 mm	22 mm	25 mm
2,050	925	50	40	35	32





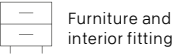


# ClassicBoard P2 TSCA



Low emission particleboard core, type P2, suitable for non load-bearing purposes in dry areas.

## AREAS OF APPLICATION



This panel type satisfies the same demands as the standard P2 panel, but is suitable for fields of application with stricter emission demands. ClassicBoard P2 TSCA has a wide variety of applications, such as in furniture production and interior fitting or roofing applications.

## PRODUCT FEATURES



Fine-grained



Sanded

Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8   10   13   15   16   18   19   22   25   28   30   50
5,310	2,100	8   10   13   15   16   18   19   22   25   28   30   50

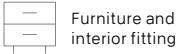


# ClassicBoard P2 F\*\*\*\*



Low emission particleboard core, type P2, suitable for non load-bearing purposes in dry areas.

## AREAS OF APPLICATION



This panel type satisfies the same demands as the standard P2 panel, but is suitable for fields of application with stricter emission demands. ClassicBoard P2 F\*\*\*\* has a wide variety of applications, such as in furniture production and interior fitting or roofing applications.

## PRODUCT FEATURES



Fine-grained



Sanded



Particularly low emission

Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 F****
Note	FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,655	2,100	19
5,310	2,100	19





ClassicBoard P3



Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.

AREAS OF APPLICATION



Furniture and interior fitting



Doors

This type of board has low swelling values and is resistant to temporarily higher humidity. This quality is suitable for overlaying/facing with films, veneers, melamine resin-impregnated decor paper and high-pressure laminates (Duropal HPL). The ClassicBoard P3 floor panel has a wide variety of applications, e.g. for floating floors or roofing applications, roof panelings or steps. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Low swelling / moisture resistant



Fine-grained



Sanded



Floor panel available

Product-type	P3
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	10   13   16   17   18   19   22   25   28   38
4,110	2,070	19   22

FLOORPANELS: FORMAT IN MM  
(OVERALL DIMENSIONS INCL. TONGUE)

THICKNESS / PIECES PER PACKAGE

Length	Width	10 mm	13 mm	16 mm	19 mm	22 mm	25 mm	28 mm	38 mm
2,050	615	80	60	50	40	35	32		
2,050	925	80	60	50	40	35	32	30	20



LivingBoard P4



Wood particleboard Type P4 conforming to EN 312, for load-bearing use in dry conditions, sanded and 100 % formaldehyde-free glued.

AREAS OF APPLICATION



Furniture and interior fitting



Timber construction

Due to the formaldehyde-free gluing, this type of board is suitable for all areas of use with strict emission and high strength requirements. This wood-based panel for use in dry areas thus fulfils particular healthy living requirements for wooden panel and interior fitout. Due to the additional fine top layer, this wood-based panel can also be overlaid for use in LEED-certified buildings.

PRODUCT FEATURES



Load-bearing



Fine-grained



Sanded



Direction-free application



Particularly ecological



Particularly low emission

Product-type	P4
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Load-bearing boards for use in dry conditions.
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.
Minimum quantity	From a minimum order quantity of 70 m³. Other formats and thicknesses available on request.

FORMAT IN MM

Length	Width	Thickness
2,500	1,250	16   19
5,040	2,580	16   19





## StyleBoard MDF plus



Medium-density fibreboard (MDF), with a uniform structure.

### AREAS OF APPLICATION



Furniture and interior fitting



Doors

This panel type offers for good profiling ability, optimal density distribution and outstanding surface stability and is optimally suited for high quality furniture and interior fitting.

### PRODUCT FEATURES



Sanded



Deep router quality

Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: $\geq 9$ mm / Gross density: $\geq 600$ kg/m <sup>3</sup> )
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	8   10   16   18   19   25



## StyleBoard MDF black



Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.

### AREAS OF APPLICATION



Furniture and interior fitting

This type of board is completely through-dyed in black and stands for good profiling capability, optimum density distribution and excellent surface uniformity. It is optimally suitable for high-quality furniture and interior finishes, fixtures and fittings, and at the same time it adds accentuations with its colour.

