

WORK BOOK

DESIGN COLLECTION
WOOD-BASED PANELS
2025–2028



MADE IN GERMANY

**MAKE
YOUR
VISIONS
WORK.**
NATURALLY
SUSTAINABLE

DUROPAL

thermopal

 **PFLEIDERER**

MAKE
YOUR
VISIONS
WORK.
NATURALLY
SUSTAINABLE

SUSTAINABLE ENGINEERED WOOD MATERIALS FOR NEW AND EXISTING BUILDINGS

You'll always find a stylish, functional solution from Pfleiderer. Use our wide product portfolio to perfectly realise your ideas. From furniture fabrication and interior design to structural construction elements!



The Pfleiderer WorkApp:
Scan the QR code and discover
details!



You can also learn more about our
solutions online at **[pfleiderer.com](https://www.pfleiderer.com)**

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SUSTAIN- ABILITY



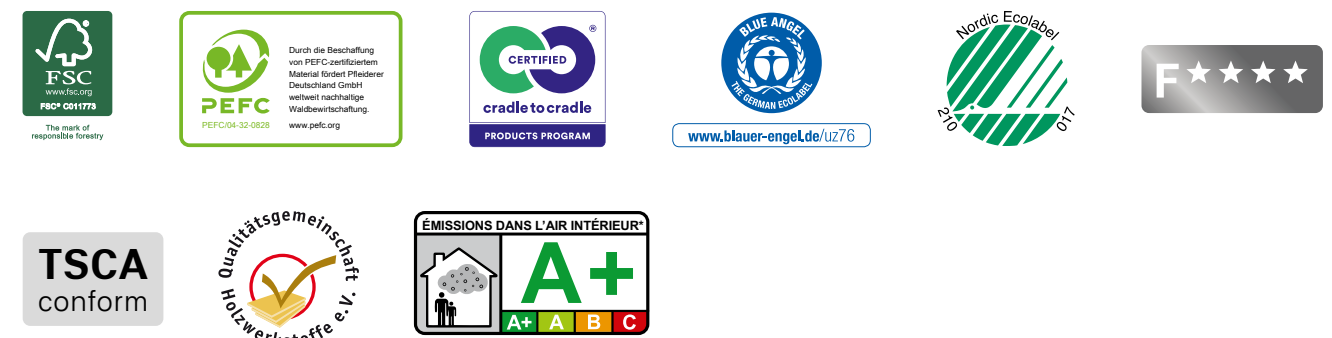
WE ARE COMMITTED TO THE UNITED NATIONS GLOBAL COMPACT

Those who rely on wood as a raw material rightly expect an environmentally conscious “green” material. At Pfleiderer we want to do full justice, to this to commodity, therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as the careful use of natural resources are permanent pillars of our corporate philosophy. Consistent circular economy and wood recycling at the highest technological level as well as independent evaluation of our procurement, production and logistics processes ensure that we optimally harmonise qualitative our ecological requirements ensuring that we offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

CORPORATE LEVEL



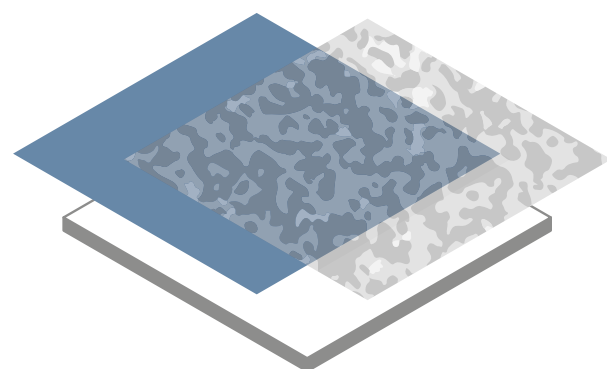
PRODUCT LEVEL



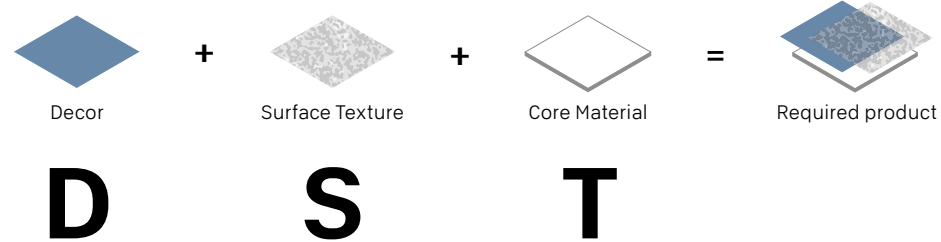
BUILDING CERTIFICATES



Learn more about our sustainability strategy:
pfleiderer.com/sustainability



DST SYSTEM



DST – THE RIGHT PRODUCT FOR ALL AREAS OF USE

Individual combination of decors, textures and core materials
into melamine faced and HPL products!



Use the digital product finder for decorative panels
to find the perfect material in just a few steps.
productfinder.pfleiderer.com



QUALITY



METICULOUSNESS AS A PRINCIPLE: **MADE IN GERMANY**

Pfleiderer is addressing the challenge of manufacturing top-quality wood-based materials with its traditional meticulous approach to doing business. With integrated quality, environmental, energy and safety management systems, a corporate culture that is based on its values and independent certification audits along the entire value creation chain. With environmental management systems that are certified according to ISO EN 14001 and ISO 50001, certifications according to FSC® (license code: FSC® C011773) and PEFC (license code: PEFC/04-32-0828), and also as a member of Qualitäts-gemeinschaft Holzwerkstoffe, the German association of high-quality wood-based material manufacturers, we illustrate how much we value transparency for our customers and partners.



MADE IN GERMANY

PIONEERING DETERMINATION **A BRAND WITH TRADITION**

Pfleiderer sets new standards when it comes to high-quality engineered wood materials with a particular focus on Decorative products for furniture and interior design, exterior uses and proven structural wood construction solutions. Over 125 years of experience with the renewable wood material and a corporate philosophy that focuses strictly on sustainability make us the first choice for all trades, retailers, architects and planners who are looking for reliable solutions with groundbreaking added functional values to realise their ideas. As a German Standards "Brand of the Century" company, our standards and our commitment to quality and customer-orientation are particularly important to us.



SERVICE

STRONGER TOGETHER: FROM THE IDEA TO THE RESULT

Considered products provide the basis for us. However we support our partners far beyond that. Providing tailor-made solutions, making it easy for you to find the exact solution to meet your needs.

sales@pfleiderer.com



APPLICATION BROCHURES



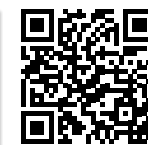
Kitchen
pfleiderer.com/kitchen



Doors
pfleiderer.com/doors



Hospitality & Catering
pfleiderer.com/hotel-hospitality



Shop & Exhibition
pfleiderer.com/shop-exhibition



Facade
pfleiderer.com/facades-parapets



Health & Care
pfleiderer.com/healthcare



Home & Living
pfleiderer.com/home-living



Office & Education
pfleiderer.com/office-education



Timber Construction
pfleiderer.com/timber-construction



Travel & Transport
pfleiderer.com/travel-transport

DIGITAL TOOLS



WorkApp
workapp.pfleiderer.com
The quickest way to find the answers to all your decor-related questions.



Digital Product Finder
productfinder.pfleiderer.com
Use the digital productfinder to find the perfect material for your application in just a few steps.



Façade Configurator
pfleiderer.com/facade-configurator
To get to know the design options with our Duropol XTerior compact panels in more detail, we offer a façade configurator.



Room Designer
roomdesigner.pfleiderer.com
Combine all the decor collections in 26 different digital room layouts.



Eco Product Insights
pfleiderer.com/eco-product-insights
100 % transparent sustainability: all information on certificates, emission classes and recycled wood content is available at a glance.



Moodboard Tool
moods.pfleiderer.com
Choose colours from any image you like, and receive suggestions for matching decors from our portfolio.



3D-Viewer
3d-viewer.pfleiderer.com
View our surface textures from all sides and in different lighting conditions in a true to life 360-degree visualisation to judge their effect.



BIM-Data
pfleiderer.com/bim
Simply transfer product information, decor and texture images into your digital project planning.



Declarations of performance
pfleiderer.com/declarations-of-performance
In this area, you'll find a digital version of all relevant declarations of performance.

DECORS

Ideas, that inspire

Pfleiderer wood-based materials are available in an almost infinite variety of designs, which form the basis of our unique decors. Discover our full range – our colour worlds will offer inspiration, ideas and, above all: choice! Whether you are using a range of finely coordinated solid colours, imaginative patterns or highly authentic reproductions of wood, stone or other materials, we have over 300 decors to make your designs as attractive as possible!



The Pfleiderer WorkApp:

Scan the QR code and discover details!

All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.



100% recycled wood content
biogenic glue OrganicGlue
healthier living environment

The majority of the DST-Express Collection are available as OrganicBoard Pure P2; all variants of the Design Collection are also available as Duropal Element Organic Pure P2 in the fast delivery programme.

OVER THE RAINBOW / CHROMATIC PLAIN SHADES

STORMY WEATHER / NEUTRAL PLAIN SHADES

BEYOND THE SEA / NORDIC WOODS

SUMMERTIME / NATURAL WOODS

TEA FOR TWO / TRADITIONAL REDDISH WOODS

BLACK COFFEE / BLACK AND WHITE WOODS

AS TIME GOES BY / GREY AGED WOODS

PIANOMAN / CLASSIC DARK WOODS

CATCH OF THE DAY / MATERIAL DECORS

RIVER DEEP MOUNTAIN HIGH / STONE AND MINERAL DECORS

OVER THE RAINBOW
CHROMATIC PLAIN SHADES

The colours of the rainbow:
Pastel, taupe and intensive
colours in even gradation.

A	B	C	D	E	F	1
						
U16007 SD Light Beige	U11509 SD Magnolia	U11506 SD Ivory White	U17035 SD Lotus	U15007 SD Blossom	U17013 SD Mimosa	
						2
U15006 SD Joy	U15246 SD Mango	U16009 SD Golden Orange	U16051 SD Siena Red	U17005 SD Carmine Red	U17014 SD Hydrangea	
						3
U15194 SD Zinc Yellow	U15579 SD Egg Yolk Yellow	U16010 SD Orange	U16166 SD Salsa	U17008 SD Ruby Red	U17019 SD Cranberry	
						4
U15115 SD Gorse Yellow	U15008 SD Caramel	U16012 SD Antelope	U17271 SD Oxide Red	U17031 SD Bordeaux	U17141 SD Orchidea	
						5

						6
U15009 SD Desert	U15559 SD Pastel Yellow	U15133 SD Stone Grey	U16037 SD Powder	U16066 SD Amy	U17501 SD Rose	
						7
U15010 SD Dijon	U16067 SD Inca	U15190 SD Cuvo	U16179 SD Cuba Libre	U17040 SD Blush	U17505 SD Plum	
						8
U15011 SD Torrone	U16068 SD Hazel	U15193 SD Cuando	U17012 SD Coco	U17054 SD Burgundy	U17500 SD Royal Blue	

OVER THE RAINBOW
CHROMATIC PLAIN SHADES

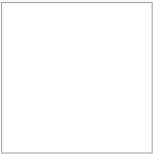
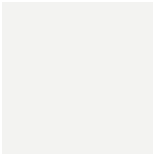
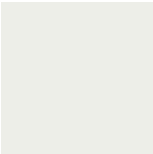
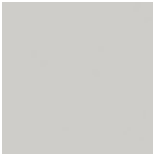
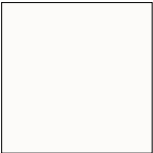

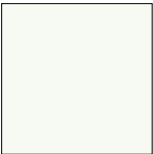

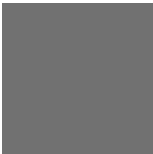
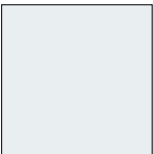
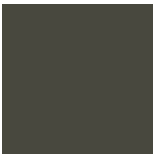
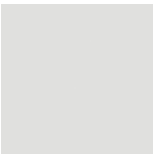
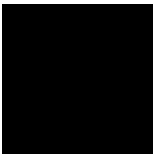
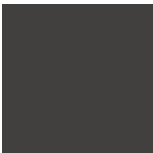
G	H	I	J	K	L	1
						
U18003 SD Crystal Blue	U18067 SD Pastel Blue	U18503 SD Trinity	U19003 SD Cadiz	U19506 SD Lily	U19505 SD Citron	
						2
U18002 SD Water Blue	U18010 SD Cirrus	U18500 SD Patras	U19004 SD Saragossa	U19508 SD Chartreuse	U19509 SD Olive	
						3
U18068 SD Heaven Blue	U18011 SD Palander	U18008 SD Java	U19005 SD Jade	U19501 SD Granny Smith	U19500 SD Carambola	
						4
U18059 SD Gentian Blue	U18014 SD Stratus	U18576 SD Ocean	U19028 SD Racing Green	U19502 SD Lime	U15110 SD Iguana	
						5

						6
U18029 SD Horizon	U18079 SD Pacific	U18505 SD Lagoon	U19006 SD Mint	U19015 SD Spearmint	U19503 SD Avocado	
						7
U18001 SD Sky Blue	U18074 SD Atlantic	U18502 SD Bristol	U19007 SD Agave	U19014 SD Sage	U19515 SD Taiga	
						8
U18004 SD Dark Blue	U18006 SD Skagerrak	U18501 SD Fjord	U19008 SD Labrador	U19504 SD Zucchini	U19522 SD Pine	

All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.
Please refer to the table for stock ranges and availability.

STORMY WEATHER
NEUTRAL PLAIN SHADES

Warm, neutral and cool shades of grey
and white in numerous nuances form
the passe-partout for all materials.

A	B	C	D	E	F	1
						
				U11027 SD Icy White	U11209 SD Royal White	
						2
				W10100 SD Interior White	U12188 SD Light Grey	
						3
				U11102 SD Chalk	U12248 SD Signal Grey	
						4
				W10140 SD Frontal White	U12082 SD Greyhound	
						5
				W10410 SD Opaque White	U12146 SD Shadow	
						6
				U12043 SD Glacier Blue	U12257 SD Graphite	
						7
				W10227 SD Silk White	U12007 SD Graphite Black	
						8
					U12011 SD Vulcano	



















STORMY WEATHER
NEUTRAL PLAIN SHADES

G	H	I	J	K	L
					
U12083 SD Alabaster	U11036 SD Alpine White	U16065 SD Swan	U11106 SD Powder White	U11026 SD Crystal White	U18031 SD Gull
					
U12204 SD Manhattan	U11523 SD Ivory	U11552 SD Moon Grey	U17509 SD Hollyhock	U11525 SD Office White	U12009 SD Silver Grey
					
U12115 SD Platinum Grey	U15331 SD Beige Grey	U12131 SD Titanium Grey	U12081 SD Whisper	U11500 SD Grey White	U12080 SD Thunder
					
U12290 SD Anthracite Grey	U16003 SD Sand Beige	U12168 SD Cashmere	U12044 SD Dolphin Grey	U12109 SD Montana Grey	U12010 SD Platinum Grey
					
U12018 SD Basalt Grey	U16001 SD Sand Greige	U16002 SD Congo	U16000 SD Truffle Grey	U12074 SD Mud	U18042 SD Blue Shadow
					
U12986 SD Grey		U12090 SD Bora Grey	U12091 SD Sharky Grey	U19024 SD Reed Green	U18044 SD Smoke
					
U12231 SD Slate Grey	U12233 SD Metallic Black	U12211 SD Lava	U12092 SD Zonda Grey	U19027 SD Herb	U18043 SD Poseidon
					
U12215 SD Anthracite	U12000 SD Volcanic Black	U17010 SD Terra Brown	U16058 SD Be rooted!	U19011 SD Black Green	U18028 SD Black Blue

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BEYOND THE SEA
NORDIC WOODS

Light Scandinavian style woods
create a mood full of lightness
and freshness.

A	B	C	D	E	
					1
					2
					3
					4
					5
					6

SUMMERTIME
NATURAL WOODS

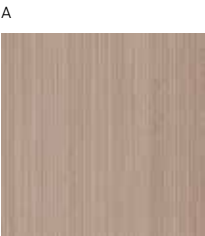
Summery look and naturalness:
light woods, well-balanced shapes and
craftsmanship communicate a friendly,
uncomplicated atmosphere.

F	G	H	I	J	
					1
					2
					3
					4
					5
					6

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Please refer to the table for stock ranges and availability.

TEA FOR TWO
TRADITIONAL
REDDISH WOODS

Timeless elegance is created with warm, reddish wood and smooth silky or shiny surfaces.



R48057 SE/SH
Natural Strada



R37030 FL
Levisa



R42006 FL
Havanna Cherry



R30001 VV
Standard Walnut



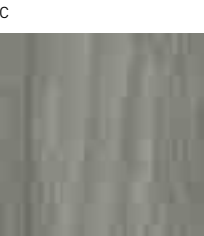
R42060 FL
Toulouse Cherry Light



R42056 FL
Toulouse Cherry

BLACK COFFEE
BLACK AND WHITE
WOODS

Sober style, hard contrasts and the interplay between light and shape look sophisticated and stylish.



R48005 RR/RO
Glamour Wood Light



R48052 FL
Garbo



R20380 NW
Moirée Oak



R48058 SE/SH
Anthracite Strada



R20454 RR/RO
Artisan Oak Anthracite



R34032 FL
Portland Ash Black

E

1

2

3

4

5

6

AS TIME GOES BY
GREY AGED WOODS

Striking grains, weathering, craftsmanship and historical references tell of past times.



R20128 RT/RU
Sonoma Oak Light



R20006 RT/RU
Sonoma Oak



R20027 RT/RU
Pale Lancelot Oak



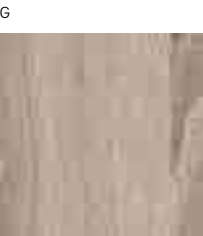
R20286 NW
Italian Oak



R37017 RR/RO
Salisbury Elm Grey



R20351 NW
Flamed Wood



R20039 RT/RU
Grey Sonoma Oak



R20409 RR/RO
Artisan Oak Grey



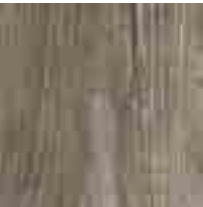
R20064 NW
Grey Mountain Oak



R20031 RT/RU
Truffle Sonoma Oak



R55089 DU
Oregon Pine



R55004 DU
Ponderosa Pine

PIANOMAN
CLASSIC DARK WOODS

Warm dark woods used in wellbalanced interiors communicate timeless quality, informality and modernity.



