

WOOD-BASED MATERIAL SOLUTIONS BY PFLEIDERER

MADE IN GERMANY



MAKE YOUR VISIONS WORK.

MAKE YOUR VISIONS WORK.

WOOD-BASED PANELS THAT OPEN UP NEW PERSPECTIVES.

From design to completed projects, every step counts. After all, designs are only really appealing if they can also be achieved. By choosing Pfleiderer, you're off to the right start. Aesthetic, functional and the perfect design solution. In the 2021-2024 brochure, we introduce you to our extensive product range designed to make you more successful. Stylish, expressive and modern decors, innovative surface textures and core panels all come together perfectly to meet your technical, cost and user requirements. From high quality individual items to sector spanning concepts – you can turn your vision into reality with practical, high quality solutions from Pfleiderer.





Learn more about our solutions in the area of medical environments and care facilities online at **pfleiderer.com**

WOOD-BASED MATERIAL SOLUTIONS FOR MEDICAL ENVIRONMENTS AND	
CARE FACILITIES	4
Well thought out complete solutions	(
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HEALTHIER BUILDING WITH NEW IDEAS

MORE EXTENSIVE MORE HYGIENIC

PFLEIDERER SOLUTIONS FOR MEDICAL AND CARE FACILITIES.

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Justifiably, the highest standards apply in medical and care facilities. In hospitals, surgeries as well as treatment and care facilities, a perfect balance must be achieved between construction, hygiene and also aesthetic requirements. This is where our range of wood-based materials comes into its own – because it offers a uniquely wide portfolio for high quality customised solutions, from stylish decors to functional surface textures and the core material used for construction purposes. Learn more about Pfleiderer's portfolio for medial and care facilities.

HEALTHIER LIVING ENVIRONMENT - MORE ADAPTABLE

MATCHING DESIGNS ACROSS ALL TRADES: IMPRESSIVE EXPERTISE.

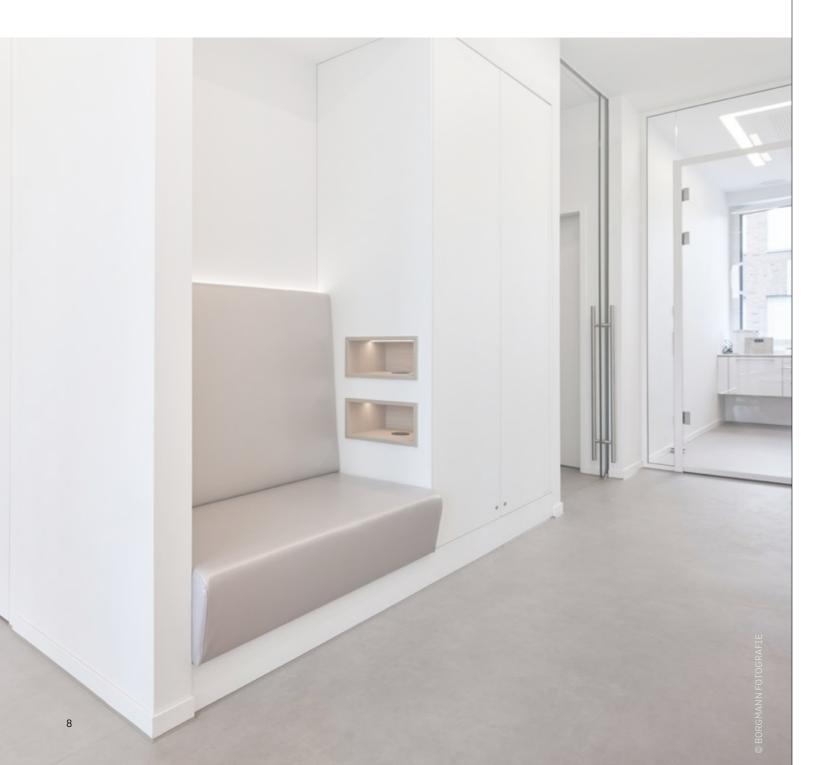
When it comes to successful design and functionality combinations, Pfleiderer sets benchmarks. Our materials permit an almost limitless range of combinations – and therefore ensure that ambitious designs can be reliably realised, from the right core material to matching stylish designs perfected by functional finishes on all surfaces.



MORE EXTENSIVE

DEVELOPED WITH PRACTICALITY IN MIND: FROM THE CORE MATERIAL TO A FUNCTIONAL SURFACE FINISH.

Surfaces in medical and care facilities must do more than just look good. Pfleiderer's wood-based materials therefore also contribute the perfect inner values: our range offers the construction and technical properties that are needed to plan and realise entire interior fit-outs with materials obtained from one source, including moisture-resistant and soundproof core materials and materials with structural load-bearing capacities. They also meet all of the special requirements with regard to building regulation fire safety requirements, which is particularly important in public buildings frequented by a large number of people. In short: we offer you a system that makes it possible to realise projects that are safe, matching and high guality throughout.



WELL THOUGHT OUT, LAYER BY LAYER

Pfleiderer's DST system is designed with maximum solution-orientation in mind. This means that, from the surface texture to the decor and the core material, almost all of our wood-based materials can be combined with each other to realise room concepts with matching, robust and low maintenance decors in an economical way that can also do more than just look good.

UNLOCKING NEW PERSPECTIVES IN THE DOOR AREA

A high quality interior design obviously also extends to the doors. In this area, Pfleiderer's woodbased materials also provide well thought out, practical solutions: with materials in all standard formats, from the robust, decorative HPL coating for the door panel cover to the door core material and the door jamb.

However, Pfleiderer also offers an optimum range for extremely wide doors, regardless of whether these lead into rooms or are sliding or operating theatre doors, for a flush look that perfectly meets all hygiene requirements.







MORE HYGIENIC

ADDITIONAL HEALTH PROTECTION: FOR SURFACES SUBJECT TO HEAVY USE.

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Pfleiderer's wood-based materials are an excellent choice for meeting the strict hygiene requirements in the healthcare sector. Particularly Duropal HPL can make an important contribution: it is low maintenance and easy to clean, has an inherently antimicrobial effect and can optionally be equipped with the unique antiviral microPLUS® surface finish – without compromises in terms of the other material qualities. Perfectly suitable for interior design elements that call for additional hygiene protection.

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INTEGRATED HYGIENE: ANTIMICROBIAL AND ANTIVIRAL SURFACES.

Breaking infection chains can start with choosing the right wood-based material. In high traffic public areas where hygiene requirements are important, simply rely on wood-based panels that actively contribute to health protection to reduce the risk of people becoming infected by pathogens on surfaces. Pfleiderer offers a multi-level protection concept for this purpose.

ADVANTAGES

Antimicrobial surfaces reduce the risk of people becoming infected with pathogens via surfaces. This additional protection is an advantage, especially when there is a high frequency of visitors and high hygienic demands.

- Our standard HPL products and DecoBoard eliminate 99,9 % of all surface germs within 24 hours. This means that you can also use large parts of our range for sensitive areas - with all the usual advantages in terms of design freedom, processing and other material properties.
- The innovative microPLUS® surface, which is additionally available for selected products, provides even faster protection: It offers antimicrobial protection within 7 hours - and also acts as an antiviral surface against enveloped viruses within 24 hours!

Pfleiderer's integrated protection overview

Standard surfaces

• 24 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)



Bacteria Standard surfaces

available as

- DecoBoard
- Duropal HPL
- Duropal HPL Compact
- Duropal XTreme plus
- Duropal Compact XTreme plus

microPLUS[®] surface

- 7 h antimicrobial effect (according to JIS Z 2801 / ISO 22196)
- 24 h antiviral effect on enveloped viruses (according to ISO 21702:2019), including HIV, SARS-Coronavirus 1 and 2 and West Nile Virus

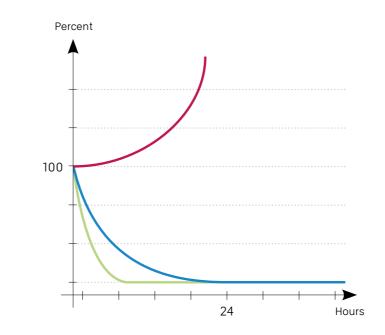


Enveloped viruses ■ microPLUS® surface

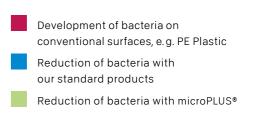
available as

- DecoBoard P2 microPLUS®
- DecoBoard P2 F**** microPLUS®
- DecoBoard MDF plus microPLUS[®]
- Duropal HPL microPLUS®
- Duropal HPL Compact microPLUS®









STRIKING AS WELL AS PERFECT: DECORS THAT UNLOCK POSSIBILITIES.

Medical facilities in particular should be places where people feel comfortable and well cared for. A well-balanced interior design improves the well-being of patients, expresses appreciation of the staff and promotes a positive overall impression. With its stylish decors and functional surfaces, Pfleiderer offers the basis for high quality interior design across all trades.



MORE ADAPTABLE



TOP-QUALITY DESIGNS: WOOD-BASED MATERIALS FOR AN APPEALING AMBIENCE.

Pfleiderer's range of products unlocks scope for a stylish matching design throughout, from a uniquely wide palette of brilliant, finely nuanced plain decors to fascinatingly realistic stone, wood as well as fantasy decors. The DST system ensures that the required decors are available across all trades - from the hardwearing HPL surface to the high quality melamine facing.

