





Learn more about our kitchen solutions online at **pfleiderer.com**

INSPIRATION FROM PFLEIDERER FOR SUCCESSFUL KITCHEN DESIGNS	
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FROM CONSTRUCTION ELEMENTS	
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DIGITAL TOOLS



FASCINATING, YET ALSO PRACTICAL: FUNCTIONAL SURFACES WITH ADDED VALUE One of Pfleiderer's strengths is identifying stlish and high quality trends which impact our daily lives. The XTreme surface finish is a prime example of this: it has a fascinating look and feel that has been perfectly combined with unique technical properties. This surface texture is available in a variety of products, and a range of stylish decors for high gloss nd matt design concepts. The XTreme surface finish offers a high level of everyday prac ticality that will still look and feel impressive, even after many years of use. MORE FUNXTIONAL

FUNCTIONALITY DOWN TO THE LAST DETAIL:

UNIQUE XTREME SURFACES.

Our innovative XTreme surfaces impress with a sophisticated look, a warm, velvety feel and a clever anti-fingerprint*.

PrimeBoard XTreme



The well designed decorative panel with a high quality, innovative lacquer coating. Available as XTreme Matt (XT) and XTreme High Gloss (XG). Easy to work with and extremely refined.



www.blauer-engel.de/uz76

Duropal XTreme



Extremely matt finish meets outstanding durability. The high-pressure laminate for sophisticated concepts – suitable for postforming, low-maintenance and also resistant to fingerprints and grease stains.



www.blauer-engel.de/uz76

Duropal XTreme Touch



Duropal XTreme Touch combines the antifingerprint surface XTreme Matt with a natural-looking stone or wood texture for vertical and in particular horizontal



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${\bf Duropal\ SolidColor\ XTreme}$



Extremely elegant laminate, coloured throughout, with a supermatt finish with antifingerprint effect – with almost invisible joints, available in contemporary and monochrome designs for sophisticated interior fit-outs.

Duropal XTreme plus



Considerably more scratch resistant and durable than comparable matt surfaces!

Duropal XTreme plus also brings the unique XTreme look and feel to horizontal surfaces and edges that are subject to heavy use.

Duropal Compact XTreme plus



The ultimate member of the XTreme family. The compact panel Duropal Compact XTreme plus for sophisticated and robust pieces of furniture as well as fitted furniture with antifingerprint effect and a supermatt finish. Considerably more scratch resistant and durable than comparable matt surfaces!





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Pfleiderer FunXTional Products are available in a range of products – suitable for both vertical as well as horizontal applications

Product / Properties	PrimeBoard XTreme Matt (XT)	Duropal XTreme (XMSM)	Duropal XTreme Touch (XMRT / XMVO)	Duropal SolidColor XTreme (XMSM)	Duropal XTreme plus (XPSM)	Duropal Compact XTreme plus (XPSM)
Surface properties	flat	flat	structured	flat	flat	flat
Recommended for vertical application	••••	••••	••••	••••	••••	••••
Recommended for horizontal application	•000	••••	••••	••••	••••	••••
Recommended for heavy duty horizontal application	0000	0000	0000	0000	••••	••••
Suitable for postforming	0000	••••	••••	0000	0000	0000
Anti-fingerprint	•••	••••	••••	••••	••••	••••
Easy to clean	•••	••••	••••	••••	••••	••••
Decor range	••••	••••	••••	•000	••00	•000
Wear resistance	••00	••00	••00	••00	••••	••••

 $[\]hbox{* PrimeBoard XTreme High Gloss (XG): without anti-fingerprint effect, incl. mirror finish}$



EXCLUSIVE DECORS AND MATERIALS:

FROM THE IDEA TO REALITY.

Often, it is the customised details that give a kitchen its high quality and unique look. This applies to its aesthetics as well as to functional features. In order to be able to offer unique solutions, Pfleiderer has innovative concepts at its fingertips that make it easier to stand out from the competitors in this area.

Wood-based material with that extra something

A flush fitting sink and hob indicate a high quality kitchen. Previously, it was usually only possible to achieve this on natural stone worktops – and therefore quite a pricey addition to a kitchen. In 2018, Pfleiderer successfully developed a considerably more economical wood-based material solution in cooperation with a renowned kitchen manufacturer. The worktop XTop One features an additional functional layer between the HPL and the chipboard core that reliably protects it against water ingress at the fitting edge. This technology has also been adopted in Pfleiderer's range for industrial customers.



Setting decor trends

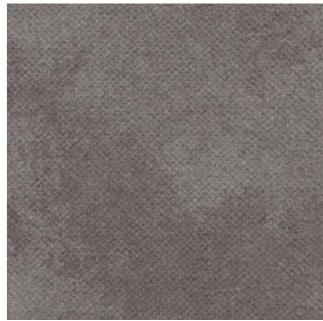
Pfleiderer's decor management ensures we continuously take the latest living and furnishing trends on board in our portfolio. By being able to offer short development times, we ensure that our partners can reliably strengthen their position in the market and impress their customers with unique solutions.





R55022 Suomi Pine Grey





F79028 Bronze Piquée



DESIGNED FOR A FUTURE WORTH LIVING:

SUSTAINABILITY AT PFLEIDERER.

A healthy full range of products

Pfleiderer focuses on low-emission materials, e.g. F**** glued panels for interior design or LivingBoard with formaldehyde-free gluing. Many of our board materials have been awarded the Blue Angel for a healthy indoor climate for many years. At the beginning of 2020, we succeeded in obtaining this award – in addition to raw boards and directly coated products – also for large parts of the HPL range. This means that you can also fall back on a consistently sustainable full product range for demanding projects – and fulfil customer wishes without compromising on ecology and sustainability.

Responsibility for tomorrow starts today

Those who rely on wood as a raw material rightly expect an environmentally conscious "green" material. We at Pfleiderer want to do full justice to this and have therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as careful use of natural resources are permanent pillars of our corporate philosophy. Consistent recycling management and wood recycling ensure that no trees are felled for our products. Through regular independent evaluation of our procurement and production processes, we are able to ensure that we are able to offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.





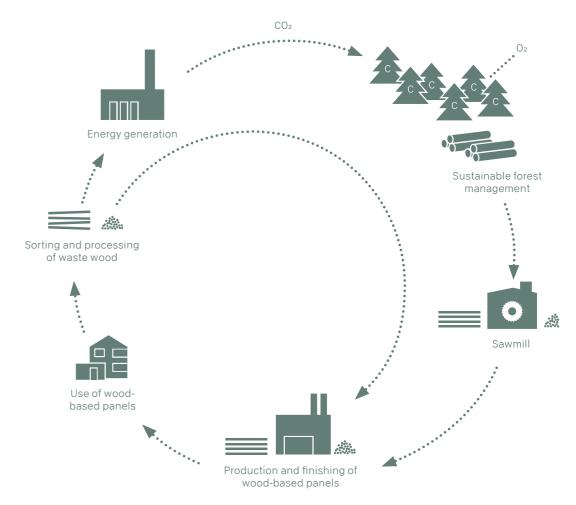












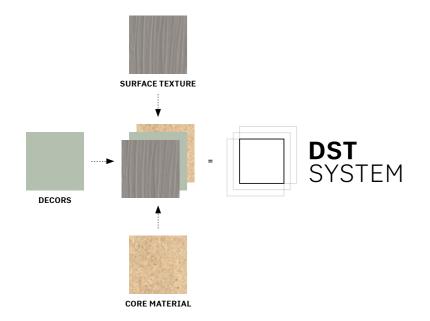
Through multi-stage wood utilisation (so-called cascade utilisation), wood recycling, and the use of forestry wood and industrial waste wood for high quality materials with a long service life, Pfleiderer conserves valuable resources and actively contributes to reducing carbon emissions, air, water and soil pollution as well as the reduction of energy consumption. We control the wood mix individually, depending on the product, to achieve a perfect balance between quality requirements and resource conservation.



DESIGN AND FUNCTION IN HARMONY.

Flexible choice of materials for individual solutions

Whether you want to use a certain colour across a range of items, have to fulfil specific fire prevention regulations or need a surface that is easy to clean, the DST system from Pfleiderer can help you to realise coherent and functional designs: it offers numerous, technically tested and visually checked combination options of decors, surface textures and core panels for you to choose from. In addition, all the decors from the design collection are available both as HPL and DecoBoard. Find exactly what you need to realise your vision. We are also happy to provide you with individual advice on request!