R50095 NW
Laos Teak



R20234 NW
Dark Springfield Oak



R55087 DU
Valetta Pine



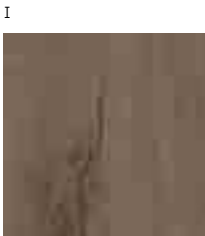
R30157 NW
Caletta



R20404 NW
Dark Aberdeen



R50004 RT/RU
Natural Sangha Wenge



R20456 RR/RO
Balvenie Oak Tobacco



R38000 NW
Chestnut



R20020 RR/RO
Mocha Piemont Oak



R20065 NW
Dark Mountain Oak



R20033 NW
Dark Oak



R34024 FL
Portland Ash Dark



R30011 NW
Madison Walnut



R30013 NW
Altamira Walnut Dark



R30159 NW
Preston



R30135 NW
Okapi Walnut



R30021 FL
Milano Walnut



R30158 FL
Noce Giovannelli

1

2

3


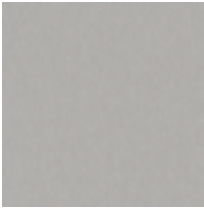






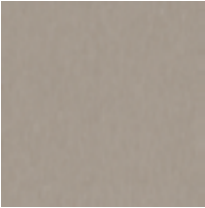





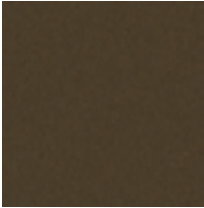


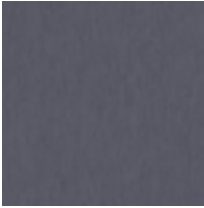
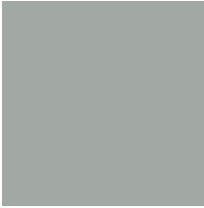



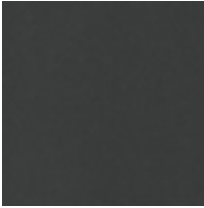



4

5



















6

CATCH OF THE DAY
MATERIAL DECORS

Metal, concrete, textile and graphic – materials and techniques that add character to every room and make it unique.

A	B	C	D	E	1
					
F79030 SD Diva	F76023 VV Brushed Aluminium		F79028 SD Bronze Piquée	F79031 SD Jungle Blue	
					2
F76172 SE/SH Alux Rose	F76112 SE/SH Inox Grey	F76184 SD Silver Mesh	F76185 SD Bronze Mesh		
					3
F76160 SE/SH Alux Champagne	F76158 SE/SH Alux Gold	F70002 SD Cava Beige	F76110 SD Kito Bronze		
					4
F76171 SE/SH Alux Violet	F76159 SE/SH Alux Caviar	F70008 SD Metallic Toffee	F76146 CA/CE Terrazzo Bronze		
					5
F76186 SE/SH Dark Green Alux	F76183 SE/SH Dark Blue Alux	F70015 SD Grey Metallic	F76113 SD Metex Silver	M80001 HG Alu 2, Nickel Effect	
					6
F76141 SE/SH Alux Black	F79934 CA/CE Ferro Black	F70014 SD Anthracite Metallic	F76111 SD Kito Steel	M80000 HG Alu 1, Stainless Steel Effect	

































CATCH OF THE DAY
MATERIAL DECORS

F	G	H	I	J	1
					
F76044 CA/CE Bellato Grey			S63045 SM India White	S68055 SD Dumont	
					2
S68036 CA/CE Cento			S68056 CA/CE Jupiter Sand	S63077 CA/CE Shiyani	
					3
S68057 CA/CE Jupiter Moon			S63070 CA/CE Lugano Marble	S63068 SM Caviar Green	
					4
S60036 CA/CE Classic Concrete			S63063 CA/CE Botticino	S63059 CA/CE Larsos Marble	
					5
F76142 CA/CE Terracotta			S63009 SM Carrara Marble	S63067 SM Caviar Gold	
					6
F76001 CA/CE Loftec			S63066 SM Caviar Silver	S63044 SM Caviar Black	

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DESIGN COLLECTION 2025 – 2028






















All of the decors in the Design Collection are available in the DST system as a direct coating, as HPL, and mostly all as HPL in door format.

Stock programme													Fast delivery programme										
Decor Reference	Pages / coordinates	Surface texture Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM)  Duropol XTreme Touch (XMRT / XMVO)  Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
 W10100 Interior White	S.16, E2	SD	•	0.85	S0502-G50Y		9003		SD - 16 / 18 / 19 / 25	SD - 16 / 18 / 19*	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 W10140 Frontal White	S.16, E4	SD	•	0.81	S0603-G80Y		9010		SD - 16 / 19	SD - 18 / 19 / 25	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 W10227 Silk White	S.16, E7	SD		0.79	S0502-G		9003				SD	SD	SD								SD	SD	SD
 W10300 White only as DecoBoard				0.81	S0502-G50Y		9016												MP, SD, VV				
 W10410 Opaque White	S.16, E5	SD	•	0.82	S0502-Y		9016		SD - 16 / 19 / 25 *SD - 16 / 18 / 19	SD - 18 / 19*	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 U11026 Crystal White	S.17, K1	SD	•	0.88	S0502-G50Y		9016		SD - 16 / 19 / 25		SD	SD	SD, XMSM, XPSM	XMSM, XPSM	SD, SM, XMSM	SD, SM	XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM, SD*, SM*, XMSM*	SD, SD*, SM*	SD
 U11027 Icy White	S.16, E1	SD	•	0.82	S0505-R60B				SD - 18 / 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM		XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD	SD
 U11036 Alpine White	S.17, H1	SD		0.86	S0500-N		9003				SD	SD	SD								SD	SD	SD
 U11102 Chalk	S.16, E3	HG, SD	•	0.85	S0502-G		9003		SD - 16 / 19 / 25		HG, SD	HG, SD	HG, SD, SM*, XMSM, XPSM	XMSM, XPSM	SD, SM	SD, SM	XG/SD, XTSM/SD		HG, MP, SD, VV	MP, SD, VV	HG, SD, XMSM, XPSM, SD*, SM*	HG, SD, SD*, SM*	HG, SD
 U11106 Powder White	S.17, J1	SD		0.83	S0502-R						SD	SD	SD								SD	SD	SD
 U11209 Royal White	S.16, F1	SD	•	0.81	S0500-N		9003		SD - 16 / 18 / 19 / 25	SD - 18 / 19	SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 U11500 Grey White	S.17, K3	SD		0.66	S1502-Y		9002				SD	SD	SD								SD	SD	SD
 U11506 Ivory White	S.14, C1	SD	•	0.79	S0804-G90Y		1013				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 U11509 Magnolia	S.14, B1	SD	•	0.76	S1005-Y20R		1013		SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD
 U11523 Ivory	S.17, H2	SD		0.79	S0804-Y50R		9001				SD	SD	SD								SD	SD	SD
 U11525 Office White	S.17, K2	SD		0.75	S1002-G50Y						SD	SD	SD								SD	SD	SD
 U11552 Moon Grey	S.17, I2	SD		0.76	S1002-Y50R						SD	SD	SD								SD	SD	SD

¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only























DESIGN COLLECTION

Decor Reference		Pages/coordinates		Surface texture Design Collection		DST-Express Collection		Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2 2,800 x 2,100 mm		DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm		DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm		Duropol HPL 4,100 x 1,300 x 0.8 mm		Duropol HPL 2,800 x 2,070 x 0.8 mm		HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor		Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0,8 mm			Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm		Duropol SolidColor 2,800 x 2,070 x 0.8 mm		PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm		DeepFlow P2 2,800 x 2,100 mm available in common thicknesses		DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request		OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses		Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses		Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses		Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses	
												DEEP		DECO		DECO		HPL		HPL		X	XTOUCH	XPLUS	SOLIDX		SOLIDX		PRIME X	DEEP		DECO		ORGANIC										
 U12000 Volcanic Black	S.17, H8	DU, FL, HG, NW, RR/RO, SD	•	0.06	S8502-B		9005	VI - 19.4	SD - 16 / 19 / 25 *SD - 18 / 19	SD - 19	DU, FL, HG, NW, RR, SD	DU, FL, HG, NW, RO, SD	DU, FL, HG, NW, RR, SD, XMSM, XMRT, XMVO, XPSM	XMSM, XMRT, XMVO, XPSM				XG/SD, XTSM/SD	VI	DU, FL, HG, NW, MP, RO, SD, VV	DU, FL, NW, MP, RO, SD, VV	DU, FL, HG, NW, RR, SD, XMSM, XMRT, XMVO, XPSM	DU, FL, HG, NW, RO, SD	DU, FL, HG, NW, RO, SD																				
 U12007 Graphite Black	S.16, F7	SD		0.07	S8500-N		9017				SD	SD	SD									SD	SD	SD																				
 U12009 Silver Grey	S.17, L2	SD	•	0.49	S2502-B						SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD																			
 U12010 Platinum Grey	S.17, L4	SD		0.31	S4502-B		7045				SD	SD	SD									SD	SD	SD																				
 U12011 Vulcano	S.16, F8	SD		0.08	S8502-B		7021				SD	SD	SD, XMSM*		SD, XMSM	SD, SM						SD, SD*, XMSM*	SD, SD*, SM*	SD																				
 U12018 Basalt Grey	S.17, G5	SD	•	0.15	S6500-N		7012		SD - 16 / 19		SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD																			
 U12043 Glacier Blue	S.16, E6	SD		0.84	S0502-B						SD	SD	SD									SD	SD	SD																				
 U12044 Dolphin Grey	S.17, J4	SD	•	0.53	S2502-R						SD	SD	SD, XMSM, XPSM	XMSM, XPSM				XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD																				
 U12074 Mud	S.17, K5	SD	•	0.2	S5502-Y		7039	VI - 19.4			SD	SD	SD						VI	MP, SD, VV	MP, SD, VV	SD	SD	SD																				
 U12080 Thunder	S.17, L3	SD	•	0.37	S3502-B		7040		SD - 19		SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD																			
 U12081 Whisper	S.17, J3	SD		0.66	S1502-R		7047				SD	SD	SD									SD	SD	SD																				
 U12082 Greyhound	S.16, F4	SD		0.19	S5000-N		7037				SD	SD	SD									SD	SD	SD																				
 U12083 Alabaster	S.17, G1	SD		0.73	S1000-N						SD	SD	SD									SD	SD	SD																				
 U12090 Bora Grey	S.17, I6	SD		0.31	S4502-R		7036				SD	SD	SD									SD	SD	SD																				
 U12091 Sharky Grey	S.17, J6	SD		0.25	S5502-R						SD	SD	SD									SD	SD	SD																				
 U12092 Zonda Grey	S.17, J7	SD	•	0.17	S6502-R						SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD																			
 U12109 Montana Grey	S.17, K4	SD		0.56	S2002-G50Y						SD	SD	SD									SD	SD	SD																				
 U12115 Platinum Grey	S.17, G3	SD	•	0.28	S4500-N				SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM				XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD																				
 U12131 Titanium Grey	S.17, I3	SD	•	0.66	S1502-Y50R						SD	SD	SD								MP, SD, VV	MP, SD, VV	SD	SD	SD																			
 U12146 Shadow	S.16, F5	SD		0.19	S6000-N						SD	SD	SD									SD	SD	SD																				
 U12168 Cashmere	S.17, I4	SD	•	0.51	S2002-Y50R				SD - 16 / 19 / 25		SD	SD	SD, XMSM, XPSM	XMSM, XPSM				XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD																				

¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only





































DESIGN COLLECTION

Stock programme																									Fast delivery programme									
Decor Reference	Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2 2,800 x 2,100 mm DEEP	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm DECO	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm DECO	Duropol HPL 4,100 x 1,300 x 0.8 mm HPL	Duropol HPL 2,800 x 2,070 x 0.8 mm HPL	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0,8 mm X X TOUCH X PLUS	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm SOLID X	Duropol SolidColor 2,800 x 2,070 x 0.8 mm SOLID X	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm PRIME X	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses DEEP	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request DECO	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses ORGANIC	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses										
 U12188 Light Grey	S.16, F2	SD	•	0.58	S2000-N		7035			SD - 16 / 19 / 25 *SD - 18		SD	SD	SD, SM*, XMSM, XPSM	XMSM, XPSM	SD, SM	SD, SM	XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM, SD*, SM*	SD SD*, SM*	SD										
 U12204 Manhattan	S.17, G2	SD	•	0.46	S3000-N							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										
 U12211 Lava	S.17, I7	SD	•	0.13	S7005-Y50R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										
 U12215 Anthracite	S.17, G8	SD		0.11	S8000-N							SD	SD	SD								SD	SD	SD										
 U12231 Slate Grey	S.17, G7	SD		0.1	S7502-B							SD	SD	SD								SD	SD	SD										
 U12233 Metallic Black	S.17, H7	SD	•	0.08	S8000-N					SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD										
 U12248 Signal Grey	S.16, F3	SD		0.37	S4000-N							SD	SD	SD								SD	SD	SD										
 U12257 Graphite	S.16, F6	SD	•	0.16	S7000-N					SD - 16 / 19 / 25		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD										
 U12290 Anthracite Grey	S.17, G4	SD	•	0.16	S6500-N					SD - 19		SD	SD	SD, XMSM, XMVO, XPSM	XMSM, XMVO, XPSM			XG/SD, XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XMVO, XPSM	SD	SD										
 U12986 Grey	S.17, G6	SD		0.13	S7500-N							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD				SD, XMSM, XPSM	SD	SD										
 U15006 Joy	S.14, A2	SD		0.7	S1040-Y							SD	SD	SD								SD	SD	SD										
 U15007 Blossom	S.14, E1	SD	•	0.69	S1010-Y70R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										
 U15008 Caramel	S.14, B4	SD		0.33	S3030-Y20R							SD	SD	SD								SD	SD	SD										
 U15009 Desert	S.14, A6	SD	•	0.6	S1030-Y10R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										
 U15010 Dijon	S.14, A7	SD	•	0.36	S3020-Y10R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										
 U15011 Torrone	S.14, A8	SD		0.15	S6020-Y10R							SD	SD	SD								SD	SD	SD										
 U15110 Iguana	S.15, L4	SD		0.36	S3050-G80Y							SD	SD	SD								SD	SD	SD										
 U15115 Gorse Yellow	S.14, A4	SD		0.46	S1070-Y10R		1032					SD	SD	SD								SD	SD	SD										
 U15133 Stone Grey	S.14, C6	SD	•	0.52	S2005-Y20R		7044					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										
 U15190 Cuvo	S.14, C7	SD	•	0.44	S3005-Y20R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										
 U15193 Cuando	S.14, C8	SD		0.21	S6005-Y20R		7006					SD	SD	SD								SD	SD	SD										
 U15194 Zinc Yellow	S.14, A3	SD	•	0.65	S0560-Y		1018					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD										

¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only







































DESIGN COLLECTION

DESIGN COLLECTION													Stock programme													Fast delivery programme												
Decor Reference	Pages / coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses														
 U15246 Mango	S.14, B2	SD	•	0.57	S1050-Y20R			1017				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U15331 Beige Grey	S.17, H3	SD		0.7	S1505-G90Y			1013				SD	SD	SD								SD	SD	SD														
 U15559 Pastel Yellow	S.14, B6	SD		0.75	S1015-Y20R							SD	SD	SD								SD	SD	SD														
 U15579 Egg Yolk Yellow	S.14, B3	SD	•	0.52	S0570-Y20R			1003				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16000 Truffle Grey	S.17, J5	SD		0.26	S5005-Y50R							SD	SD	SD								SD	SD	SD														
 U16001 Sand Greige	S.17, H5	SD		0.37	S3005-Y50R							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD			SD, XMSM, XPSM	SD	SD	SD														
 U16002 Congo	S.17, I5	SD	•	0.32	S4005-Y50R					SD - 16 / 19 / 25		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16003 Sand Beige	S.17, H4	SD	•	0.55	S2005-Y50R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16007 Light Beige	S.14, A1	SD	•	0.75	S0907-Y10R			1015				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16009 Golden Orange	S.14, C2	SD		0.5	S1060-Y30R			1034				SD	SD	SD								SD	SD	SD														
 U16010 Orange	S.14, C3	SD	•	0.35	S1070-Y40R			2011				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16012 Antelope	S.14, C4	SD		0.22	S3060-Y30R							SD	SD	SD								SD	SD	SD														
 U16037 Powder	S.14, D6	SD		0.45	S3010-Y70R							SD	SD	SD								SD	SD	SD														
 U16051 Siena Red	S.14, D2	SD	•	0.2	S3050-Y70R			2001				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16058 Be rooted!	S.17, J8	SD	•	0.1	S7502-R			8019				SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD														
 U16065 Swan	S.17, I1	SD	•	0.79	S0603-Y80R					SD - 19		SD	SD	SD, XMVO	XMVO					MP, SD, VV	MP, SD, VV	SD, XMVO	SD	SD														
 U16066 Amy	S.14, E6	SD	•	0.6	S1510-Y70R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16067 Inca	S.14, B7	SD		0.35	S3020-Y30R							SD	SD	SD								SD	SD	SD														
 U16068 Hazel	S.14, B8	SD		0.2	S4030-Y40R							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD			SD, XMSM, XPSM	SD	SD	SD														
 U16166 Salsa	S.14, D3	SD	•	0.15	S4040-Y70R			8004		SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U16179 Cuba Libre	S.14, D7	SD		0.37	S3010-Y60R							SD	SD	SD								SD	SD	SD														
 U17005 Carmine Red	S.14, E2	SD	•	0.17	S2070-Y90R			3000				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														
 U17008 Ruby Red	S.14, E3	SD	•	0.11	S3560-R			3003				SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD														

¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only














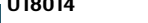
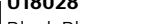
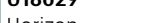



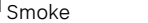
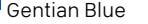

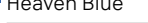
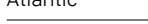
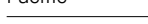


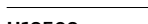

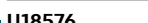
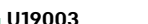