Fascinatingly matt

With the innovative FunXTional Products, Pfleiderer proves that matt design concepts can also be realised in a way that meets all requirements in terms of aesthetics, robustness and suitability for everyday use. The Xtreme surface with anti-fingerprint effect uniquely combines high quality plain decors with a soft feel. XTreme plus is a high-pressure laminate that is exceptionally scratch resistant, and therefore also suitable for horizontal contact areas that are subject to heavy use. The respective solution for vertical surfaces is available in the form of PrimeBoard with an innovative multilayered coating.

We also regularly conduct our own trend research and carry out trend analyses to ensure that our decor choice is always up-to-date and therefore fully meets all of the latest standards and requirements.



See pfleiderer.com/trends for the latest trends



HEALTHIER LIVING ENVIRONMENT MOR

MORE THAN JUST SURFACES: UNCOMPROMISNGLY ECO-FRIENDLY INTERIOR DESIGN.

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Compared to other materials, wood inherently offers a range of advantages when it comes to healthy, sustainable construction. Pfleiderer's wood-based materials make it possible to systematically realise interior designs that make full use of these advantages. With circular economy raw materials and certified low emission products, they meet the highest interior design standards.

DESIGNED FOR A FUTURE WORTH LIVING: SUSTAINABILITY AT PFLEIDERER.

A healthy full range of products

Pfleiderer focuses on low-emission materials, e.g. F**** glued panels for interior design or LivingBoard with formaldehyde-free gluing. Many of our board materials have been awarded the Blue Angel for a healthy indoor climate for many years. At the beginning of 2020, we succeeded in obtaining this award – in addition to raw boards and directly coated products – also for large parts of the HPL range. This means that you can also fall back on a consistently sustainable full product range for demanding projects – and fulfil customer wishes without compromising on ecology and sustainability.

Responsibility for tomorrow starts today

Those who rely on wood as a raw material rightly expect an environmentally conscious "green" material. We at Pfleiderer want to do full justice to this and have therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as careful use of natural resources are permanent pillars of our corporate philosophy. Consistent recycling management and wood recycling ensure that no trees are felled for our products. Through regular independent evaluation of our procurement and production processes, we are able to ensure that we are able to offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

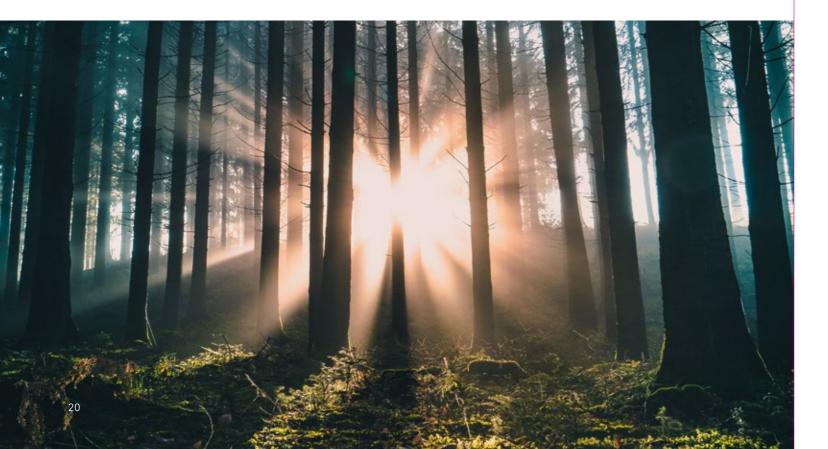




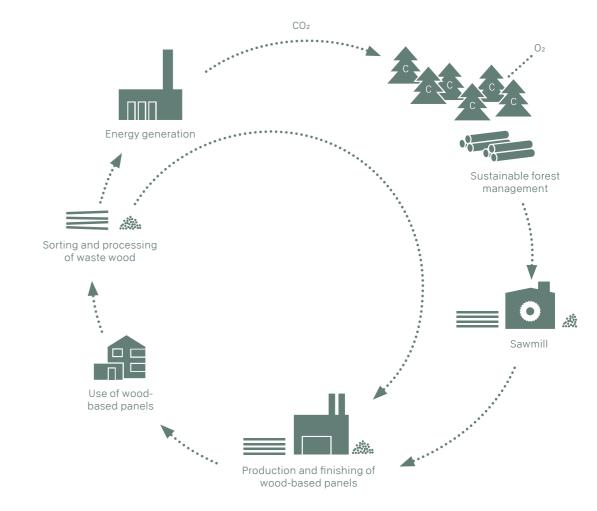












Through multi-stage wood utilisation (so-called cascade utilisation), wood recycling, and the use of forestry wood and industrial waste wood for high quality materials with a long service life, Pfleiderer conserves valuable resources and actively contributes to reducing carbon emissions, air, water and soil pollution as well as the reduction of energy consumption. We control the wood mix individually, depending on the product, to achieve a perfect balance between quality requirements and resource conservation.

AT HOME IN FIRST-CLASS FACILITIES: COMPLETE SOLUTIONS FOR HOSPITALS AND SURGERIES.

Public 1 areas > p. 24





> p. 26

2

Parkplatz A 🤤 Parkplatz B Parkplatz C +

3

-

Patient 3 rooms > p. 28

1



3

2

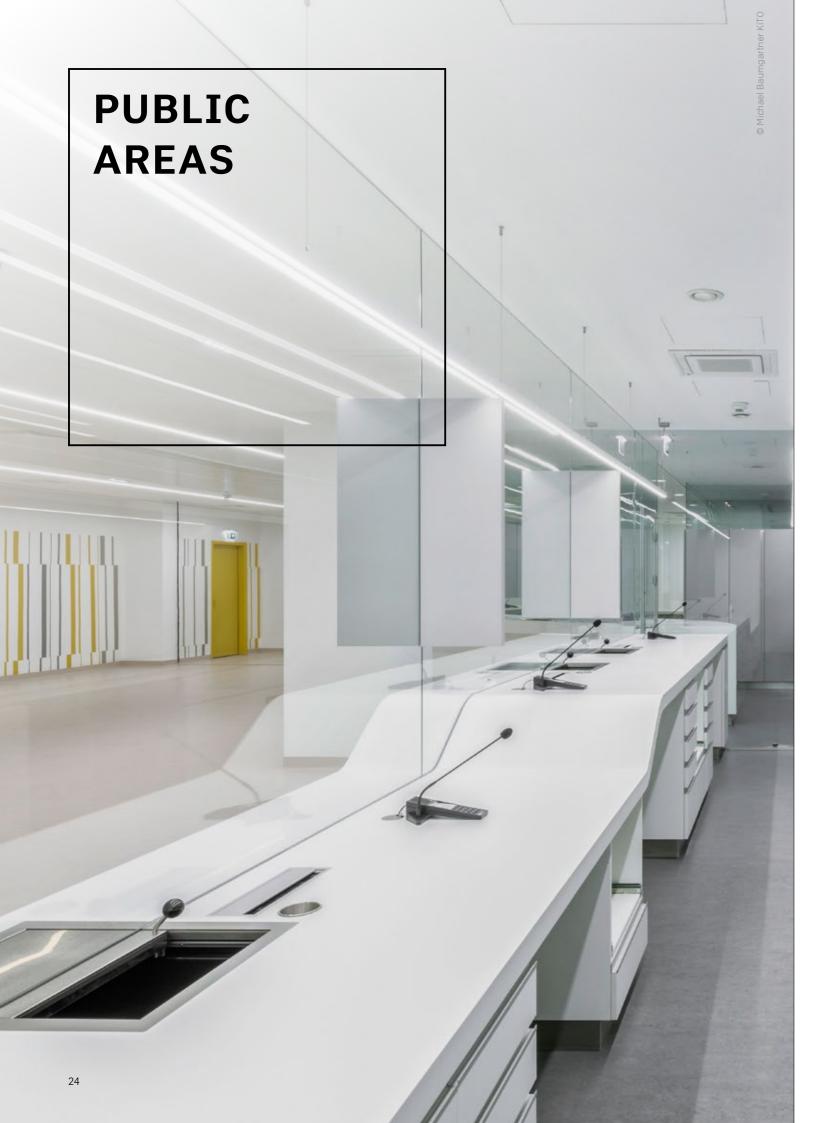




Operating theatres and laboratories > p. 32



Treatment and consulting rooms > p. 34



SIMPLY FUNCTIONAL: WELL THOUGHT OUT SOLUTIONS FROM ONE SOURCE.

In medical and care facilities, there are a great number of room situations that call for a perfect balance between functionality and design. In this respect, both stricter hygiene requirements as well as a high level of suitability for everyday use must be met. At the same time, it must be possible to strictly integrate all of the fit-out elements, wall coverings and furniture into overall interior design concepts.

Combining aesthetics, functionality and affordability

When it comes to realising the various requirements of waiting rooms, reception areas and offices reliably and economically with materials sourced from one supplier, the Pfleiderer product portfolio comes into its own: the wide choice of amazing decors, functional surface textures and core materials with load-bearing capacities for construction purposes makes it possible to develop well-balanced overall concepts across all trades – from simple office furniture in a stylish matt look to extremely hardwearing reception counters with an antiviral finish.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

Duropal flameprotect compact



These decorative non-combustible non-combustible compact panels are used in the preventive fire-safety area for escape routes or public spaces. In short: wherever non-combustible materials are called for that must also be low-maintenance and attractive.