We also regularly conduct our own trend research and carry out trend analysis to ensure our decor choice is always up-to-date and fully meets the latest standards and requirements.



See **pfleiderer.com/trends** for the latest trends





ROBUSTNESS IN ITS

FINEST FORM.

Nothing in the kitchen is subject to such heavy use as the worktop. It should be heat and impact resistant, food-safe and scratch proof. With its wide choice of decors, Pfleiderer's worktops represent a uniquely diverse and high quality alternative to concrete and stone – and all designs are incredibly hardwearing, thereby unlocking design freedom without compromises in terms of functionality and quality!

- High quality and robust HPL surface
- Also available with the anti-fingerprint surface XTreme Matt
- Well-thought-out solution for furniture and interior design elements
- Hygienic and low maintenance
- Seamless colour matching with other furniture elements for stylish all-over design concepts

HYGIENIC PROTECTION AS STANDARD

Bacteria, germs and viruses on furniture and interior design element surfaces represent a genuine infection risk. In order to make an important contribution to hygiene particularly in kitchens, Pfleiderer has developed surfaces that help to actively reduce pathogens such as bacteria and even viruses.

Standard surfaces

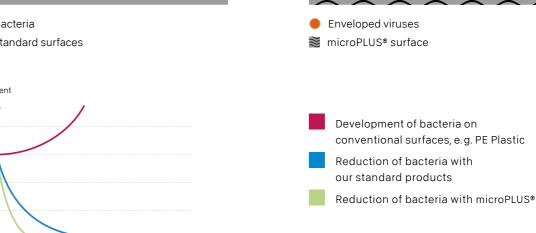
• 24 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)

microPLUS® surface

- 7 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)
- 24 h antiviral effect on enveloped viruses (according to ISO 21702:2019), including HIV, SARS-Coronavirus 1 and 2 and West Nile Virus



- Bacteria
- Standard surfaces









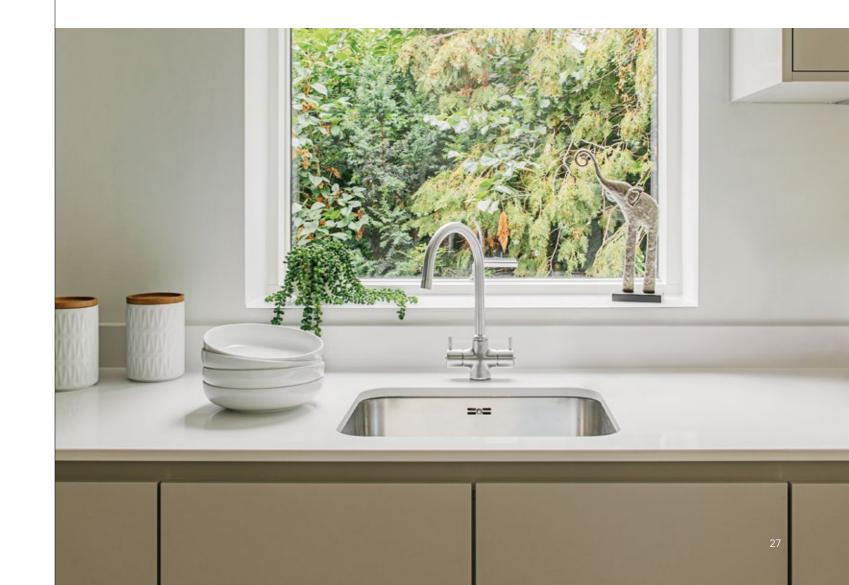
WORKTOPS FOR ANY STYLE.

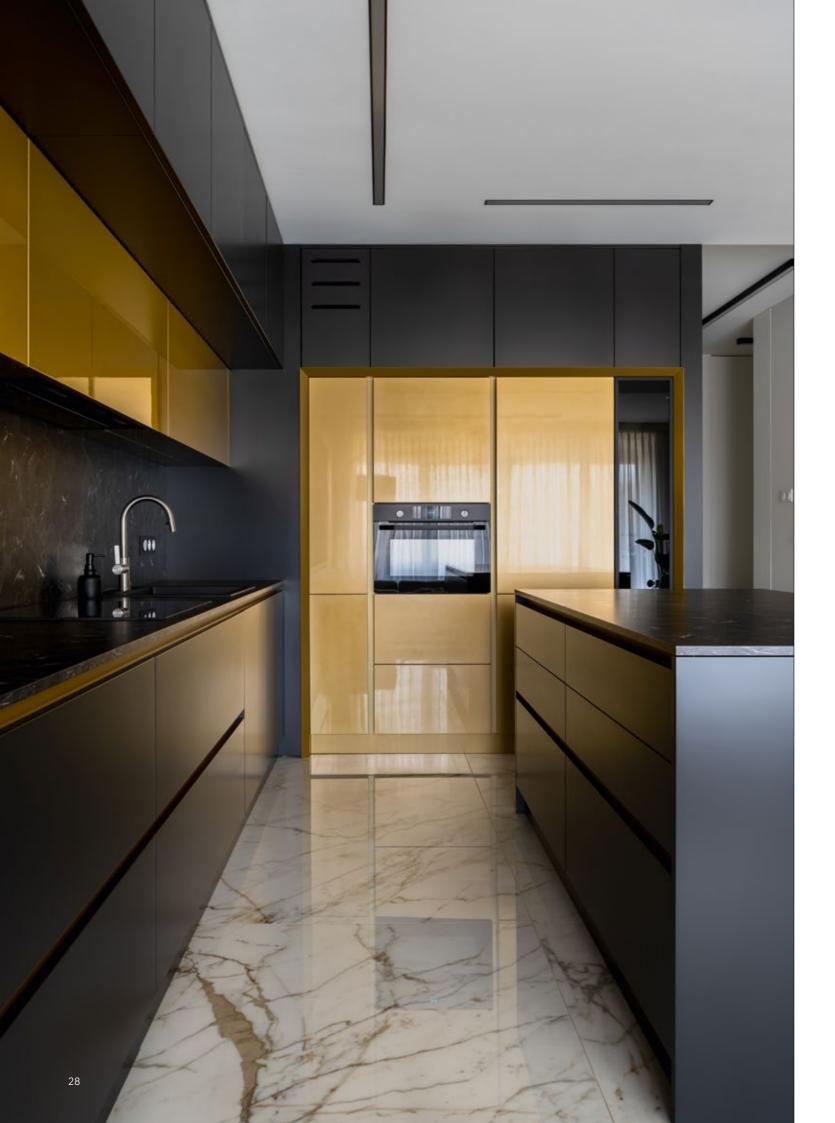
With their Duropal HPL finish, Pfleiderer's worktops offer an impressive level of robustness and durability. For a range of fitting situations and design styles – in the form of detailed Duropal Compact Worktops or on chipboard core materials with a sharp-cornered milled edge, a PerForm lasered edge or a postformed edge. Regardless of which design language is called for, they transform creative ideas into attractive shapes.





The current decor range for the Duropal Worktop Industrial collection can be found at **productfinder.pfleiderer.com**





PRODUCT OVERVIEW

FOR WORKTOPS

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

Duropal HPL



High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, for example also suitable for doors.



www.blauer-engel.de/uz76

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Duropal XTreme



Extremely matt finish meets outstanding durability. The high-pressure laminate for sophisticated concepts – suitable for postforming, low-maintenance and also resistant to fingerprints and grease stains.



www.blauer-engel.de/uz76

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Duropal XTreme plus



Considerably more scratch resistant and durable than comparable matt surfaces!
Duropal XTreme plus also brings the unique XTreme look and feel to horizontal surfaces and edges that are subject to heavy use.



www.blauer-engel.de/uz76

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Duropal XTreme Touch



Duropal XTreme Touch combines the antifingerprint surface XTreme Matt with a naturallooking stone or wood texture for vertical and in particular horizontal applications.



Duropal Compact Worktop, black core

> p. 54

Duropal Worktop Quadra P2



Worktop that meet the most demanding standards in terms of wear resistance and durability. Because of their food safe surface, they are used in contemporary kitchens, bathrooms and surgeries, or also for countertops in shops or in industrial facilities.



