









You'll also find more information about our hospitality & catering area solutions online at **pfleiderer.com**

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WOOD-BASED PANELS THAT OPEN UP NEW PERSPECTIVES.

From design to completed projects, every step counts. After all, designs are only really appealing if they can be achieved. By choosing Pfleiderer, you're off to the right start. Aesthetic, functional and the perfect design solution. In the 2021–2024 brochure, we introduce you to our extensive product range designed to make you more successful. Stylish, expressive and modern decors, innovative surface textures and core panels all come together perfectly to meet your technical, cost and user requirements. From high quality individual items to sector spanning concepts – you can turn your vision into reality with practical, high quality solutions from Pfleiderer.





DEVELOPED WITH PRACTICALITY IN MIND:

FROM THE CORE MATERIAL TO A FUNCTIONAL SURFACE FINISH.

Appearance is only one aspect of quality when it comes to furnishing restaurants and accommodation establishments. Pfleiderer's wood-based materials also contribute the perfect inner values: Our range of core materials provides the construction properties that are needed to plan and produce entire interior fit-outs with materials obtained from one source. They include comfort features such as soundproofing, but also meeting specific building requirements such as moisture resistance and structural load bearing capacities.

We also offer the perfect panels for areas such as corridors, stairwells and emergency escape routes that are subject to fire safety regulations. In short: If you intend to create projects with matching finishes throughout using top-quality materials, you can rely on Pfleiderer.

Well-thought-out, layer by layer

Pfleiderer's DST system was designed with maximum solution-orientation in mind. This means, from the surface texture to the decor and the core material, almost all of our wood-based materials can be combined with each other to create room concepts with matching decors in an economical way that do more than just look good.





Unlocking new perspectives in the door area

A high quality interior fit-out obviously also extends to the doors. Pfleiderer's wood-based materials also provide well-thought-out, practical solutions in this area: with materials in all standard formats, from the robust, decorative HPL coating on the door panel cover to the door panel base and the door jamb – also available in non-standard large formats for banqueting halls or suites.



INTEGRATED HYGIENE:

ANTIMICROBIAL AND ANTIVIRAL SURFACES.

Breaking infection chains can start with choosing the right wood-based material. In high traffic public areas where hygiene requirements are important, simply rely on wood-based panels that actively contribute to health protection to reduce the risk of people becoming infected by pathogens on surfaces. Pfleiderer offers a multi-level protection concept for this purpose.

ADVANTAGES

Antimicrobial surfaces reduce the risk of people becoming infected with pathogens via surfaces. This additional protection is an advantage, especially when there is a high frequency of visitors and high hygienic demands.

- Our standard HPL products and DecoBoard eliminate 99,9 % of all surface germs within 24 hours. This means that you can also use large parts of our range for sensitive areas with all the usual advantages in terms of design freedom, processing and other material properties.
- The innovative microPLUS® surface, which is additionally available for selected products, provides even faster protection: It offers antimicrobial protection within 7 hours and also acts as an antiviral surface against enveloped viruses within 24 hours!

Pfleiderer's integrated protection overview

Standard surfaces

• 24 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)



- Bacteria
- Standard surfaces

available as

- DecoBoard
- Duropal HPL
- Duropal HPL Compact
- Duropal XTreme plus
- Duropal Compact XTreme plus

microPLUS® surface

- 7 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)
- 24 h antiviral effect on enveloped viruses (according to ISO 21702:2019), including HIV, SARS-Coronavirus 1 and 2 and West Nile Virus

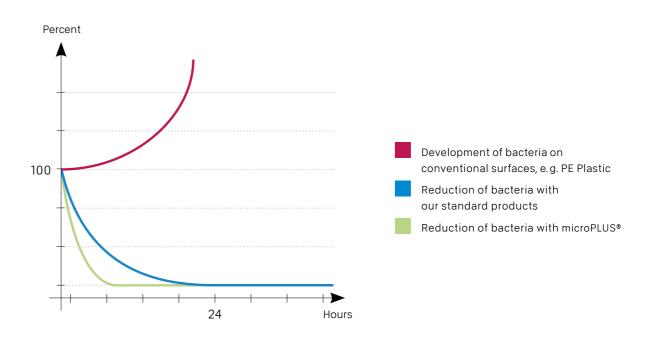


- Enveloped viruses
- microPLUS® surface

available as

- DecoBoard P2 microPLUS®
- DecoBoard P2 F*** microPLUS®
- DecoBoard MDF plus microPLUS®
- Duropal HPL microPLUS®
- Duropal HPL Compact microPLUS®







DESIGNED FOR A FUTURE WORTH LIVING:

SUSTAINABILITY AT PFLEIDERER.

A healthy full range of products

Pfleiderer focuses on low-emission materials, e.g. F**** glued panels for interior design or LivingBoard with formaldehyde-free gluing. Many of our board materials have been awarded the Blue Angel for a healthy indoor climate for many years. At the beginning of 2020, we succeeded in obtaining this award – in addition to raw boards and directly coated products – also for large parts of the HPL range. This means that you can also fall back on a consistently sustainable full product range for demanding projects – and fulfil customer wishes without compromising on ecology and sustainability.

Responsibility for tomorrow starts today

Those who rely on wood as a raw material rightly expect an environmentally conscious "green" material. We at Pfleiderer want to do full justice to this and have therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as careful use of natural resources are permanent pillars of our corporate philosophy. Consistent recycling management and wood recycling ensure that no trees are felled for our products. Through regular independent evaluation of our procurement and production processes, we are able to ensure that we are able to offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

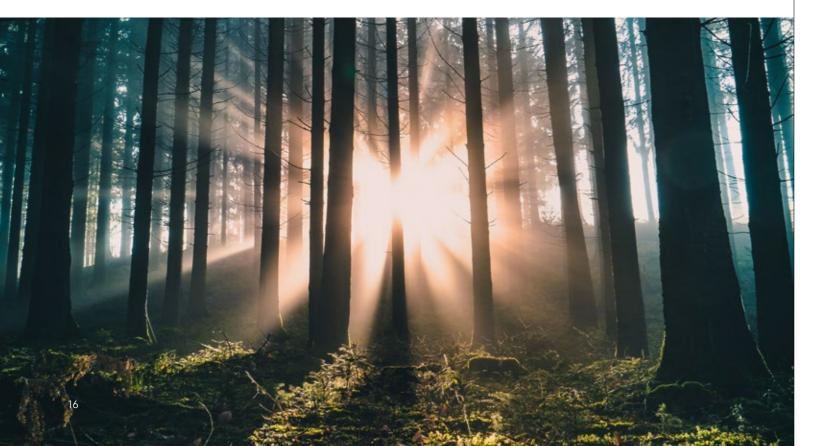




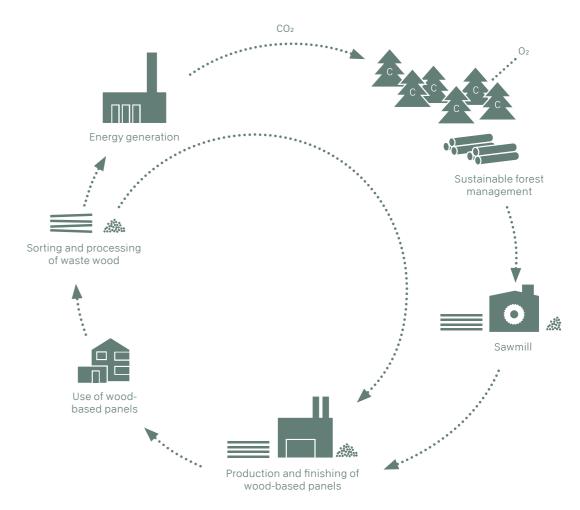












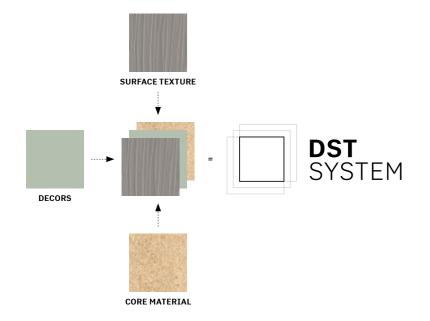
Through multi-stage wood utilisation (so-called cascade utilisation), wood recycling, and the use of forestry wood and industrial waste wood for high quality materials with a long service life, Pfleiderer conserves valuable resources and actively contributes to reducing carbon emissions, air, water and soil pollution as well as the reduction of energy consumption. We control the wood mix individually, depending on the product, to achieve a perfect balance between quality requirements and resource conservation.

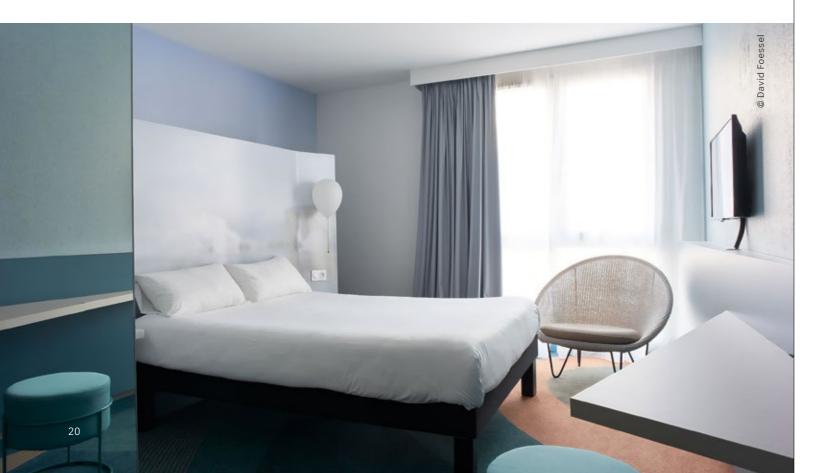


DESIGN AND FUNCTION IN HARMONY.

Flexible choice of materials for individual solutions

Whether you want to use a certain colour across a range of items, have to fulfil specific fire prevention regulations or need a surface that is easy to clean, the DST system from Pfleiderer can help you to realise coherent and functional designs: it offers numerous, technically tested and visually checked combination options of decors, surface textures and core panels for you to choose from. In addition, all the decors from the design collection are available both as HPL and DecoBoard. Find exactly what you need to realise your vision. We are also happy to provide you with individual advice on request!







We also regularly conduct our own trend research and carry out trend analysis to ensure our decor choice is always up-to-date and fully meets the latest standards and requirements.



See **pfleiderer.com/trends** for the latest trends





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Hallways and lifts > p. 28



Meeting rooms



areas



Restaurant



accommodation > p. 40



A VERY WARM WELCOME:

APPRECIATION EXPRESSED THROUGH DESIGN.