> p. 55

Duropal Element Pyroex



With our wide range of fire-safety products, we offer architects and planners not only planning reliability but also plenty of design scope. These flame retardant HPL bonded board is ideal for wall and ceiling panels in public institutions!

> p. 60

Duropal HPL Individual Motiv Pyroex



Decorative, robust and flame retardant highpressure laminate. Ideal for walls, doors, freestanding and fitted furniture in public buildings and retail spaces with higher fire safety requirements.

DecoBoard Pyroex



Flame retardant coated panels for maximum planning security with a wide range of design options thanks to the DST system. Ideal for wall and ceiling panels in public buildings!



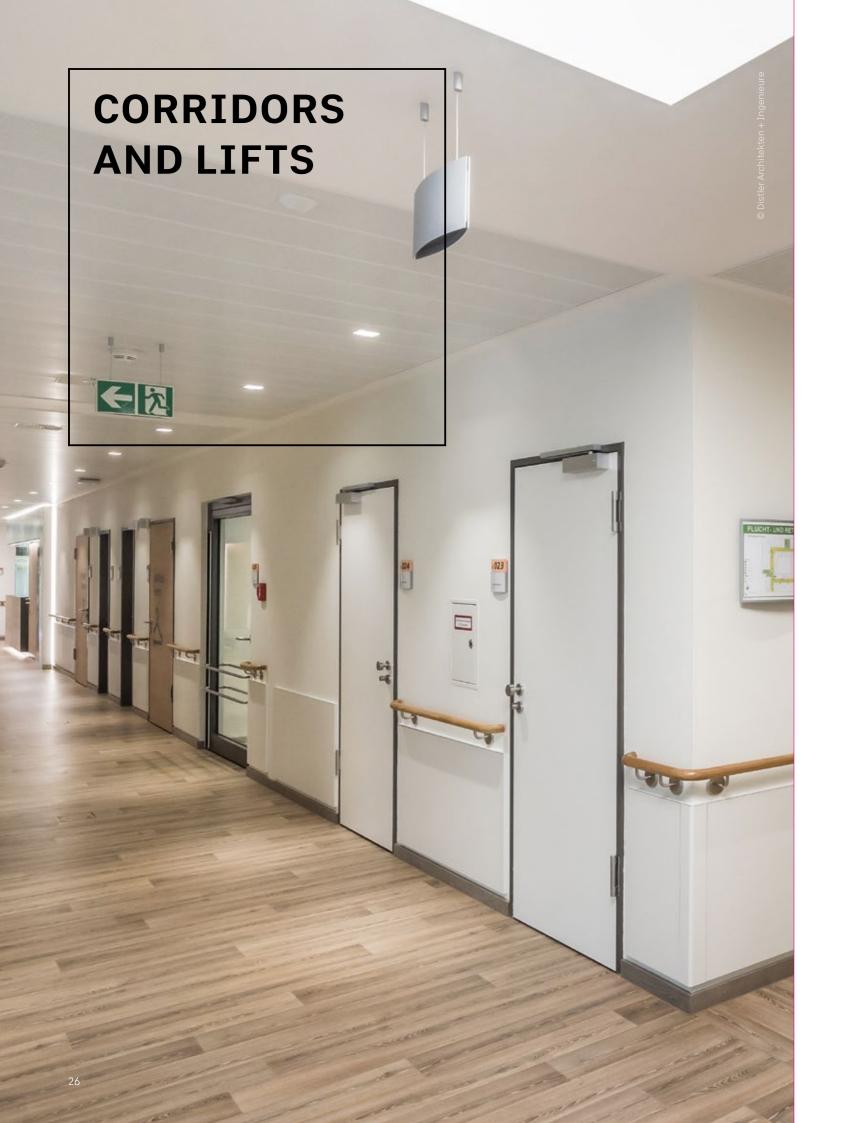
www.blauer-engel.de/uz76

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Duropal HPL Compact Pyroex, black core



Ideal for projects with increased fire protection requirements, the Pyroex compact panel is suitable for a wide range of applications in public facilities. It is also robust, durable and available in a wide range of decors. As the core is coloured black throughout, open edge solutions can also be implemented.



GROUNDBREAKING CONCEPTS FOR HIGH TRAFFIC AREAS.

To ensure that the high traffic areas look good for a long time to come, Pfleiderer offers hardwearing high-pressure laminates, if required also with a through-coloured core, for long-lasting wall coverings and robust impact protection in corridors, and also for lift cabin interiors.

Standard safety regulation fulfilment

Particular fire safety requirements must be taken into account when designing corridors. Suitably approved products that reliably meet these requirements are available both in the area of high-pressure laminates as well as in the core material range. High quality standards and design scope don't have to be mutually exclusive. Duropal Compact XTreme plus makes it possible to use supermatt surfaces with an anti-fingerprint effect even in areas that are subject to heavy use. Duropal HPL Individual offers the option of realising patterns and individual designs for colour coded guidance systems or large-scale lettering without any quality compromises directly in the material.

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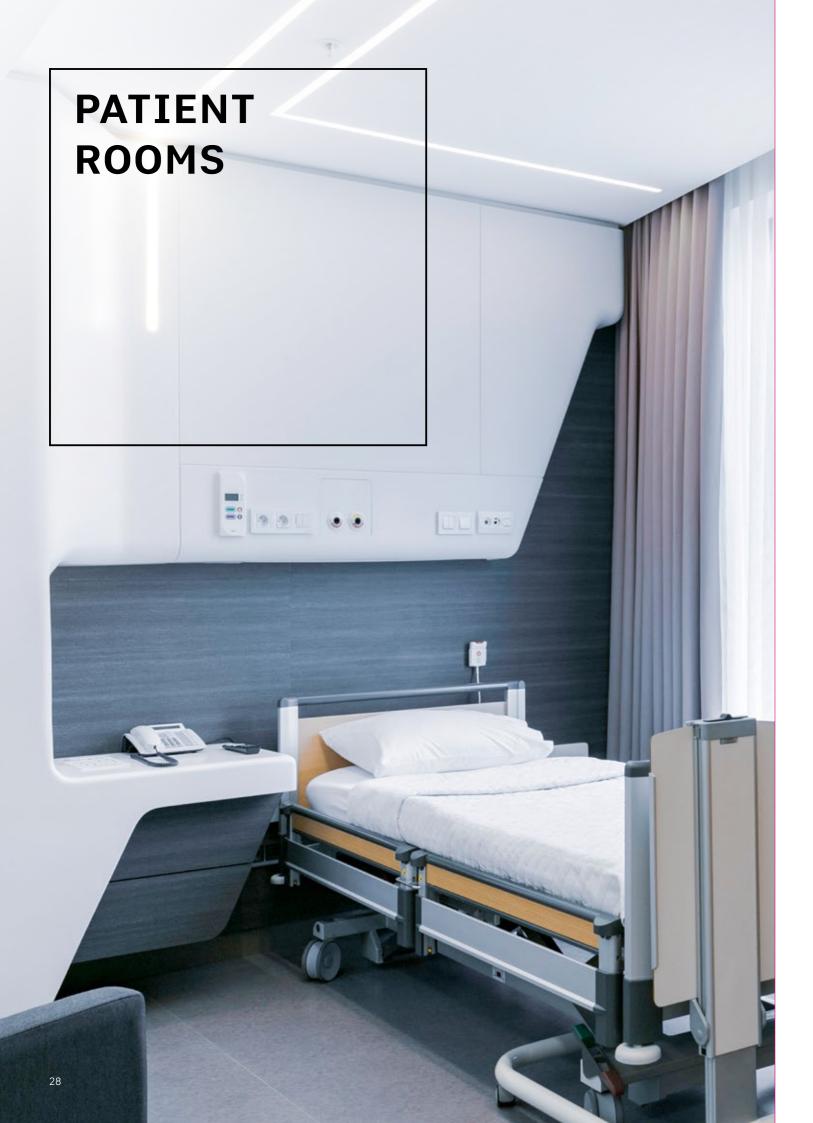
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Duropal HPL Compact Pyroex, black core



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FUNCTIONAL AND AESTHETIC: EVERYTHING THAT MAKES SURFACES LOW MAINTENANCE.

Patient rooms must meet a wide range of different requirements: they should look attractive, must be easy to clean and at the same time offer all of the functional and technical framework conditions that are needed to look after patients and provide medical care.

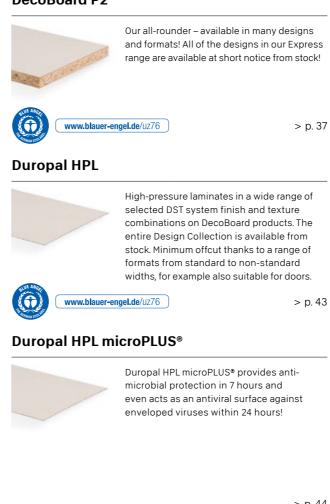
Stylish, robust, low maintenance

With extremely hardwearing high-pressure laminates, Pfleiderer offers wood-based materials that are perfectly equipped for the heavy use they will be subject to in everyday hospital life – and at the same time unlock design scope. For high quality furniture and interior fit-out elements, we offer Duropal HPL and Duropal HPL Compact with a black, grey or white through-coloured core, as well as HPL bonded boards on various core materials, and Duropal HPL microPLUS® with an antiviral effect for particularly hygiene-sensitive areas. In order to be able to also integrate areas that are subject to less heavy use into the overall design, Pfleiderer offers a perfectly matching solution in the same decors with DecoBoard.