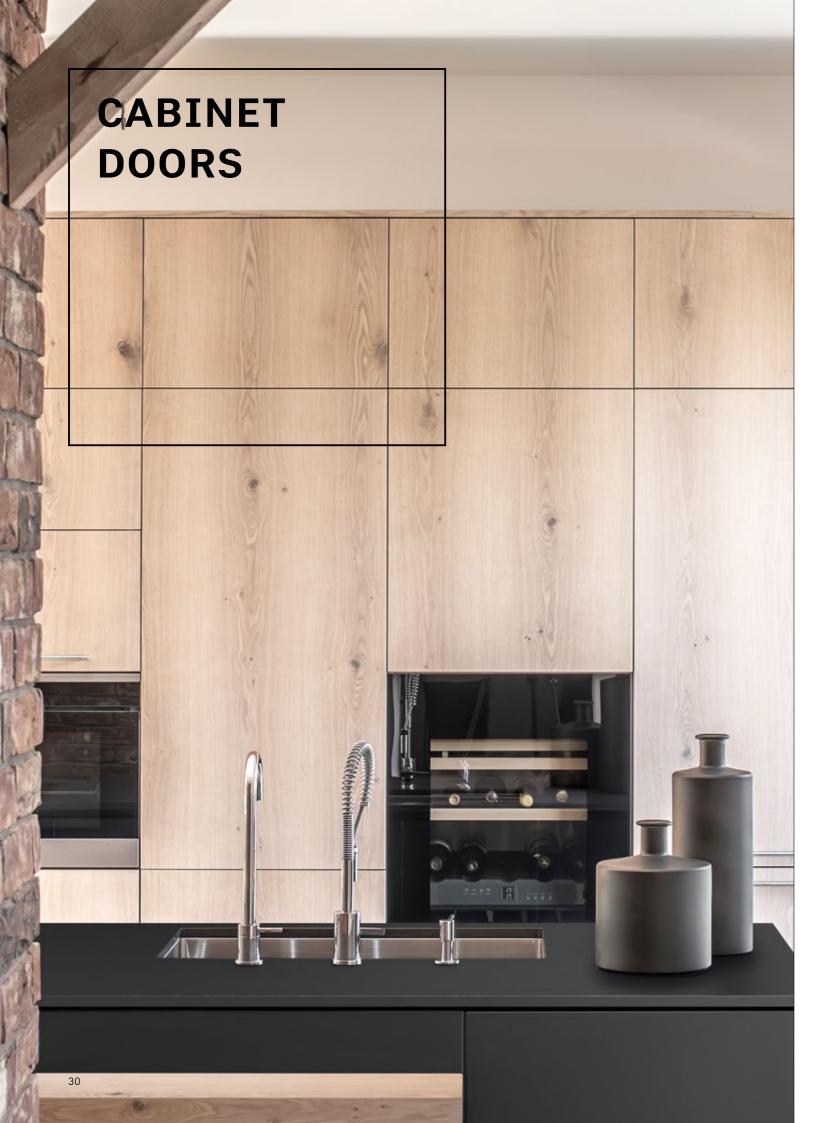
Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact laminates as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.



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STYLISH FINISH

FOR FUNCTIONAL CONCEPTS.

When it comes to well-balanced interior design, kitchens call for the highest standards. Fitted household appliances, the close proximity to water and electricity installations and the intensive daily use pose particular challenges in this respect. To ensure that cabinet fronts and fitted elements still look beautiful and retain their functionality after many years, Pfleiderer offers the perfect wood-based materials: with brilliant decors, robust surfaces and the right core materials for realising ideas in a way that looks sophisticated and creates a healthy living environment thanks to well-thought-out, innovative properties such as low emission adhesives and the availability of surface textures across the entire product range.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

Duropal HPL



High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, for example also suitable for doors.



www.blauer-engel.de/uz76

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PrimeBoard XTreme P2



The well designed decorative panel with a high quality, innovative lacquer coating. Available as XTreme Matt (XT) and XTreme High Gloss (XG). Easy to work with and extremely refined.



www.blauer-engel.de/uz76

> p. 41-44

DecoBoard P2



Our all-rounder – available in many designs and formats! All of the designs in our Express range are available at short notice from stock!



> p. 45

DecoBoard P2 F****



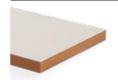
Low emission melamine faced decor panel for a healthier living environment – available in all Pfleiderer collection decors!



www.blauer-engel.de/uz76

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DecoBoard MDF plus



Melamine faced decor panel with MDF core for even smoother surfaces, also ideally suitable for glossy surfaces.

Duropal XTreme



Extremely matt finish meets outstanding durability. The high-pressure laminate for sophisticated concepts – suitable for postforming, low-maintenance and also resistant to fingerprints and grease stains.

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> p. 53

Duropal XTreme plus



Considerably more scratch resistant and durable than comparable matt surfaces!

Duropal XTreme plus also brings the unique XTreme look and feel to horizontal surfaces and edges that are subject to heavy use.



Duropal XTreme Touch



Duropal XTreme Touch combines the antifingerprint surface XTreme Matt with a naturallooking stone or wood texture for vertical and in particular horizontal applications.



www.blauer-engel.de/uz76

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HIGHLIGHTS IN MATT FOR IDEAS THAT MOVE.

Textures communicate the meaning of materials – not only visually, but also through the way they feel to the touch. XTreme surfaces combine a velvety, supermatt finish with a practical anti-fingerprint effect and a robust surface that can permanently withstand the heavy everyday use in a kitchen. As part of the Pfleiderer FunXTional Products range, the XTreme surface is available as an innovative multilayered coating applied directly onto chipboard and also as a decorative high-pressure laminate suitable for postforming.



TRUE QUALITY

STILL SHINES THROUGH EVEN WHEN HIDDEN.

The true quality of a kitchen is often only revealed when taking a closer look at the carcasses. With high quality core materials, Pfleiderer makes a major contribution to making it possible to create fitted elements, shelves and storage systems in a high quality way. Chipboard and fibreboard panels with low maintenance coatings are available for almost all exposed and invisible areas of use as solutions that are easy to work with, robust and economical. Decorative panels certified with the Blue Angel eco-label are available for designs that call for particularly high healthy living environment standards.

PRODUCT OVERVIE

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at www.pfleiderer.com.

DecoBoard P2

Our all-rounder – available in many designs and formats! All of the designs in our Express range are available at short notice from stock!



PrimeBoard XTreme P2

www.blauer-engel.de/uz76

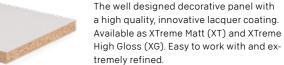
DecoBoard P2 CARB2

DecoBoard P2 F****



Low emission melamine faced decor panel for a healthier living environment - available in all Pfleiderer collection decors!







> p. 41-44

DecoBoard MDF plus



Melamine faced decor panel with MDF core for even smoother surfaces, also ideally suitable for glossy surfaces.

DecoBoard MFP Hybrid



These high quality panels combine the advantages of classic chipboard with those of a high density fibreboard panel. Due to its increased bending strength, it is ideal for very wide shelving systems and furniture components.

Low emission melamine faced decor panel

for a healthier living environment - available

in all Pfleiderer collection decors!

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SUCCESSFUL FINISHING TOUCH

FOR MATCHING DESIGNS.

Pfleiderer's wood-based materials make it possible to seamlessly integrate the back panel into the kitchen's overall design and can feature the same decor as the worktop, a repeat pattern or high quality, individually printed customised designs – Pfleiderer's products for back panels cover a wide spectrum, from a high quality melamine resin facing to an uncompromising HPL quality.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

DecoBoard P2 CARB2



Low emission melamine faced decor panel for a healthier living environment – available in all Pfleiderer collection decors!



Add your own design, digital prints or oneoff images to furniture or walls with this melamine-faced chipboard, starting from a single piece. Also available on HPL products!



> p. 4/



DecoBoard Individual Motiv P2

Duropal HPL Individual Motiv



Add your own motif, digital prints or one-off images to furniture, walls or doors with this high-pressure laminate, starting from a single piece or small batches – also available in flame retardant and IMO approved versions and on DecoBoard products!



Duropal Element P2



In the decor and structure composite within the DST system, HPL bonded boards are ideally suited for surfaces where the increased robustness of HPL is required.