You only have one shot at making a good first impression. To ensure that reception counters and office areas look good for as long as possible, Pfleiderer offers compact laminates faced on both sides with an extremely robust surface finish, antimicrobial properties and a throughout coloured core that make it possible to reliably create high quality horizontal areas that are subject to heavy use. The DST system's entire choice of decors and surface finishes is available for Duropal HPL Compact, whilst Duropal Compact XTreme plus combines the fascination of a velvety matt feel with outstanding robustness and an anti-fingerprint effect.

Multipurpose and Smart Solutions

As a decorative panel with a melamine facing on both sides, DecoBoard can be used for interior fitout and furniture fronts as well as carcasses. The panels are low maintenance, low emission and available with the same decors and textures as Pfleiderer's high-pressure laminates. On request, digitally printed customised designs for guidance systems, logos or graphic concepts can be added to DecoBoard.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

DecoBoard P2



Our all-rounder – available in many designs and formats! All of the designs in our Express range are available at short notice from stock!



www.blauer-engel.de/uz76

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DecoBoard P2 CARB2



Low emission melamine faced decor panel for a healthier living environment – available in all Pfleiderer collection decors!



www.blauer-engel.de/uz76

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DecoBoard P2 F****



Low emission melamine faced decor panel for a healthier living environment – available in all Pfleiderer collection decors!



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PrimeBoard XTreme P2



The well designed decorative panel with a high quality, innovative lacquer coating.

Available as XTreme Matt (XT) and XTreme High Gloss (XG). Easy to work with and extremely refined.



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Duropal HPL



High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard-products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, for example also suitable for doors.



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Duropal HPL Compact, black core



Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact panels as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.



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Duropal HPL microPLUS®



Duropal HPL microPLUS® provides antimicrobial protection in 7 hours and even acts as an antiviral surface against enveloped viruses within 24 hours!

Duropal XTreme Touch

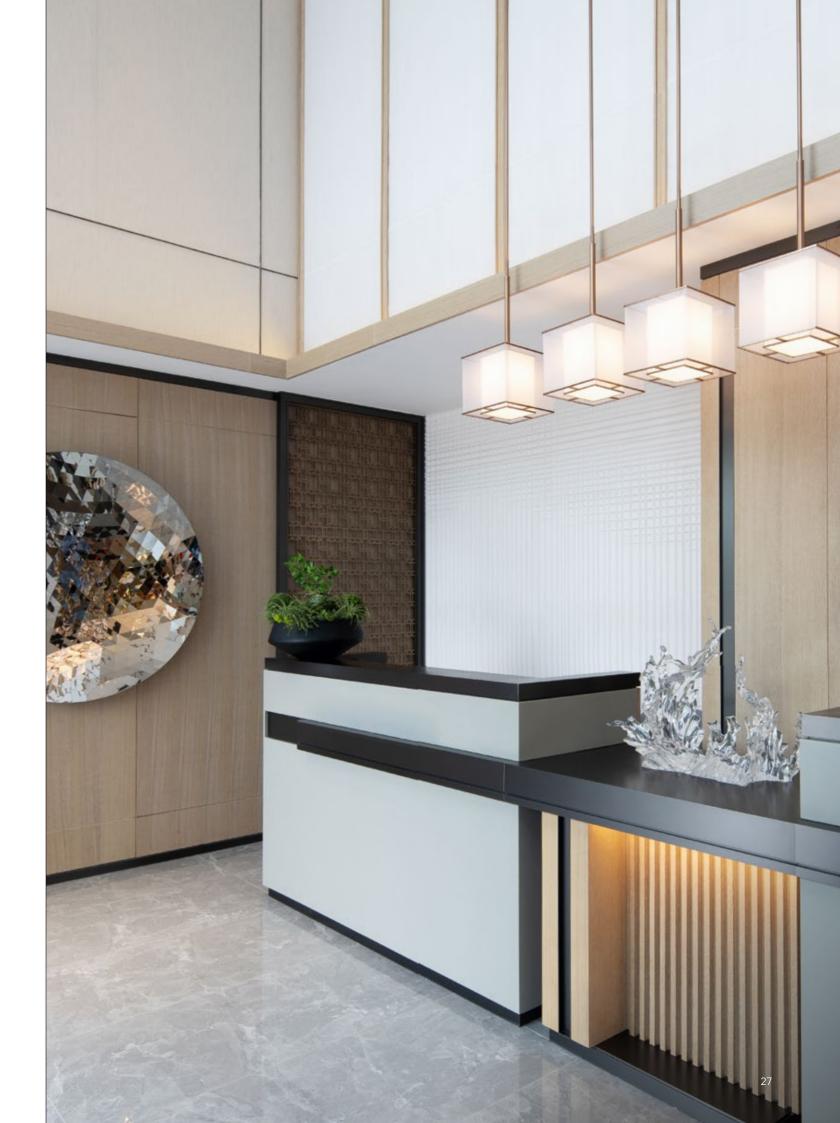


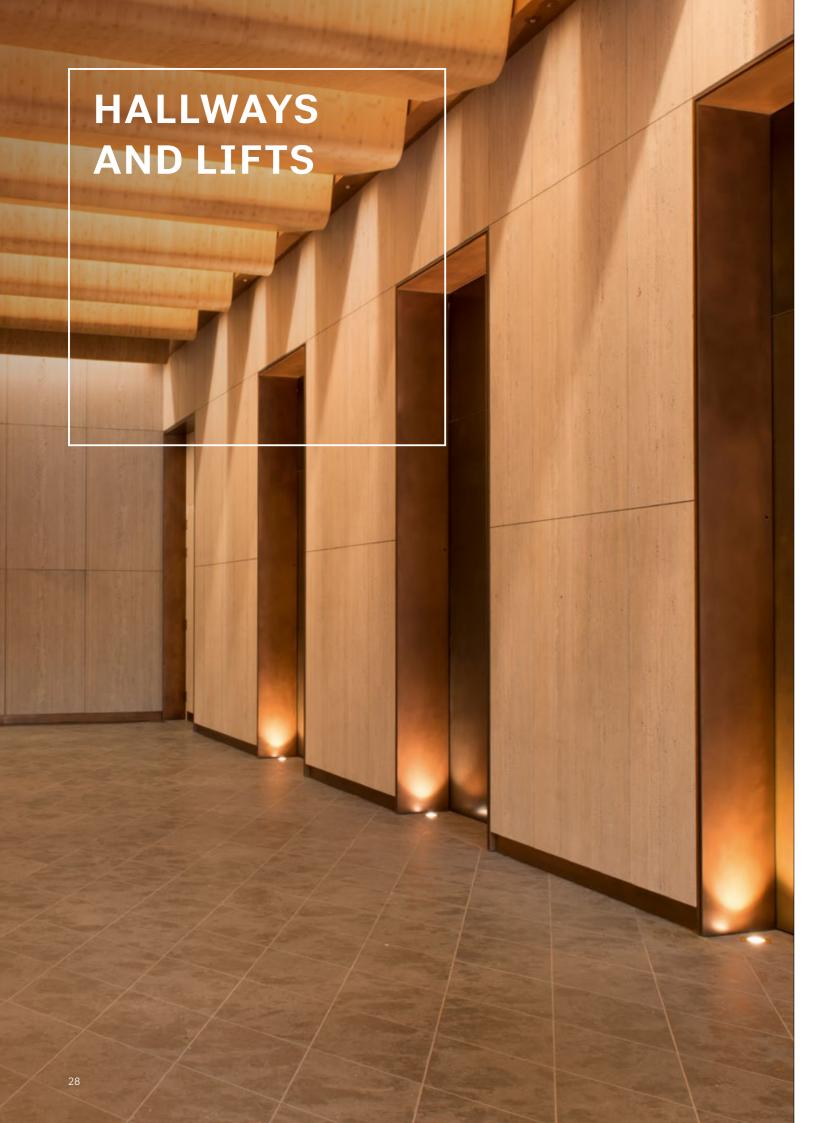
Duropal XTreme Touch combines the antifingerprint surface XTreme Matt with a natural-looking stone or wood texture for vertical and in particular horizontal applications.



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CONSTRUCTIVE CONCEPTS

FOR SAFE EMERGENCY ESCAPE ROUTES.

Fire safety regulations make the interior fit-out of corridors and lifts a technical challenge, especially in luxury hotels and high-class restaurants. To allow you to design with a panel that is not only functional and safe, but also aesthetically pleasing – Pfleiderer offers a wide range of respectively approved wood-based materials that make it possible to also stringently realise design concepts in situations where strict government regulations must be taken into account.

Creating Design Highlights

Duropal compact laminates, HPL, HPL bonded boards and melamine faced DecoBoard set design highlights and are available in the usual wide choice of decors and textures as flame retardant versions. With Duropal flameprotect compact, we even offer a non-combustible fire protection panel.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

DecoBoard Pyroex



Flame retardant faced panels for maximum planning security with a wide range of design options thanks to the DST system. Ideal for wall and ceiling panels in public buildings!



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Duropal flameprotect compact



These decorative non-combustible compact panels are used in the preventive fire-safety area for escape routes or public spaces. In short: wherever non-combustible materials are called for that must also be low-maintenance and attractive.

Duropal Element Pyroex



Decorative, robust and flame retardant highpressure laminate. Ideal for walls, doors, freestanding and fitted furniture in public buildings and retail spaces with higher fire safety requirements.

With our wide range of fire-safety products, we offer architects and planners not only planning reliability but also plenty of design scope. These flame retardant HPL bonded board is ideal for wall and ceiling panels in public institutions!