PRODUCT OVERVIEW

Here you will find a selection of products specially adapted to your area of application. You can find more products on the detail pages or at **www.pfleiderer.com**.

DecoBoard P2



DecoBoard P2 F****

www.blauer-engel.de/uz76

> p. 39

Duropal Element P2



 (\mathbf{f})

In the decor and structure composite within the DST system, HPL bonded boards are ideally suited for surfaces where the increased robustness of HPL is required.



> p. 56

Duropal HPL Compact, black core



Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact panels as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.



www.blauer-engel.de/uz76



Wet rooms with a contemporary design, whether patient bathrooms or those used by visitors and staff, directly reflect the hygiene standards of a hospital or care facility.

Systematic moisture resistance

The Pfleiderer product portfolio offers a wide choice of core materials suitable for wet rooms, from low swell and moisture-resistant chipboard cores to medium density fibreboard panels and compact high-pressure laminates. In combination with the wide choice of decors that is typical for Pfleiderer, it is therefore possible to develop robust and at the same time aesthetic solutions for almost all fit-out projects - from the construction of the basic structure to the perfect surface finish.

PRODUCT OVERVIEW

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> p. 52

Duropal Compact XTreme plus

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The ultimate member of the XTreme family: The compact panel Duropal Compact XTreme plus for sophisticated and robust pieces of furniture as well as fitted furniture with antifingerprint effect and a supermatt finish. Considerably more scratch resistant and durable than comparable matt surfaces!

> p. 54

DecoBoard P3



Melamine faced decor panels with chipboard core for use in humid conditions. Ideal for rooms that are temporarily exposed to a higher level of humidity.

> p. 40

Duropal Element P3



In the decor and structure composite within the DST system, HPL bonded boards with P3core are ideally suited for surfaces where the increased robustness of HPL and at the same time higher moisture resistance is required.

> p. 62

DecoBoard MDF.MR



Melamine faced decor panels with a low swell MDF core for even calmer looking surfaces. Ideal for rooms that are temporarily exposed to a higher level of humidity.

OPERATING THEATRES AND LABORATORIES



UNCOMPROMISINGLY GOOD: TOP PERFORMANCE WHEN IT REALLY MATTERS.

Hygiene is a fundamental requirement when it comes to surgical procedures. Stringent standards apply, especially in operating theatres. A hygiene concept with suitable materials contributes to health protection right from the start.

Fitted hygiene

Duropal HPL and Duropal HPL Compact make it possible to systematically realise designs that meet the most challenging requirements in terms of robustness, low maintenance and hygiene. The extremely hardwearing melamine resin surface is protected against external influences, and can also withstand regular disinfection - even with aggressive substances. The high-pressure laminate comes with an antimicrobial coating as standard, and can also be used in the version Duropal HPL microPLUS®, which has a proven antiviral effect that reduces the risk of infection from pathogens on surfaces, if required.

PRODUCT OVERVIEW

You'll find a selection of products here designed specifically for your requirements in a particular area of use. You can find more products on the detailed pages or at www.pfleiderer.com

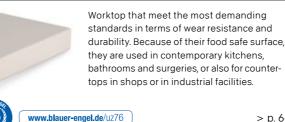
Duropal HPL

High-pressure laminates in a wide range of selected DST system finish and texture combinations on DecoBoard products. The entire Design Collection is available from stock. Minimum offcut thanks to a range of formats from standard to non-standard widths, for example also suitable for doors.



> p. 43

Duropal Worktop Quadra



> p. 64

DecoBoard P2 ESA



Our ESA products are essential in all areas that call for static dissipation. The dissipating components are a safe and simple earthing option for worktops, furniture or dividing walls in workplaces and laboratories!

Duropal HPL Compact, black core



Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact panels as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.

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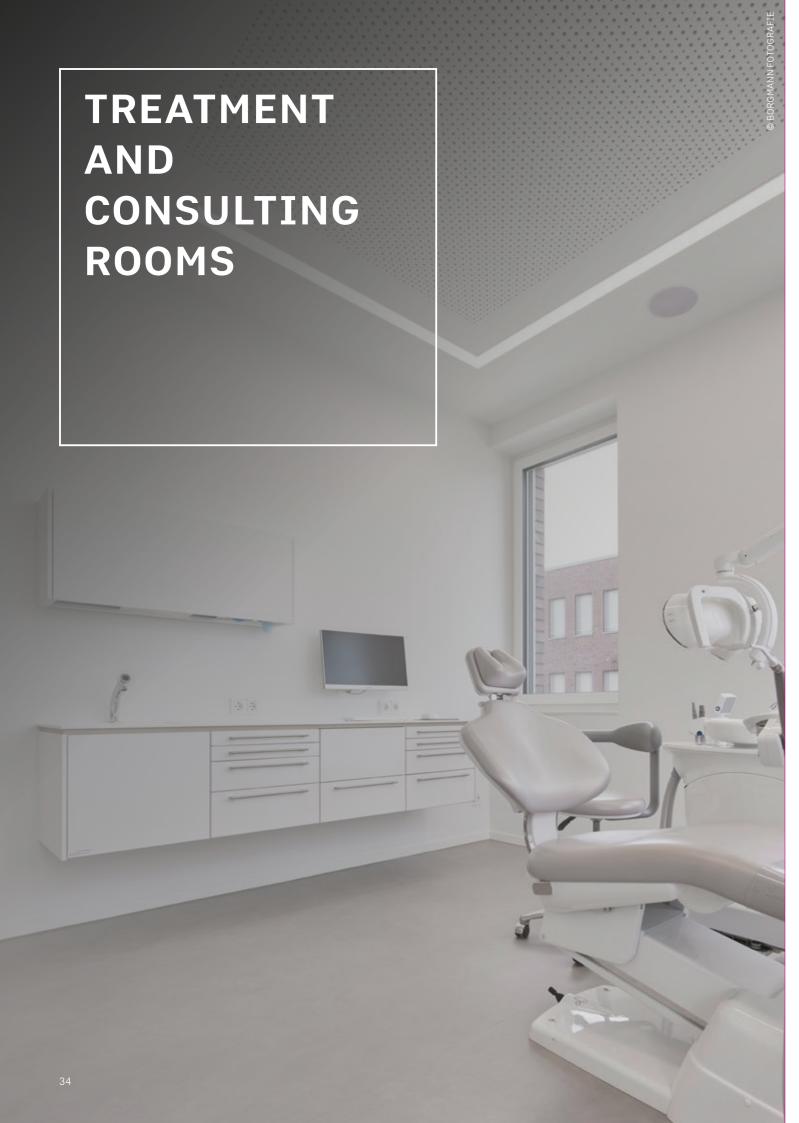
www.blauer-engel.de/uz76

> p. 52

Duropal HPL microPLUS®



Duropal HPL microPLUS® provides antimicrobial protection in 7 hours and even acts as an antiviral surface against enveloped viruses within 24 hours!



NEXT, PLEASE: CREATING IDEAL WORKING CONDITIONS.

Everyday life in medical and healthcare facilities can be hectic from time to time: emergencies, packed waiting rooms, tight shift schedules. It is therefore important that as many things as possible run smoothly. Thanks to their excellent hygienic properties, Pfleiderer's wood-based materials can make an important contribution in this regard.

Made with the practical aspects in mind

Whether sideboards, counters or laboratory furniture: Duropal HPL creates the basis for a hygienic working environment with low maintenance and robust furniture and interior design element surfaces that are also easy to clean. However, with DecoBoard, there is also always an economical version for vertical applications – for sensitive areas also as DecoBoard P2 F****, bonded with a low formaldehyde content adhesive.

PRODUCT OVERVIEW

You'll find a selection of products here designed specifically for your requirements in a particular area of use. You can find more products on the detailed pages or at **www.pfleiderer.com**.

Duropal HPL

High sele com enti stoc form widt

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> p. 43

Duropal Compact XTreme plus



The ultimate member of the XTreme family: The compact panel Duropal Compact XTreme plus for sophisticated and robust pieces of furniture as well as fitted furniture with antifingerprint effect and a supermatt finish. Considerably more scratch resistant and durable than comparable matt surfaces!



engel.de/uz76 > p. 54

DecoBoard P2 F****



Duropal HPL Compact, black core



Ideal for projects that call for outstanding robustness, durability and high hygiene standards as well as outstanding material aesthetics. All of the finishes in the Design Collection are available on compact panels as well as HPL and DecoBoard. As the core is coloured black throughout, the material is suitable for solutions with visible edges as well as customised 3D engraving effects.



> p. 52

DecoBoard P2



Our all-rounder – available in many designs and formats! All of the designs in our Express range are available at short notice from stock!



> p. 37

Duropal HPL microPLUS®



Duropal HPL microPLUS® provides antimicrobial protection in 7 hours and even acts as an antiviral surface against enveloped viruses within 24 hours!