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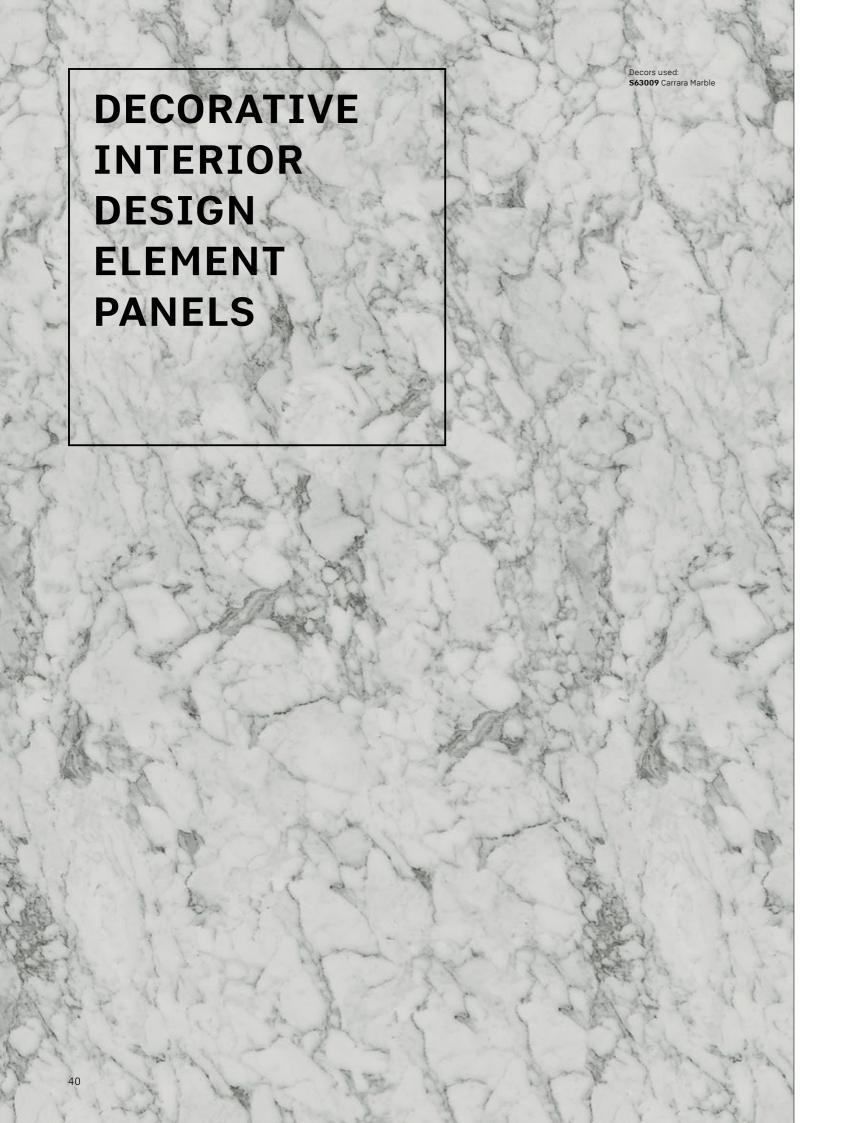


DESIGN IT YOUR WAY:

CLEAN BACKGROUND SOLUTIONS.

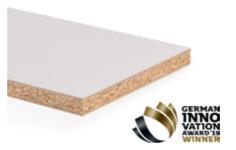
Back panels can be used to set additional highlights that complement the overall design. Pfleiderer's product range ensures that this can be achieved in an uncompromisingly high quality and stylish way – as a matching continuation of the worktops and fronts, or as an intentional contrast in terms of material and colour. Of course, the same also applies to the surface texture where, thanks to the innovative XTreme surface finish, a matt look can also be realised in a uniquely robust, low maintenance quality.





DECORATIVE PANELS LACQUERED BOARDS

PrimeBoard XTreme P2



Melamine resin faced chipboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION

PRODUCT FEATURES

Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

L			
ε	£@3	Easy to use and machine	d



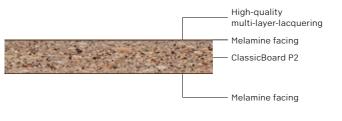


	Easy to use and machine Particularly low emission
Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions.
Formaldehyde emission class	E1 E05
	The lacquering can be applied on one or both sides.
Note	XTreme Matt (XT) / XTreme High Gloss (XG)
	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10* 12* 13* 16 18 19 22 25 28

^{*} only in XTreme Matt (XT)







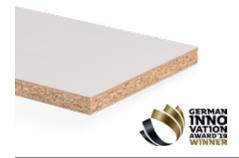






DECORATIVE PANELS LACQUERED BOARDS

PrimeBoard XTreme P2 CARB2



Emission-reduced melamine resin faced chipboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION



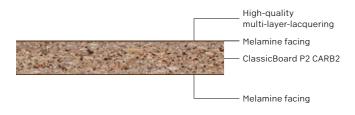
Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	High brilliance Variety of decors and / or textures Easy care Anti-fingerprint	
	Easy to use and machine Particularly low emission	
Product standard	In accordance with EN 14322	
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.	
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)	
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI	
Note	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.	

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10* 12* 13* 16 18 19 22 25 28

^{*} only in XTreme Matt (XT)



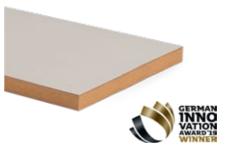








PrimeBoard XTreme MDF plus



Melamine resin faced medium-density fibreboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION



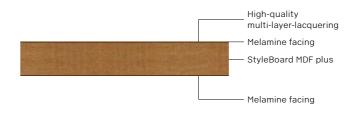
Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	High brilliance Variety of decors and / or textures Easy care	Anti-fingerprint
	Easy to use and machine	
	T	

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Note	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.

FORMAT IN MM

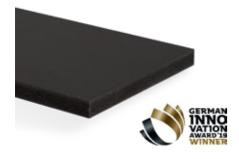
Length	Width	Thickness
2,800	2,100	12 16 18 19 22 25 28







PrimeBoard XTreme MDF Black Natural



Natural, raw, decorative black through-dyed, medium-density fibreboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION

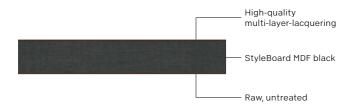
Furniture and interior fitting

Shop design / product presentation, exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	High brilliance Easy care Anti-fingerprint Easy to use and machine
Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black colour-through pigmented medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions.
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Note	The lacquering can be applied on one or both sides. With 1-sided lacquering, the reverse is raw / untreated. XTreme Matt (XT) / XTreme High Gloss (XG) Due to the use of a natural wood-based material, the appearance of the panel can vary. Such deviations are due to the desired character of the product. As is usual with natural products, each board is unique. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 19 25





DECORATIVE PANELS MELAMINE FACED BOARDS

DecoBoard P2



Urea resin bonded particleboard with decorative melamine facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Furniture and interior fitting

Particularly low

Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



Variety of decors





Product standard	

EN 14322

ClassicBoard P2 Core material Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non

load-bearing purposes in dry areas.

D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Reaction to fire Gross density: ≥ 600 kg/m³)

EN 13986:2004 +A1:2015 EC scope

Boards for interior fitments (including furniture) for use in dry conditions.

Formaldehyde emission class

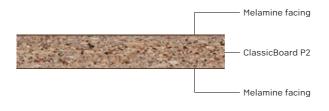
Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect**

JIS Z 2801 / ISO 22196

FSC certification or PEFC certification available on request. Note

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
2,800	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 18 19
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
5,600	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38

















DECORATIVE PANELS MELAMINE FACED BOARDS

DecoBoard Individual Motiv P2



Urea resin bonded particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.

AREAS OF APPLICATION

Furniture and interior fitting

The possible applications are virtually limitless: Individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement.

PRODUCT FEATURES	Individual printed motif Easy care Antimicrobial Food harmless Particularly low emission		
Product standard	In accordance with EN 14322		
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.		
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)		
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions.		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16 18 19 22 25 28 30 32













DecoBoard P2 CARB2



Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Furniture and interior fitting

Particularly low

Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES







oduct	standard	

EN 14322

ClassicBoard P2 CARB2 Core material

Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas. D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm /

Reaction to fire Gross density: ≥ 600 kg/m³)

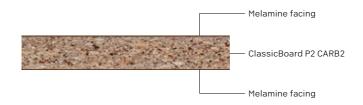
Formaldehyde emission class CARB Phase 2 / TSCA Title VI

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196

Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
2,800	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 18 19
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
5,600	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38













MELAMINE FACED BOARDS

DecoBoard P2 F****



Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION

Furniture and interior fitting

Pollutant-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required.