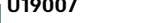
DESIGN COLLECTION

DESIGN COLLECTION										Stock programme						Fast delivery programme											
Decor Reference	Pages / coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM)  Duropol XTreme Touch (XMRT / XMVO)  Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses			
 U17010 Terra Brown	S.17, I8	SD	•	0.09	S8005-Y80R							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17012 Coco	S.14, D8	SD	•	0.14	S6010-Y90R							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17013 Mimosa	S.14, F1	SD	•	0.66	S0520-R20B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17014 Hydrangea	S.14, F2	SD	•	0.34	S1050-R20B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17019 Cranberry	S.14, F3	SD	•	0.13	S4040-R20B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17031 Bordeaux	S.14, E4	SD		0.1	S5040-Y90R		3011					SD	SD	SD								SD	SD	SD			
 U17035 Lotus	S.14, D1	SD	•	0.77	S0505-Y90R							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17040 Blush	S.14, E7	SD	•	0.3	S3020-Y80R					SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17054 Burgundy	S.14, E8	SD		0.08	S6030-R		3005					SD	SD	SD								SD	SD	SD			
 U17141 Orchidea	S.14, F4	SD		0.08	S7020-R20B		4007					SD	SD	SD								SD	SD	SD			
 U17271 Oxide Red	S.14, D4	SD		0.11	S5040-Y80R							SD	SD	SD								SD	SD	SD			
 U17500 Royal Blue	S.14, F8	SD	•	0.08	S8005-R80B		5004					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17501 Rose	S.14, F6	SD	•	0.52	S2010-R30B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17505 Plum	S.14, F7	SD	•	0.24	S5010-R30B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U17509 Hollyhock	S.17, J2	SD		0.72	S1005-R50B							SD	SD	SD								SD	SD	SD			
 U18001 Sky Blue	S.15, G7	SD		0.22	S4020-R80B		5014					SD	SD	SD								SD	SD	SD			
 U18002 Water Blue	S.15, G2	SD	•	0.33	S3030-R90B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18003 Crystal Blue	S.15, G1	SD	•	0.55	S1020-R90B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18004 Dark Blue	S.15, G8	SD		0.08	S7020-R80B							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD				SD, XMSM, XPSM	SD	SD			
 U18006 Skagerrak	S.15, H8	SD	•	0.11	S6020-B10G							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD			
 U18008 Java	S.15, I3	SD	•	0.25	S2555-B20G							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18010 Cirrus	S.15, H2	SD	•	0.53	S0540-B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18011 Palander	S.15, H3	SD		0.4	S1050-B							SD	SD	SD								SD	SD	SD			







































¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only

DESIGN COLLECTION

DESIGN COLLECTION										Stock programme						Fast delivery programme											
Decor Reference	Pages / coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses			
 U18014 Stratus	S.15, H4	SD	•	018	S4040-B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18028 Black Blue	S.17, L8	SD		008	S7502-B							SD	SD	SD								SD	SD	SD			
 U18029 Horizon	S.15, G6	SD	•	051	S2010-R90B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18031 Gull	S.17, L1	SD	•	062	S2005-R90B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18042 Blue Shadow	S.17, L5	SD		021	S5010-R90B							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD				SD, XMSM, XPSM	SD	SD			
 U18043 Poseidon	S.17, L7	SD	•	016	S7010-R90B		5008			SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD			
 U18044 Smoke	S.17, L6	SD	•	022	S5502-B		7037			SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18059 Gentian Blue	S.15, G4	SD	•	01	S5040-R80B		5010					SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18067 Pastel Blue	S.15, H1	SD	•	071	S0515-B							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18068 Heaven Blue	S.15, G3	SD		02	S3050-R90B							SD	SD	SD								SD	SD	SD			
 U18074 Atlantic	S.15, H7	SD	•	021	S5020-B10G							SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD			
 U18079 Pacific	S.15, H6	SD		038	S3020-B10G							SD	SD	SD								SD	SD	SD			
 U18500 Patras	S.15, I2	SD		047	S1040-B30G							SD	SD	SD								SD	SD	SD			
 U18501 Fjord	S.15, I8	SD	•	013	S7010-B30G					SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD			
 U18502 Bristol	S.15, I7	SD	•	024	S4020-B30G							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18503 Trinity	S.15, I1	SD	•	059	S1020-B30G							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18505 Lagoon	S.15, I6	SD	•	054	S2010-B50G							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U18576 Ocean	S.15, I4	SD		013	S5030-B30G							SD	SD	SD								SD	SD	SD			
 U19003 Cadiz	S.15, J1	SD	•	076	S0520-B90G							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U19004 Saragossa	S.15, J2	SD	•	038	S2040-B90G							SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD			
 U19005 Jade	S.15, J3	SD		02	S4040-B90G		6016					SD	SD	SD								SD	SD	SD			
 U19006 Mint	S.15, J6	SD		053	S2010-B90G							SD	SD	SD								SD	SD	SD			
U19007 Agave	S.15, J7	SD		028	S4020-B90G							SD	SD	SD								SD	SD	SD			
























DESIGN COLLECTION

DESIGN COLLECTION										Stock programme						Fast delivery programme											
Decor Reference	Pages / coordinates		Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM)  Duropol XTreme Touch (XMRT / XMVO)  Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses		
 U19008 Labrador	S.15, J8	SD	•	012	S7010-B90G						SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD		
 U19011 Black Green	S.17, K8	SD		007	S8502-G								SD	SD	SD								SD	SD	SD		
 U19014 Sage	S.15, K7	SD	•	054	S2010-G30Y						SD - 19		SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD		
 U19015 Spearmint	S.15, K6	SD	•	068	S1010-G30Y								SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD		
 U19024 Reed Green	S.17, K6	SD	•	027	S5005-G20Y						SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD		
 U19027 Herb	S.17, K7	SD	•	016	S6502-G			7010			SD - 19		SD	SD	SD, XMSM, XPSM	XMSM, XPSM			XTSM/SD		MP, SD, VV	MP, SD, VV	SD, XMSM, XPSM	SD	SD		
 U19028 Racing Green	S.15, J4	SD		012	S7020-B70G			6005					SD	SD	SD								SD	SD	SD		
 U19500 Carambola	S.15, L3	SD		046	S2040-G60Y								SD	SD	SD								SD	SD	SD		
 U19501 Granny Smith	S.15, K3	SD		035	S2050-G40Y								SD	SD	SD								SD	SD	SD		
 U19502 Lime	S.15, K4	SD		017	S4040-G40Y								SD	SD	SD								SD	SD	SD		
 U19503 Avocado	S.15, L6	SD	•	038	S3020-G60Y								SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD		
 U19504 Zucchini	S.15, K8	SD	•	012	S7010-G50Y								SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD		
 U19505 Citron	S.15, L1	SD		074	S0540-G70Y								SD	SD	SD								SD	SD	SD		
 U19506 Lily	S.15, K1	SD	•	073	S0530-G50Y								SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD		
 U19508 Chartreuse	S.15, K2	SD	•	051	S1050-G40Y								SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD		
 U19509 Olive	S.15, L2	SD		054	S1070-G70Y								SD	SD	SD								SD	SD	SD		
 U19515 Taiga	S.15, L7	SD	•	062	S5020-G50Y								SD	SD	SD						MP, SD, VV	MP, SD, VV	SD	SD	SD		
 U19522 Pine	S.15, L8	SD		02	S6005-G80Y								SD	SD	SD								SD	SD	SD		
 R20006 Sonoma Oak	S.21, F2	RT/RU	•	038							RU - 19		RT	RU	RT							RU	RU	RT	RU	RU	
 R20020 Mocha Piemont Oak	S.21, I3	RR/RO		007				•					RR	RO	RR								RR	RO	RO		
 R20021 Lindberg Oak	S.19, F2	NW	•	045							NW - 16 / 19 / 25		NW	NW	NW							NW	NW	NW	NW		
 R20027 Pale Lancelot Oak	S.21, F3	RT/RU	•	032							RU - 16 / 19 / 25		RT	RU	RT							RU	RU	RT	RU	RU	
 R20031 Truffle Sonoma Oak	S.21, G4	RT/RU	•	023							RU - 19		RT	RU	RT							RU	RU	RT	RU	RU	

¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only





















DESIGN COLLECTION

Stock programme																									Fast delivery programme									
Decor Reference	Pages /coordinates	Surface texture Design Collection			DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2 2,800 x 2,100 mm DEEP	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm DECO	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm DECO	Duropol HPL 4,100 x 1,300 x 0.8 mm HPL	Duropol HPL 2,800 x 2,070 x 0.8 mm HPL	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm X X TOUCH X PLUS	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm SOLID X	Duropol SolidColor 2,800 x 2,070 x 0.8 mm SOLID X	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm PRIME X	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses DEEP	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request DECO	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses ORGANIC	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses									
 R20033 Dark Oak	S.21, I5	NW	•	0.07					VI - 19.4				NW	NW	NW					VI	NW	NW	NW	NW	NW	NW								
 R20038 Natural Chalet Oak	S.19, G5	NW	•	0.29						NW - 19			NW	NW	NW						NW	NW	NW	NW	NW	NW								
 R20039 Grey Sonoma Oak	S.21, G1	RT/RU	•	0.32									RT	RU	RT							RU	RU	RT	RU	RU								
 R20064 Grey Mountain Oak	S.21, G3	NW		0.34									NW	NW	NW									NW	NW	NW								
 R20065 Dark Mountain Oak	S.21, I4	NW	•	0.1									NW	NW	NW							NW	NW	NW	NW	NW								
 R20074 Bordeaux Oak Light	S.19, F6	RT/RU	•	0.44						RU - 19			RT	RU	RT							RU	RU	RT	RU	RU								
 R20095 Milano Oak	S.19, F3	NW	•	0.4						NW - 19 / 25			NW	NW	NW							NW	NW	NW	NW	NW								
 R20100 Style Oak Cinnamon	S.19, H5	NW	•	0.34									NW	NW	NW							NW	NW	NW	NW	NW								
 R20119 American Oak	S.19, F4	NW	•	0.35									NW	NW	NW							NW	NW	NW	NW	NW								
 R20128 Sonoma Oak Light	S.21, F1	RT/RU	•	0.47						RU - 19			RT	RU	RT							RU	RU	RT	RU	RU								
 R20234 Dark Springfield Oak	S.21, H2	NW	•	0.12									NW	NW	NW							NW	NW	NW	NW	NW								
 R20256 Lorenzo Oak	S.19, G3	NW	•	0.37						NW - 19			NW	NW	NW							NW	NW	NW	NW	NW								
 R20286 Italian Oak	S.21, F4	NW	•	0.3						NW - 19			NW	NW	NW							NW	NW	NW	NW	NW								
 R20315 Artisan Oak	S.19, F5	NW	•	0.28						NW - 19			NW	NW	NW							NW	NW	NW	NW	NW								
 R20351 Flamed Wood	S.21, F6	NW	•	0.09									NW	NW	NW							NW	NW	NW	NW	NW								
 R20380 Moirée Oak	S.20, C3	NW	•	0.15						NW - 19			NW	NW	NW							NW	NW	NW	NW	NW								
 R20382 Bijoux Oak	S.19, H6	NW	•	0.13			•			NW - 19			NW	NW	NW							NW	NW	NW	NW	NW								
 R20383 Pure Oak	S.19, G2	NW	•	0.38						NW - 19			NW	NW	NW							NW	NW	NW	NW	NW								
 R20391 Nutmeg Bijoux Oak	S.19, G6	NW	•	0.2			•			NW - 19			NW	NW	NW							NW	NW	NW	NW	NW								
 R20404 Dark Aberdeen	S.21, H5	NW		0.13									NW	NW	NW									NW	NW	NW								
 R20409 Artisan Oak Grey	S.21, G2	RR/RO		0.34									RR	RO	RR									RR	RO	RO								
 R20410 Maryland Oak	S.18, C1	RR/RO	•	0.55						RO - 19			RR	RO	RR							RO	RO	RR	RO	RO								
 R20453 Shelby Oak	S.19, G1	RR/RO	•	0.51					VI - 19.4				RR	RO	RR					VI	RO	RO	RR	RO	RO	RO								





































¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only

DESIGN COLLECTION

Stock programme																									Fast delivery programme									
Decor Reference	Pages/coordinates		Surface texture		Design Collection		DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2 2,800 x 2,100 mm	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	Duropol HPL 4,100 x 1,300 x 0.8 mm	Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0,8 mm	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	Duropol SolidColor 2,800 x 2,070 x 0.8 mm	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses							
 R20454 Artisan Oak Anthracite	S.20, C5	RR/RO	•	0.95									RO - 19		RR	RO	RR						RO	RO	RR	RO	RO							
 R20455 Balvenie Oak Sand	S.19, G4	RR/RO	•	0.34				VI - 19.4							RR	RO	RR					VI	RO	RO	RR	RO	RO							
 R20456 Balvenie Oak Tobacco	S.21, I1	RR/RO	•	0.21				VI - 19.4							RR	RO	RR					VI	RO	RO	RR	RO	RO							
 R20457 Connery Natural	S.18, C3	NW		0.45											NW	NW	NW								NW	NW	NW							
 R20458 Connery Truffle	S.18, C4	NW		0.21											NW	NW	NW								NW	NW	NW							
 R20462 Connery Fjord	S.18, C5	NW		0.17											NW	NW	NW								NW	NW	NW							
 R20463 Connery Zucchini	S.18, C6	NW		0.18											NW	NW	NW								NW	NW	NW							
 R20485 Lucca Natural	S.19, H4	RR/RO		0.32											RR	RO	RR								RR	RO	RO							
 R24006 Altmuehl Beech	S.19, I3	VV	•	0.41									VV - 19		VV	VV	VV						VV	VV	VV	VV	VV							
 R24029 Fjord Beech Light	S.18, A5	FL	•	0.51											FL	FL	FL						FL	FL	FL	FL	FL							
 R24034 Steamed Beech	S.19, I4	VV	•	0.3									VV - 19		VV	VV	VV						VV	VV	VV	VV	VV							
 R24035 Bloomed Beech	S.19, I2	VV		0.44											VV	VV	VV								VV	VV	VV							
 R24101 Kajus Beech	S.19, H1	FL		0.39											FL	FL	FL								FL	FL	FL							
 R27001 Royal Maple	S.18, B6	VV	•	0.56									VV - 19		VV	VV	VV						VV	VV	VV	VV	VV							
 R27021 Light Maple	S.18, B5	VV		0.65											VV	VV	VV								VV	VV	VV							
 R27024 Sycamore	S.19, I1	VV	•	0.52									VV - 19		VV	VV	VV						VV	VV	VV	VV	VV							
 R27043 Kiruna Maple	S.18, B2	FL	•	0.54									FL - 19		FL	FL	FL						FL	FL	FL	FL	FL							
 R27044 Norway Maple	S.18, B3	FL	•	0.61											FL	FL	FL						FL	FL	FL	FL	FL							
 R27065 Arlington Maple	S.18, B4	FL	•	0.41				VI - 19.4							FL	FL	FL					VI	FL	FL	FL	FL	FL							
 R30001 Standard Walnut	S.20, A4	VV		0.48											VV	VV	VV								VV	VV	VV							
R30011 Madison Walnut	S.21, J1	NW	•	0.16									NW - 19		NW	NW	NW						NW	NW	NW	NW	NW							
R30013 Altamira Walnut Dark	S.21, J2	NW	•	0.12											NW	NW	NW						NW	NW	NW	NW	NW							



































DESIGN COLLECTION

Stock programme																									Fast delivery programme									
Decor Reference	Pages/coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	DeepFlow P2 2,800 x 2,100 mm 	DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm 	DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm 	Duropol HPL 4,100 x 1,300 x 0.8 mm 	Duropol HPL 2,800 x 2,070 x 0.8 mm 	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor 	Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm   	Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm 	Duropol SolidColor 2,800 x 2,070 x 0.8 mm 	PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm 	DeepFlow P2 2,800 x 2,100 mm available in common thicknesses 	DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request 	OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses 	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses										
 R30021 Milano Walnut	S.21, J5	FL	•	016								FL	FL	FL						FL	FL	FL	FL	FL										
 R30135 Okapi Walnut	S.21, J4	NW	•	013						NW - 19		NW	NW	NW						NW	NW	NW	NW	NW										
 R30157 Caletta	S.21, H4	NW	•	011						NW - 19		NW	NW	NW, XMRT	XMRT					NW	NW	NW, XMRT	NW	NW										
 R30158 Noce Giovanelli	S.21, J6	FL		013			•					FL	FL ²	FL								FL	FL ²	FL ²										
 R30159 Preston	S.21, J3	NW	•	015					VI - 19.4			NW	NW	NW				VI	NW	NW	NW	NW	NW	NW										
 R34024 Portland Ash Dark	S.21, I6	FL	•	011								FL	FL	FL						FL	FL	FL	FL	FL										
 R34032 Portland Ash Black	S.20, C6	FL	•	009					VI - 19.4			FL	FL	FL, XMRT	XMRT			VI	FL	FL	FL, XMRT	FL	FL	FL										
 R34033 Mountain Ash	S.19, H2	NW	•	035					VI - 19.4	NW - 19		NW	NW	NW				VI	NW	NW	NW	NW	NW	NW										
 R37016 Salisbury Elm Natural	S.19, H3	RR/RO	•	031						RO - 19		RR	RO	RR						RO	RO	RR	RO	RO										
 R37017 Salisbury Elm Grey	S.21, F5	RR/RO	•	019						RO - 19		RR	RO	RR, XMRT	XMRT					RO	RO	RR, XMRT	RO	RO										
 R37030 Levisa	S.20, A2	FL		019								FL	FL ²	FL								FL	FL ²	FL ²										
 R38000 Chestnut	S.21, I2	NW	•	013					VI - 19.4			NW	NW	NW				VI	NW	NW	NW	NW	NW	NW										
 R38002 Acacia	S.19, F1	RT/RU	•	056						RU - 19		RT	RU	RT						RU	RU	RT	RU	RU										
 R38017 White Brushed Acacia	S.18, B1	NW		063								NW	NW	NW								NW	NW	NW										
 R42006 Havanna Cherry	S.20, A3	FL	•	03			•					FL	FL	FL						FL	FL	FL	FL	FL										
 R42056 Toulouse Cherry	S.20, A6	FL	•	009					VI - 19.4			FL	FL	FL				VI	FL	FL	FL	FL	FL	FL										
 R42060 Toulouse Cherry Light	S.20, A5	FL	•	022						FL - 19		FL	FL	FL						FL	FL	FL	FL	FL										
 R48005 Glamour Wood Light	S.20, C1	RR/RO	•	027			•					RR	RO	RR						RO	RO	RR	RO	RO										
 R48052 Garbo	S.20, C2	FL		017								FL	FL	FL								FL	FL	FL										
 R48057 Natural Strada	S.20, A1	SE/SH		033								SE		SE								SE												
 R48058 Anthracite Strada	S.20, C4	SE/SH		012								SE		SE								SE												

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2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

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– without overlay, vertical use only





