PRODUCT INFORMATION		
	2	
	<u> </u>	
36		

DecoBoard P2 Furniture and interior fitting AREAS OF APPLICATION Carcass and front quality for furniture making, shopfitting and interior fit Variety of decors PRODUCT FEATURES and / or textures Particularly low emission Product standard EN 14322 ClassicBoard P2 Core material Urea resin-bonded part load-bearing purposes D-s2,d0 according to EN **Reaction to fire** Gross density: ≥ 600 kg EN 13986:2004 +A1:2015 EC scope Boards for interior fitme E1 E05 Formaldehyde emission class Surface with antimicrob Antimicrobial effect JIS Z 2801 / ISO 22196 FSC certification or PEF Note

DECORATIVE PANELS MELAMINE FACED BOARDS

FORMAT IN MM

Length	Width	Thickness
2,655	2,100	8 10 12 13 15 16 18 19 22 25
2,800	2,100	8 10 12 13 15 16 18 19 22 25
3,200	2,100	8 10 13 16 18 19 22 25 30
4,100	2,100	16 18 19
5,310	2,100	8 10 12 13 15 16 18 19 22 25
5,600	2,100	8 10 12 13 15 16 18 19 22 25



Urea resin bonded particleboard with decorative melamine facing on both sides, awarded with the Blue Angel.

tting.
Easy care
ticleboard, type P2 in accordance with EN 312, suitable for non s in dry areas.
N 13986 dependent on end use (Thickness: \geq 9 mm / g/m ³)
5 ents (including furniture) for use in dry conditions.
bial effect in 24 h for interior fit-out and finishes – Test Methodology
C certification available on request.
28 30 32 38
28 30 32 38
20120122120
28 30 32 38 28 30 32 38



DecoBoard P2 ESA



Electrostatically dissipative particleboard with decorative melamine resin facing on both faces.

AREAS OF APPLICATION



The products from our ESA system are indispensable wherever electrostatic charges are to be prevented. The conductive constituents ensure a reliable and simple earthing possibility for furniture, partition elements and panels at places of work in the microelectronics industry, in laboratories or central control rooms.

PRODUCT FEATURES	Easy care Electrostatically dissipative	
Product standard	EN 14322	
Core material	PremiumBoard P2 ESA Electrostatically dissipative particleboard, Type P2 according to EN 312, suitable for interior fitting and furniture, for non load-bearing purposes in dry areas.	
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)	
EC scope	EN 13986:2004 +A1:2015 Non load-bearing boards for use in humid conditions.	
Formaldehyde emission class	E1 E05	
Volume resistance RD	1 x 10 ⁴ –1 x 10° Ohm (EN 61340-5-1) Measured dry, measurement voltage 100 V DC, cylindrical electrode, 20–30 °C and 20–50% rel. humidity (96 h conditioning)	
Note	Decors: W10140 Frontal White / U12188 Light Grey FSC certification or PEFC certification available on request.	

FORMAT IN MM

Length	Width	Thickness	
2,800	2,100	19 25 28.4 38	
5,600	2,100	19 25 28.4 38	





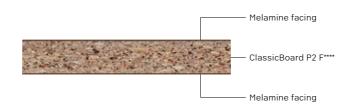
DECORATIVE PANELS MELAMINE FACED BOARDS

DecoBoard P2 F****

	Emission-reduced both sides, awarde
AREAS OF APPLICATION	Furniture and
Pollutant-reduced integrated solutions fo and administration buildings, especially w	
PRODUCT FEATURES	Variety of decors and / or textures Particularly low emission
Product standard	EN 14322
Core material	ClassicBoard P2 F**** Low emission particleb purposes in dry areas.
Reaction to fire	D-s2,d0 according to E
Reaction to fire Formaldehyde emission class	D-s2,d0 according to E
	D-s2,d0 according to El Gross density: ≥ 600 kg

FORMAT IN MM

Length	Width	Thickness	
2,655	2,100	8 10 16 18 19 25	
2,800	2,100	19	
5,310	2,100	8 10 16 18 19 25	
5,600	2,100	19	



d particleboard, with decorative melamine resin facing on led with the Blue Angel.

n both private and public premises, such as hotels, schools, offices ally low emission potential are required.



board core, type P2 according to EN 312, suitable for non load-bearing

N 13986 dependent on end use (Thickness: ≥ 9 mm / g/m³)

bial effect in 24 h for interior fit-out and finishes – Test Methodology

FC certification available on request.



DecoBoard P3



Particleboard with melamine resin fac	cing on both sides for damp areas.
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AREAS OF APPLICATION

Furniture and interior fitting

Carcass and front quality for furniture making, shopfitting and interior fitting. Particularly for areas with higher demands on moisture resistance i. e. in bathroom furniture.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Image: Construction of the con	
Product standard	EN 14322	
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.	
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: \ge 9 mm / Gross density: \ge 600 kg/m ³)	
Formaldehyde emission class	E1 E05	
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196	
Note	FSC certification or PEFC certification available on request.	

FORMAT IN MM

Length	Width	Thickness	
2,800	2,100	10 13 16 18 19 22 25 28 38	
5,600	2,100	10 13 16 18 19 22 25 28 38	



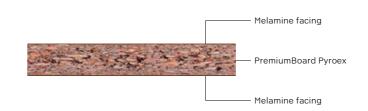
DECORATIVE PANELS MELAMINE FACED BOARDS

DecoBoard Pyroex

	Flame resistant both faces, awa
AREAS OF APPLICATION	Furniture and interior fitting
Preventive fire protection in the decorati in industrial and administrative buildings	
PRODUCT FEATURES	Variety of deco and / or texture
	Flame retardar
Product standard	EN 14322
	PremiumBoard Pyrc Flame resistant par
Product standard Core material Reaction to fire	PremiumBoard Pyro Flame resistant par rior fitting and for fu Flame retardant
Core material Reaction to fire	PremiumBoard Pyro Flame resistant par rior fitting and for fu Flame retardant
Core material	PremiumBoard Pyro Flame resistant par rior fitting and for fu Flame retardant B-s1,d0 (EN 13501-1)

FORMAT IN MM

Width	Thickness
2,100	10 13 16 18 19 22 25 28 38
2,100	16 19
2,100	10 13 16 18 19 22 25 28 38
2,100	16 19
	2,100 2,100 2,100



barticleboard with decorative melamine resin facing on ded with the Blue Angel.



Fire protection

wall and ceiling coverings, installations, room dividers and furniture, alls, hotels and care facilities.

ţ.	Easy care	Anti	imicrobial	ŢŢ	Food harmless
	Particularly low emission				
	suitable for no		• • •		/ areas, for inte-
bial effe	ect in 24 h for in	terior fit-ou	t and finish	ies – Tes	st Methodology
FC certif	ication availab	le on reque	st.		



DecoBoard MDF.MR



Medium-density fibreboard with uniform construction, reduced swelling behaviour and decorative melamine resin facing on both sides (MR = Moisture Resistant = with improved swelling values for damp areas).

AREAS OF APPLICATION

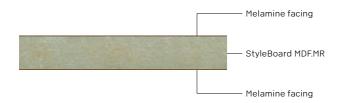
Furniture and interior fitting

Carcass and front quality for furniture manufacture, shop fitting and interior design with higher demands on moisture resistance. Edges can be profiled and lacquered.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Image: Construction of the con		
Product standard	EN 14322		
Core material	StyleBoard MDF.MR Medium-density fibreboard (MDF) in accordance with EN 622-1, with uniform structure.		
Reaction to fire	D-s2,d0 according to EN 13986 dependent on end use (Thickness: \ge 9 mm / Gross density: \ge 600 kg/m ³)		
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

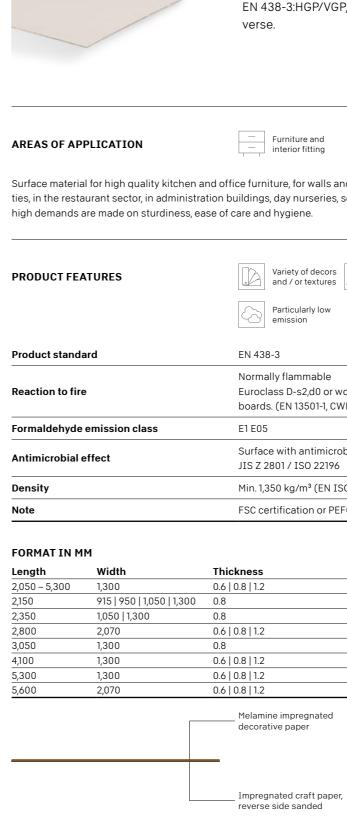
Length	Width	Thickness	
2,655	2,100	18 19	
5,310	2,100	18 19	





DECORATIVE PANELS HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL



Decorative high-pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and sanded re-

- Doors
nd doors, furniture and installations in retail and recreational facili- schools, sanitary, clinical or laboratory sectors. Particularly where
Easy care Antimicrobial Food harmless
vorse in connection with normally and easily inflammable core NFT acc. to 2003/593/EG)
obial effect in 24 h for interior fit-out and finishes – Test Methodology
SO 1183-1)
FC certification available on request.



Duropal HPL microPLUS®



Decorative high-pressure laminate in postforming quality according to EN 438-3:HGP/VGP, with robust melamine resin surface and an antimicrobial and antiviral surface finish (Sanitized Silver) and sanded reverse.