PRODUCT FEATURES

Variety of decors

Particularly low





EN 14322 **Product standard**

ClassicBoard P2 F**** **Core material** Low emission particleboard core, type P2 according to EN 312, suitable for non load-bearing purposes in dry areas. D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Reaction to fire Gross density: ≥ 600 kg/m³)

F*** Formaldehyde emission class

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196

Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 16 18 19 25
2,800	2,100	19
5,310	2,100	8 10 16 18 19 25
5,600	2,100	19











DECORATIVE PANELS MELAMINE FACED BOARDS

DecoBoard MFP Hybrid



Combination of particleboard (MFP) as middle layer and one high-density thin fibreboard (HDF) as top layer on each side with decorative melamine resin facing on both sides.

AREAS OF APPLICATION



Furniture and interior fitting

Furniture construction and interior fitting, stage and set construction, shelving systems, furniture, shelves. Suitable for use in dry environ-

PRODUCT FEATURES



Variety of decors and / or textures







moisture resistant



Load bearing particularly high bending strength

Product standard

Core material

EN 14322

PremiumBoard MFP Hybrid

PremiumBoard MFP Hybrid consists of a PremiumBoard MFP Living P5 as core layer combined with StyleBoard HDF as top layers with a thickness of 2 mm that can also be laminated on both sides. The MFP and HDF panels are glued using PVAC-glue (D4-glue). Due to its isotropic bending strength, its very good screw-holding strength and its high durability, the Hybrid wood-based panel is mainly suited for applications where high stability and load-bearing capacity are required.

maldehyde emission class E1	E05
-----------------------------	-----

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196

Note

FORMAT IN MM

Antimicrobial effect

Length	Width	Thickness
2,800	2,100	16 19 22 25
5,600	2,100	16 19 22 25

FSC certification or PEFC certification available on request.







DecoBoard MDF plus



Medium-density fibreboard with uniform layering and decorative melamine resin facing on both sides.

AREAS OF APPLICATION

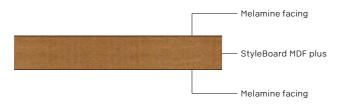
Furniture and interior fitting

Fronts, carcasses, tabletops, shop fitting and interior design with high demands on edge quality: can be profiled and lacquered.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless		
Product standard	EN 14322		
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.		
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	ESC certification or PEEC certification available on request.		

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 16 18 19 22 25 28
2,800	2,100	8 10 12 16 18 19 22 25 28
5,310	2,100	8 10 12 16 18 19 22 25 28
5,600	2,100	8 10 12 16 18 19 22 25





DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL



Decorative high-pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION

Furniture and interior fitting

Surface material for high quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

PRODUCT FEATURES

Product standard



and / or textures

Particularly low





EN 438-3

Normally flammable Reaction to fire

Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)

Formaldehyde emission class

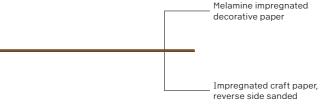
Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology

Antimicrobial effect JIS Z 2801 / ISO 22196

Min. 1,350 kg/m³ (EN ISO 1183-1) Density Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.6 0.8 1.2
2,150	915 950 1,050 1,300	0.8
2,350	1,050 1,300	0.8
2,800	2,070	0.6 0.8 1.2
3,050	1,300	0.8
4,100	1,300	0.6 0.8 1.2
5,300	1,300	0.6 0.8 1.2
5,600	2,070	0.6 0.8 1.2









Duropal HPL microPLUS®



Decorative high-pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and an antimicrobial and antiviral surface finish (Sanitized Silver) and sanded reverse.

AREAS OF APPLICATION

	Furniture and		_
-	interior fitting	_	L

Surface material for high quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless	
Product standard	EN 438-3	
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)	
Formaldehyde emission class	E1 E05	
Antimicrobial effect	Surface with antimicrobial effect in 7 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196	
Antiviral effect	Surface with antiviral effect against enveloped viruses in 24 h for interior fit-out and finish es – Test Methodology ISO 21702:2019	
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)	
Note	Sanitized Silver is based on the natural effect of silver, embedded in a patented glass-ceramic. This additive is free of nanoparticles and is incorporated as a dispersion into the resin of our decor / overlay papers. Sanitized Silver remains in the product and does not wash out. The effect is ensured over the whole life cycle of the product. FSC certification or PEFC certification available on request.	

FORMAT IN MM

Length	Width	Thickness	
4,100	1,300	0.6 0.8 1.2	
5,300	1,300	0.6 0.8 1.2	

Melamine impregnated decorative paper with antimicrobial and antiviral surface microPLUS®

Impregnated craft paper, reverse side sanded



DECORATIVE PANELS

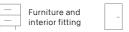
HIGH-PRESSURE LAMINATES (HPL)

Duropal XTreme



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust, electron beam cured surface and sanded reverse. Duropal XTreme is an attractive supermatt surface material with an anti-fingerprint effect, which is one of the few products of its kind that is postformable.

AREAS OF APPLICATION



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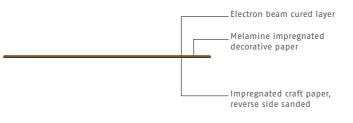
Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme may be used vertically as well as horizontally.

PRODUCT FEATURES	Variety of decors and / or textures	
	Particularly low emission	

	emission
Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness	
2,050 – 5,300	1,300	0.6 0.8	
2,150	915	0.8	
2,150	950	0.8	
2,150	1,050	0.8	
2,150	1,300	0.8	
2,350	1,050	0.8	
2,350	1,300	0.8	
3,050	1,300	0.8	
4,100	1,300	0.6 0.8	
5,300	1,300	0.6 0.8	









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HIGH-PRESSURE LAMINATES (HPL)

Duropal XTreme Touch



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust, electron beam cured surface and sanded reverse. Duropal XTreme Touch is an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure, which is one of the few products of its kind that is postformable.

AREAS OF APPLICATION

Furniture and	
interior fitting	

Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme Touch may be used vertically as well as horizontally.

PRODUC	CTFFA	TURFS



Variety of decors







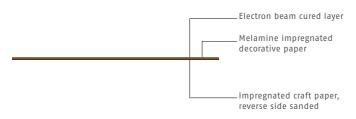
	Particularly low emission
Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)

FORMAT IN MM

Note

Length	Width	Thickness	
2,050 – 5,300	1,300	0.6 0.8	
4,100	1,300	0.6 0.8	
5,300	1,300	0.6 0.8	

FSC certification or PEFC certification available on request.







DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal XTreme plus



Decorative high-pressure laminate in standard quality in accordance with EN 438-3:HGS/VGS, with robust, electron beam cured surface and sanded reverse. Duropal XTreme plus is an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Furniture and interior fitting



Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme plus is suitable for vertical applications as well as for horizontal, heavily-used contact surfaces.

PRODUCT FEATURES







Product standard

Reaction to fire

In accordance with EN 438-3

High scratch

Normally flammable

Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core

Particularly low

boards. (EN 13501-1, CWFT acc. to 2003/593/EG)

Formaldehyde emission class E1 E05

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect**

JIS Z 2801 / ISO 22196

Density Min. 1,350 kg/m³ (EN ISO 1183-1) Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness	
2,050 – 5,300	1,300	0.8	
4,100	1,300	0.8	
5,300	1,300	0.8	

Lacquered decorative

hardened curing Impregnated craft paper, reverse side sanded







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Duropal HPL Individual Motiv



High-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

Furniture and AREAS OF APPLICATION interior fitting Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors. Individual PRODUCT FEATURES Particularly low emission **Product standard** In accordance with EN 438-3 Normally flammable Reaction to fire Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG) Formaldehyde emission class Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196 Density Min. 1,350 kg/m³ (EN ISO 1183-1) Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Note Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

Melamine resin-impregnated motif print

Impregnated craft paper,

1.2

FORMAT IN MM

Width

2,070

Length

2,800







DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL Individual Dekor



AREAS OF APPLICATION

High-pressure laminate in postforming quality with individual digital printed motifs according to EN 438-3:HGP/VGP. The reverse is sanded ready for gluing. Would you like to take colour ideas from our Inspiration Dekor collection or do you have your own decor proposals? Then Individual Dekor fits your requirements. This applies to requirements in industrial quantities in our cylinder print colour spectrum.