DESIGN COLLECTION

Stock programme																									Fast delivery programme									
Decor Reference	Pages /coordinates	Surface texture	Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses										
 R50004 Natural Sangha Wenge	S.21, H6	RT/RU	•	0.11								RT	RU	RT							RU	RU	RT	RU	RU									
 R50030 Spain Olive Light	S.19, I5	FL		0.4								FL	FL	FL									FL	FL	FL									
 R50094 Nordic Teak	S.18, C2	NW		0.58								NW	NW	NW									NW	NW	NW									
 R50095 Laos Teak	S.21, H1	NW	•	0.21								NW	NW	NW							NW	NW	NW	NW	NW									
 R55001 Navarra Pine	S.18, A2	DU		0.74								DU	DU	DU									DU	DU	DU									
 R55004 Ponderosa Pine	S.21, G6	DU		0.27								DU	DU	DU									DU	DU	DU									
 R55006 Fano Pine White	S.18, A6	DU	•	0.56								DU	DU	DU								DU	DU	DU	DU									
 R55011 Anderson Pine White	S.18, A1	DU	•	0.76							DU - 19	DU	DU	DU								DU	DU	DU	DU									
 R55064 Jerusalem Pine	S.18, A4	FL	•	0.51							FL - 19	FL	FL	FL								FL	FL	FL	FL									
 R55072 Willow White	S.18, A3	FL	•	0.64								FL	FL	FL								FL	FL	FL	FL									
 R55087 Valetta Pine	S.21, H3	DU		0.11								DU	DU	DU									DU	DU	DU									
 R55089 Oregon Pine	S.21, G5	DU		0.43								DU	DU	DU									DU	DU	DU									
 F70002 Cava Beige	S.22, C3	SD		0.47	S3005-Y20R	•							SD											SD	SD									
 F70008 Metallic Toffee	S.22, C4	SD		0.14	S7010-Y30R	•							SD											SD	SD									
 F70014 Anthracite Metallic	S.22, C6	SD		0.14	S6502-B	•							SD											SD	SD									
 F70015 Grey Metallic	S.22, C5	SD	•	0.48	S3000-N	•					SD - 19		SD									SD	SD	SD	SD									
 F76001 Loftec	S.23, F6	CA/CE	•	0.21							CE - 19	CA	CE	CA								CE	CE	CA	CE									
 F76023 Brushed Aluminium	S.22, B1	VV		0.39		•						VV	VV ²										VV	VV ²	VV ²									
 F76044 Bellato Grey	S.23, F1	CA/CE	•	0.46								CA	CE	CA								CE	CE	CA	CE									
 F76110 Kito Bronze	S.22, D3	SD	•	0.25		•						SD	SD ²	SD								SD	SD	SD	SD ²									
 F76111 Kito Steel	S.22, D6	SD	•	0.11		•						SD	SD ²	SD								SD	SD	SD	SD ²									
 F76112 Inox Grey	S.22, B2	SE/SH	•	0.42		•						SE		SE								SH*		SE										

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
















DESIGN COLLECTION

DESIGN COLLECTION										Stock programme						Fast delivery programme										
Decor Reference	Pages / coordinates		Surface texture		Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm 1 other formats from stock * SolidColor	 Duropol XTreme (XMSM) Duropol XTreme Touch (XMRT / XMVO) Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses
 F76113 Metex Silver	S.22, D5	SD				0.25		•					SD	SD²	SD								SD	SD²	SD²	
 F76141 Alux Black	S.22, A6	SE/SH	•			0.08		•					SE		SE						SH*		SE			
 F76142 Terracotta	S.23, F5	CA/CE				0.17							CA	CE	CA, XMVO	XMVO						CA, XMVO	CE	CE		
 F76146 Terrazzo Bronze	S.22, D4	CA/CE				0.1		•					CA	CE²	CA, XMVO	XMVO						CA, XMVO	CE²	CE²		
 F76158 Alux Gold	S.22, B3	SE/SH				0.39		•					SE		SE							SE				
 F76159 Alux Caviar	S.22, B4	SE/SH	•			0.21		•					SE		SE						SH*		SE			
 F76160 Alux Champagne	S.22, A3	SE/SH	•			0.35		•					SE		SE						SH*		SE			
 F76171 Alux Violet	S.22, A4	SE/SH	•			0.25		•					SE		SE						SH*		SE			
 F76172 Alux Rosé	S.22, A2	SE/SH				0.42		•					SE		SE							SE				
 F76183 Dark Blue Alux	S.22, B5	SE/SH				0.15		•					SE		SE							SE				
 F76184 Silver Mesh	S.22, C2	SD				0.18		•					SD	SD²	SD							SD	SD²	SD²		
 F76185 Bronze Mesh	S.22, D2	SD				0.18		•					SD	SD²	SD							SD	SD²	SD²		
 F76186 Dark Green Alux	S.22, A5	SE/SH				0.17		•					SE		SE							SE				
 F79028 Bronze Piquée	S.22, D1	SD				0.18		•					SD	SD²	SD							SD	SD²	SD²		
 F79030 Diva	S.22, A1	SD				0.63		•					SD	SD²	SD							SD	SD²	SD²		
 F79031 Jungle Blue	S.22, E1	SD				0.73							SD	SD	SD							SD	SD	SD		
 F79934 Ferro Black	S.22, B6	CA/CE	•			0.07							CA	CE	CA, XMVO	XMVO					CE	CE	CA, XMVO	CE	CE	
 S60036 Classic Concrete	S.23, F4	CA/CE	•			0.42							CA	CE	CA						CE	CE	CA	CE	CE	
 S62025 Carniglia						0.25									XMVO	XMVO						XMVO				
 S63009 Carrara Marble	S.23, I5	SM				0.64							SM	SM	SM							SM	SM	SM		
 S63044 Caviar Black	S.23, J6	SM				0.09							SM	SM	SM							SM	SM	SM		
 S63045 India White	S.23, I1	SM				0.76							SM	SM	SM							SM	SM	SM		
 S63059 Larsos Marble	S.23, J4	CA/CE				0.55							CA	CE	CA							CA	CE	CE		

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– without overlay, vertical use only

DESIGN COLLECTION

DESIGN COLLECTION									Stock programme							Fast delivery programme									
Decor Reference	Pages / coordinates		Surface texture Design Collection	DST-Express Collection	Reflection value	Next NCS code	Pearlescent	RAL	 DeepFlow P2 2,800 x 2,100 mm	 DecoBoard P2 2,800 x 2,100 mm * 2,655 x 2,100 mm	 DecoBoard P2 3,200 x 2,100 mm * also in 4,100 x 2,100 mm	 Duropol HPL 4,100 x 1,300 x 0.8 mm	 Duropol HPL 2,800 x 2,070 x 0.8 mm	 HPL for Doors 2,150 x 1,300 x 0.8 mm ¹ other formats from stock * SolidColor	 Duropol XTreme (XMSM)  Duropol XTreme Touch (XMRT / XMVO)  Duropol XTreme plus (XPSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor Duropol SolidColor XTreme (XMSM) 4,100 x 1,300 x 0.8 mm	 Duropol SolidColor 2,800 x 2,070 x 0.8 mm	 PrimeBoard XTreme High Gloss P2 (XG) SuperMatt P2 (XTSM) 2,800 x 2,100 x 19 mm	 DeepFlow P2 2,800 x 2,100 mm available in common thicknesses	 DecoBoard P2 2,800 x 2,100 mm available in common thicknesses * Formats on request	 OrganicBoard Pure P2 2,800 x 2,100 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 4,100 x 1,300 mm available in common thicknesses	Duropol Element P2 * Duropol Element SolidColor P2 2,800 x 2,070 mm available in common thicknesses	Duropol Element Organic Pure P2 2,800 x 2,070 mm available in common thicknesses	
 S63063 Botticino	S. 23, I4	CA/CE			0.46							CA	CE	CA									CA	CE	CE
 S63066 Caviar Silver	S. 23, I6	SM			0.1		•					SM	SM	SM									SM	SM	SM
 S63067 Caviar Gold	S. 23, J5	SM			0.11		•					SM	SM	SM									SM	SM	SM
 S63068 Caviar Green	S. 23, J3	SM			0.12							SM	SM	SM									SM	SM	SM
 S63070 Lugano Marble	S. 23, I3	CA/CE			0.34							CA	CE	CA									CA	CE	CE
 S63077 Shiyen	S. 23, J2	CA/CE			0.35							CA	CE	CA									CA	CE	CE
 S64012 Tibet					0.43									XMVO	XMVO								XMVO		
 S68036 Cento	S. 23, F2	CA/CE			0.47							CA	CE	CA									CA	CE	CE
 S68055 Dumont	S. 23, J1	SD			0.44							SD	SD	SD									SD	SD	SD
 S68056 Jupiter Sand	S. 23, I2	CA/CE			0.5		•					CA	CE	CA, XMVO	XMVO								CA, XMVO	CE	CE
 S68057 Jupiter Moon	S. 23, F3	CA/CE			0.31		•					CA	CE	CA, XMVO	XMVO								CA, XMVO	CE	CE
 M80000 Alu 1, Stainless Steel Effect	S. 22, E6	HG	•	0.76	S3010-G							SM	HG								HG		SM	HG	HG
 M80001 Alu 2, Nickel Effect	S. 22, E5	HG		0.53	S4005-G50Y							SM	HG										SM	HG	HG

¹ 2,150 x 915 / 950 / 1,050 x 0.8 mm
2,350 x 950 / 1,300 x 0.8 mm
3,050 x 1,300 x 0.8 mm (not in SolidColor)

² HPL: 2,800 x 2,070 x 0.8 mm
– without overlay, vertical use only

SURFACE TEXTURES

Creativity that appeals to all the senses

Surface textures play an important role in making our decorative wood-based panels truly unique. They open up exciting possibilities and give each design its own special look and feel. At Pfleiderer, you can choose from our extensive range of surface texture groups. Perfectly tailored to every décor with fascinating depth effects, extremely robust properties or even antimicrobial finishes – let your sense of touch guide you!

Recommended for application area

		vertical	horizontal
HG	High Gloss	•	
HS	Enhanced High Gloss	•	•
SM	Semi Matt	•	
MS	Enhanced Semi Matt	•	•
VV	Top Velvet	•	•
SD	Sandpearl	•	•
MP	Miniperl	•	•
SE	Steel Matt	•	
SH	Steel Matt	•	
NW	Natural Wood	•	•
FL	Florence	•	•
DU	Dune	•	•
RR	Rochester	•	•
RO	Rochester	•	•
RT	Rustic Wood	•	•
RU	Rustic Wood	•	•
VI	Vienna	•	
CA	Ceramo	•	•
CE	Ceramo	•	•
CR	Corrosio	•	•
FG	Fine Grain	•	•
CM	Supermatt	•	•
GR	Solid Granite	•	•
PT	Porto	•	•
VO	Volcano	•	•
BR	Brightstone	•	•
XG	XTreme High Gloss	•	
XTSM	XTreme SuperMatt	•	
XMSM	XTreme Semi Matt	•	•
XMRT	XTreme Rustic Wood	•	•
XMVO	XTreme Volcano	•	•
XPSM	XTreme plus	•	•

Surface Textures

HPL High-pressure laminate (HPL) or HPL bonded board

MFB Melamine Faced Board

DEEP DeepFlow

PRIME X PrimeBoard XTreme

X HPL XTreme

X TOUCH HPL XTreme Touch

SOLID X HPL SolidColor XTreme

X PLUS HPL XTreme plus

The structure recommendation depends on the product type and application. If you have any questions, please contact your dealer or your Pfleiderer customer advisor.

SWEET, SOFT AND LAZY
SOFT, NATURAL WOODGRAINS

SOLID AS A ROCK
SOLID AND MULTI-LAYERED STONE STRUCTURES

DIAMONDS AND PEARLS
SHINY AND REFLECTIVE SURFACES

BLUE VELVET
VELVETY,
SILKY SURFACES

DEEPFLOW
DEEP, LIVELY
WOOD TEXTURE

INVISIBLE
UNIVERSAL AND ROBUST
SURFACES

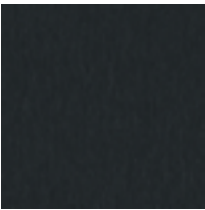
BREEZIN’
TRENDY MATERIAL
STRUCTURES

XTREME PRODUCTS
SUPERMATT
PRODUCTS WITH
ANTI-FINGERPRINT
EFFECT

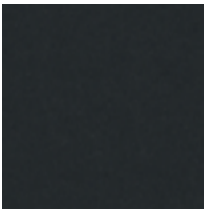
SURFACE TEXTURES

BLUE VELVET

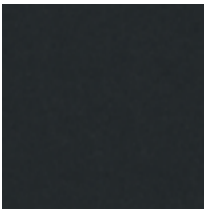
Velvety, silky surfaces



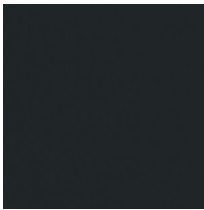
SE/SH Steel Matt
HPL MFB



SM Semi Matt
HPL MFB



MS Enhanced Semi Matt
HPL



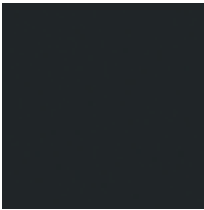
CM Supermatt
HPL

DIAMONDS AND PEARLS

Shiny and reflective surfaces



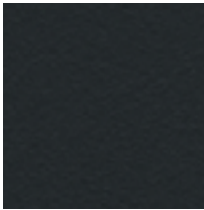
HG High Gloss
HPL MFB



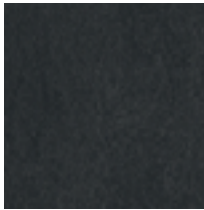
HS Enhanced High Gloss
HPL

BREEZIN'

Trendy material structures



CA/CE Ceramo
HPL MFB



CR Corrosio
HPL MFB

SWEET, SOFT AND LAZY

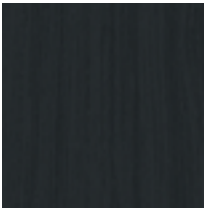
Soft, natural woodgrains



RR/RO Rochester
HPL MFB



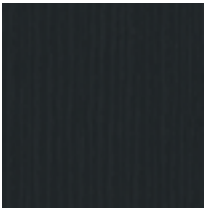
NW Natural Wood
HPL MFB



FL Florence
HPL MFB



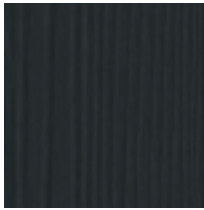
DU Dune
HPL MFB



RT/RU Rustic Wood
HPL MFB

DEEPFLOW

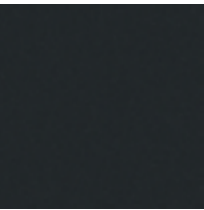
Deep, lively wood texture



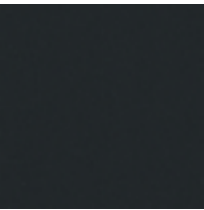
VI Vienna
DEEP

INVISIBLE

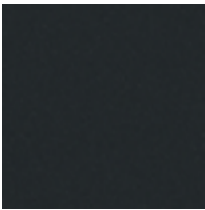
Universal and robust surfaces



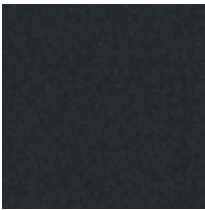
SD Sandpearl
HPL MFB



VV Top Velvet
HPL MFB



MP Miniperl
HPL MFB



FG Fine Grain
HPL

SOLID AS A ROCK

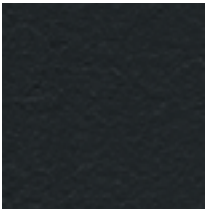
Solid and multi-layered stone structures



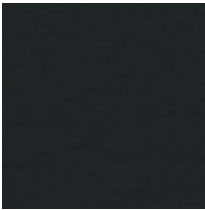
VO Volcano
HPL



GR Solid Granite
HPL



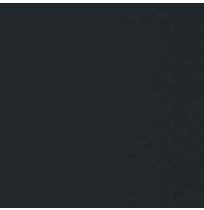
BR Brightstone
HPL



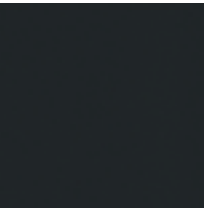
PT Porto
HPL

XTREME PRODUCTS

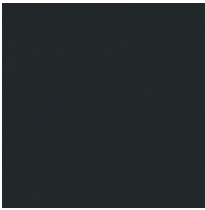
Supermatt products with anti-fingerprint effect



XG XTreme High Gloss
PRIME X



XTSM XTreme SuperMatt
PRIME X



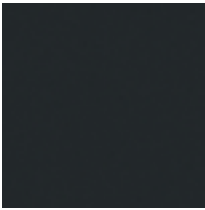
XMSM XTreme Semi Matt
X SOLID X



XMRT XTreme Rustic Wood
XTOUCH



XMVO XTreme Volcano
XTOUCH




XPSM XTreme plus
XPLUS



CERAMO CA/CE

The non-directional matt Ceramo material structure is perfect for flat stone, ceramic, plaster and concrete. It lends a new touch to metal or textile decors and an astonishing materiality to plain colours. The irregularly- and angularly-shaped “flakes” of the structure are laid out on various levels; individual areas with different variations of matt, roughened surfaces suggest a slight abrasion. Both give Ceramo a deep and lively appearance despite the calm overall impression.



CA Ceramo 



CE Ceramo  



DUNE DU

The deep, matt, wood texture Dune is suitable for simple, straight-lined wood decors such as oak, elm or teak, as well as for softwoods in particular. This texture also works effectively as a seemingly lacquered version of a woodgrain on plain colours. Dune is also an “all-over” design, as a modern alternative to the tried-and-tested Rustic Wood texture. Subtle matt-gloss effects – both sanded and broken-up, roughened areas, as well as hints of elongated pores enliven the calm overall appearance of this structure.





DU Dune  



FLORENCE FL

The subtle, silky wood texture is characterised by a varied layout of whole and cut flowers, as well as striped areas of closely spaced graining. The latter are broken up in different ways, giving them a very natural appearance. Florence is silky matt on the surface and deeply matt in the valleys, giving it an elegant appearance and making it particularly suitable for high-quality woods such as walnut and fruitwoods. The texture also works well on woods with barely visible pores, such as beech or maple. The soft transitions within the relatively smooth structure prevent the greying of dark decors, that often occurs with matt structures.



FL Florence  




STEEL MATT SE/SH

The new metal texture Steel Matt looks extremely authentic. Exquisite and strikingly matt, it impresses both in terms of look and feel. The fine, sharp-edged burnished surface is broken at irregular intervals, the design of the grooves is very tight and steep. The sides and the exposed edges softly reflect the light and create an unobtrusive, elegant shine. Steel looks perfect on decors from the Alux range, whose printed finish also has a burnished texture. SE/SH also adds a metallic upgrade to many plain as well as expansive mother-of-pearl decors. The new flat bonded texture Steel Matt is recommended for vertical uses and is available for a specified range of metal and plain decors.



SE Steel Matt 


SH Steel Matt 





ROCHESTER RR/RO

The universal Rochester structure can be easily used on all hardwoods. It looks very authentic and natural. Plain decors are made to appear like freshly lacquered wood. The streaky grain is accentuated by the clustering of elongated, sharp-edged pores. These are offset at different levels and have different matt variances, creating an exciting interplay of graded mattness – right down to deep black, dull matt pores. An overarching, extremely fine line chisels the more open surfaces.