### PRODUCT FEATURES



Sanded



Deep router quality

Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: $\geq 9$ mm / Gross density: $\geq 600$ kg/m <sup>3</sup> )
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   19   25





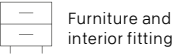


# StyleBoard MDF.MR



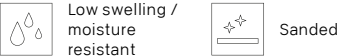
Medium-density fibreboard (MDF), with a uniform structure.

## AREAS OF APPLICATION



The right choice for exposure to higher humidity exposure for limited periods – the green coloured StyleBoard MDF MR (moisture-resistant). With it’s special recipe this panel type features very low volume swell characteristics.

## PRODUCT FEATURES



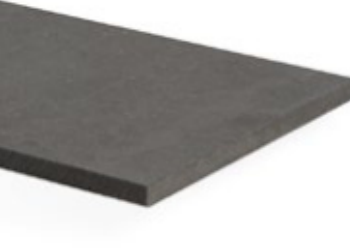
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,655	2,100	18   19
5,310	2,100	18   19

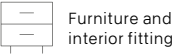


# StyleBoard Fibre compact



High-density, swell-reduced, and black-dyed fibreboard with a homogeneous structure and good dimensional stability.

## AREAS OF APPLICATION



In conditions of occasionally high humidity and thus higher moisture loads, such as in bathrooms or kitchens, Compact fibreboard is the right choice for furniture construction, wall cladding, or partition elements. This durable type of board has very low swelling values due to a special formulation, making it suitable for use as a partition in sanitary areas.

## PRODUCT FEATURES



Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³) (EN 13501-1)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.
Minimum quantity	On request!

## FORMAT IN MM

Length	Width	Thickness
2,800	2,100	6   8   10   12   15   16   18   19





## StyleBoard HDF 106



High-density, thin fibreboard with a uniform structure and good stability.

### AREAS OF APPLICATION



Furniture and interior fitting



Packaging construction

This type of board is very high density, has a fine, hard surface, high stability and has excellent use and processing properties.

### PRODUCT FEATURES



Sanded

#### Formaldehyde emission class

E1 E05  
TSCA Title VI

#### Note

FSC certification or PEFC certification available on request.

#### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	5



## PremiumBoard MFP Hybrid



PremiumBoard MFP Hybrid consists of a PremiumBoard MFP as core layer combined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminated on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.

### AREAS OF APPLICATION



Furniture and interior fitting

Furniture construction and interior fitting, stage and set construction, shelving systems, furniture, shelves. Suitable for use in dry environments.

### PRODUCT FEATURES



Load bearing – particularly high bending strength



Sanded



Direction-free application

#### Formaldehyde emission class

E1 E05

#### Note

FSC certification or PEFC certification available on request.

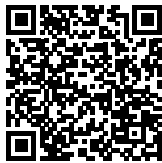
#### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	16   19   22   25
5,600	2,070	16   19   22   25



# FIRE PROTECTION

BUILT-IN SAFETY:  
SOLUTIONS FOR FIRE PREVENTION



## DecoBoard Pyroex



Flame retardant particleboard with decorative melamine resin facing on both faces, awarded with the Blue Angel.

### AREAS OF APPLICATION



Furniture and interior fitting



Fire protection

Preventive fire protection in the decorative sector. For interior fitting as wall and ceiling coverings, installations, room dividers and furniture, in industrial and administrative buildings, schools, sports and festival halls, hotels and care facilities.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Flame retardant



Particularly low emission

Product standard	EN 14322
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant B-s1,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10   13   16   18   19   25   28   38
2,800	2,100	16   19
5,310	2,100	10   13   16   18   19   25   28   38
5,600	2,100	16   19



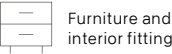


# DecoBoard Individual Motiv Pyroex



Flame retardant particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.

## AREAS OF APPLICATION



Furniture and interior fitting



Fire protection

Preventive fire protection for individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boat-building, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement notably if special low emissions are needed. Not suitable for horizontal surfaces and or surfaces exposed to mechanical loads.

## PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial



Flame retardant



Particularly low emission

Product standard	In accordance with EN 14322
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   19



# Duropal HPL Pyroex



Decorative high-pressure laminate in flame retardant quality conforming to EN 438-3:HGF/VGF, with robust melamine resin surface and sanded reverse.

## AREAS OF APPLICATION



Furniture and interior fitting



Fire protection



Doors

Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

## PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Flame retardant

Product standard	EN 438-3
Reaction to fire	Flame retardant C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL bonded boards may have a different classification. We recommend the use of the product Duropal Element Pyroex.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

## FORMAT IN MM

Length	Width	Thickness
2,800	2,070	0.8   1.2





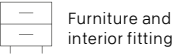


## Duropol HPL Individual Motiv Pyroex



High-pressure laminate in flame retardant quality with individual digital printed motifs in accordance with EN 438-3:HGF/VGF. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece up-wards, where your image files can be used as a motif.

### AREAS OF APPLICATION



Furniture and interior fitting



Fire protection



Doors

Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

### PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial



Food harmless



Flame retardant

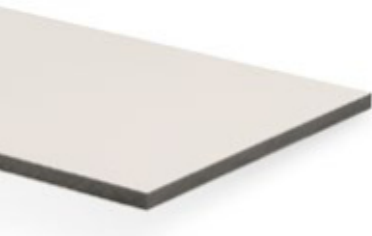
Product standard	In accordance with EN 438-3
Reaction to fire	Flame retardant C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL bonded boards may have a different classification. We recommend the use of the product Duropol Element Pyroex.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



## Duropol HPL Compact Pyroex, black core



Compact high-pressure laminate in flame retardant quality according to EN 438-4:CGF. With uniform black-coloured core and decorative melamine resin surface on both sides.

### AREAS OF APPLICATION



Furniture and interior fitting



Fire protection

Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

### PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Low swelling / moisture resistant



Flame retardant



High impact resistance

Product standard	EN 438-4
Core material	Flame retardant compact laminate black Uniform black through-pigmented solid compact laminate core, suitable for applications with high requirements for the surface spread of flame.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1): 2,800 x 2,070 x 4–6 mm, 5,600 x 2,070 x 4–6 mm B-s1,d0 (EN 13501-1): 2,800 x 2,070 x 8–20 mm, 5,600 x 2,070 x 8–13 mm
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4   5   6   8   10   12   13   15   16   17   18   19   20
5,600	2,070	4   5   6   8   10   12   13





## Duropal flameprotect compact



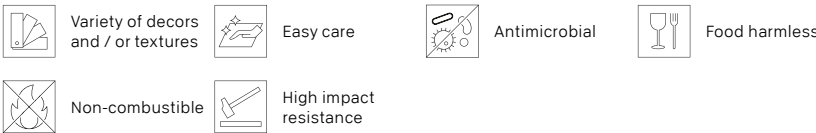
Non-combustible fire protection panel of primarily mineral constituents with uniform white-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For universal use in preventive fire protection to reduce the spread of flame. Particularly useful where non-flammable materials are required and high demands are made on the design and ease of care. The area of application covers decorative interior fitting as furniture, installations and wall coverings in corridors and stairways (escape routes) in standard buildings, but also for higher demands in special buildings such as high-rise apartment blocks, large office buildings, hospitals, care facilities, schools, day nurseries, hotels, sales rooms and public areas, etc. Use in wet areas and outdoors, as well as mechanical surface stress, is not recommended.

PRODUCT FEATURES



Core material	Mineral compact laminate Compact core of primarily mineral constituents with outstanding strength properties. Suitable for areas subject to particularly high demands of fire protection.
Reaction to fire	Non-combustible A2-s1,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	1,900 kg/m³ ± 50 kg/m³ (EN ISO 1183-1)
Note	Please comply with information for the Duropal flameprotect compact collection at <a href="http://www.pfleiderer.com">www.pfleiderer.com</a> .