AREAS OF APPLICATION

Furniture and interior fitting

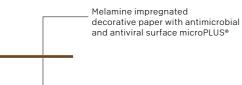
Surface material for high quality kitchen and office furniture, for walls and doors, furniture and installations in retail and recreational facilities, in the restaurant sector, in administration buildings, day nurseries, schools, sanitary, clinical or laboratory sectors. Particularly where high demands are made on sturdiness, ease of care and hygiene.

Doors

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless			
Product standard	EN 438-3			
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)			
Formaldehyde emission class	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 7 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Antiviral effect	Surface with antiviral effect against enveloped viruses in 24 h for interior fit-out and finishes – Test Methodology ISO 21702:2019			
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)			
Note	Sanitized Silver is based on the natural effect of silver, embedded in a patented glass-ce- ramic. This additive is free of nanoparticles and is incorporated as a dispersion into the res- in of our decor / overlay papers. Sanitized Silver remains in the product and does not wash out. The effect is ensured over the whole life cycle of the product. FSC certification or PEFC certification available on request.			

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	0.6 0.8 1.2
5,300	1,300	0.6 0.8 1.2



Impregnated craft paper, reverse side sanded



DECORATIVE PANELS HIGH-PRESSURE LAMINATES (HPL)

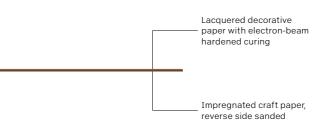
No. of Concession, Name

Duropal XTreme plus

redot award 20 winer	Decorative high-pr EN 438-3:HGS/VGS reverse. Duropal X ⁻ with an anti-finger surfaces.
AREAS OF APPLICATION	Furniture and interior fitting
Attractive surface material, appropriate for s Duropal HPL products. Duropal XTreme plus	
PRODUCT FEATURES	Easy care High scratch resistance
Product standard	In accordance with EN
Product standard Reaction to fire	In accordance with EN Normally flammable Euroclass D-s2,d0 or wo boards. (EN 13501-1, CW
	Normally flammable Euroclass D-s2,d0 or wo
Reaction to fire	Normally flammable Euroclass D-s2,d0 or wo boards. (EN 13501-1, CW
Reaction to fire Formaldehyde emission class	Normally flammable Euroclass D-s2,d0 or wo boards. (EN 13501-1, CW E1 E05 Surface with antimicrob

FORMAT IN MM

Length	Width	Thickness	
2,050 - 5,300	1,300	0.8	
4,100	1,300	0.8	
5,300	1,300	0.8	



oressure laminate in standard quality in accordance with S, with robust, electron beam cured surface and sanded (Treme plus is an attractive supermatt surface material rprint effect, which is ideal for horizontal, heavily used

- Doors
ns providing the high-performance features of the well-known cations as well as for horizontal, heavily-used contact surfaces.
Anti-fingerprint
Particularly low emission
N 438-3
vorse in connection with normally and easily inflammable core WFT acc. to 2003/593/EG)
obial effect in 24 h for interior fit-out and finishes – Test Methodology
SO 1183-1)
FC certification available on request.



Duropal HPL Individual Motiv



High-pressure laminate in standard quality with individual digital printed motifs in accordance with EN 438-3:HGS/VGS. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

AREAS OF APPLICATION

Furniture and interior fitting

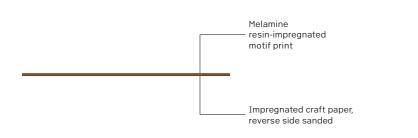
Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors.

Doors

PRODUCT FEATURES	Individual printed motif Easy care Image: Construction of the system of the syste			
Product standard	In accordance with EN 438-3			
Reaction to fire	Normally flammable Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards. (EN 13501-1, CWFT acc. to 2003/593/EG)			
Formaldehyde emission class	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)			
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.			

FORMAT IN MM

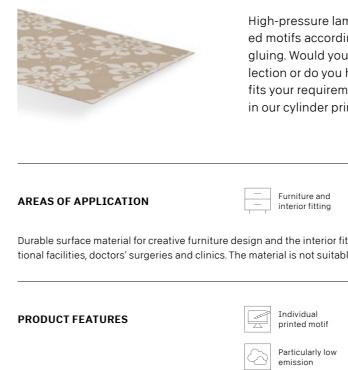
Length	Width	Thickness
2,800	2,070	1.2





DECORATIVE PANELS HIGH-PRESSURE LAMINATES (HPL)

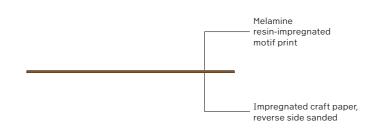
Duropal HPL Individual Dekor



Product standard	EN 438-3
Reaction to fire	Normally flammable Euroclass D-s2,d0 or wo boards. (EN 13501-1, CW
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrob JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m ³ (EN IS0
Note	FSC certification or PEF

FORMAT IN MM

Length	Width	Thickness	
2,050 - 5,300	1,300	0.8	
2,800	2,070	0.8	
5,600	2,070	0.8	



High-pressure laminate in postforming quality with individual digital printed motifs according to EN 438-3:HGP/VGP. The reverse is sanded ready for gluing. Would you like to take colour ideas from our Inspiration Dekor collection or do you have your own decor proposals? Then Individual Dekor fits your requirements. This applies to requirements in industrial quantities in our cylinder print colour spectrum.

- Doors
tting of shops and stores, cafés and bistros, educational and recrea- le for use outdoors.
Easy care Antimicrobial Food harmless
vorse in connection with normally and easily inflammable core VFT acc. to 2003/593/EG)
bial effect in 24 h for interior fit-out and finishes – Test Methodology
SO 1183-1)
FC certification available on request.



DECORATIVE PANELS HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL Pyroex



Decorative high-pressure laminate in flame retardant quality according to EN 438-3:HGF/VGF, with robust melamine resin surface and sanded reverse.

AREAS OF APPLICATION

Furniture and interior fitting

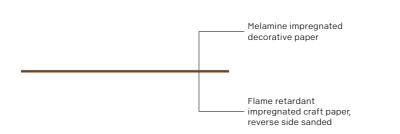
Fire protection Doors

Flame retardant surface material for walls and doors, furniture and installations in public buildings and special constructions, such as railway stations and airports, retail and recreational facilities, public areas, hotels, schools, care home facilities and hospitals.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless				
Product standard	EN 438-3				
Reaction to fire	Flame retardant grade C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL flat bonded elements may have a different classification. We recommend the use of the product Duropal Element Pyroex.				
Formaldehyde emission class	E1 E05				
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196				
Density	Min. 1,350 kg/m ³ (EN ISO 1183-1)				
Note	FSC certification or PEFC certification available on request.				

FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	0.8 1.2	





DECORATIVE PANELS HIGH-PRESSURE LAMINATES (HPL)

Duropal HPL Individual Motiv Pyroex

	High-pressure laminate in flame retardant quality with individual or printed motifs in accordance with EN 438-3:HGF/VGF. The reverse is ready for gluing. Our well-known Individual world from just 1 piece wards, where your image files can be used as a motif.
AREAS OF APPLICATION	Furniture and finterior fitting Fire protection - Doors
	he trade fair, shop and event sector, for public buildings and special constructions, hotels, sch special demands are made on the individual design, the ease of care or durability in addition t
PRODUCT FEATURES	Individual printed motif Easy care Antimicrobial Food h
Product standard	In accordance with EN 438-3
Reaction to fire	Flame retardant grade C-s1,d0 (EN 13501-1) Depending on the core material and adhesive used, HPL bonded boards may have ent classification. We recommend the use of the product Duropal Element Pyroex.
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Meth JIS Z 2801 / ISO 22196
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)
Note	Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger m be tiled. Cut to size is not available. Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.
FORMAT IN MM Length Width	hickness
2,800 2,070	2
	Melamine resin-impregnated motif print

Flame retardant

- impregnated craft paper, reverse side sanded

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Duropal HPL Compact, white core



Compact high-pressure laminate in standard quality according to EN 438-9:BCS. With uniform white-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION

Furniture and interior fitting

For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Variety of decors and / or texturesEasy careAntimicrobial $\begin{tabular}{ c c } \begin{tabular}{ c c } t$				
Product standard	EN 438-9				
Core material	Compact laminate white core Uniform white through-pigmented solid compact laminate core, impact resistant and mois- ture resistant for applications with high specification demands.				
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 6 – 15 mm, 4,100 x 1,300 x 6 – 12 mm				
Formaldehyde emission class	E1 E05				
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196				
Density	Min. 1,400 kg/m³ (EN ISO 1183-1)				
Note	2,800 x 2,070 mm – FSC certification or PEFC certification available on request. 4,100 x 1,300 mm – With PEFC-certification.				

FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	4 5 6 8 10 12 13 15	
4,100	1,300	6 8 10 12	

Melamine impregnated decorative paper

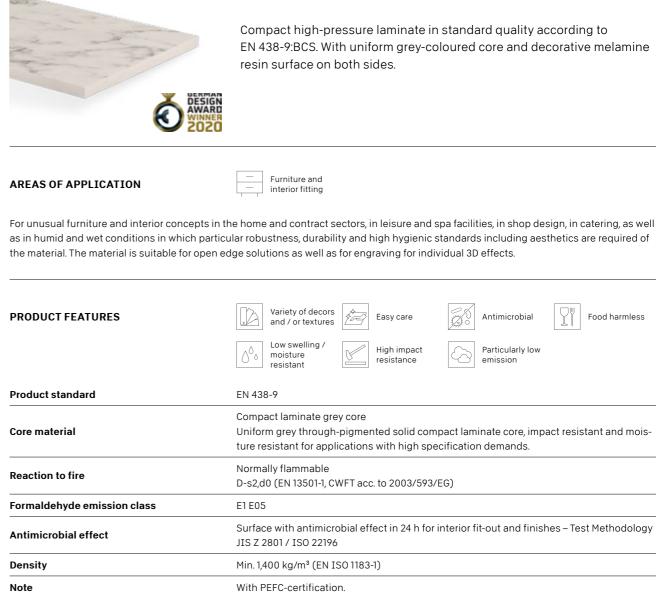
Impregnated craft paper, white

Melamine impregnated decorative paper



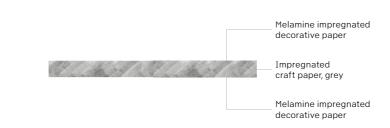
DECORATIVE PANELS COMPACT LAMINATES

Duropal HPL Compact, grey core



FORMAT IN MM

Length	Width	Thickness	
4,100	1,300	6 8 10 12	



Compact high-pressure laminate in standard quality according to EN 438-9:BCS. With uniform grey-coloured core and decorative melamine

₽ ₽	Easy care	100	Antimicrobial	Food harmless
K	High impact resistance		Particularly low emission	

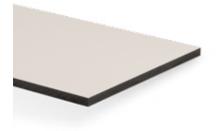
Uniform grey through-pigmented solid compact laminate core, impact resistant and moisture resistant for applications with high specification demands.

D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)

Surface with antimicrobial effect in 24 h for interior fit-out and finishes - Test Methodology



Duropal HPL Compact, black core



Compact high-pressure laminate in standard quality according to EN 438-4:CGS. With uniform black-coloured core and decorative melamine resin surface on both sides.

AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Image: Construction of the con			
Product standard	EN 438-4			
Core material	Compact laminate black core Uniform black through-pigmented solid compact laminate core, impact resistant and mois- ture resistant for applications with high specification demands.			
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 1,860 x 6 – 15 mm, 2,800 x 2,070 x 6 – 15 mm, 4,100 x 1,300 x 6 – 15 mm, 5,600 x 2,070 x 6 – 13 mm			
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceil- ings)			
Formaldehyde emission class	E1 E05			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)			
Note	2,800 x 1,860/2,070 mm; 5,600 x 2,070 mm – FSC-certification or PEFC-certification available on request. 4,100 x 1,300 mm – With PEFC-certification.			

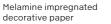
FORMAT IN MM

Length	Width	Thickness
2,800	1,860 2,070	4 5 6 8 10 12 13 15
4,100	1,300	4 5 6 8 10 12 13 15
5,600	2,070	4 5 6 8 10 12 13

_ Melamine impregnated decorative paper



__Impregnated craft paper, black





DECORATIVE PANELS COMPACT LAMINATES

Duropal HPL Compact Pyroex, black core

		Compact high-pres EN 438-4:CGF. With resin surface on bo
AREAS OF AF	PPLICATION	Furniture and interior fitting
wall protectior		erior design, for damp and wet areas and we areas and we and installation elements, particularly we concepts.
PRODUCT FE	ATURES	Variety of decors and / or textures
Product stand	lard	EN 438-4
Core material		Flame retardant compac Uniform black through-p with high requirements
Reaction to fi	re	Flame retardant grade C-s2,d0 (EN 13501-1): 2,8 B-s1,d0 (EN 13501-1): 2,80
EC scope		EN 438-7:2005 Compact laminate inten ings)
Formaldehyd	e emission class	E1 E05
Antimicrobial	effect	Surface with antimicrob JIS Z 2801 / ISO 22196
Density		Min. 1,350 kg/m³ (EN ISC
Note		FSC certification or PEFC
FORMAT IN N	1M	
Length	Width	Thickness
2,800	2,070	4 5 6 8 10 12 13 15
5,600	2,070	4 5 6 8 10 12 13



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essure laminate in flame retardant quality according to h uniform black-coloured core and decorative melamine both sides.

Fire protection							
d wherever outstanding durability of the material is demanded, e.g. as when low material cross-sections or open edge solutions are re-							
Easy care Image: Constraint of the second secon							
pact laminate black core n-pigmented solid compact laminate core, suitable for applications ts for the surface spread of flame.							
,800 x 2,070 x 4 – 6 mm, 5,600 x 2,070 x 4 – 6 mm ,800 x 2,070 x 8 – 15 mm, 5,600 x 2,070 x 8 – 13 mm							
ended for internal wall and ceiling finishes (including suspended ceil-							
obial effect in 24 h for interior fit-out and finishes – Test Methodology							
SO 1183-1)							
FC certification available on request.							



Duropal Compact XTreme plus



Compact high-pressure laminate in standard quality in accordance with EN 438-4:CGS or EN 438-9:BCS. With uniform black-, grey- or white-coloured core and electron beam cured surface on both sides. Duropal Compact XTreme plus is an attractive supermatt compact material with an anti-fingerprint effect, which is ideal for horizontal, heavily used surfaces.

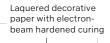
AREAS OF APPLICATION



For unusual furniture and interior concepts in the home and contract sectors, in leisure and spa facilities, in shop design, in catering, as well as in humid and wet conditions in which particular robustness, durability and high hygienic standards including aesthetics are required of the material. The material is suitable for heavy-duty, horizontal surfaces, open edge solutions as well as for engraving for individual 3D effects.

PRODUCT FEATURES	Easy care Image: Anti-fingerprint Image: Anti-fingerprine I					
Product standard	Black core: In accordance with EN 438-4 White / grey core: n accordance with EN 438-9					
Core material	Compact laminate black / grey / white core Uniform black / grey / white through-pigmented solid compact laminate core, impact resist- ant and moisture resistant for applications with high specification demands.					
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)					
EC scope	Compact laminate black EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceil- ings)					
Formaldehyde emission class	E1 E05					
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196					
Density	Min. 1,350 kg/m³, min. 1,400 kg/m³ (EN ISO 1183-1)					
Note	With PEFC-certification.					

	THICKNESS IN MM	
/idth	Black core	White / grey core
300	6 8 10 12 13	6 8 10 12
-	dth	th Black core





Laquered decorative paper with electronbeam hardened curing Impregnated craft paper, black / grey / white



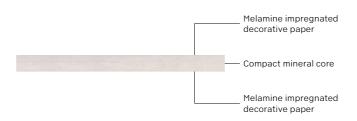
DECORATIVE PANELS COMPACT LAMINATES

Duropal flameprotect compact

	Non-combustible f with uniform white on both sides in ac
AREAS OF APPLICATION	Furniture and
For universal use in preventive fire protection and high demands are made on the design tions and wall coverings in corridors and st such as high-rise apartment blocks, large o eas, etc. Use in wet areas and outdoors, as w	and ease of care. The area of airways (escape routes) in sta ffice buildings, hospitals, care
PRODUCT FEATURES	Variety of decors and / or textures High impact resistance
Product standard	In accordance with EN
Core material	Mineral compact lamina Compact core of primar ble for areas subject to
Reaction to fire	Non-combustible A2-s1,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Density	1,900 kg/m ³ ± 50 kg/m ³
	,

FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	4 6 7 8 10 12 13 15	



fire protection panel of primarily mineral constituents e-coloured core and decorative melamine resin surface accordance with EN 438-4.



Fire protection

ame. Particularly useful where non-flammable materials are required of application covers decorative interior fitting as furniture, installastandard buildings, but also for higher demands in special buildings re facilities, schools, day nurseries, hotels, sales rooms and public arstress, is not recommended.



438-4

nate arily mineral constituents with outstanding strength properties. Suitao particularly high demands of fire protection. ³ (EN ISO 1183-1)

ormation for the Duropal flameprotect compact collection at



Duropal Element P2



HPL bonded boards consisting of a particleboard type P2 to EN 312, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Image: Constraint of the constraint of				
Product standard	EN 13894-1				
Core material	ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas. ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.				
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 2,800 x 2,070 x 16 – 25 mm, 3,050 x 1,300 x 19 mm, 4,100 x 1,300 x 16 – 25 mm, 5,600 x 2,070 x 16 – 25 mm				
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)				
Formaldehyde emission class	E1 E05				
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196				
Note	FSC certification or PEFC certification available on request.				