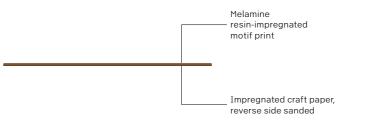
	interior fitting				
	ourable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recrea- onal facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors.				
PRODUCT FEATURES	Individual printed motif	Easy care	Antimicrobial	Food harmless	
	Particularly low				

____ Furniture and

	Particularly low emission
Product standard	EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness	
2,050 – 5,300	1,300	0.8	
2,800	2,070	0.8	
5,600	2,070	0.8	









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DECORATIVE PANELS

HPL BONDED BOARDS

Duropal Compact XTreme plus



Compact high-pressure laminate in standard quality in accordance with EN 438-4:CGS or EN 438-9:BCS. With uniform black-, grey- or white-coloured core and electron beam cured surface on both sides. Duropal Compact XTreme plus is an attractive supermatt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

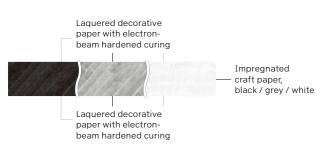
AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for heavy-duty, horizontal surfaces, open edge solutions as well as for engraving for individual 3D ef-

PRODUCT FEATURES	Easy care Anti-fingerprint Anti-fingerprint Antimicrobial Food harmless Low swelling / moisture resistance Particularly low emission		
Product standard	Black core: In accordance with EN 438-4 White / grey core: In accordance with EN 438-9		
Core material	Compact laminate black / grey / white core Uniform black / grey / white through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)		
EC scope	Compact laminate black EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Density	Min. 1,350 kg/m³, min. 1,400 kg/m³ (EN ISO 1183-1)		
Note	With PEFC-certification.		

FORMAT IN MM		THICKNESS IN MM		
Length	Width	Black core	White / grey core	
4,100	1,300	6 8 10 12 13	6 8 10 12	





Duropal Element P2



HPL bonded board consisting of a particleboard type P2 to EN 312, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Particularly low emission Food harmless		
Product standard	EN 13894-1		
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas. ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 16 - 25 mm, 3,050 x 1,300 x 19 mm, 4,100 x 1,300 x 16 - 25 mm, 5,600 x 2,070 x 16 - 25 mm		
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6
3,050	1,300	19
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6
5,600	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6











Duropal Element XTreme P2



HPL bonded board consisting of a particleboard type P2 to EN 312, surfaced on both sides with Duropal XTreme, an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Easy care Anti-fingerprint Food harmless Particularly low emission	
Product standard	EN 13894-1	
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.	
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 – 25 mm	
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)	

FORMAT IN MM

Note

Formaldehyde emission class

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6

FSC certification or PEFC certification available on request.

E1 E05









DECORATIVE PANELS HPL BONDED BOARDS

Duropal Element XTreme Touch P2



HPL bonded board consisting of a particleboard type P2 to EN 312, surfaced on both sides with Duropal XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



interior fitting

Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Anti-fingerprint Food harmless
	Particularly low emission
Product standard	EN 13894-1
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 – 25 mm
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6











Duropal Element XTreme plus P2



HPL bonded board consisting of a particleboard type P2 to EN 312, surfaced on both sides with Duropal XTreme plus, an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES	Easy care Anti-fingerprint Anti-fingerprint Food harmless		
	High scratch resistance Particularly low emission		
Product standard	EN 13894-1		
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 – 25 mm		
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6









DECORATIVE PANELS

WORKTOPS

Duropal Worktop Quadra



Worktop consisting of a particleboard to EN 312, decor side bonded with robust Duropal HPL according to EN 438 or Duropal XTreme / Duropal XTreme Touch with an electron beam cured surface in accordance with EN 438, underside with water-repellent backing. The postforming front edge of the Quadra worktop has a radius of 3 mm, the rear edge is sealed with a protective edge. It is also available as a variant with both sides profiled. Duropal XTreme as well as Duropal XTreme Touch are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION

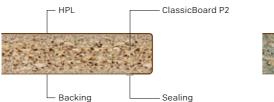


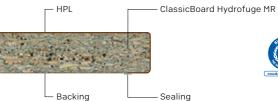
Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless Low swelling / moisture resistant		
Product standard	EN 13894-1		
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas. ClassicBoard Hydrofuge MR CARB2 Low Emission urea resin-bonded furniture board with reduced thickness swelling according to DIN EN 312, suitable for non-load-bearing use in humid conditions.		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com. FSC certification or PEFC certification available on request.		

FORMAT IN MM

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600 900 1,200	28 38	Quadra	protective edge
4,100	650	38	Quadra	protective edge
4,100	900	38	Quadra	Quadra
5,300	600 900 1.200	38	Quadra	protective edge
5,300	900	38	Quadra	Quadra











Duropal Worktop Cubix



Worktop consisting of a particleboard to EN 312, decor side bonded with robust Duropal XTreme with an electron beam cured surface in accordance with EN 438, underside with water-repellent backing. The postforming front edge of the Cubix worktop has a radius of 2 mm, the rear edge is sealed with a protective edge. It is also available as a variant with both sides profiled. Duropal XTreme is an attractive supermatt surface material with an anti-fingerprint effect.

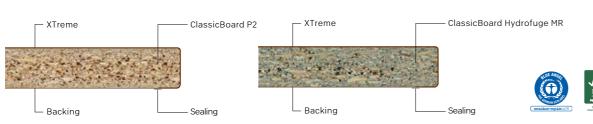
AREAS OF APPLICATION

Furniture and interior fitting

Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Anti-fingerprint Food harmless		
	Particularly low emission Particularly low moisture resistant		
Product standard	EN 13894-1		
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas. ClassicBoard Hydrofuge MR CARB2 Low Emission urea resin-bonded furniture board with reduced thickness swelling according to DIN EN 312, suitable for non-load-bearing use in humid conditions.		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com FSC certification or PEFC certification available on request.		

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600	38	Cubix	protective edge
4,100	650	38	Cubix	protective edge
4,100	900	38	Cubix	Cubix
4,100	900	38	Cubix	protective edge
4,100	1,200	38	Cubix	protective edge
5,300	600	38	Cubix	protective edge
5,300	900	38	Cubix	Cubix
5,300	900	38	Cubix	protective edge
5,300	1,200	38	Cubix	protective edge



DECORATIVE PANELS

WORKTOPS

Duropal Worktop PerForm



Worktop consisting of a particleboard to EN 312, decor side bonded with robust Duropal HPL according to EN 438 or Duropal XTreme / Duropal XTreme Touch / Duropal XTreme plus with an electron beam cured surface in accordance with EN 438, underside with water-repellent backing. The front longitudinal edge of the PerForm worktop has a laser edge, the rear edge is sealed with a protective edging strip. It is also available as a variant with a laser edge on both sides. Duropal XTreme, Duropal XTreme Touch as well as Duropal XTreme plus are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION

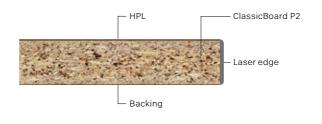


interior fitting

Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless		
	Particularly low emission Anti-fingerprint High scratch resistance		
Product standard	EN 13894-1		
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com. FSC certification or PEFC certification available on request.		

FORMAT IN MM			DESIGN OF		
Length	Width	Thickness	front edge	rear edge	
4,100	600	38 39	laser edge	protective edge	
4,100	900	38 39	laser edge	protective edge	
4,100	1,200	38 39	laser edge	protective edge	









Duropal Worktop, square edged profile



Worktop consisting of a particleboard to EN 312, decor side bonded with robust Duropal HPL according to EN 438 or Duropal XTreme / Duropal XTreme Touch / Duropal XTreme plus with an electron beam cured surface in accordance with EN 438, underside with water-repellent backing. The longitudinal edges of the worktop are machined. It is also available as a variant with a protective edge on one side. Duropal XTreme, Duropal XTreme Touch as well as Duropal XTreme plus are an attractive supermatt surface material with an anti-fingerprint effect.