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4   6   7   8   10   12   13   15



## Duropal Element Pyroex



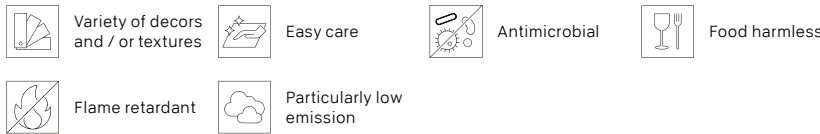
Flame retardant HPL bonded board consisting of a particleboard with improved flame resistance, surfaced on both sides with Duropal HPL Pyroex.

AREAS OF APPLICATION



Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-2
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   20.6



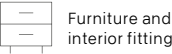


## Duropal Element MDF Pyroex



Flame retardant HPL bonded board consisting of a medium-density fibre-board (MDF) with uniform structure and improved flame resistance, surfaced on both sides with Duropal HPL Pyroex.

AREAS OF APPLICATION



Furniture and interior fitting



Fire protection

Wherever a durable, outstanding surface quality – for profiling and lacquering – is required in conjunction with improved fire protection: For furnishings and installations in sales and recreational facilities, public buildings, special buildings and public areas, also in the trade fair and event sector.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Flame retardant

Product standard	In accordance with EN 13894-2
Core material	StyleBoard MDF Pyroex Flame-retardant medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   20.6



## PremiumBoard Pyroex



Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.

AREAS OF APPLICATION



Furniture and interior fitting



Fire protection



Doors

This panel type combines all the advantages of particleboard (high strength, above-average durability, easy to process, wide range of decorative lamination possibilities) with additional safety in the event of a fire. Through the addition of flame retardants, the burning rate of the raw particleboards is reduced, thus significantly increasing the fire resistance and delaying the “flash-over point”. The primary areas of application are interior fitting of rooms with high fire risk (laboratories, fuel station sales offices, TV studios). The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Flame retardant



Sanded



Floor panel available

Reaction to fire	Flame retardant B-s2,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10   13   16   18   19   22   25   28   38
5,310	2,100	10   13   16   18   19   22   25   28   38

FLOORPANELS: FORMAT IN MM  
(OVERALL DIMENSIONS INCL. TONGUE) THICKNESS / PIECES PER PACKAGE

Length	Width	10 mm	13 mm	16 mm	19 mm	22 mm	25 mm	28 mm	38 mm
1,760	690	80	60	50	40	35	32	30	20





Order samples online at any time:  
**[samples.pfleiderer.com](https://samples.pfleiderer.com)**

© Copyright 2025 Pfleiderer Deutschland GmbH.

This information is issued with great care. We do not however accept any responsibility for the accuracy, completeness and timeliness.

There may be slight colour differences between the printed brochure image and the actual design.

Due to the continuous development and modification of our products, possible changes to the relevant standards, laws and regulations, our technical data sheets and product documents expressly do not represent a legally binding guarantee of the properties specified therein. In particular, no suitability for a specific purpose can be derived from this information. It is therefore the personal responsibility of the individual user to check the processing and suitability of the products described in this document for the intended use and to take into account the legal framework and the current state of the art. Furthermore, we expressly refer to the validity of our general terms and conditions.

You can find our general terms and conditions on our webpage: **[www.pfleiderer.com](https://www.pfleiderer.com)**



MADE IN GERMANY

**Good to know: the Pfleiderer quality promise.**

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit **[quality.pfleiderer.com](https://quality.pfleiderer.com)**.

**Pfleiderer UK Limited** · Greenway House · Larkwood Way · Tytherington Business Park · Macclesfield · Cheshire SK10 2XR · England  
Tel.: +44 (0) 16 25 660 410 · [info-uk@pfleiderer.com](mailto:info-uk@pfleiderer.com) · [www.pfleiderer.com](https://www.pfleiderer.com)

**Pfleiderer Deutschland GmbH** · Ingolstädter Straße 51 · 92318 Neumarkt · Germany  
Tel.: +49 (0) 91 81 / 28 480 · Fax: +49 (0) 91 81 / 28 482 · [info@pfleiderer.com](mailto:info@pfleiderer.com) · [www.pfleiderer.com](https://www.pfleiderer.com)