RR Rochester 




RO Rochester  



VIENNA VI

The linear, filigree wood structure Vienna reveals real depth and a natural-looking surface in subtle gloss gradations between silk and dull matt. A linear microstructure with come and go effects emphasises the randomness of the lightly brushed wood fibres. The layout of the structure comprises striped planked sections of varying grain density as well as areas with a cut, tapered flower. Vienna can be used universally on almost all wood decors. It emphasises the authenticity of striped softwoods and hardwoods as well as lending the impression of lacquered wood to plain decors.



VI Vienna 



PRODUCTS

Uniquely sustainable groundbreaking orientated solutions

At Pfleiderer, the focus is on low-emission materials, and full range of healthy living options. Many of our panel materials have been awarded the Blue Angel Certificate for healthy living, for many years. We were awarded Room climate excellent award – alongside our raw panels and products with direct coating technology, furthermore for components of our HPL range. This means you can rely on a consistently sustainable complete range – and Implement customer requests without compromising on ecology and sustainability.



XTREME PRODUCTS

SUPERMATT PRODUCTS WITH
ANTI-FINGERPRINT EFFECT

Decor used:
U12000 Volcanic Black

DECORATIVE PANELS
XTREME PRODUCTS

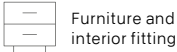


PrimeBoard XTreme High Gloss P2



Melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Easy to use and machine



Particularly low emission

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 16 - 25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19 22 25 28





PrimeBoard XTreme SuperMatt P2



Melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 10 - 25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10 12 13 16 18 19 22 25 28



PrimeBoard XTreme High Gloss P2 TSCA



Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Easy to use and machine



Particularly low emission

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 TSCA Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 16 - 25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19 22 25 28



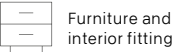


PrimeBoard XTreme SuperMatt P2 TSCA



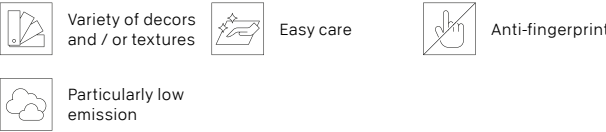
Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 TSCA Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use): 2,800 x 2,100 x 10 - 25 mm
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10 12 13 16 18 19 22 25 28

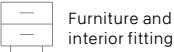


PrimeBoard XTreme High Gloss P2 F****



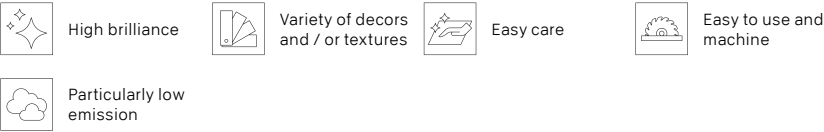
Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 F****
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	19





PrimeBoard XTreme SuperMatt P2 F****



Low emission melamine faced particleboard type P2 conforming to EN 312, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Furniture and interior fitting

Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint



Particularly low emission

Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 F****
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	19



PrimeBoard XTreme High Gloss P3



Melamine faced particleboard type P3 for damp areas, with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Furniture and interior fitting

Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Low swelling / moisture resistant



Easy to use and machine

Product standard	In accordance with EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19 22 25 28





PrimeBoard XTreme SuperMatt P3



Melamine faced particleboard type P3 for damp areas, with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	13 16 18 19 22 25 28

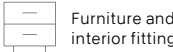


PrimeBoard XTreme High Gloss MDF plus



Melamine faced medium-density fibreboard (MDF), with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	12 16 18 19 22 25 28



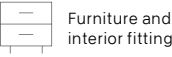


PrimeBoard XTreme SuperMatt MDF plus



Melamine faced medium-density fibreboard (MDF), with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	12 16 18 19 22 25 28



PrimeBoard XTreme High Gloss MDF black



Decorative black through-dyed melamine faced medium-density fibreboard (MDF), with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



High brilliance



Variety of decors and / or textures



Easy care



Easy to use and machine

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19 25





PrimeBoard XTreme SuperMatt MDF black



Decorative black through-dyed melamine faced medium-density fibreboard (MDF), with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19 25

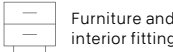


PrimeBoard XTreme High Gloss MDF black Natural



Natural, raw, decorative black through-dyed melamine faced medium-density fibreboard (MDF), with high quality and innovative high gloss multi-layer coating, made up of a permanently elastic functional layer, for vertical applications.

AREAS OF APPLICATION



Shop design / product presentation, exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



High brilliance



Easy care



Easy to use and machine

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. With one sided lacquering, the reverse is raw / untreated. Due to the use of a natural wood-based material, the appearance of the panel can vary. Such deviations are due to the desired character of the product. As is usual with natural products, each board is unique. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19 25



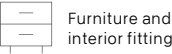


PrimeBoard XTreme SuperMatt MDF Black Natural



Natural, raw, decorative black through-dyed melamine faced medium-density fibreboard (MDF), with high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Shop design / product presentation, exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES



Easy care



Anti-fingerprint

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	The lacquering can be applied on one or both sides. With one sided lacquering, the reverse is raw / untreated. Due to the use of a natural wood-based material, the appearance of the panel can vary. Such deviations are due to the desired character of the product. As is usual with natural products, each board is unique. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19 25



Duropal XTreme



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust lacquered surface and sanded reverse. Duropal XTreme is an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Furniture and interior fitting



Doors

Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme may be used vertically as well as horizontally.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Anti-fingerprint



Food harmless



Particularly low emission

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.6 0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
3,050	1,300	0.8
4,100	1,300	0.6 0.8
5,300	1,300	0.6 0.8



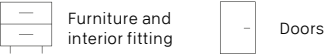


Duropal XTreme Touch



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust lacquered surface and sanded reverse. Duropal XTreme Touch is an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme Touch may be used vertically as well as horizontally.

PRODUCT FEATURES



Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.6 0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
3,050	1,300	0.8
4,100	1,300	0.6 0.8
5,300	1,300	0.6 0.8

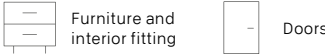


Duropal SolidColor XTreme



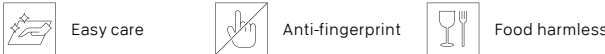
Decorative high-pressure laminate in standard quality in accordance with EN 438-9:BTS, with robust lacquered surface and a decor-identical through-coloured core. The reverse is sanded ready for gluing. Duropal SolidColor XTreme is an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



The colour-through core creates the freedom of a monochrome design without visible edges or joints. For high quality, aesthetically demanding furniture and design elements in the residential and interior design sector, such as for racking and shelving, furniture fronts, door sets and table tops, trade fair systems and sales displays. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Product standard	In accordance with EN 438-9
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
4,100	1,300	0.8



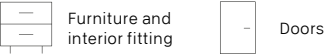


Duropol XTreme plus



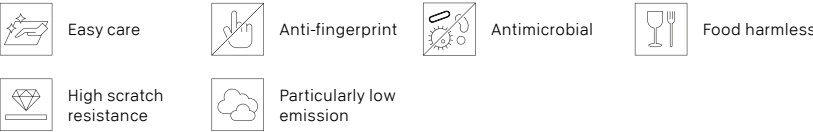
Decorative high-pressure laminate in standard quality in accordance with EN 438-3:HGS/VGS, with robust lacquered surface and sanded reverse. Duropol XTreme plus is an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily-used surfaces.

AREAS OF APPLICATION



Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropol HPL products. Duropol XTreme plus is suitable for vertical applications as well as for horizontal, heavily-used contact surfaces.

PRODUCT FEATURES



Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
3,050	1,300	0.8
4,100	1,300	0.8
5,300	1,300	0.8

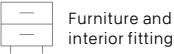


Duropol Compact XTreme plus



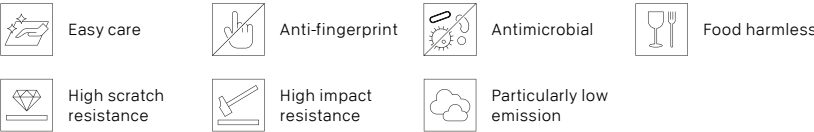
Compact high-pressure laminate in standard quality in accordance with EN 438-4:CGS or EN 438-9:BCS. With uniform black-, grey- or white-coloured core and robust lacquered surface on both sides. Duropol Compact XTreme plus is an attractive supermatt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily-used surfaces.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES



Product standard	black core: In accordance with EN 438-4 white / grey core: In accordance with EN 438-9
Core material	Compact laminate white / grey / black Uniform white, grey, black through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
EC scope	Compact laminat black EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	black core: min. 1,350 kg/m³, white / grey core: min. 1,400 kg/m³ (EN ISO 1183-1)
Note	With PEFC-certification.

FORMAT IN MM		THICKNESS IN MM	
Length	Width	black core	white / grey core
4,100	1,300	6 8 10 12 13	6 8 10 12





Duropal Element XTreme P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropal XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 - 25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6



Duropal Element XTreme Touch P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropal XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 - 25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6



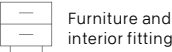


Duropol Element SolidColor XTreme P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol SolidColor XTreme, a decor-identical through-coloured laminate core and an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 - 25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6

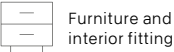


Duropol Element XTreme plus P2



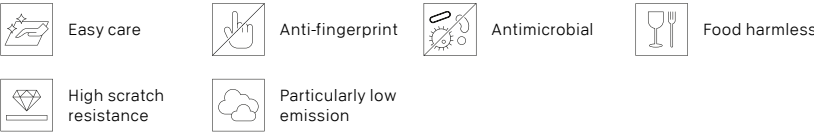
HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol XTreme plus, an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 - 25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6



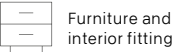


Duropal Element XTreme P3



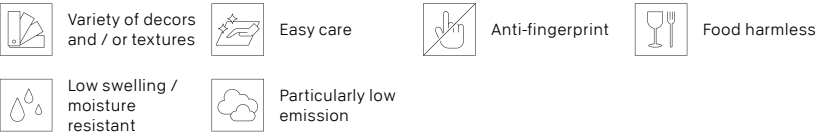
HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropal XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6 20.6

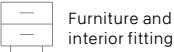


Duropal Element XTreme Touch P3



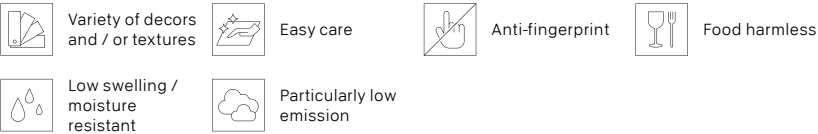
HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropal XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6 20.6





Duropal Element XTreme plus P3



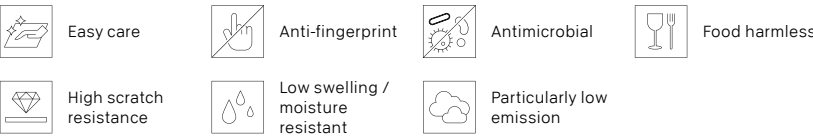
HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropal XTreme plus, an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6 20.6

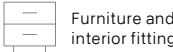


Duropal Element XTreme MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropal XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

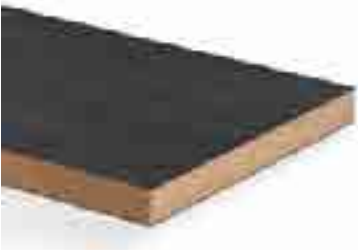
FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6 20.6





Duropol Element XTreme Touch MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6 20.6



Duropol Element SolidColor XTreme MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol SolidColor XTreme, a decor-identical through-coloured laminate core and an attractive super-matt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6 20.6



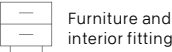


Duropal Element XTreme plus MDF plus



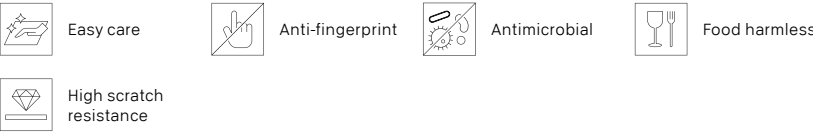
HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropal XTreme plus, an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

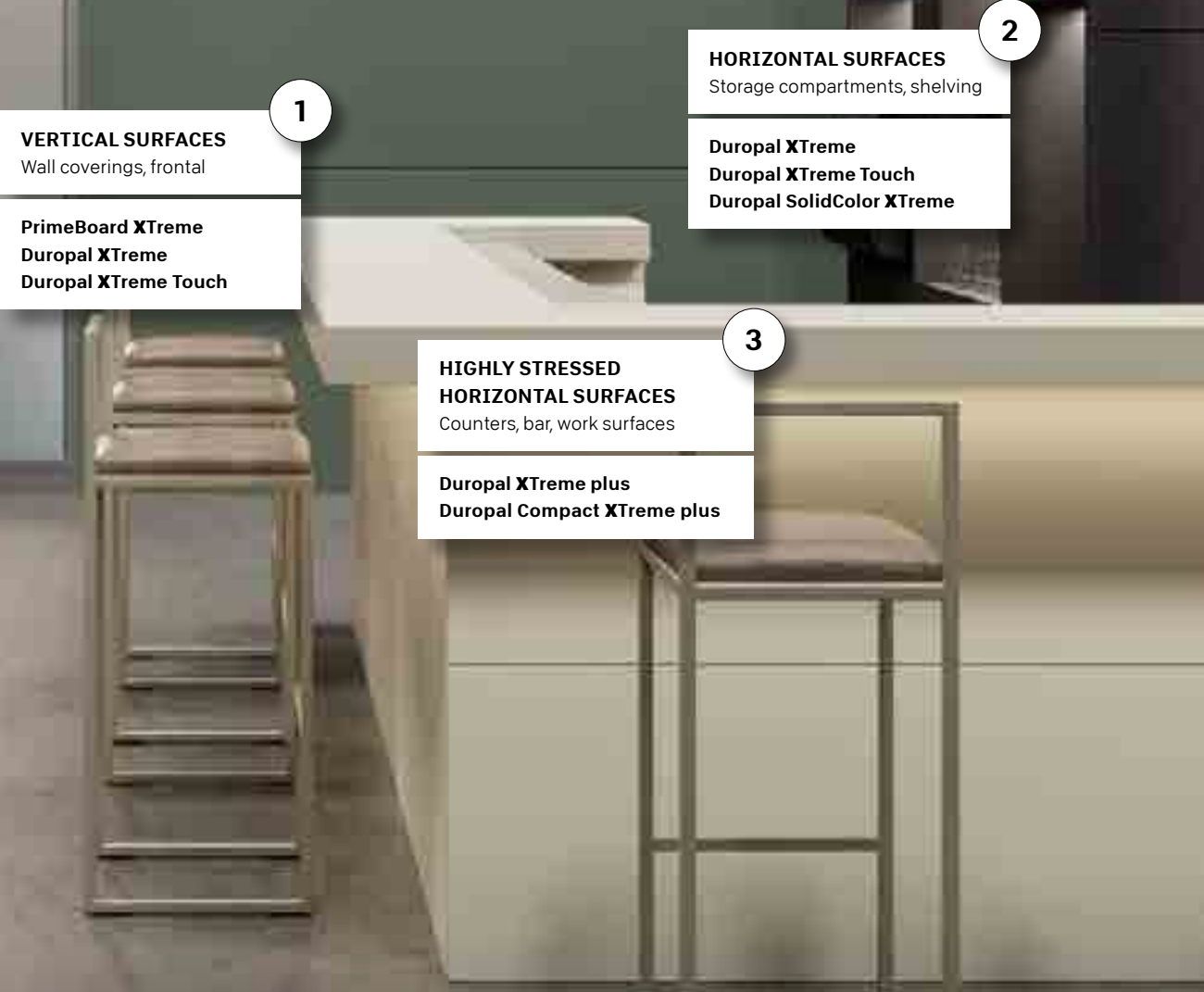
FORMAT IN MM

Length	Width	Thickness
4,100	1,300	17.6 20.6



XTREME PRODUCTS

SUPERMATT PRODUCTS WITH ANTI-FINGERPRINT EFFECT



1

VERTICAL SURFACES
Wall coverings, frontal

PrimeBoard XTreme
Duropal XTreme
Duropal XTreme Touch

2

HORIZONTAL SURFACES
Storage compartments, shelving

Duropal XTreme
Duropal XTreme Touch
Duropal SolidColor XTreme

3

HIGHLY STRESSED
HORIZONTAL SURFACES
Counters, bar, work surfaces

Duropal XTreme plus
Duropal Compact XTreme plus

	Application / highly stressed		
	vertical	horizontal	highly stressed horizontally
PrimeBoard XTreme SuperMatt (XTSM)	<div></div>		
Duropal XTreme (XMSM)	<div></div>	<div></div>	
Duropal XTreme Touch (XMRT / XMVO)	<div></div>	<div></div>	
Duropal SolidColor XTreme (XMSM)	<div></div>	<div></div>	
Duropal XTreme plus (XPSM)	<div></div>	<div></div>	<div></div>
Duropal Compact XTreme plus (XPSM)	<div></div>	<div></div>	<div></div>

DEEPFLOW

PREMIUM DECOR PANELS WITH THE EXPRESSIVITY OF WOOD

Decor used:
R34032 Portland Ash Black

DECORATIVE PANELS
DEEPFLOW



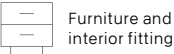
DeepFlow P2



Urea resin bonded premium decor faced chipboard in multi-sheet construction, with melamine facing on both sides and deep structures, awarded with the Blue Angel.



AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	8.4 10.4 12.4 13.4 16.4 18.4 19.4 22.4 25.4 28.4



ORGANICBOARD

HEALTHY LIVING WOOD-BASED PANELS
FOR MAXIMUM CONSERVATION OF RESOURCES

Decor used:
U19501 Granny Smith

DECORATIVE PANELS ORGANICBOARD



OrganicBoard Pure P2



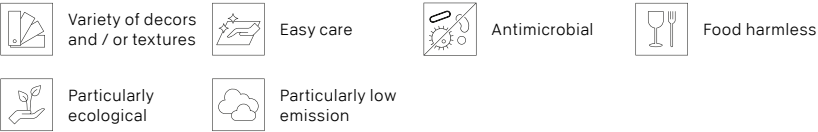
Healthy wood particleboard with 100 % biogenic glue (OrganicGlue) and 100 % recycled wood, with decorative melamine facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting. For applications with the highest sustainability requirements and healthy living.

PRODUCT FEATURES



Product standard	EN 14322
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)
Formaldehyde emission class	E1 E05 F****
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request OrganicGlue - formaldehyde-free bonding.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	8 10 16 18 19 22 25
5,600	2,100	8 10 16 18 19 22 25





PrimeBoard XTreme SuperMatt Organic Pure P2



Melamine faced particleboard type P2 conforming to EN 312, with 100 % biogenic, formaldehyde-free glue (OrganicGlue), 100 % recycled wood as well as high quality and innovative supermatt coating and anti-fingerprint effect for vertical applications.