AREAS OF APPLICATION

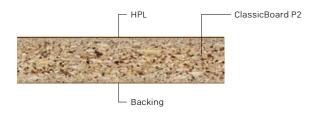
Furniture and interior fitting

Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Easy care Antimicrobial Food harmless Particularly low emission Anti-fingerprint Easy care Food harmless		
Product standard	EN 13894-1		
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com.		

FORMAT IN MM			DESIGN OF		
Length	Width	Thickness	front edge	rear edge	
4,100	600 900 1,200	38 39	milled	milled	
4,100	600 900 1,200	38 39	protective edge	milled	
5,300	600 900 1,200	38 39	milled	milled	
5,300	600 900 1,200	38 39	protective edge	milled	

FSC certification or PEFC certification available on request.









DECORATIVE PANELS

WORKTOPS

Duropal Compact Worktop



Compact high-pressure laminate with single- or double-sided machined longitudinal edge in standard quality according to EN 438-4:CGS respectively EN 438-9:BCS for use as a worktop. With uniform black-, grey- or white-coloured core, single-sided decorative melamine resin surface and decorative backing.

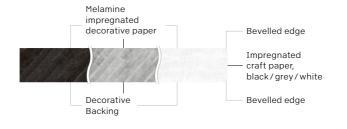
AREAS OF APPLICATION



In all private and public interior application areas in which robustness, long durability, and high hygienic demands are placed on the Duropal Compact Worktop, such as in hotels and restaurants, shops, sanitary areas, schools, sports facilities and swimming pools.

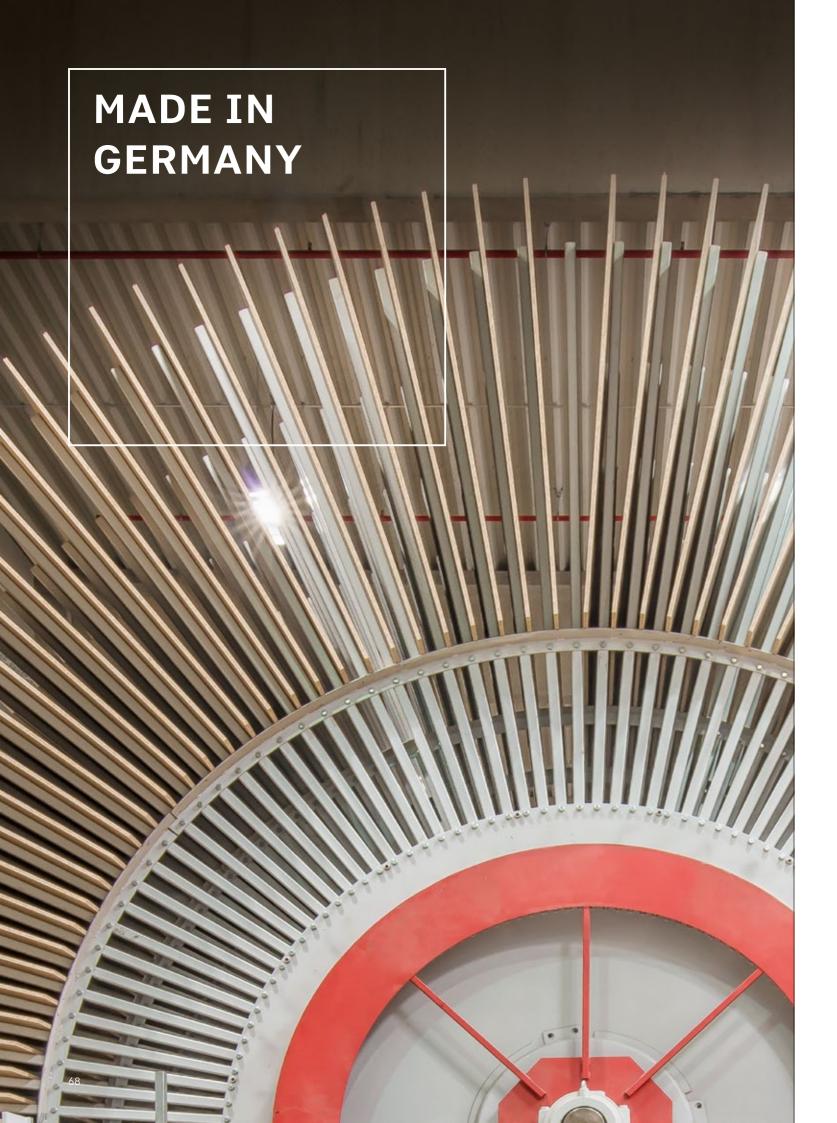
PRODUCT FEATURES	Easy care Anti-fingerprint Anti-fingerprint Food harmless		
	High scratch resistance Low swelling / moisture resistant Low swelling / moisture resistance High impact resistance Particularly low emission		
Product standard	Black core: EN 438-4 White / grey core: EN 438-9		
Core material	Compact laminate black / grey / white core Uniform black / grey / white through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Density	Min. 1,350 kg/m³, min. 1,400 kg/m³ (EN ISO 1183-1)		
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com. With PEFC-certification.		

FORMAI IN MM			DESIGN OF		
Length	Width	Thickness	front edge	rear edge	
4,100	640	12	chamfered	milled	
4,100	950	12	chamfered	chamfered	









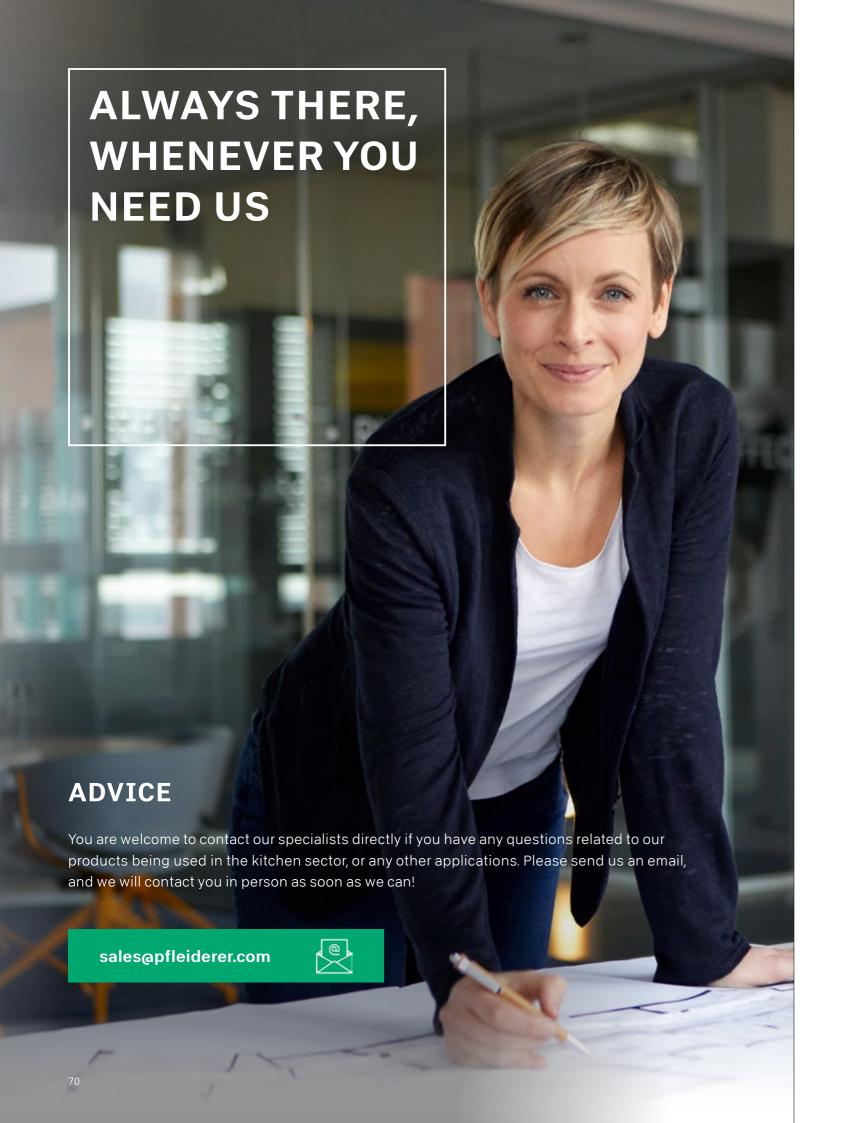
UNCOMPROMISINGLY GOOD: AT PFLEIDERER QUALITY HAS A SYSTEM.