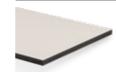
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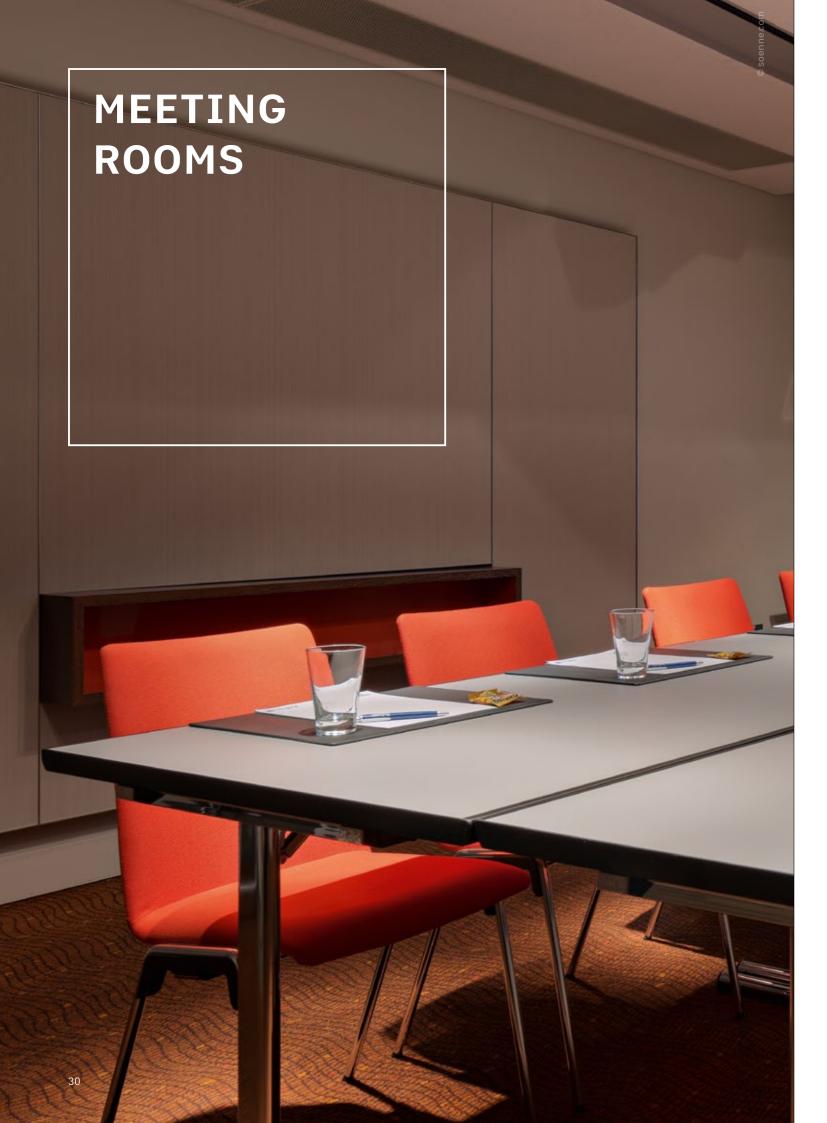
Duropal HPL Compact Pyroex, black core

Duropal HPL Individual Motiv Pyroex



Ideal for projects with increased fire protection requirements, the Pyroex compact panel is suitable for a wide range of applications in public facilities. It is also robust, durable and available in a wide range of decors. As the core is coloured black throughout open edge solutions can also be implemented.

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PERFECT DESIGN

IS ON THE AGENDA.

In meetings and conferences, the focus is on the respective contents – however, the functionality and aesthetics of the direct environment also contribute to a positive atmosphere. Pfleiderer's wood-based materials offer the right properties for ensuring that conference tables, sideboards, lecterns and storage systems retain their good looks for a long time to come: they are robust, easy to clean and can be used by all trades in a uniquely wide choice of matching decors and textures – from decorative melamine faced panels to HPL and compact laminates with a through coloured core.

Setting highlights in matt

How a surface is perceived is not only determined by its look but also by its feel. Pfleiderer's FunXTional Products set new benchmarks where this is concerned: the innovative XTreme surface finish combines the robustness of high-pressure laminate with a unique matt effect. An antifingerprint effect ensures that they are a low maintenance and are a practical solution for everyday use. In addition, the robust Duropal XTreme plus can be used for areas that are subject to particularly heavy use.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

DecoBoard P2



Our all-rounder – available in many designs and formats! All of the designs in our Express range are available at short notice from stock!



www.blauer-engel.de/uz76

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DecoBoard Pyroex



Flame retardant faced panels for maximum planning security with a wide range of design options thanks to the DST system. Ideal for wall and ceiling panels in public buildings!



www.blauer-engel.de/uz76

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DecoBoard MDF Pyroex



Flame retardant, faced MDF panel for maximum surface smoothness and a wide range of design options thanks to the DST system. Provides planning security with regard to fire protection, for example in furniture construction for public buildings.

Duropal HPL



High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard-products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, for example also suitable for doors.



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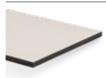
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Duropal Element Pyroex



With our wide range of fire-safety products, we offer architects and planners not only planning reliability but also plenty of design scope. These flame retardant HPL bonded board is ideal for wall and ceiling panels in public institutions!

Duropal HPL Compact Pyroex, black core



Ideal for projects with increased fire protection requirements, the Pyroex compact panel is suitable for a wide range of applications in public facilities. It is also robust, durable and available in a wide range of decors. As the core is coloured black throughout open edge solutions can also be implemented.

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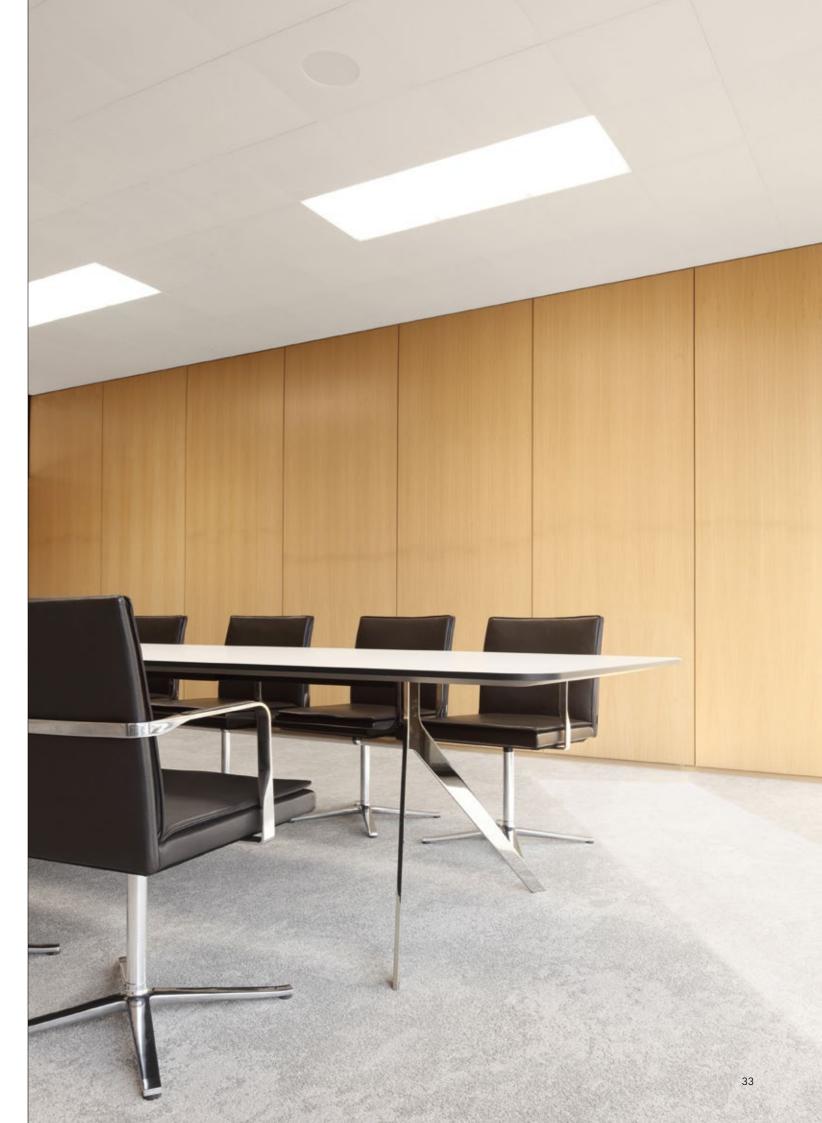
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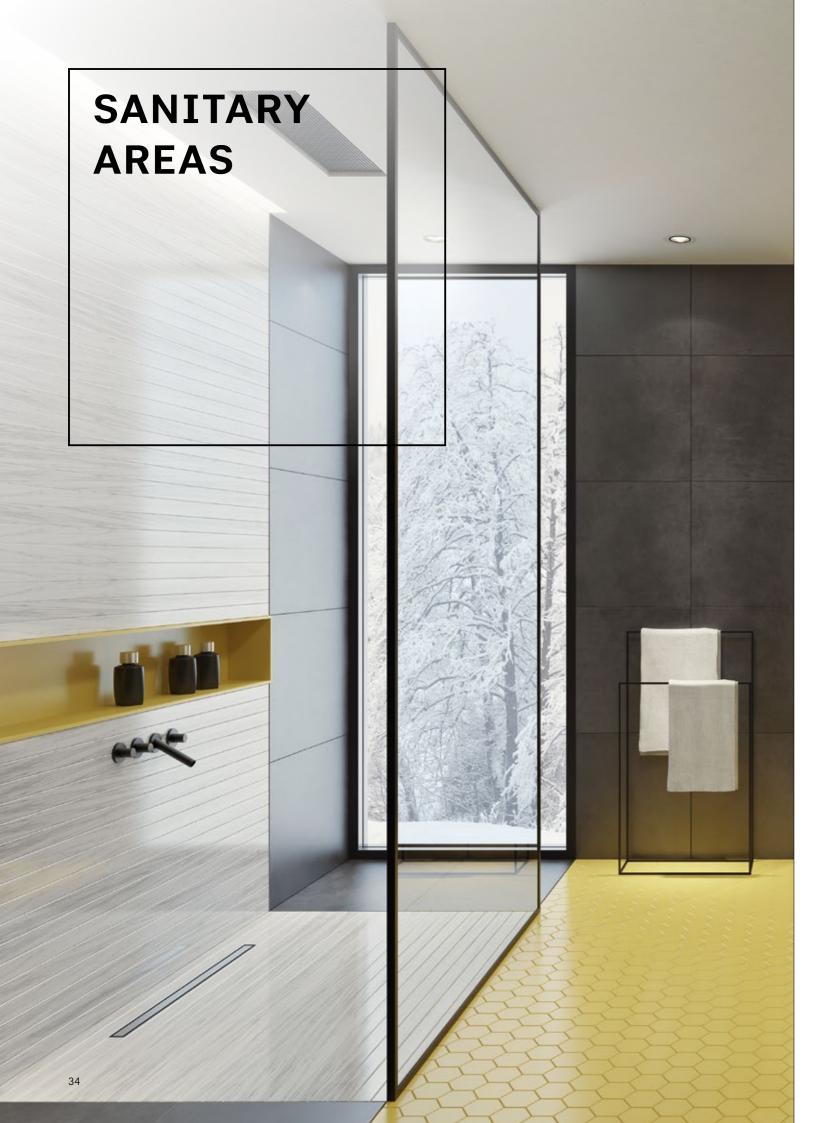
Duropal HPL microPLUS®



Duropal HPL microPLUS® provides antimicrobial protection in 7 hours and even acts as an antiviral surface against enveloped viruses within 24 hours!