AREAS OF APPLICATION



Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors furniture and kitchen fronts.

PRODUCT FEATURES



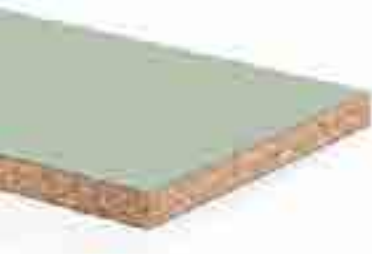
Product standard	In accordance with EN 14322
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13986 (CWFT) dependent on end use)
Formaldehyde emission class	E1 E05 F****
Note	The lacquering can be applied on one or both sides. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10 12 13 16 18 19 22 25



Duropal Element Organic Pure P2



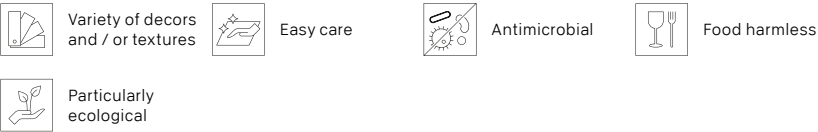
HPL bonded board consisting of a particleboard type P2 conforming to EN 312, with 100 % biogenic, formaldehyde-free glue (OrganicGlue) and 100 % recycled wood, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 17.6 - 26.6 mm, 5,600 x 2,070 x 17.6 - 26.6 mm
Formaldehyde emission class	E1 E05 F****
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 11.6 17.6 19.6 20.6 23.6 26.6
5,600	2,070	9.6 11.6 17.6 19.6 20.6 23.6 26.6



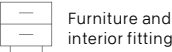


Duropal Element Real Metal Organic Pure P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, with 100 % biogenic, formaldehyde-free glue (OrganicGlue) and 100 % recycled wood, surfaced on both sides with Duropal HPL Real Metal.

AREAS OF APPLICATION



Surface material for vertical applications with authentic metal character in high quality interior design and shop fitting, in trade fair construction, but also in the private residential sector. Real aluminium surfaces are not suitable for horizontal applications and/or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Real metal surface



Particularly ecological

Product standard	In accordance with EN 13894-1
Core material	OrganicBoard Pure P2 raw Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 17.6 - 26.6 mm
Formaldehyde emission class	E1 E05 F****
Note	Please note: with format 2,800 x 2,070 mm the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the usable length of min. 2,780 mm. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 11.6 17.6 19.6 20.6 23.6 26.6



OrganicBoard Pure P2 raw



Chipboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of 100 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.

AREAS OF APPLICATION



The OrganicBoard Pure P2 offers a unique future-oriented raw material concept. The use of 100 % OrganicGlue with biogenic formulation can reduce the use of fossil resources. The formaldehyde-free biogenic glue makes its contribution to healthy living through lowest emissions and supports the circular economy by combining biogenic glue with recycled wood. This type of board has a uniform fine surface layer and meets the highest surface requirements. This makes it the ideal substrate for impregnated decorative papers, thin foils, sensitive veneers and also high-pressure laminates (Duropal HPL).

PRODUCT FEATURES



Sanded



Easy to use and machine

Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 F****
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

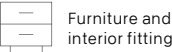
Length	Width	Thickness
2,800	2,100	8 10 16 18 19 22 25
5,600	2,100	8 10 16 18 19 22 25





Chipboard uniformly bonded with biogenic, formaldehyde-free glue (OrganicGlue) with a recycled wood content of approx. 50 % type P2 conforming to EN 312, suitable for non-load-bearing purposes in dry areas.

AREAS OF APPLICATION



The OrganicBoard P2 offers a unique future-oriented raw material concept. By using approx. 50 % OrganicGlue with a biogenic formula, the use of fossil resources can be reduced. The formaldehyde-free biogenic glue makes its contribution to healthy living through lowest emissions and supports the circular economy by combining biogenic glue with recycled wood. This type of board has a uniform fine surface layer and meets the highest surface requirements. This makes it the ideal substrate for impregnated decorative papers, thin foils, sensitive veneers and also high-pressure laminates (Duropal HPL).

PRODUCT FEATURES



Sanded



Easy to use and machine

Reaction to fire D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)

Formaldehyde emission class E1 E05

Note FSC certification or PEFC certification available on request.

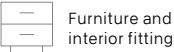
FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 13 16 18 19 22 25 38
5,310	2,100	8 13 16 18 19 22 25 38



Medium-density fibreboard bonded with 100 % biogenic, formaldehyde-free glue (OrganicGlue) with uniform structure.

AREAS OF APPLICATION



OrganicBoard MDF raw can significantly reduce the use of fossil resources through the use of approx. 100 % OrganicGlue. The formaldehyde-free biogenic glue makes its contribution to healthy living through lowest emissions. This type of board has a uniform structure and meets the highest requirements for machineability. The optimal surface makes it the ideal substrate for impregnated decorative papers, thin foils, sensitive veneers and also high-pressure laminates (Duropal HPL).

PRODUCT FEATURES



Sanded



Easy to use and machine



Particularly ecological



Particularly low emission

Reaction to fire D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)

Formaldehyde emission class E1 E05

Note FSC certification or PEFC certification available on request.

FORMAT IN MM

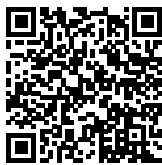
Length	Width	Thickness
2,800	2,100	16 18 19

MELAMINE FACED BOARDS

THE ALL-ROUNDER FOR A WIDE RANGE OF USES

Decor used:
U19028 Racing Green

DECORATIVE PANELS
MELAMINE FACED BOARDS

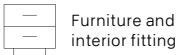


DecoBoard P2



Urea resin bonded particleboard with decorative melamine facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



Variety of decors
and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low
emission

Product standard	EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
2,800	2,100	8 10 12 13 16 18 19 22 25 28 30 32 38
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 18 19
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
5,600	2,100	8 10 12 13 16 18 19 22 25 28 30 32 38



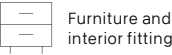


DecoBoard Individual Motiv P2



Urea resin bonded particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.

AREAS OF APPLICATION



The possible applications are virtually limitless: Individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19 22 25 28 30 32



DecoBoard Real Metal P2



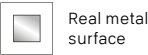
Urea resin bonded particleboard with real aluminium foil on both sides in direct facing method.

AREAS OF APPLICATION



Exclusively for vertical applications in high-quality interior fitting, shop fitting and trade fair construction, for kitchen and residential furniture. Real aluminium surfaces are not suitable for horizontal surfaces and/or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)
Formaldehyde emission class	E1 E05
Note	Please note the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the effective length of min. 2,780 mm. Cut to size is not available. Decors: M80000 Alu 1, Stainless Steel Effect / M80001 Alu 2, Nickel Effect FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19

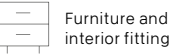


DecoBoard P2 ESA



Electrostatically dissipative particleboard with decorative melamine resin facing on both faces.

AREAS OF APPLICATION



The products from our ESA system are indispensable wherever electrostatic charges are to be prevented. The conductive constituents ensure a reliable and simple earthing possibility for furniture, partition elements and panels at places of work in the microelectronics industry, in laboratories or central control rooms.

PRODUCT FEATURES



Easy care



Electrostatically
dissipative

Product standard	EN 14322
Core material	PremiumBoard P2 ESA Electrostatically dissipative particleboard, Type P2 conforming to EN 312, suitable for interior fitting and furniture, for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05
Volume resistance RD	1 x 10 ⁴ –1 x 10 ⁹ Ohm (EN 61340-5-1) Measured dry, measurement voltage 100 V DC, cylindrical electrode, 20–30 °C and 20–50 % rel. humidity (96 h conditioning)
Note	Decors: W10140 Frontal White / U12188 Light Grey FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	19 25 28.4
5,600	2,100	19 25 28.4

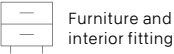


DecoBoard P2 TSCA



Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



Variety of decors
and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low
emission

Product standard	EN 14322
Core material	ClassicBoard P2 TSCA Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
2,800	2,100	8 10 12 13 16 18 19 22 25 28 30 32 38
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 18 19
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
5,600	2,100	8 10 12 13 16 18 19 22 25 28 30 32 38

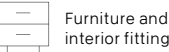


DecoBoard P2 F****



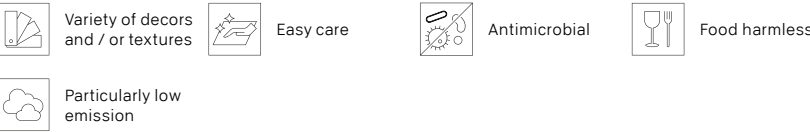
Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Emission-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required.

PRODUCT FEATURES



Product standard	EN 14322
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	F**** E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 16 18 19 25
2,800	2,100	19
5,310	2,100	8 10 16 18 19 25
5,600	2,100	19

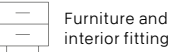


DecoBoard P3



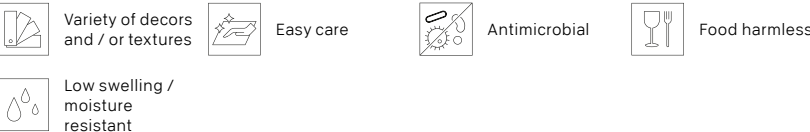
Particleboard with melamine resin facing on both sides for damp areas.

AREAS OF APPLICATION



Carcass and front quality for furniture making, shopfitting and interior fitting. Particularly for areas with higher demands on moisture resistance i. e. in bathroom furniture.

PRODUCT FEATURES



Product standard	EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10 13 16 18 19 22 25 28 38
5,600	2,100	10 13 16 18 19 22 25 28 38





DecoBoard Individual Motiv P3



Particleboard with individual digital print motifs in direct facing method for damp areas. The front face is printed as required, the standard reverse is white.

AREAS OF APPLICATION



Preventive fire protection for individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement notably if special low emissions are needed. Not suitable for horizontal surfaces and or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19 22 25 28

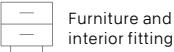


DecoBoard V100Ä F**** ENF



Emission-reduced particleboard with optimised swelling properties and decorative melamine facing on both sides. Awarded with the Blue Angel.

AREAS OF APPLICATION



Pollutant-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential and higher moisture resistance are required.

PRODUCT FEATURES



Product standard	EN 14322
Core material	ClassicBoard V100 Ä F**** ENF Urea resin bonded furniture board with very low emission value and reduced thickness swelling conforming to EN 312, suitable for non-load bearing use in humid conditions.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	F**** ENF E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10 16 18 19 25 28
5,310	2,100	10 16 18 19 25 28





DecoBoard MFP Hybrid



Combination of particleboard (MFP) as middle layer and one high-density thin fibreboard (HDF) as top layer on each side with decorative melamine resin facing on both sides.

AREAS OF APPLICATION



Furniture construction and interior fitting, stage and set construction, shelving systems, furniture, shelves.
Suitable for use in dry environments.

PRODUCT FEATURES



Variety of decors
and / or textures



Easy care



Antimicrobial



Food harmless



Load bearing –
particularly high
bending strength

Product standard	EN 14322
Core material	PremiumBoard MFP Hybrid PremiumBoard MFP Hybrid consists of a PremiumBoard MFP Living P5 as core layer combined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminated on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19 22 25
5,600	2,100	16 19 22 25

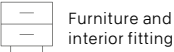


DecoBoard MDF plus



Medium-density fibreboard with uniform layering and decorative melamine resin facing on both sides.

AREAS OF APPLICATION



Fronts, carcasses, tabletops, shop fitting and interior design with high demands on edge quality: can be profiled and lacquered.

PRODUCT FEATURES



Variety of decors
and / or textures



Easy care



Antimicrobial



Food harmless

Product standard	EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 16 18 19 22 25 28
2,800	2,100	8 10 12 16 18 19 22 25 28
5,310	2,100	8 10 12 16 18 19 22 25 28
5,600	2,100	8 10 12 16 18 19 22 25

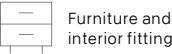


DecoBoard Individual Motiv MDF plus



Medium-density fibreboard with individual digital print motifs in direct facing method. The front face is printed as required, the standard reverse is white.

AREAS OF APPLICATION



Preventive fire protection for individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement notably if special low emissions are needed. Not suitable for horizontal surfaces and or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19

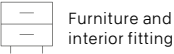


DecoBoard MDF black



Decorative, black through-dyed, medium-density fibreboard with uniform layering and decorative melamine resin facing on both sides.

AREAS OF APPLICATION



Applications for decorative open edge solutions, e.g. carcasses, tabletops, shop fitting and interior design and trade fair construction.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless

Product standard	EN 14322
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10 16 19 25
5,600	2,100	10 16 19 25

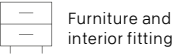


DecoBoard MDF.MR



Medium-density fibreboard with uniform construction, reduced swelling behaviour and decorative melamine resin facing on both sides (MR = Moisture Resistant = with improved swelling values for damp areas).

AREAS OF APPLICATION



Carcass and front quality for furniture manufacture, shop fitting and interior design with higher demands on moisture resistance. Edges can be profiled and lacquered.

PRODUCT FEATURES



Product standard	EN 14322
Core material	StyleBoard MDF.MR Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	18 19
5,310	2,100	18 19



DecoBoard HDF



High-density thin fibreboard with uniform layering, good stability and decorative melamine facing on both sides.

AREAS OF APPLICATION



Back panels, drawer bottoms, blinds, partition walls in trade fair construction, shop fitting, interior design, caravan and motor vehicle construction.

PRODUCT FEATURES



Product standard	EN 14322
Core material	StyleBoard HDF 106 High-density, thin fibreboard with a uniform structure and good stability.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	3 5



HIGH-PRESSURE LAMINATES (HPL)

ROBUST AND DURABLE – IDEAL IN AREAS THAT ARE SUBJECT TO HEAVY USE

Decor used:
U17040 Blush

DECORATIVE PANELS
HIGH-PRESSURE LAMINATES (HPL)

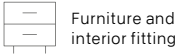


Duropol HPL



Decorative high-pressure laminate in postforming quality conforming to EN 438-3:HGP/VGP, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



Furniture and interior fitting



Doors

Surface material for high quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.6 0.8 1.2
2,150	915 950 1,050 1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
2,800	2,070	0.6 0.8 1.2
3,050	1,300	0.8
4,100 5,300	1,300	0.6 0.8 1.2
5,600	2,070	0.6 0.8 1.2



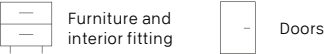


Duropol SolidColor



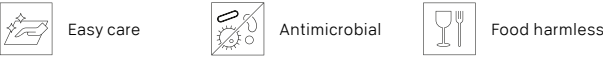
Decorative high-pressure laminate in standard quality in accordance with EN 438-9:BTS, with decor-identical through-coloured core. The reverse is sanded ready for gluing

AREAS OF APPLICATION



The colour-through core creates the freedom of a monochrome design without visible edges or joints. For high quality, aesthetically demanding furniture and design elements in the residential and interior design sector, such as for racking and shelving, furniture fronts, door sets and table tops, trade fair systems and sales displays. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Product standard	In accordance with EN 438-9
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.8
2,150	915	0.8
2,150	950	0.8
2,150	1,050	0.8
2,150	1,300	0.8
2,350	950	0.8
2,350	1,300	0.8
2,800	2,070	0.8
4,100	1,300	0.8

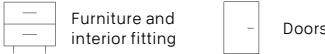


Duropol HPL Individual Motiv



High-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics.

PRODUCT FEATURES

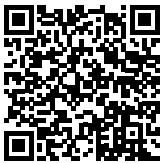


Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



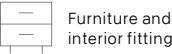


Duropal HPL Real Metal



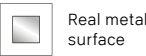
High-pressure laminate with real metal surface in standard quality in accordance with EN 438-8:MTS. The reverse is sanded ready for gluing.

AREAS OF APPLICATION



Surface material for vertical applications with authentic metal character in high quality interior design and shop fitting, in trade fair construction, but also in the private residential sector. Real aluminium surfaces are not suitable for horizontal applications and/or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Product standard	In accordance with EN 438-8
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Please note: with format 2,800 x 2,070 mm the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the usable length of min. 2,780 mm. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	0.8
4,100	1,300	0.8



Duropal HPL Magnet



Magnetic, decorative high-pressure laminate in standard quality in accordance with EN 438-9:RTS, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



Furniture, partition walls and wall coverings with magnetic properties in shop and trade fair construction, in offices, schools, day nurseries, care home facilities, public facilities, etc.

PRODUCT FEATURES



Product standard	In accordance with EN 438-9
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 2,200 kg/m³ (EN ISO 1183-1)
Note	Full-size boards have a non-magnetic, visible border approx. 30 mm wide. Due to the insertion of the metal mesh (ferromagnetic inlay), there will be optical deviations in the structure compared to standard products. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



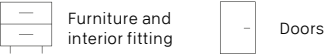


Duropal HPL IMO



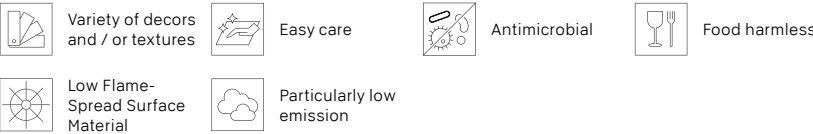
Decorative high-pressure laminate in postforming quality conforming to EN 438-3:HGP/VGP “Low Flame-Spread Surface Material” with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



Flame retardant surface material for preventive fire protection in the decorative sector in ship interior fitting. Particularly for corridors and stairways, for partition walls, doors, wall and ceiling coverings.

PRODUCT FEATURES



Product standard	EN 438-3
Classification	MED – Low Flame-Spread Surface Material MER – Low Flame-Spread Surface Material USCG – Low Flame-Spread Surface Material CCS – Low Flame-Spread Material Transport Canada – Low Flame Spread Surface Linings
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Classification MED, MER, USCG, CCS for the widths 915 mm / 950 mm / 1,050 mm / 1,300 mm Classification MED, USCG, Transport Canada for width 2,070 mm FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.6 0.8
2,150	915 / 950 / 1,050 / 1,300	0.8
2,350	950 1,300	0.8
2,800	2,070	0.6 0.8 1.2
3,050	1,300	0.8
4,100	1,300	0.6 0.8
5,300	1,300	0.6 0.8
5,600	2,070	0.6 0.8 1.2

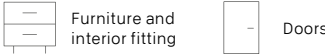


Duropal HPL Individual Motiv IMO



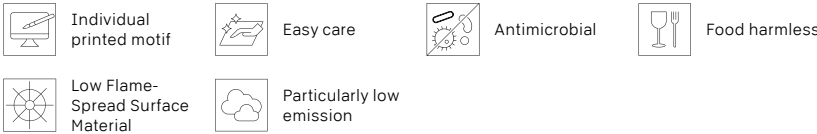
High-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS “Low Flame-Spread Surface Material”. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Flame retardant surface material for preventive fire protection in the decorative sector in ship interior fitting. Particularly for corridors and stairways, for partition walls, doors, wall and ceiling coverings. Whenever, in addition to preventive fire protection in shipbuilding, special demands are made on individual design, ease of care or durability.