You can rely on security and transparency

Producing wood-based materials sustainably and in the highest quality is a challenge. As a leading company in the wood industry, Pfleiderer faces up to this challenge at all levels – and with traditional entrepreneurial diligence. With modern production sites, an integrated management system for quality, environment, energy and safety, and a corporate culture that continuously develops these values. Because for us, the compatibility of quality and sustainability is a matter of course!

In concrete terms, this means that we certify our processes throughout the entire value chain – often far beyond what is legally required. We attach great importance to being as transparent as possible for our customers and partners. Our environmental management systems at our locations are certified according to DIN ISO EN 14001 and ISO 50001. Also we belong to the Quality Association for Wood-based Panels and have certifications according to FSC® (License Code: FSC® C011773) and PEFC (License Code: PEFC/04-32-0828). And if you want to know more, just contact us. We will be happy to give you detailed information!

MADE IN GERMANY



OTHER USES

You will find more detailed information about the areas where Pfleiderer's wood-based materials can be used in our sector brochures.





Health & Care





Doors





Home & Living





Hospitality & Catering





Office & Education





Shop & Exhibition



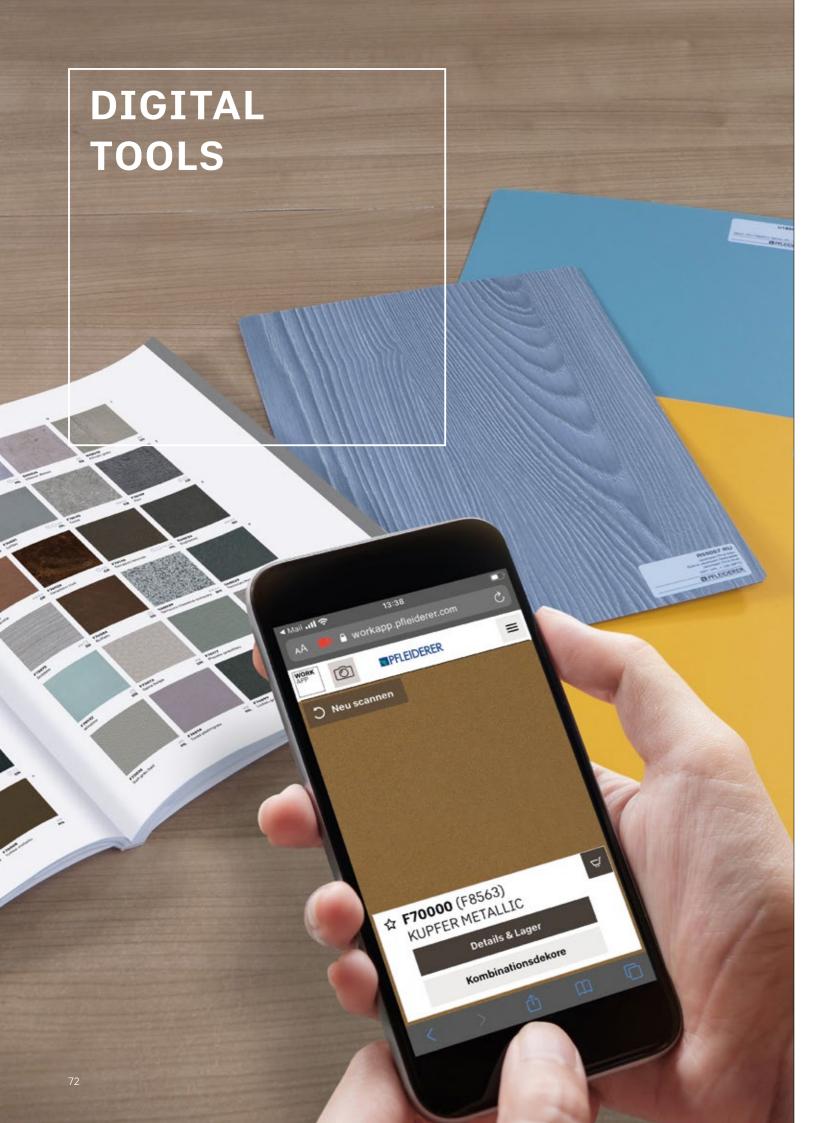


Timber Construction

Suitable concepts for all areas of use

Each industry sector follows its own rules – also when it comes to the wood-based materials it uses. If they are to represent a genuine added value, their aesthetics, workability and functionality must be just right. Precisely this is the idea of Pfleiderer's areas of use. We present sector-specific coordinated product and material solutions that make it possible for you to overcome your challenges – from interior and exterior to construction uses.

You can simply download the brochures from **pfleiderer.com** via a QR code, or order them via the sample shop.



ILLUSTRATIVE AND RESULTS-DRIVEN: DIGITAL SERVICES FROM PFLEIDERER

The digital world has even opened up new possibilities and advantages when working with wood-based panels. Pfleiderer offers its partners a wide range of tools that make selecting, designing, planning, visualising and realising projects significantly easier. Find out about our digital services – you'll never want to be without them again.

WorkApp



workapp.pfleiderer.com

The quickest way to find the answers to all your decor-related questions: simply open the DecorScanner on your smartphone, scan the decor, view detailed information straight away on your phone, receive combination recommendations and request the matching sample directly from the app, if required. It is compatible with all smartphones and, of course, you can also easily add the app to your home screen.

Digital Product Finder



productfinder.pfleiderer.com

Which decorative panel is best suited to which application? Which product has particularmaterial properties or surface characteristics? What is available quickly? Use the digital productfinder to find the perfect material for your application in just a few steps. After all, bringing together creative ideas with construction requirements is what Pfleiderer does best!

Room Designer



roomdesigner.pfleiderer.com

Combine all the decor collections in 26 different digital room layouts – and show your customers in advance how bespoke design options could look in their home, health or care setting, office, hotel, shop, caravan or yacht. Easy to use, with detailed decor lists and smart filters as well as an interactive compare function. You can print and download the results or save them as favourites.

Moodboard Tool



moods.pfleiderer.com

Get the first glimpse of your desired decor before you order! Just upload your own image to our Moodboard Tool. The tool extracts the colours from your motif and suggests suitable decors from our portfolio. You can then save your created Moodboard in your account or send it via e-mail in order to discuss the selection further.

3D-Viewer



3d-viewer.pfleiderer.com

In order to properly evaluate a surface texture, you have to be able to see it from different angles. That's why we provide the 3D VIEWER for surface textures! It enables you to get a realistic 360-degree view of our surface textures from all sides and in different lighting conditions. A useful tool for everyone who appreciates quick and illustrative support when evaluating and deciding on different textures!

Individual Configurator



individual.pfleiderer.com

The idea behind Pfleiderer's individual design concept is to enable almost unlimited creative freedom starting from a lot size of one. It allows you to use your own motifs—without compromising on the quality of the surface or core materials. You can use the Individual Product Finder to configure your unique product easily online, from selecting the core material to uploading your motif and enquiring about production.

BIM Data



pfleiderer.com/bim

Simply transfer product information, decor and texture images into your digital project planning.

Declarations of performance



pfleiderer.com/declarations-of-performance

In this area, you'll find a digital version of all relevant declarations of performance.

Eco Product Insights



pfleiderer.com/eco-product-insights

100 % transparent sustainability: all information on certificates, emission classes and recycled wood content is available at a glance.



You'll also find everything you need to know about the digital tools at **pfleiderer.com**







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You can find our general terms and conditions on our webpage: www.pfleiderer.com

Pfleiderer uses wood from Certified Sustainable Forest Management.









www.blauer-engel.de/uz76

- low emissions
- · wood from sustainable forestry
- no adverse impact on health in the living environment

MADE IN GERMANY

Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit quality.pfleiderer.com.

Pfleiderer UK Limited · Greenway House · Larkwood Way · Tytherington Business Park · Macclesfield · Cheshire SK10 2XR · England Tel.: +44 (0) 16 25 660 410 · info-uk@pfleiderer.com · www.pfleiderer.com