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NOTHING WILL COME OUT IN THE WASH:

IMPRESSIVE QUALITY.

Sanitary facilities with a high quality and aesthetic design are essential to the hospitality experience in restaurants as well as hotel rooms. In these areas, hygienic construction and aesthetic factors should preferably be combined in an optimum way.

Systematic moisture resistance

The Pfleiderer product portfolio offers a wide choice of core materials suitable for wet rooms, from low swell and moisture-resistant chipboard cores to medium-density fibre panels and Compact HPL. In combination with the wide choice of decors Pfleiderer offers, this makes it possible to develop robust and at the same time aesthetically pleasing solutions for almost all fitting situations – from the construction of the basic structure to the perfect surface finish.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at www.pfleiderer.com.

Duropal HPL Compact, black core



Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact panels as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.



Duropal Compact XTreme plus



The ultimate member of the XTreme family: The compact panel Duropal Compact XTreme plus for sophisticated and robust pieces of furniture as well as fitted furniture with antifingerprint effect and a supermatt finish. Considerably more scratch resistant and durable than comparable matt surfaces!



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Duropal Element P3



In the decor and structure composite within the DST system, HPL bonded boards with P3core are ideally suited for surfaces where the increased robustness of HPL and at the same time higher moisture resistance is required.

DecoBoard MDF.MR



Melamine faced decor panels with a low swell MDF core for even calmer looking surfaces. Ideal for rooms that are temporarily exposed to a higher level of humidity

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DecoBoard P3



Melamine faced decor panels with chipboard core for use in humid conditions. Ideal for rooms that are temporarily exposed to a higher level of humidity.

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AN ATMOSPHERE WHERE THE FOCUS IS ON DINING AND ENTERTAINMENT, EMPHASISED IN A SOPHISTICATED WAY.

A feast for the eyes! This means that in dining rooms, breakfast rooms, bistros and bar counters, quality is a must when it comes to the interior fit-out. Pfleiderer offers the perfect recipe for this: stylish decors in plain, wood, stone and fantasy finishes that can be combined in an almost unlimited number of ways with well-thought-out surface textures. Depending on the area of use, either as extremely robust HPL or as decoratively faced DecoBoard.

Ideas perfected down to the last detail

The Pfleiderer portfolio also offers a host of options when it comes to wanting to set special accents, for example with Individual, the innovative digital printing process that makes it possible to realise customised designs directly integrated into the wood-based material, or with the unique, supermatt XTreme surface finish. It appeals to the senses in a fascinating way – and does so even on robust, low maintenance and particularly durable horizontal areas.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at www.pfleiderer.com.

DecoBoard P2



Our all-rounder – available in many designs and formats! All of the designs in our Express range are available at short notice from stock!



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DecoBoard Individual Motiv P2



Add your own design, digital prints or one-off images to furniture or walls with this melamine faced chipboard, starting from a single piece. Also available on HPL products!



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Duropal HPL



High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard-products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, for example also suitable for doors.



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Duropal XTreme plus



Considerably more scratch resistant and durable than comparable matt surfaces! Duropal XTreme plus also brings the unique XTreme look and feel to horizontal surfaces and edges that are subject to heavy use.



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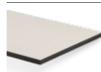
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Duropal XTreme Touch



Duropal XTreme Touch combines the antifingerprint surface XTreme Matt with a natural-looking stone or wood texture for vertical and in particular horizontal applications.

Duropal HPL Compact, black core



Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact panels as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.



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Duropal Compact XTreme plus



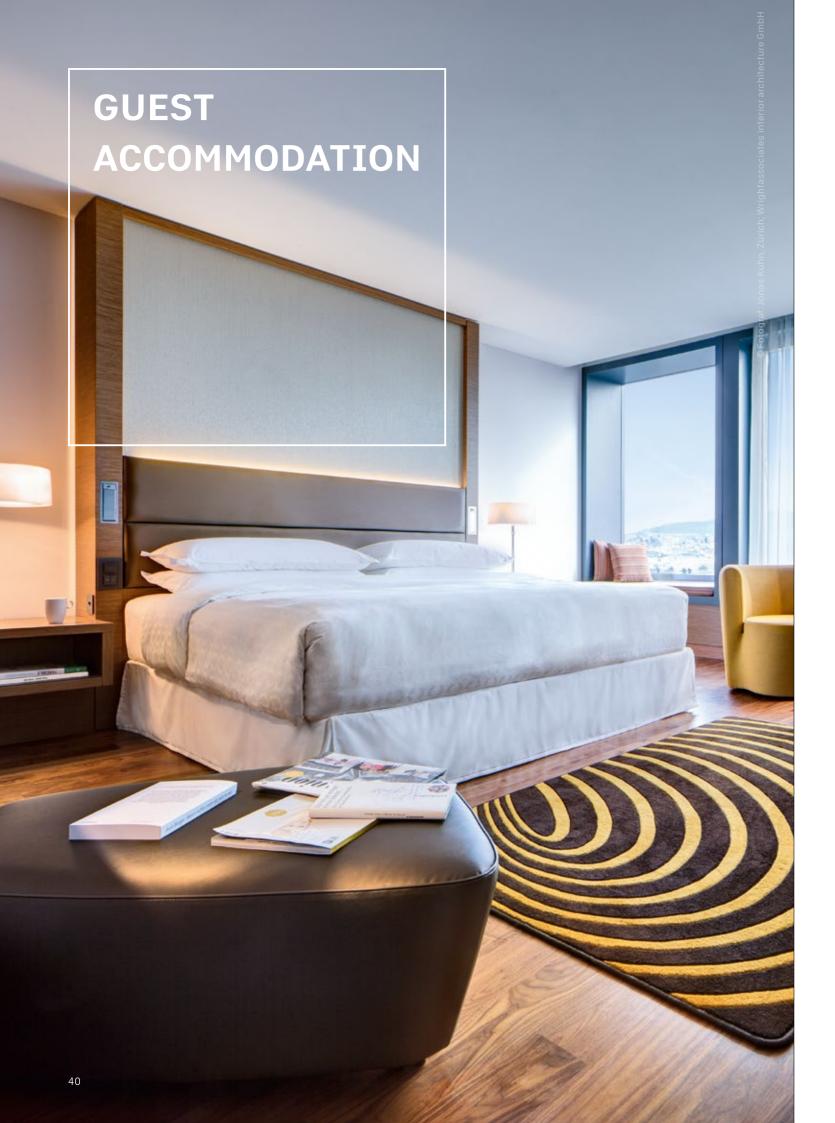
The ultimate member of the XTreme family: The compact panel Duropal Compact XTreme plus for sophisticated and robust pieces of furniture as well as fitted furniture with antifingerprint effect and a supermatt finish. Considerably more scratch resistant and durable than comparable matt surfaces!



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STYLISH COMFORT

FOR THE HOME AWAY FROM HOME.

When guests feel at home, a hotel room has fulfilled its purpose. A well-thought-out interior fit-out provides the basis for this. Pfleiderer's wood-based materials add the necessary aesthetics and quality to the design. Brilliant decors, from bright plain colours to a realistic wood or stone look and digitally printed customised decors that do not reveal their robustness at first glance, and core materials that are particularly economical, robust and easy to work with.

Unlimited design inspiration

With the functional XTreme surface finishes, Pfleiderer is unlocking a new design dimension for guest rooms. The supermatt, velvety finish provides unique impressions in terms of feel that add yet more sophistication to the interior fittings and furniture. Robust surfaces and an anti-fingerprint effect ensure outstanding suitability for everyday use. The XTreme surface finishes are available across all trade requirements and with a selection of stylish decors on Duropal laminates, HPL bonded boards and compact laminates, as well as for vertical areas with an innovative multi-layer facing that is applied directly onto PrimeBoard.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

DecoBoard P2



Our all-rounder – available in many designs and formats! All of the designs in our Express range are available at short notice from stock!



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DecoBoard Individual Motiv P2



Add your own design, digital prints or one-off images to furniture or walls with this melamine faced chipboard, starting from a single piece.

Also available on HPL products!



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Duropal HPL



High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard-products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, for example also suitable for doors.



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Duropal HPL Individual Motiv



Add your own motif, digital prints or one-off images to furniture, walls or doors with this high-pressure laminate, starting from a single piece or small batches – also available in flame retardant and IMO approved versions and on DecoBoard products!



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Duropal XTreme



Extremely matt finish meets outstanding durability. The high-pressure laminate for sophisticated concepts – suitable for postforming, low-maintenance and also resistant to fingerprints and grease stains.



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Duropal XTreme plus



Considerably more scratch resistant and durable than comparable matt surfaces!

Duropal XTreme plus also brings the unique XTreme look and feel to horizontal surfaces and edges that are subject to heavy use.



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Duropal XTreme Touch



Duropal XTreme Touch combines the antifingerprint surface XTreme Matt with a natural-looking stone or wood texture for vertical and in particular horizontal applications.

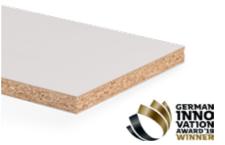


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PrimeBoard XTreme P2



Melamine resin faced chipboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION

Furniture and interior fitting

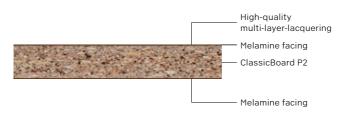
Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	High brilliance Variety of decors and / or textures Easy care Anti-fingerprint
	Easy to use and machine Particularly low emission
Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions.
Formaldehyde emission class	E1 E05
Note	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10* 12* 13* 16 18 19 22 25 28

^{*} only in XTreme Matt (XT)