PRODUCT FEATURES



Product standard	In accordance with EN 438-3
Classification	MED – Low Flame-Spread Surface Material USCG – Low Flame-Spread Surface Material Transport Canada – Low Flame Spread Surface Linings
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



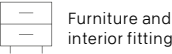


Duropal HPL ESA



Electrostatically dissipative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



The products from our ESA system are indispensable wherever electrostatic charges are to be prevented. The conductive constituents in the core plate and facing ensure a reliable and simple earthing possibility for furniture components and worktops in ESD areas, on production and assembly lines, in laboratories or central control rooms.

PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless



Electrostatically dissipative

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Volume resistance RD	1 x 10 ⁴ –1 x 10 ⁹ Ohm (EN 61340-5-1) Measured dry, measurement voltage 100 V DC, cylindrical electrode, 20–30 °C and 20–50 % rel. humidity (96 h conditioning)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	0.6 0.8
5,600	2,070	0.6 0.8



Duropal Thin Laminate 0.35 (rolled goods)



Decorative thin laminate in postforming quality in accordance with EN 438-3:VGP, with melamine resin surface and sanded reverse. Duropal Thin Laminate 0.35 is delivered as rolled goods only.

AREAS OF APPLICATION



Furniture and interior fitting



Doors

Overlaying and / or sheathing of door elements and door frames, furniture fronts, window sills, mouldings as well as cornice and strip lighting profiles. Duropal Thin Laminate 0.35 is recommended solely for vertical use.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT

Length in m	Width in mm	Thickness in mm
400	1,300	0.35

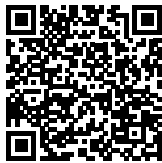


COMPACT LAMINATES

REAL ADDED VALUE: COMPACT LAMINATES
WITH INNOVATIVE PROPERTIES

Decor used:
F79934 Ferro Black

DECORATIVE PANELS
COMPACT LAMINATES

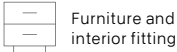


Duropol HPL Compact, white core



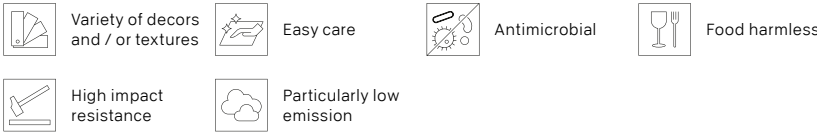
Compact high-pressure laminate in standard quality conforming to EN 438-9:BCS. With uniform white-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES



Product standard	EN 438-9
Core material	Compact laminate white Uniform white through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 6 - 15 mm, 4,100 x 1,300 x 6 - 12 mm
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	2,800 x 2,070 – FSC certification or PEFC certification available on request. 4,100 x 1,300 – With PEFC-certification.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4 5 6 8 10 12 13 15
4,100	1,300	6 8 10 12



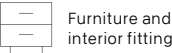


Duropol HPL Compact, grey core



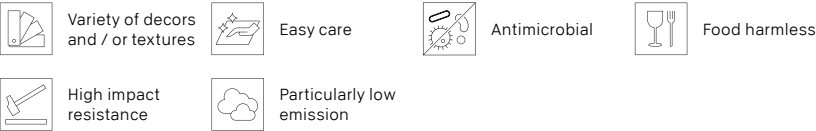
Compact high-pressure laminate in standard quality conforming to EN 438-9:BCS. With uniform grey-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design as well as in catering in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES



Product standard	EN 438-9
Core material	Compact laminate grey Uniform grey through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)
Note	With PEFC-certification.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	6 8 10 12



Duropol HPL Compact, black core



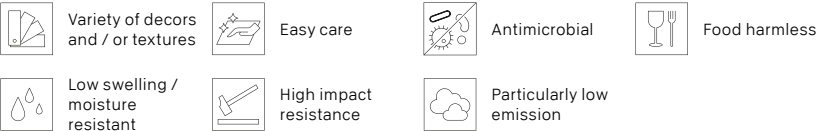
Compact high-pressure laminate in standard quality conforming to EN 438-4:CGS. With uniform black-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES



Product standard	EN 438-4
Core material	Compact laminate black Uniform black through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 1,860 x 6 - 15 mm, 2,800 x 2,070 x 6 - 15 mm, 4,100 x 1,300 x 6 - 15 mm, 5,600 x 2,070 x 6 - 13 mm
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	2,800 x 1,860/2,070; 5,600 x 2,070 – FSC-certification or PEFC-certification available on request. 4,100 x 1,300 – With PEFC-certification.

FORMAT IN MM

Length	Width	Thickness
2,800	1,860 2,070	2 3 4 5 6 8 10 12 13 15
4,100	1,300	4 5 6 8 10 12 13 15
5,600	2,070	2 3 4 5 6 8 10 12 13





Duropal HPL Compact Individual Motiv, black core



Compact high-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-4:CGS. With uniform black-coloured core and white reverse. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Individual furniture and interior design elements, particularly where high demands are made on the durability, ease of care and moisture resistance of the material. But also when low material cross-sections or open edge solutions are required. Such as in the restaurant sector, in shop fitting and in food sensitive areas, in doctors' surgeries and clinics, leisure and sanitary areas.

PRODUCT FEATURES



Product standard	In accordance with EN 438-4
Core material	Compact laminate black Uniform black through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 6 - 15 mm
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	2 3 4 5 6 8 10 12 13 15

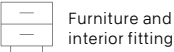


Duropal flameprotect compact IMO



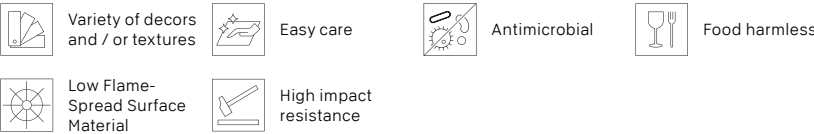
Fire protection panel with IMO classification "Low Flame-Spread Surface Material" of primarily mineral constituents with uniform white-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For universal use in preventive fire protection to reduce the fire spread. Particularly useful where high demands are made on the design and ease of care. The field of application covers decorative ship interior fitting through furniture, installations and wall coverings as well as in corridors and stairways. Use in wet areas and outdoors, as well as mechanical surface stress, is not recommended.

PRODUCT FEATURES



Product standard	In accordance with EN 438-4
Core material	Mineral compact laminate Compact core of primarily mineral constituents with outstanding strength properties. Suitable for areas subject to particularly high demands of fire protection.
Classification	MED – Low Flame-Spread Surface Material USCG – Low Flame-Spread Surface Material Transport Canada – Low Flame Spread Surface Linings
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	1,900 kg/m³ ± 50 kg/m³ (EN ISO 1183-1)
Note	Please comply with information for the Duropal flameprotect compact collection at www.pfleiderer.com .

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4 6 7 8 10 12 13 15



HPL BONDED BOARDS

HIGH-PRESSURE LAMINATE PLUS CORE BOARD:
SIMPLY READY TO USE FROM THE FACTORY

DECORATIVE PANELS
HPL BONDED BOARDS

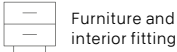


Duropol Element P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES



Variety of decors
and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low
emission

Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 16 - 25 mm, 3,050 x 1,300 x 19 mm, 4,100 x 1,300 x 16 - 25 mm, 5,600 x 2,070 x 16 - 25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6
3,050	1,300	19
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6
5,600	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6

Decor used:
R20458 Connery Truffle





Duropol Element SolidColor P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol SolidColor, a decor-identical through-coloured laminate core.

AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 16 - 25 mm, 4,100 x 1,300 x 16 - 25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6



Duropol Element Individual Motiv P2



HPL bonded board with individual digital printed motifs consisting of a particleboard type P2 conforming to EN 312, surfaced with Duropol HPL Individual Motiv, reverse side white. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Individual furniture and interior design elements, wall coverings, partition elements, etc. in the creative interior design and object business. The material is suitable for use at trade fairs and events, in shops and stores, in restaurants, in hotels, in educational and recreational facilities, doctors' surgeries and clinics.

PRODUCT FEATURES



Individual printed motif



Easy care



Antimicrobial



Food harmless



Particularly low emission

Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	18.4 21.4

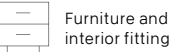


Duropol Element Real Metal P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL Real Metal.

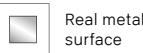
AREAS OF APPLICATION



Furniture and interior fitting

Surface material for vertical applications with authentic metal character in high quality interior design and shop fitting, in trade fair construction, but also in the private residential sector. Real aluminium surfaces are not suitable for horizontal applications and/or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Real metal surface

Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 16 - 25 mm, 4,100 x 1,300 x 16 - 25 mm
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	Please note: with format 2,800 x 2,070 mm the visible longitudinal joint of the real metal foil (2 strips) at approx. 1,380 mm and the usable length of min. 2,780 mm. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6



Duropol Element Magnet P2



HPL bonded board consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL Magnet.

AREAS OF APPLICATION



Furniture and interior fitting

Furniture, partition walls and wall coverings with magnetic properties in shop and trade fair construction, in offices, schools, day nurseries, care home facilities, public facilities, etc.

PRODUCT FEATURES



Variety of decors and / or textures



Magnetic



Easy care



Antimicrobial



Food harmless

Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 16.8 - 25.8 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Full-size boards have a non-magnetic, visible border approx. 30 mm wide. Due to the insertion of the metal mesh (ferromagnetic inlay), there will be optical deviations in the structure compared to standard products. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	16.8 18.4 19.8 21.4 25.8 30.4 32.4 40.4



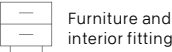


Duropol Element P2 F****



HPL bonded board consisting of a low emission particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL.

AREAS OF APPLICATION



Emission-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05 F****
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	20.6
5,600	2,070	20.6

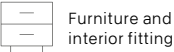


Duropol Element P2 ESA



Electrostatically dissipative HPL bonded board consisting of a ESA particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL ESA.

AREAS OF APPLICATION



The products from our ESA system are indispensable wherever electrostatic charges are to be prevented. The conductive constituents in the core plate and facing ensure a reliable and simple earthing possibility for furniture components and worktops in ESD areas, on production and assembly lines, in laboratories or central control rooms.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	PremiumBoard P2 ESA Electrostatically dissipative particleboard, Type P2 conforming to EN 312, suitable for interior fitting and furniture, for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Volume resistance RD	1 x 10 ⁴ –1 x 10 ⁹ Ohm (EN 61340-5-1) Measured dry, measurement voltage 100 V DC, cylindrical electrode, 20–30 °C and 20–50 % rel. humidity (96 h conditioning)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	20.6
5,600	2,070	20.6





Duropal Element P3



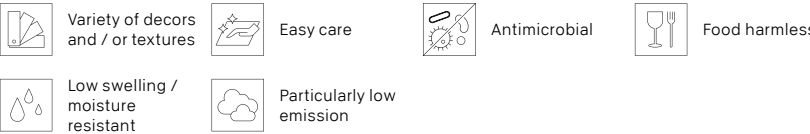
HPL bonded board consisting of a particleboard type P3 for damp areas, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6 19.6 20.6 39.6
4,100	1,300	17.6 20.6
5,600	2,070	17.6 19.6 20.6 39.6

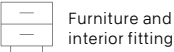


Duropal Element MDF plus



HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Decorative, sturdy elements for furniture and interior design where a uniform core material with very high edge quality – for profiling and lacquering – is required: e. g. in restaurants and shop fitting and for office and interior furniture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 17.6 - 20.6 mm, 4,100 x 1,300 x 17.6 - 20.6 mm, 5,600 x 2,070 x 17.6 - 20.6 mm
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 17.6 19.6 20.6
4,100	1,300	17.6 20.6
5,600	2,070	9.6 17.6 19.6 20.6



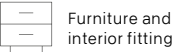


Duropol Element SolidColor MDF plus



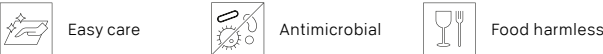
HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol SolidColor, a decor-identical through-coloured laminate core.

AREAS OF APPLICATION



The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 17.6 - 20.6 mm, 4,100 x 1,300 x 17.6 - 20.6 mm
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 17.6 19.6 20.6
4,100	1,300	17.6 20.6

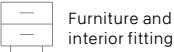


Duropol Element MDF black



HPL bonded board consisting of a decorative black colour-through pigmented medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol HPL.

AREAS OF APPLICATION



Furniture and design elements with decorative edge solutions and high surface quality: e. g. fronts, table tops, racking, displays, partition walls and panels.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF black Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6 20.6 26.6
5,600	2,070	17.6 20.6 26.6





Duropal Element MFP Hybrid



Heavy-duty HPL bonded board with isotropic bending strength consisting of a particleboard MFP type P5 to EN 312 as middle layer and one high-density thin fibreboard (HDF) to EN 622-1 as top layer on each side, surfaced on both sides with Duropal HPL. The innovative wood-based panel combination offers maximum stability with optimum uniformity of finish.

AREAS OF APPLICATION



In the top-end furniture and interior finishes sector ideal for shop and shelf systems as well as for office and projects furniture. Due to the directionally independent bending strength, good durability and robust Duropal HPL facing, it can be used universally and with very little cutting waste.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	PremiumBoard MFP Hybrid PremiumBoard MFP Hybrid consists of a PremiumBoard MFP Living P5 as core layer combined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminated on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	20.6
5,600	2,070	20.6

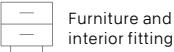


Duropal Element Birch Multiplex



Birch veneer panel, glued moisture-resistant, surfaced on both sides with Duropal HPL. This HPL bonded board guarantees high bending strength.

AREAS OF APPLICATION



High quality furniture and installations on which high static demands are made: Shop fitting, discerning interior design, library, shop and chemist fitting and in the office furniture sector.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	PremiumBoard Birch Multiplex Extremely stable veneer panel with attractive narrow edge for indoor elements and furniture.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC-certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	19.6 28.6



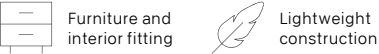


Duropol Element Poplar Veneer



Poplar veneer panel, glued moisture-resistant, surfaced on both sides with Duropol HPL. For the highest demands on moisture resistance and stability with low weight.

AREAS OF APPLICATION



For high demands on the board material for interior design, particularly for bending: In library, shop and chemist fitting, for the office furniture sector, especially suitable for filing cabinets, shelving, showcases, etc.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	PremiumBoard Poplar Veneer Veneer panel made from poplar plywood, AW 100 glued for a particularly high resistance to humidity. Technical values to EN 636.
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	PEFC-certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	16.6 19.6



DIGITAL PRINTING

BESPOKE DECOR DESIGNS:
YOUR MOTIFS IN DIGITAL PRINT

Products:

- DecoBoard Individual Motiv P2, p. 106
- DecoBoard Individual Motiv P3, p. 112
- DecoBoard Individual Motiv MDF plus, p. 116
- Duropol HPL Individual Motiv, p. 123
- Duropol HPL Individual Motiv IMO, p. 127
- Duropol HPL Compact Individual Motiv, black core, p. 134
- Duropol Element Individual Motiv P2, p. 139
- DecoBoard Individual Motiv Pyroex, p. 176
- Duropol HPL Individual Motiv Pyroex, p. 178



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our solutions online at
pfleiderer.com/digital-printing

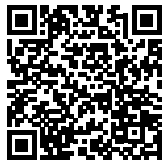
BY LARA COSTAFREDA

WORKTOPS

HPL AND COMPACT WORKTOPS – THE CONVENIENT SOLUTION

Decor used:
S63069 Cracked Marble kitt

DECORATIVE PANELS
WORKTOPS

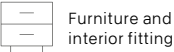


Duropal Worktop Quadra P2



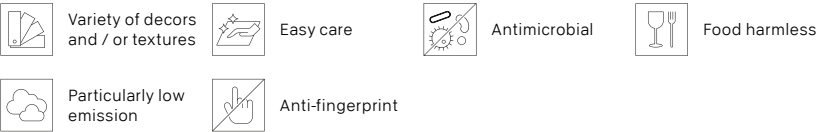
Worktop consisting of a particleboard type P2 conforming to EN 312, decor side surfaced with Duropal HPL, Duropal XTreme or Duropal XTreme Touch, underside with water-repellent backing. The postforming front edge of the Quadra worktop has a radius of 3 mm, the rear edge is sealed with a protective edge. It is also available as a variant with both sides profiled. Duropal XTreme as well as Duropal XTreme Touch are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600	28 38	Quadra	protective edge
4,100	650	38	Quadra	protective edge
4,100	900	28 38	Quadra	protective edge
4,100	900	28 38	Quadra	Quadra
4,100	1,200	28 38	Quadra	protective edge
5,300	600	28 38	Quadra	protective edge
5,300	900	28 38	Quadra	protective edge
5,300	900	28 38	Quadra	Quadra
5,300	1,200	28 38	Quadra	protective edge





Duropal Worktop Quadra Hydrofuge MR



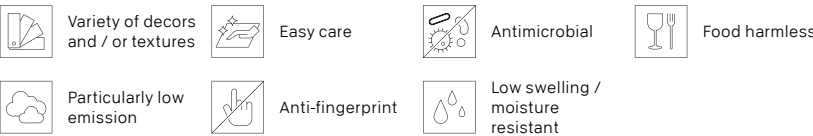
Worktop consisting of a particleboard with reduced thickness swelling conforming to EN 312, decor side surfaced with Duropal HPL, Duropal XTreme or Duropal XTreme Touch, underside with water-repellent backing. The postforming front edge of the Quadra worktop has a radius of 3 mm, the rear edge is sealed with a protective edge. It is also available as a variant with both sides profiled. Duropal XTreme as well as Duropal XTreme Touch are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard Hydrofuge MR EN 312 standard urea resin bonded furniture panel with reduced thickness swell, suitable for non-load bearing use in humid conditions.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600	28 38	Quadra	protective edge
4,100	650	38	Quadra	protective edge
4,100	900	28 38	Quadra	protective edge
4,100	900	28 38	Quadra	Quadra
4,100	1,200	28 38	Quadra	protective edge
5,300	600	28 38	Quadra	protective edge
5,300	900	28 38	Quadra	protective edge
5,300	900	28 38	Quadra	Quadra
5,300	1,200	28 38	Quadra	protective edge

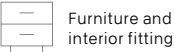


Duropal Worktop PerForm P3



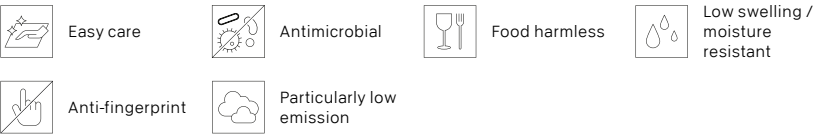
Worktop consisting of a particleboard type P3 for damp areas, decor side surfaced with Duropal HPL or Duropal XTreme, underside with water-repellent backing. Both longitudinal edges of the PerForm worktop have a laser edge. It is also available as a variant with a sealed protective edging strip on the rear edge. Duropal XTreme is an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	640	20	laser edge	laser edge
4,100	900	20	laser edge	laser edge



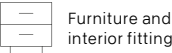


Duropal Worktop P2, square edged profile



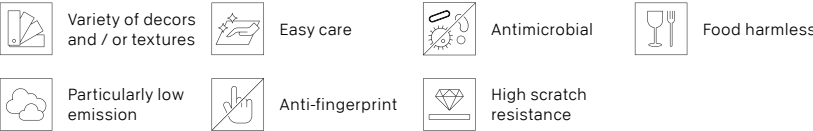
Worktop consisting of a particleboard type P2 conforming to EN 312, decor side surfaced with Duropal HPL, Duropal XTreme, Duropal XTreme Touch or Duropal XTreme plus, underside with water-repellent backing. The longitudinal edges of the worktop are machined. It is also available as a variant with a protective edge on one longitudinal side. Duropal XTreme, Duropal XTreme Touch as well as Duropal XTreme plus are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com . FSC certification or PEFC certification available on request.