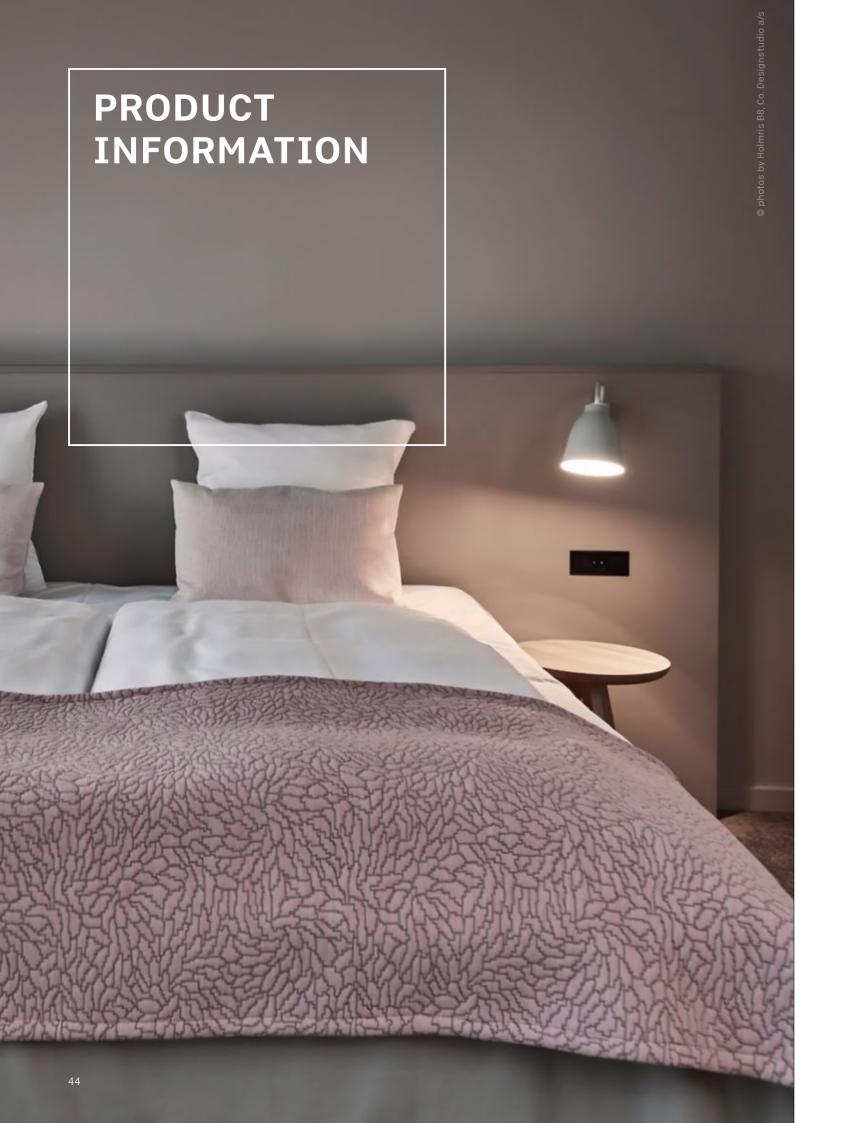








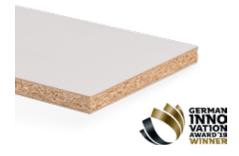




DECORATIVE PANELS

LACQUERED BOARDS

PrimeBoard XTreme P2 CARB2



Emission-reduced melamine resin faced chipboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION

Furniture and interior fitting

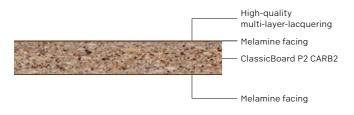
Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	High brilliance Variety of decors and / or textures Easy care Anti-fingerprint
	Easy to use and machine Particularly low emission
Product standard	In accordance with EN 14322
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Note	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,100	10* 12* 13* 16 18 19 22 25 28

^{*} only in XTreme Matt (XT)



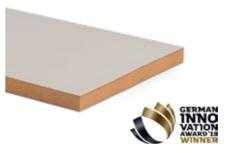








PrimeBoard XTreme MDF plus



Melamine resin faced medium-density fibreboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION



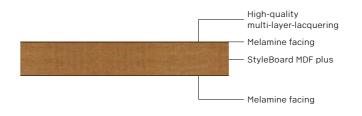
Exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	◆ ♦	ligh brilliance	Variety of decors and / or textures	Easy care	Anti-fingerprint
	16041	asy to use and nachine			

Product standard	In accordance with EN 14322
Core material	StyleBoard MDF plus Medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Note	The lacquering can be applied on one or both sides. XTreme Matt (XT) / XTreme High Gloss (XG) FSC certification or PEFC certification available on request.

FORMAT IN MM

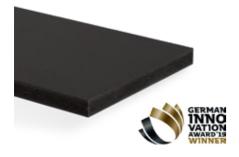
Length	Width	Thickness
2,800	2,100	12 16 18 19 22 25 28







PrimeBoard XTreme MDF Black Natural



Natural, raw, decorative black through-dyed, medium-density fibreboard with high quality and innovative multi-layer coating made up of a permanently elastic functional layer and UV-curing acrylic coatings.

AREAS OF APPLICATION

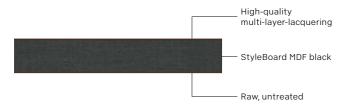
Furniture and interior fitting

Shop design / product presentation, exclusive interior and project fixtures and fittings, living room and bedroom furniture / sliding doors, bathroom furniture and kitchen fronts.

PRODUCT FEATURES	High brilliance Easy care Anti-fingerprint Easy to use and machine
Product standard	In accordance with EN 14322
Core material	StyleBoard MDF black Decorative black colour-through pigmented medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.
Reaction to fire	Normally flammable D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Note	The lacquering can be applied on one or both sides. With 1-sided lacquering, the reverse is raw / untreated. XTreme Matt (XT) / XTreme High Gloss (XG) Due to the use of a natural wood-based material, the appearance of the panel can vary. Such deviations are due to the desired character of the product. As is usual with natural products, each board is unique. FSC certification or PEFC certification available on request.

FORMAT IN MM

th	Width Thickness
	2,100 16 19 25







DECORATIVE PANELS MELAMINE FACED BOARDS

DecoBoard P2



Urea resin bonded particleboard with decorative melamine facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



Particularly low

Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



Variety of decors





Product standard	EN 14322
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for nor load-bearing purposes in dry areas.
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions.

Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	ESC certification or PEEC certification available on request

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
2,800	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 18 19
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
5,600	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38















DecoBoard Individual Motiv P2



Urea resin bonded particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.

AREAS OF APPLICATION

Furniture and interior fitting

The possible applications are virtually limitless: Individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement.

PRODUCT FEATURES	Individual printed motif Easy care Antimicrobial Food harmless Particularly low emission			
Product standard	In accordance with EN 14322			
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.			
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)			
EC scope	EN 13986:2004 +A1:2015 Boards for interior fitments (including furniture) for use in dry conditions.			
Formaldehyde emission class,	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. FSC certification or PEFC certification available on request.			

FORMAT IN MM

Length	Width	Thickness	
2,800	2,100	16 18 19 22 25 28 30 32	













DECORATIVE PANELS MELAMINE FACED BOARDS

DecoBoard P2 CARB2



Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION



interior fitting

Particularly low

Carcass and front quality for furniture making, shopfitting and interior fitting.

PRODUCT FEATURES



EN 14322

Variety of decors





Product standard	

ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non Core material load-bearing purposes in dry areas. D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Reaction to fire Gross density: ≥ 600 kg/m³) Formaldehyde emission class CARB Phase 2 / TSCA Title VI

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196 Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
2,800	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 18 19
5,310	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38
5,600	2,100	8 10 12 13 15 16 18 19 22 25 28 30 32 38













DecoBoard P2 F****



Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

AREAS OF APPLICATION

Furniture and interior fitting

Pollutant-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required.

PRODUCT FEATURES



Variety of decors





Particularly low

EN 14322 **Product standard**

ClassicBoard P2 F**** **Core material** Low emission particleboard core, type P2 according to EN 312, suitable for non load-bearing purposes in dry areas.

D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Reaction to fire Gross density: ≥ 600 kg/m³)

F*** Formaldehyde emission class

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196

Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 16 18 19 25
2,800	2,100	19
5,310	2,100	8 10 16 18 19 25
5,600	2,100	19











DECORATIVE PANELS

MELAMINE FACED BOARDS

DecoBoard P3



Particleboard with melamine resin facing on both sides for damp areas.

AREAS OF APPLICATION



Furniture and interior fitting

Carcass and front quality for furniture making, shopfitting and interior fitting. Particularly for areas with higher demands on moisture resistance i. e. in bathroom furniture.

PRODUCT FEATURES



△ moisture

Variety of decors





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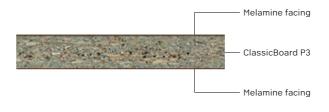
Product standard EN 14322 ClassicBoard P3 **Core material** Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Reaction to fire Gross density: ≥ 600 kg/m³) EN 13986:2004 +A1:2015 EC scope Non load-bearing boards for use in humid conditions. Formaldehyde emission class Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196

FORMAT IN MM

Note

Length	Width	Thickness
2,800	2,100	10 13 16 18 19 22 25 28 38
5.600	2.100	10 13 16 18 19 22 25 28 38

FSC certification or PEFC certification available on request.











DecoBoard Pyroex



Flame resistant particleboard with decorative melamine resin facing on both faces, awarded with the Blue Angel.

AREAS OF APPLICATION





Preventive fire protection in the decorative sector. For interior fitting as wall and ceiling coverings, installations, room dividers and furniture, in industrial and administrative buildings, schools, sports and festival halls, hotels and care facilities.

PRODUCT FEATURES	Variety of and / or

Variety of decors and / or textures



Antimicr



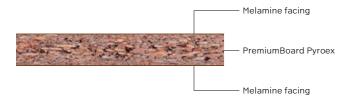
Food harmless

8	Flame retardant

Product standard	EN 14322	
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.	
Reaction to fire	Flame retardant B-s1,d0 (EN 13501-1)	
Formaldehyde emission class	E1 E05	
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196	
Note	FSC certification or PEFC certification available on request.	

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	10 13 16 18 19 22 25 28 38
2,800	2,100	16 19
5,310	2,100	10 13 16 18 19 22 25 28 38
5,600	2,100	16 19









DECORATIVE PANELSMELAMINE FACED BOARDS

DecoBoard MDF.MR



Medium-density fibreboard with uniform construction, reduced swelling behaviour and decorative melamine resin facing on both sides (MR = Moisture Resistant = with improved swelling values for damp areas).

AREAS OF APPLICATION



Furniture and interior fitting

Carcass and front quality for furniture manufacture, shop fitting and interior design with higher demands on moisture resistance. Edges can be profiled and lacquered.

PRODUCT FEATURES



Variety of decors and / or textures

moisture resistant

JIS Z 2801 / ISO 22196



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Food harmles

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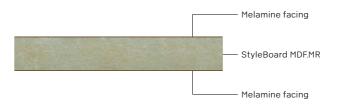
FN 14322

Product standard	EN 14322	
Core material	StyleBoard MDF.MR Medium-density fibreboard (MDF) in accordance with EN 622-1, with uniform structure.	
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: \geq 9 mm / Gross density: \geq 600 kg/m³)	
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI	
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology	

Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	18 19
5,310	2,100	18 19







DecoBoard MDF Pyroex



Flame resistant, medium-density fibreboard with uniform layers and decorative melamine resin facing on both sides.

AREAS OF APPLICATION



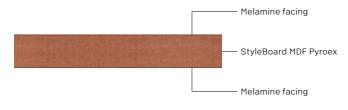


Wherever high demands are made on fire protection - flame resistant - and on the edge quality - for profiling and lacquering. Such as for furniture and shelving in shop fitting and interior design.

PRODUCT FEATURES	Easy care Antimicrobial Flame retardant		
Product standard	EN 14322		
Core material	StyleBoard MDF Pyroex Flame resistant, medium-density fibreboard (MDF) according to EN 622-1, with uniform structure and outstanding surface stability.		
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness	
2,800	2,100	16 19	
5,600	2,100	16 19	





DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL



Decorative high-pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION



Furniture and interior fitting

Surface material for high quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

PRODUCT FEATURES





Particularly low

Product standard

EN 438-3

Reaction to fire

Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core

boards. (EN 13501-1, CWFT acc. to 2003/593/EG)

Formaldehyde emission class

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect**

JIS Z 2801 / ISO 22196

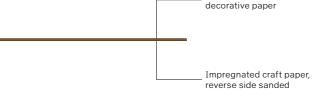
Melamine impregnated

Min. 1,350 kg/m³ (EN ISO 1183-1)

Density Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,050 - 5,300	1,300	0.6 0.8 1.2
2,150	915 950 1,050 1,300	0.8
2,350	1,050 1,300	0.8
2,800	2,070	0.6 0.8 1.2
3,050	1,300	0.8
4,100	1,300	0.6 0.8 1.2
5,300	1,300	0.6 0.8 1.2
5,600	2,070	0.6 0.8 1.2









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Duropal HPL microPLUS®



Decorative high-pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and an antimicrobial and antiviral surface finish (Sanitized Silver) and sanded reverse.

AREAS OF APPLICATION

-	Furniture and		_
_	interior fitting	_	"

Surface material for high quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facili-

ties, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless		
Product standard	EN 438-3		
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 7 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Antiviral effect	Surface with antiviral effect against enveloped viruses in 24 h for interior fit-out and finishes – Test Methodology ISO 21702:2019		
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)		
Note	Sanitized Silver is based on the natural effect of silver, embedded in a patented glass-ceramic. This additive is free of nanoparticles and is incorporated as a dispersion into the resin of our decor / overlay papers. Sanitized Silver remains in the product and does not wash out. The effect is ensured over the whole life cycle of the product. FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness	
4,100	1,300	0.6 0.8 1.2	
5,300	1,300	0.6 0.8 1.2	

Melamine impregnated decorative paper with antimicrobial and antiviral surface microPLUS® Impregnated craft paper, reverse side sanded





DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal XTreme



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust, electron beam cured surface and sanded reverse. Duropal XTreme is an attractive supermatt surface material with an anti-fingerprint effect, which is one of the few products of its kind that is postformable.

AREAS OF APPLICATION

PRODUCT FEATURES



Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known

Duropal HPL products. Duropal XTreme may be used vertically as well as horizontally.



Variety of decors





4	Particularly low emission

Product standard In accordance with EN 438-3

Normally flammable

Reaction to fire Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core

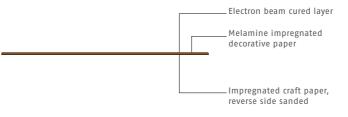
boards. (EN 13501-1, CWFT acc. to 2003/593/EG)

Formaldehyde emission class E1 E05 Density Min. 1,350 kg/m3 (EN ISO 1183-1)

FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness	
2,050 – 5,300	1,300	0.6 0.8	
2,150	915	0.8	
2,150	950	0.8	
2,150	1,050	0.8	
2,150	1,300	0.8	
2,350	1,050	0.8	
2,350	1,300	0.8	
3,050	1,300	0.8	
4,100	1,300	0.6 0.8	
5,300	1,300	0.6 0.8	









Duropal XTreme Touch



Decorative high-pressure laminate in postforming quality in accordance with EN 438-3:HGP/VGP, with robust, electron beam cured surface and sanded reverse. Duropal XTreme Touch is an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure, which is one of the few products of its kind that is postformable.

AREAS OF APPLICATION

	Furniture and		
L	interior fitting	_	

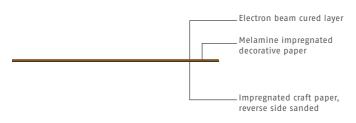
Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme Touch may be used vertically as well as horizontally.

PRODUCT FEATURES	Variety of decors and / or textures	Ź
	Particularly low emission	

Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness	
2,050 – 5,300	1,300	0.6 0.8	
4,100	1,300	0.6 0.8	
5,300	1,300	0.6 0.8	







DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal XTreme plus



Decorative high-pressure laminate in standard quality in accordance with EN 438-3:HGS/VGS, with robust, electron beam cured surface and sanded reverse. Duropal XTreme plus is an attractive supermatt surface material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

AREAS OF APPLICATION

_	Furniture and	
	interior fitting	

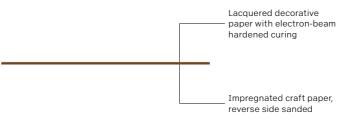
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Attractive surface material, appropriate for surface and edge applications providing the high-performance features of the well-known Duropal HPL products. Duropal XTreme plus is suitable for vertical applications as well as for horizontal, heavily-used contact surfaces.

PRODUCT FEATURES	Easy care Anti-fingerprint Antimicrobial Food harmless
	High scratch resistance Particularly low emission
Product standard	In accordance with EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness	
2,050 – 5,300	1,300	0.8	
4,100	1,300	0.8	
5,300	1,300	0.8	









Duropal HPL Individual Motiv

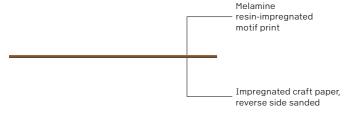


High-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

Furniture and AREAS OF APPLICATION interior fitting Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors. Individual PRODUCT FEATURES Particularly low **Product standard** In accordance with EN 438-3 Normally flammable Reaction to fire Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG) Formaldehyde emission class Surface with antimicrobial effect in 24 h for interior fit-out and finishes - Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196 Density Min. 1,350 kg/m3 (EN ISO 1183-1) Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled. Note Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	1.2	









DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL Individual Dekor



High-pressure laminate in postforming quality with individual digital printed motifs according to EN 438-3:HGP/VGP. The reverse is sanded ready for gluing. Would you like to take colour ideas from our Inspiration Dekor collection or do you have your own decor proposals? Then Individual Dekor fits your requirements. This applies to requirements in industrial quantities in our cylinder print colour spectrum.

AREAS OF APPLICATION



Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors.

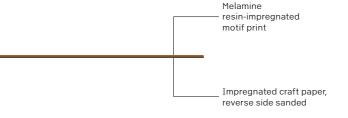
PRODUCT FEATURES Particularly low Product standard EN 438-3 Normally flammable Reaction to fire Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG) Formaldehyde emission class E1 E05 Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196 Density Min. 1,350 kg/m³ (EN ISO 1183-1)

FORMAT IN MM

Note

Length	Width	Thickness	
2,050 – 5,300	1,300	0.8	
2,800	2,070	0.8	
5,600	2,070	0.8	

FSC certification or PEFC certification available on request.









Duropal HPL Pyroex



Decorative high-pressure laminate in flame retardant quality according to EN 438-3:HGF/VGF, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION

Furniture and interior fitting

Flame retardant surface material for walls and doors, furniture and installations in public buildings and special constructions, such as railway stations and airports, retail and recreational facilities, public areas, hotels, schools, care home facilities and hospitals.

PRODUCT FEATURES

Variety of decors







Product standard	EN 438-3

Flame retardant grade C-s1,d0 (EN 13501-1)

Reaction to fire Depending on the core material and adhesive used, HPL flat bonded elements may have a different classification. We recommend the use of the product Duropal Element Pyroex.

Formaldehyde emission class

Surface with antimicrobial effect in 24 h for interior fit-out and finishes - Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196

Density Min. 1,350 kg/m³ (EN ISO 1183-1)

Note FSC certification or PEFC certification available on request.

FORMAT IN MM

Width Thicknes
2.070 0.8 1.2

Melamine impregnated decorative paper Flame retardant impregnated craft paper. reverse side sanded





DECORATIVE PANELS

HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL Individual Motiv Pyroex



High-pressure laminate in flame retardant quality with individual digital printed motifs in accordance with EN 438-3:HGF/VGF. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION



Furniture and interior fitting

Flame retardant surface material for the trade fair, shop and event sector, for public buildings and special constructions, hotels, schools, doctors' surgeries and clinics. Whenever special demands are made on the individual design, the ease of care or durability in addition to the constructional fire protection.

PRODUCT FEATURES	Individual printed motif Easy care Antimicrobial Food harmless		
	Flame retardant		
Product standard	In accordance with EN 438-3		
Reaction to fire	Flame retardant grade C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL flat bonded elements may have a different classification. We recommend the use of the product Duropal Element Pyroex.		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		

Min. 1,350 kg/m3 (EN ISO 1183-1) Density Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled.

Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

FORMAT IN MM

Note

Length	Width	Thickness
2,800	2,070	1.2

Melamine resin-impregnated motif print Flame retardant impregnated craft paper. reverse side sanded





DECORATIVE PANELS COMPACT LAMINATES

Duropal HPL Compact, white core



Compact high-pressure laminate in standard quality according to EN 438-9:BCS. With uniform white-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION

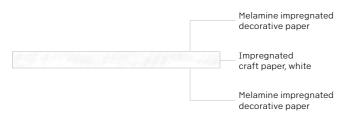


 $For unusual furniture \ and interior \ concepts \ in \ the \ home \ and \ contract \ sectors, in \ leisure \ and \ spa \ facilities, in \ shop \ design, in \ catering, as \ well$ as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Low swelling / moisture resistant Easy care Food harmless Particularly low emission			
Product standard	EN 438-9			
Core material	Compact laminate white core Uniform white through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.			
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 6 – 15 mm, 4,100 x 1,300 x 6 – 12 mm			
Formaldehyde emission class	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)			
Note	$2,800 \times 2,070 \text{ mm}$ – FSC certification or PEFC certification available on request. $4,100 \times 1,300 \text{ mm}$ – With PEFC-certification.			

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4 5 6 8 10 12 13 15
4,100	1,300	6 8 10 12









Duropal HPL Compact, grey core



Compact high-pressure laminate in standard quality according to EN 438-9:BCS. With uniform grey-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION

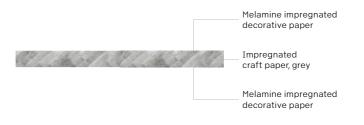


For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Low swelling / moisture resistant Food harmless Particularly low emission			
Product standard	EN 438-9			
Core material	Compact laminate grey core Uniform grey through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.			
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)			
Formaldehyde emission class	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)			
Note	With PEFC-certification.			