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600	38 39	protective edge	milled
4,100	600	38 39	milled	milled
4,100	900	38 39	protective edge	milled
4,100	900	38 39	milled	milled
4,100	1,200	38 39	protective edge	milled
4,100	1,200	38 39	milled	milled
5,300	600	38 39	protective edge	milled
5,300	600	38 39	milled	milled
5,300	900	38 39	protective edge	milled
5,300	900	38 39	milled	milled
5,300	1,200	38 39	protective edge	milled
5,300	1,200	38 39	milled	milled

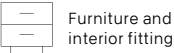


Duropal Compact Worktop



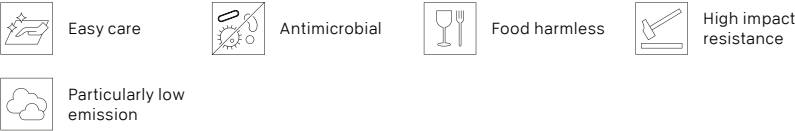
Compact high-pressure laminate with single or double-sided machined longitudinal edge in standard quality conforming to EN 438-4:CGS respectively EN 438-9:BCS for use as a worktop. With uniform black-, grey- or white-coloured core, single-sided decorative melamine resin surface and backing.

AREAS OF APPLICATION



In all private and public interior application areas in which robustness, long durability, and high hygienic demands are placed on the Duropal Compact Worktop, such as in hotels and restaurants, shops, schools and sports facilities..

PRODUCT FEATURES



Product standard	black core: EN 438-4 white / grey core: EN 438-9
Core material	Compact laminate white / grey / black Uniform white, grey, black through-pigmented solid compact laminate core, impact resistant for applications with high specification demands.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	black core: min. 1,350 kg/m³, white / grey core: min. 1,400 kg/m³ (EN ISO 1183-1)
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com . With PEFC-certification.

FORMAT IN MM		
Length	Width	Thickness
4,100	640	12
4,100	950	12



BACK PANELS

SUCCESSFUL FINISHING TOUCH – FOR THOROUGHLY MATCHING DESIGNS

Decor used:
S63075 Romeo

DECORATIVE PANELS
BACK PANELS

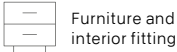


Duropol Back Panel P2



Back panel consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropol HPL.

AREAS OF APPLICATION



Duropol Back Panels can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces. The back panel can be used perfectly in combination with our Duropol worktops.

PRODUCT FEATURES



Variety of decors
and / or textures



Easy care



Antimicrobial



Food harmless



Particularly low
emission

Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

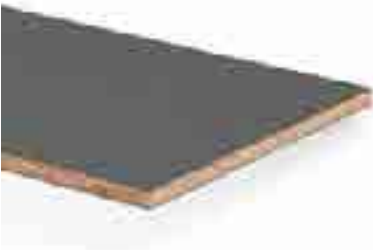
FORMAT IN MM

Length	Width	Thickness
4,100	600	9.2





Duropal Back Panel XTreme P2



Back panel consisting of a particleboard type P2 conforming to EN 312, surfaced on both sides with Duropal XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropal Back Panels can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens, canteens and restaurants, as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces. The back panel can be used perfectly in combination with our Duropal worktops.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	600	9.2



Duropal Back Panel MDF plus



Back panel consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Duropal Back Panels can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens, canteens and restaurants, as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces. The back panel can be used perfectly in combination with our Duropal worktops.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF tiefräs plus Medium-density fibreboard (MDF), with a uniform structure.
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	640	9.2 9.6



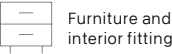


Duropol Back Panel XTreme MDF plus



Back panel consisting of a medium-density fibreboard (MDF) with uniform structure, surfaced on both sides with Duropol XTreme, an attractive super-matt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Duropol Back Panels can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens, canteens and restaurants, as well as doctors’ surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces. The back panel can be used perfectly in combination with our Duropol worktops.

PRODUCT FEATURES



Easy care



Anti-fingerprint



Food harmless

Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF tiefräs plus Medium-density fibreboard (MDF), with a uniform structure.
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	640	9.2



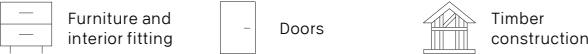
Product used:
LivingBoard

ClassicBoard P2



Urea resin-bonded particleboard, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.

AREAS OF APPLICATION



The panel type with exceptionally uniformed base layer satisfies the highest demands on the surface and is therefore outstandingly suitable for use as core material for impregnated decorative paper, thin foils, delicate veneers and even high-pressure laminates (Duropal HPL). The ClassicBoard P2 floor panel has a wide variety of applications, e.g. for floating floors or roofing applications. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P2
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38 50
2,800	2,070	8 10 12 13 15 16 18 19 22 25 28 30 32 38 40
3,200	2,100	8 18 19 22 25 30
4,100	2,100	16 19
4,110	2,070	10 13 16 19 22 25 28 38
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 38
5,600	2,100	8 10 12 13 15 16 18 19 22 25 28 30 38

FLOORPANELS: FORMAT IN MM (OVERALL DIMENSIONS INCL. TONGUE) NUMBER PER PACKAGE / THICKNESS

Length	Width	16	19	22	25
2,050	925	50	40	35	32

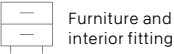


ClassicBoard P2 TSCA



Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.

AREAS OF APPLICATION



This panel type satisfies the same demands as the standard P2 panel, but is suitable for fields of application with stricter emission demands. ClassicBoard P2 TSCA has a wide variety of applications, such as in furniture production and interior fitting or roofing applications.

PRODUCT FEATURES



Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 13 16 18 19 22 25 28 50
5,310	2,100	8 10 13 16 18 19 22 25 28 50

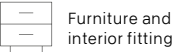


ClassicBoard P2 F****



Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purposes in dry areas.

AREAS OF APPLICATION



This panel type satisfies the same demands as the standard P2 panel, but is suitable for fields of application with stricter emission demands. ClassicBoard P2 F**** has a wide variety of applications, such as in furniture production and interior fitting or roofing applications.

PRODUCT FEATURES



Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 F****
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	19
5,310	2,100	19

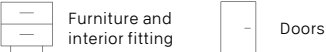


ClassicBoard P3



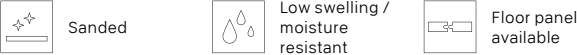
Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.

AREAS OF APPLICATION



This type of board has low swelling values and is resistant to temporarily higher humidity. This quality is suitable for overlaying/facing with films, veneers, melamine resin-impregnated decor paper and high-pressure laminates (Duropal HPL). The ClassicBoard P3 floor panel has a wide variety of applications, e.g. for floating floors or roofing applications, roof panelings or steps. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P3
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	10 13 16 17 18 19 22 25 28 38
4,110	2,070	19 22

FLOORPANELS: FORMAT IN MM
(OVERALL DIMENSIONS INCL. TONGUE) NUMBER PER PACKAGE / THICKNESS

Length	Width	10	13	16	19	22	25	28	38
1,250	615								
2,050	615	80	60	50	40	35	32		
2,050	925	80	60	50	40	35	32	30	20

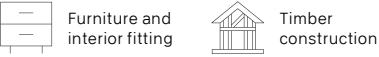


LivingBoard P4



Wood particleboard Type P4 conforming to EN 312, for load-bearing use in dry conditions, 100 % formaldehyde-free glued.

AREAS OF APPLICATION



Due to the formaldehyde-free gluing, this type of board is suitable for all areas of use with strict emission and high strength requirements. This wood-based panel for use in dry areas thus fulfils particular healthy living requirements for wooden panel and interior fitout. Due to the additional fine top layer, this wood-based panel can also be overlaid for use in LEED-certified buildings. The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Product-type	P4
Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Load-bearing boards for use in dry conditions.
Formaldehyde emission class	E1 E05
Minimum quantitie	From a minimum order quantity of 70 m³. Other formats and thicknesses available on request.

FORMAT IN MM

Length	Width	Thickness
2,500	1,250	16 19
5,040	2,580	16 19

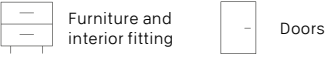


StyleBoard MDF plus



Medium-density fibreboard (MDF), with a uniform structure.

AREAS OF APPLICATION



This panel type offers for good profiling ability, optimal density distribution and outstanding surface stability and is optimally suited for high quality furniture and interior fitting.

PRODUCT FEATURES



Reaction to fire	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 TSCA Title VI
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	8 10 16 19 25



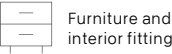


StyleBoard MDF black



Decorative black through-dyed medium-density fibreboard (MDF), with a uniform structure.

AREAS OF APPLICATION



This type of board is completely through-dyed in black and stands for good profiling capability, optimum density distribution and excellent surface uniformity. It is optimally suitable for high-quality furniture and interior finishes, fixtures and fittings, and at the same time it adds accentuations with its colour.

PRODUCT FEATURES



Sanded



Deep router quality

Reaction to fire

D-s2,d0 conforming to EN 13986 dependent on end use
(Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)

Formaldehyde emission class

E1 E05
TSCA Title VI

Note

FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19 25

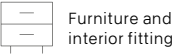


StyleBoard MDF.MR



Medium-density fibreboard (MDF), with a uniform structure.

AREAS OF APPLICATION



The right choice for exposure to higher humidity exposure for limited periods – the green coloured StyleBoard MDF MR (moisture-resistant). With it's special recipe this panel type features very low volume swell characteristics.

PRODUCT FEATURES



Sanded



Low swelling /
moisture
resistant

Reaction to fire

D-s2,d0 conforming to EN 13986 dependent on end use
(Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)

Formaldehyde emission class

E1 E05
TSCA Title VI

Note

FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	18 19
5,310	2,100	18 19

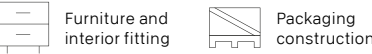


StyleBoard HDF 106



High-density, thin fibreboard with a uniform structure and good stability.

AREAS OF APPLICATION



This type of board is very high density, has a fine, hard surface, high stability and has excellent use and processing properties.

PRODUCT FEATURES



Formaldehyde emission class
E1 E05
TSCA Title VI

Note
FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	5

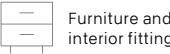


PremiumBoard MFP Hybrid



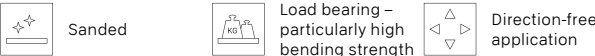
PremiumBoard MFP Hybrid consists of a PremiumBoard MFP Living P5 as core layer combined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminated on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.

AREAS OF APPLICATION



Furniture construction and interior fitting, stage and set construction, shelving systems, furniture, shelves.
Suitable for use in dry environments.

PRODUCT FEATURES



Formaldehyde emission class
E1 E05

Note
FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	16 19 22 25
5,600	2,070	16 19 22 25



FIRE PROTECTION

BUILT-IN SAFETY:
SOLUTIONS FOR FIRE PREVENTION



FIRE PROTECTION
MELAMINE FACED BOARDS

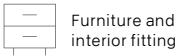


DecoBoard Pyroex



Flame retardant particleboard with decorative melamine resin facing on both faces, awarded with the Blue Angel.

AREAS OF APPLICATION



Furniture and interior fitting



Fire protection

Preventive fire protection in the decorative sector. For interior fitting as wall and ceiling coverings, installations, room dividers and furniture, in industrial and administrative buildings, schools, sports and festival halls, hotels and care facilities.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Flame retardant



Particularly low emission

Product standard	EN 14322
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant B-s1,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10 13 16 18 19 25 28 38
2,800	2,100	16 19
5,310	2,100	10 13 16 18 19 25 28 38
5,600	2,100	16 19



DecoBoard Individual Motiv Pyroex



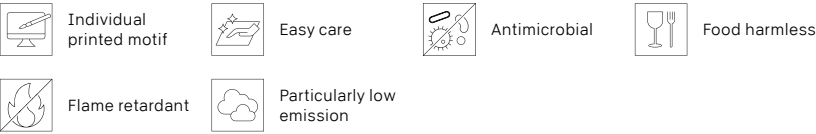
Flame retardant particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.

AREAS OF APPLICATION



Preventive fire protection for individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement notably if special low emissions are needed. Not suitable for horizontal surfaces and or surfaces exposed to mechanical loads.

PRODUCT FEATURES



Product standard	In accordance with EN 14322
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19



Duropol HPL Pyroex



Decorative high-pressure laminate in flame retardant quality conforming to EN 438-3:HGF/VGF, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES



Product standard	EN 438-3
Reaction to fire	Flame retardant C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL bonded boards may have a different classification. We recommend the use of the product Duropol Element Pyroex.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	0.8 1.2



Duropol HPL Individual Motiv Pyroex



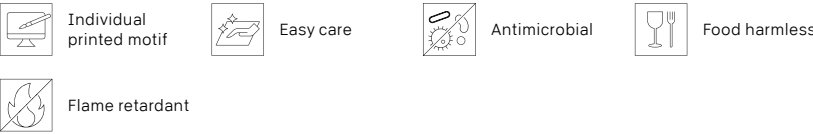
High-pressure laminate in flame retardant quality with individual digital printed motifs in accordance with EN 438-3:HGF/VGF. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES



Product standard	In accordance with EN 438-3
Reaction to fire	Flame retardant C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL bonded boards may have a different classification. We recommend the use of the product Duropol Element Pyroex.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	1.2



Duropol HPL Compact Pyroex, black core



Compact high-pressure laminate in flame retardant quality conforming to EN 438-4:CGF. With uniform black-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES



Product standard	EN 438-4
Core material	Flame retardant compact laminate black Uniform black through-pigmented solid compact laminate core, suitable for applications with high requirements for the surface spread of flame.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1): 2,800 x 2,070 x 4 - 6 mm, 5,600 x 2,070 x 4 - 6 mm B-s1,d0 (EN 13501-1): 2,800 x 2,070 x 8 - 15 mm, 5,600 x 2,070 x 8 - 13 mm
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

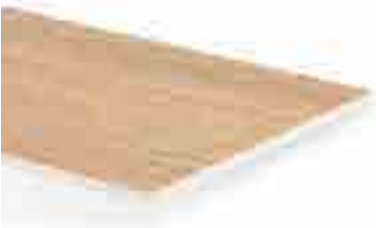
FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4 5 6 8 10 12 13 15
5,600	2,070	4 5 6 8 10 12 13



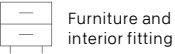


Duropol flameprotect compact



Non-combustible fire protection panel of primarily mineral constituents with uniform white-coloured core and decorative melamine resin surface on both sides in accordance with EN 438-4.

AREAS OF APPLICATION



Furniture and interior fitting



Fire protection

For universal use in preventive fire protection to reduce the spread of flame. Particularly useful where non-flammable materials are required and high demands are made on the design and ease of care. The area of application covers decorative interior fitting as furniture, installations and wall coverings in corridors and stairways (escape routes) in standard buildings, but also for higher demands in special buildings such as high-rise apartment blocks, large office buildings, hospitals, care facilities, schools, day nurseries, hotels, sales rooms and public areas, etc. Use in wet areas and outdoors, as well as mechanical surface stress, is not recommended.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Non-combustible



High impact resistance

Product standard	In accordance with EN 438-4
Core material	Mineral compact laminate Compact core of primarily mineral constituents with outstanding strength properties. Suitable for areas subject to particularly high demands of fire protection.
Reaction to fire	Non-combustible A2-s1,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	1,900 kg/m³ ± 50 kg/m³ (EN ISO 1183-1)
Note	Please comply with information for the Duropol flameprotect compact collection at www.pfleiderer.com .

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4 6 7 8 10 12 13 15



Duropol Element Pyroex



Flame retardant HPL bonded board consisting of a particleboard with improved flame resistance, surfaced on both sides with Duropol HPL Pyroex.

AREAS OF APPLICATION



Furniture and interior fitting



Fire protection

Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES



Variety of decors and / or textures



Easy care



Antimicrobial



Food harmless



Flame retardant



Particularly low emission

Product standard	In accordance with EN 13894-1
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6 20.6



Duropol Element MDF Pyroex



Flame retardant HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure and improved flame resistance, surfaced on both sides with Duropol HPL Pyroex.

AREAS OF APPLICATION



Wherever a durable, outstanding surface quality - for profiling and lacquering - is required in conjunction with improved fire protection: For furnishings and installations in sales and recreational facilities, public buildings, special buildings and public areas, also in the trade fair and event sector.

PRODUCT FEATURES



Product standard	In accordance with EN 13894-1
Core material	StyleBoard MDF Pyroex Flame-retardant medium-density fibreboard (MDF), with a uniform structure.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6 20.6



PremiumBoard Pyroex



Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.

AREAS OF APPLICATION



This panel type combines all the advantages of particleboard (high strength, above-average durability, easy to process, wide range of decorative lamination possibilities) with additional safety in the event of a fire. Through the addition of flame retardants, the burning rate of the raw particleboards is reduced, thus significantly increasing the fire resistance and delaying the “flash-over point”. The primary areas of application are interior fitting of rooms with high fire risk (laboratories, fuel station sales offices, TV studios). The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

PRODUCT FEATURES



Reaction to fire	Flame retardant B-s2,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10 13 16 18 19 22 25 28 38
5,310	2,100	10 13 16 18 19 22 25 28 38

FLOORPANELS: FORMAT IN MM
(OVERALL DIMENSIONS INCL. TONGUE) NUMBER PER PACKAGE / THICKNESS

Length	Width	10	13	16	19	22	25	28	38
1,760	690	80	60	50	40	35	32	30	20





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Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit **quality.pfleiderer.com**.

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