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	6 8 10 12

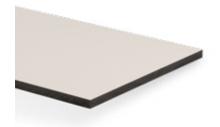






DECORATIVE PANELS COMPACT LAMINATES

Duropal HPL Compact, black core



Compact high-pressure laminate in standard quality according to EN 438-4:CGS. With uniform black-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless			
	Low swelling / moisture resistant High impact resistance Particularly low emission			
Product standard	EN 438-4			
Core material	Compact laminate black core Uniform black through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.			
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 1,860 x 6 - 15 mm, 2,800 x 2,070 x 6 - 15 mm, 4,100 x 1,300 x 6 - 15 mm, 5,600 x 2,070 x 6 - 13 mm			
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)			
Formaldehyde emission class	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)			
Note	2,800 x 1,860/2,070 mm; 5,600 x 2,070 mm – FSC-certification or PEFC-certification available on request. 4,100 x 1,300 mm – With PEFC-certification.			

FORMAT IN MM

Length	Width	Thickness	
2,800	1,860 2,070	4 5 6 8 10 12 13 15	
4,100	1,300	4 5 6 8 10 12 13 15	
5,600	2,070	4 5 6 8 10 12 13	



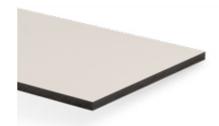








Duropal HPL Compact Pyroex, black core



Compact high-pressure laminate in flame retardant quality according to EN 438-4:CGF. With uniform black-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



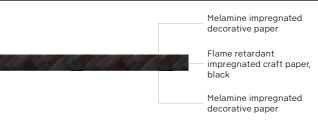


Preventive fire protection in interior design, for damp and wet areas and wherever outstanding durability of the material is demanded, e.g. as wall protection. Also for furniture and installation elements, particularly when low material cross-sections or open edge solutions are required as part of fire protection concepts.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless Low swelling / moisture Flame retardant Flame retardant Flame retardant			
	resistant			
Product standard	EN 438-4			
Core material	Flame retardant compact laminate black core Uniform black through-pigmented solid compact laminate core, suitable for applications with high requirements for the surface spread of flame.			
Reaction to fire	Flame retardant grade C-s2,d0 (EN 13501-1): 2,800 x 2,070 x 4 - 6 mm, 5,600 x 2,070 x 4 - 6 mm B-s1,d0 (EN 13501-1): 2,800 x 2,070 x 8 - 15 mm, 5,600 x 2,070 x 8 - 13 mm			
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)			
Formaldehyde emission class	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)			
Note	FSC certification or PEFC certification available on request.			

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4 5 6 8 10 12 13 15
5,600	2,070	4 5 6 8 10 12 13











DECORATIVE PANELS COMPACT LAMINATES

Duropal Compact XTreme plus



Compact high-pressure laminate in standard quality in accordance with EN 438-4:CGS or EN 438-9:BCS. With uniform black-, grey- or white-coloured core and electron beam cured surface on both sides. Duropal Compact XTreme plus is an attractive supermatt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

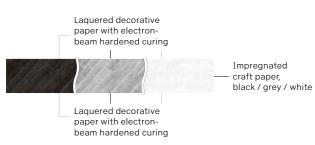
AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for heavy-duty, horizontal surfaces, open edge solutions as well as for engraving for individual 3D ef-

PRODUCT FEATURES	Easy care Anti-fingerprint Antimicrobial Food harmless High scratch resistance Low swelling / moisture resistant Food harmless Particularly low emission				
Product standard	Black core: In accordance with EN 438-4 White / grey core: In accordance with EN 438-9				
Core material	Compact laminate black / grey / white core Uniform black / grey / white through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.				
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)				
EC scope	Compact laminate black EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)				
Formaldehyde emission class	E1 E05				
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196				
Density	Min. 1,350 kg/m³, min. 1,400 kg/m³ (EN ISO 1183-1)				
Note	With PEFC-certification.				

FORMAT IN MM		THICKNESS IN MM		
Length	Width	Black core	White / grey core	
4,100	1,300	6 8 10 12 13	6 8 10 12	





Duropal flameprotect compact



Non-combustible fire protection panel of primarily mineral constituents with uniform white-coloured core and decorative melamine resin surface on both sides in accordance with EN 438-4.

AREAS OF APPLICATION



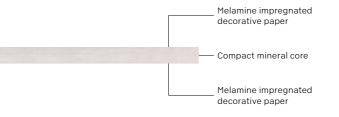


For universal use in preventive fire protection to reduce the spread of flame. Particularly useful where non-flammable materials are required and high demands are made on the design and ease of care. The area of application covers decorative interior fitting as furniture, installations and wall coverings in corridors and stairways (escape routes) in standard buildings, but also for higher demands in special buildings such as high-rise apartment blocks, large office buildings, hospitals, care facilities, schools, day nurseries, hotels, sales rooms and public areas, etc. Use in wet areas and outdoors, as well as mechanical surface stress, is not recommended.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Food harmless Non-combustible			
	High impact resistance			
Product standard	In accordance with EN 438-4			
Core material	Mineral compact laminate Compact core of primarily mineral constituents with outstanding strength properties. Suitable for areas subject to particularly high demands of fire protection.			
Reaction to fire	Non-combustible A2-s1,d0 (EN 13501-1)			
Formaldehyde emission class	E1 E05			
Density	1,900 kg/m³ ± 50 kg/m³ (EN ISO 1183-1)			
Note	Please comply with information for the Duropal flameprotect compact collection at www.pfleiderer.com.			

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	4 6 7 8 10 12 13 15





Duropal Element Pyroex



Flame retardant HPL bonded board consisting of a particleboard with improved flame resistance, surfaced on both sides with Duropal HPL Pyroex.

AREAS OF APPLICATION





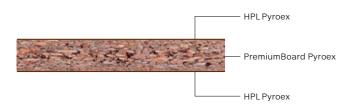
Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES	Variety of decors and / or textures	Easy care	

	Flame retardant
Product standard	EN 13894-1
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6 20.6





DECORATIVE PANELS

HPL BONDED BOARDS

Duropal Element P3



HPL bonded board consisting of a moisture-resistant particleboard type P3 to EN 312 for damp areas, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Furniture and interior fitting

Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Low swelling / moisture resistant Food harmless		
Product standard	EN 13894-1		
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)		
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6 19.6 20.6 39.6
4,100	1,300	17.6 20.6
5,600	2,070	17.6 19.6 20.6 39.6









Duropal Element MDF Pyroex



Flame retardant HPL bonded boards consisting of a medium-density fibreboard (MDF) with uniform structure to EN 622-1, surfaced on both sides with Duropal HPL Pyroex.

AREAS OF APPLICATION





Wherever a durable, outstanding surface quality – for profiling and lacquering – is required in conjunction with improved fire protection: For furnishings and installations in sales and recreational facilities, public buildings, special buildings and public areas, also in the trade fair and

PRODUCT FEATURES



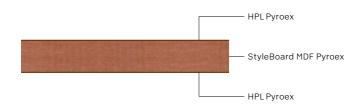




Product standard	EN 13894-1
Core material	StyleBoard MDF Pyroex Flame resistant, medium-density fibreboard (MDF) according to EN 622-1, with uniform structure and outstanding surface stability.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	ESC certification or PEEC certification available on request

FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	17.6 20.6	

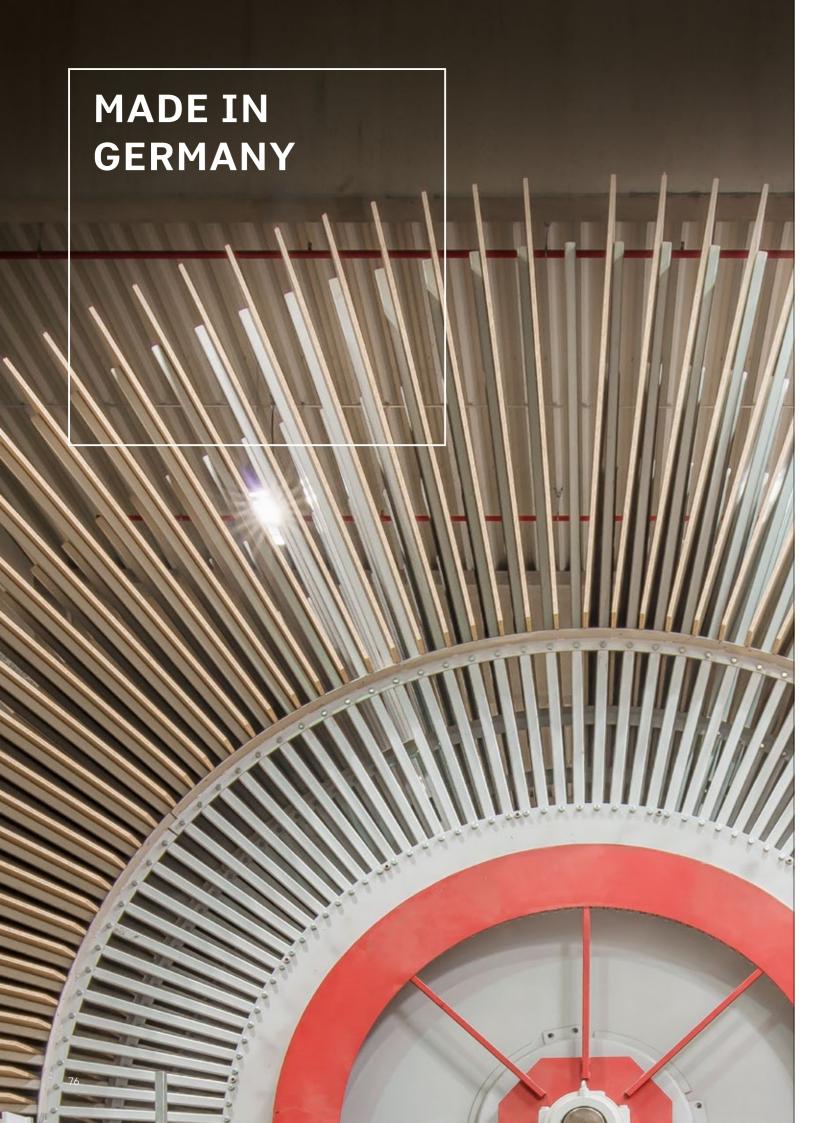












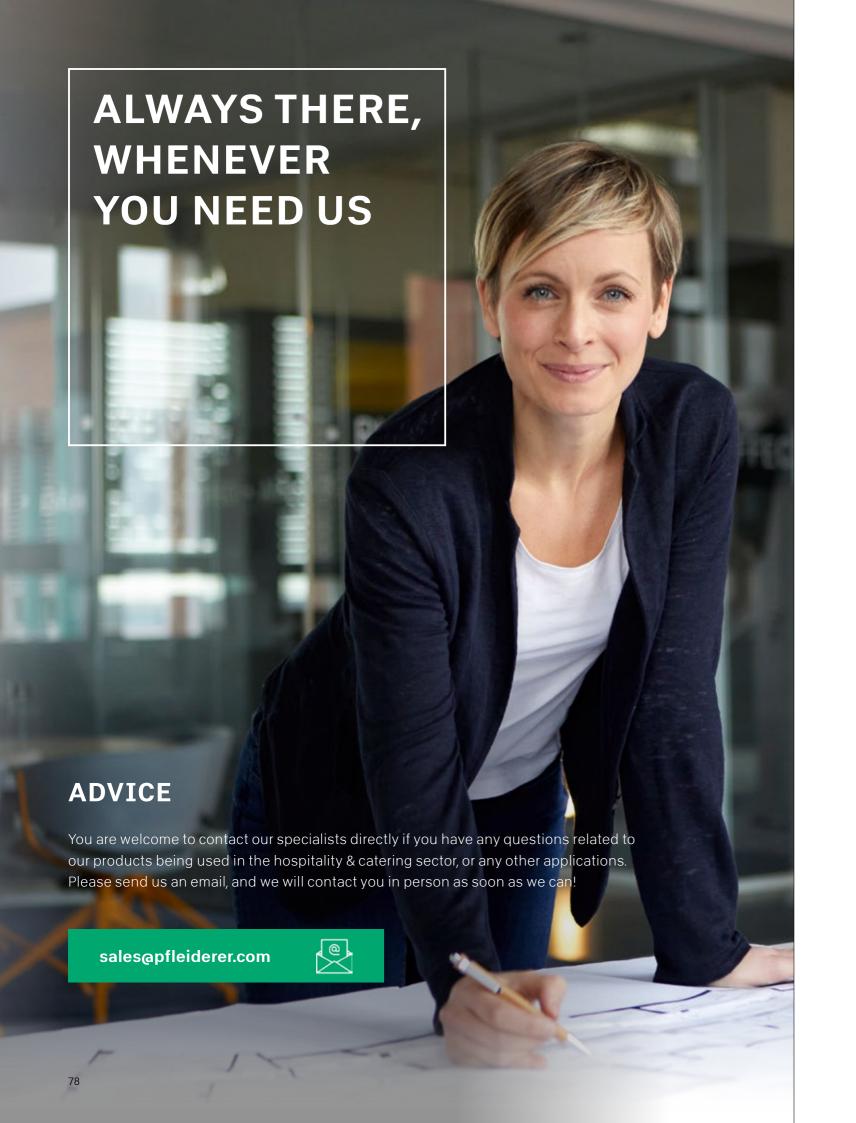
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You can rely on security and transparency

Producing wood-based materials sustainably and in the highest quality is a challenge. As a leading company in the wood industry, Pfleiderer faces up to this challenge at all levels – and with traditional entrepreneurial diligence. With modern production sites, an integrated management system for quality, environment, energy and safety, and a corporate culture that continuously develops these values. Because for us, the compatibility of quality and sustainability is a matter of course!

In concrete terms, this means that we certify our processes throughout the entire value chain – often far beyond what is legally required. We attach great importance to being as transparent as possible for our customers and partners. Our environmental management systems at our locations are certified according to DIN ISO EN 14001 and ISO 50001. Also we belong to the Quality Association for Wood-based Panels and have certifications according to FSC® (License Code: FSC® C011773) and PEFC (License Code: PEFC/04-32-0828). And if you want to know more, just contact us. We will be happy to give you detailed information!

MADE IN GERMANY



OTHER USES

You will find more detailed information about the areas where Pfleiderer's wood-based materials can be used in our sector brochures.





Kitchen





Health & Care





Doors





Home & Living





Office & Education





Shop & Exhibition



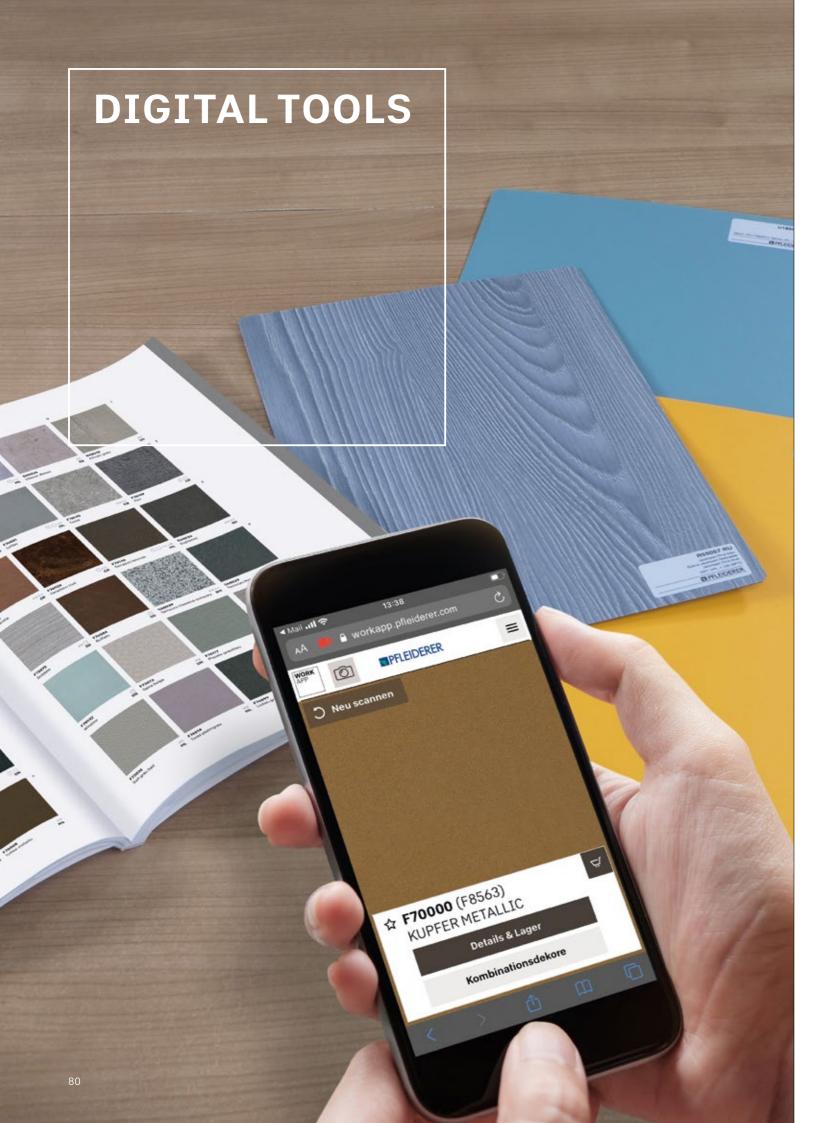


Timber Construction

Suitable concepts for all areas of use

Each industry sector follows its own rules – also when it comes to the wood-based materials it uses. If they are to represent a genuine added value, their aesthetics, workability and functionality must be just right. Precisely this is the idea of Pfleiderer's areas of use. We present sector-specific coordinated product and material solutions that make it possible for you to overcome your challenges – from interior and exterior to construction uses.

You can simply download the brochures from **pfleiderer.com** via a QR code, or order them via the sample shop.



ILLUSTRATIVE AND RESULTS-DRIVEN: DIGITAL SERVICES FROM PFLEIDERER.

The digital world has even opened up new possibilities and advantages when working with wood-based panels. Pfleiderer offers its partners a wide range of tools that make selecting, designing, planning, visualising and realising projects significantly easier. Find out about our digital services – you'll never want to be without them again.

WorkApp



workapp.pfleiderer.com

The quickest way to find the answers to all your decor-related questions: simply open the DecorScanner on your smartphone, scan the decor, view detailed information straight away on your phone, receive combination recommendations and request the matching sample directly from the app, if required. It is compatible with all smartphones and, of course, you can also easily add the app to your home screen.

Digital Product Finder



productfinder.pfleiderer.com

Which decorative panel is best suited to which application? Which product has particular-material properties or surface characteristics? What is available quickly? Use the digital productfinder to find the perfect material for your application in just a few steps. After all, bringing together creative ideas with construction requirements is what Pfleiderer does hast!

Solution Guide



pfleiderer.com/global-en/solutions/furniture-and-interior-fitting/hospitality-gastro

Your perfect solution is just a few clicks away! Simply select components, surface properties and decor. Done! We will then recommend the ideal Pfleiderer materials for your project. You can also order samples of your selection via the Solution Guide and arrange a personal consultation.

Room Designer



roomdesigner.pfleiderer.com

Combine all the decor collections in 26 different digital room layouts – and show your customers in advance how bespoke design options could look in their home, health or care setting, office, hotel, shop, caravan or yacht. Easy to use, with detailed decor lists and smart filters as well as an interactive compare function. You can print and download the results or save them as favourites.

Moodboard Tool



moods.pfleiderer.com

Get the first glimpse of your desired decor before you order! Just upload your own image to our Moodboard Tool. The tool extracts the colours from your motif and suggests suitable decors from our portfolio. You can then save your created Moodboard in your account or send it via e-mail in order to discuss the selection further.

3D-Viewer



3d-viewer.pfleiderer.com

In order to properly evaluate a surface texture, you have to be able to see it from different angles. That's why we provide the 3D VIEWER for surface textures! It enables you to get a realistic 360-degree view of our surface textures from all sides and in different lighting conditions. A useful tool for everyone who appreciates quick and illustrative support when evaluating and deciding on different textures!

Individual Configurator



individual.pfleiderer.com

The idea behind Pfleiderer's individual design concept is to enable almost unlimited creative freedom starting from a lot size of one. It allows you to use your own motifs – without compromising on the quality of the surface or core materials. You can use the Individual Product Finder to configure your unique product easily online, from selecting the core material to uploading your motif and enquiring about production.

BIM Data



pfleiderer.com/bim

Simply transfer product information, decor and texture images into your digital project planning.

Declarations of performance



pfleiderer.com/declarations-of-performance

In this area, you'll find a digital version of all relevant declarations of performance.

Eco Product Insights



pfleiderer.com/eco-product-insights

100 % transparent sustainability: all information on certificates, emission classes and recycled wood content is available at a glance.



You'll also find everything you need to know about the digital tools at **pfleiderer.com**







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www.blauer-engel.de/uz76

- low emissions
- · wood from sustainable forestry
- no adverse impact on health in the living environment

MADE IN GERMANY

Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit quality.pfleiderer.com.

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