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6
3,050	1,300	19
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6
5,600	2,070	9.6 16 17.6 19 20.6 23.6 25 29.6 39.6





DECORATIVE PANELS HPL BONDED BOARDS

Duropal Element XTreme P2

	HPL bonded board faced on both side material with an an
REAS OF APPLICATION	Furniture and interior fitting
	terior design wherever high demands are ma ition wall construction, for interior fitting of b construction.
RODUCT FEATURES	Variety of decors and / or textures Particularly low emission
roduct standard	EN 13894-1
ore material	ClassicBoard P2 CARB2 Low emission particlebo load-bearing purposes
eaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CW
Cscope	EN 438-7:2005 HPL composite panel in ceilings)
ormaldehyde emission cl	ass E1 E05
ote	FSC certification or PEF
ORMAT IN MM	
ength Width	Thickness
1,300	9.6 16 17.6 19 20.6



sconsisting of a particleboard type P2 to EN 312, surs with Duropal XTreme, an attractive supermatt surface nti-fingerprint effect.

de on quality and durability: For kitchen and interior design furnianks, offices, schools, clinics, laboratories, retail buildings, in ship-

	∳ <i>a</i> ∰ Ea:	sy care	1 m	Anti-fingerprint	ΩΨ	Food harmles
Þ					51	

oard core, type P2 in accordance with EN 312, suitable for non in dry areas.

FT acc. to 2003/593/EG): 4,100 x 1,300 x 16 – 25 mm

tended for internal wall and ceiling finishes (including suspended

C certification available on request.



Duropal Element XTreme Touch P2



HPL bonded boards consisting of a particleboard type P2 to EN 312, surfaced on both sides with Duropal XTreme Touch, an attractive supermatt surface material with an anti-fingerprint effect in combination with natural-looking stone or wood structure.

AREAS OF APPLICATION



Furniture production and interior design wherever high demands are made on quality and durability: For kitchen and interior design furniture, in shop fitting and partition wall construction, for interior fitting of banks, offices, schools, clinics, laboratories, retail buildings, in shipbuilding and motor vehicle construction.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Anti-fingerprint Food harmless Particularly low emission Particularly low		
Product standard	EN 13894-1		
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG): 4,100 x 1,300 x 16 – 25 mm		
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6





DECORATIVE PANELS HPL BONDED BOARDS

Duropal Element XTreme plus P2

Contraction of the second s	faced on both sides face material with a heavily used surfac
AREAS OF APPLICATION	Furniture and interior fitting
Furniture production and interior design ture, in shop fitting and partition wall con building and motor vehicle construction	nstruction, for interior fitting of ba
PRODUCT FEATURES	Easy care
Product standard	EN 13894-1
Core material	ClassicBoard P2 CARB2 Low emission particlebo load-bearing purposes ir
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWF
EC scope	EN 438-7:2005 HPL composite panel inte ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobi JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC

FORMAT IN MM

Length	Width	Thickness
4,100	1,300	9.6 16 17.6 19 20.6 25 29.6 39.6



HPL bonded boards consisting of a particleboard type P2 to EN 312, surn both sides with Duropal XTreme plus, an attractive supermatt suran anti-fingerprint effect, which is ideal for horizontal, ces.

ade on quality and durability: For kitchen and interior design furni-
banks, offices, schools, clinics, laboratories, retail buildings, in ship-

Å	Anti-fingerprint	Antimicrobia		Ţ	Food harmless
6	Particularly low emission				

oard core, type P2 in accordance with EN 312, suitable for non in dry areas.

FT acc. to 2003/593/EG): 4,100 x 1,300 x 16 – 25 mm

tended for internal wall and ceiling finishes (including suspended

bial effect in 24 h for interior fit-out and finishes – Test Methodology

C certification available on request.



Duropal Element Pyroex



Flame resistant HPL bonded boards consisting of a particleboard with improved flame resistance, surfaced on both sides with Duropal HPL Pyroex.

Fire protection

AREAS OF APPLICATION

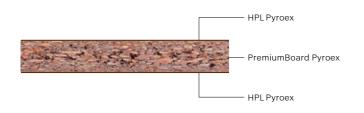
Furniture and interior fitting 1, AS

Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Image: Food harmless Flame retardant Flame retardant		
Product standard	EN 13894-1		
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for inte- rior fitting and for furniture subject to higher demands on fire protection.		
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)		
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

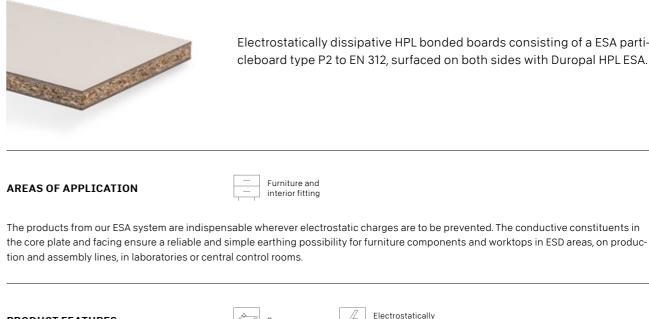
Length	Width	Thickness
2,800	2,070	17.6 20.6





DECORATIVE PANELS HPL BONDED BOARDS

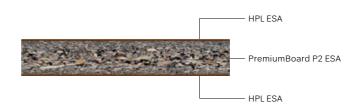
Duropal Element P2 ESA



PRODUCT FEATURES	Easy care
Product standard	EN 13894-1
Core material	PremiumBoard P2 ESA Electrostatically dissipa fitting and furniture, for
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CW 2.800 x 2.070 x 20,6 mm
Formaldehyde emission class	E1 E05
Volume resistance RD	1 x 104–1 x 10° Ohm (EN 6 Measured dry, measure rel. humidity (96 h cond
Note	FSC certification or PEF

FORMAT IN MM

Length	Width	Thickness	
2,800	2,070	20.6 39.6	



Electrostatically dissipative HPL bonded boards consisting of a ESA particleboard type P2 to EN 312, surfaced on both sides with Duropal HPL ESA.

Æ
Ų

Electrostatically dissipative

pative particleboard, Type P2 according to EN 312, suitable for interior or non load-bearing purposes in dry areas.

NFT acc. to 2003/593/EG): m, 5.600 x 2.070 x 20,6 mm

V 61340-5-1) ement voltage 100 V DC, cylindrical electrode, 20-30 °C and 20-50% ditioning)

FC certification available on request.



Duropal Element P3



HPL bonded boards consisting of a moisture-resistant particleboard type P3 to EN 312 for damp areas, surfaced on both sides with Duropal HPL.

AREAS OF APPLICATION

Furniture and interior fitting

Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Food harmless Image: Second		
Product standard	EN 13894-1		
Core material	ClassicBoard P3 Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.		
Reaction to fire	Normally flammable D-s2,d0 (EN 13501-1, CWFT acc. to 2003/593/EG)		
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	FSC certification or PEFC certification available on request.		

FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6 19.6 20.6 39.6
4,100	1,300	17.6 20.6
5,600	2,070	17.6 19.6 20.6 39.6





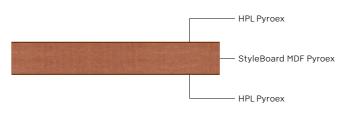
DECORATIVE PANELS HPL BONDED BOARDS

Duropal Element MDF Pyroex

	Flame resistant HP board (MDF) with u with Duropal HPL F
AREAS OF APPLICATION	Furniture and interior fitting
Wherever a durable, outstanding surfac furnishings and installations in sales ar event sector.	
PRODUCT FEATURES	Variety of decors and / or textures Flame retardant
Product standard	EN 13894-1
Core material	StyleBoard MDF Pyroex Flame resistant, medium structure and outstand
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel ir ceilings)
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Ti
Antimicrobial effect	Surface with antimicrol JIS Z 2801 / ISO 22196
Note	FSC certification or PEF

FORMAT IN MM





PL bonded boards consisting of a medium-density fibreuniform structure to EN 622-1, surfaced on both sides Pyroex.

Fire protection
uering – is required in conjunction with improved fire protection: For buildings, special buildings and public areas, also in the trade fair and
Easy care Antimicrobial Food harmless
x um-density fibreboard (MDF) according to EN 622-1, with uniform ding surface stability.
ntended for internal wall and ceiling finishes (including suspended
Title VI
bial effect in 24 h for interior fit-out and finishes – Test Methodology
FC certification available on request.



Duropal Worktop Quadra



Worktop consisting of a particleboard to EN 312, decor side bonded with robust Duropal HPL according to EN 438 or Duropal XTreme / Duropal XTreme Touch with an electron beam cured surface in accordance with EN 438, underside with water-repellent backing. The postforming front edge of the Quadra worktop has a radius of 3 mm, the rear edge is sealed with a protective edge. It is also available as a variant with both sides profiled. Duropal XTreme as well as Duropal XTreme Touch are an attractive supermatt surface material with an anti-fingerprint effect.

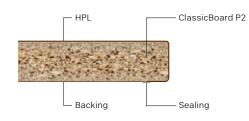
AREAS OF APPLICATION

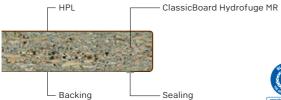
Furniture and interior fitting _

Duropal worktops can be used wherever very high demands are made on surface resistance and durability. Thanks to their hygienic advantages, the classic areas of application are in modern kitchens and bathrooms, canteens and restaurants, as well as doctors' surgeries, in laboratories and shop fitting, but also for industrial and commercial workplaces.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Antimicrobial Image: Constraint of the constraint of			
Product standard	EN 13894-1			
Core material	ClassicBoard P2 CARB2 Low emission particleboard core, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas. ClassicBoard Hydrofuge MR CARB2 Low Emission urea resin-bonded furniture board with reduced thickness swelling accord- ing to DIN EN 312, suitable for non-load-bearing use in humid conditions.			
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI			
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196			
Antiviral effect	Surface with antiviral effect against enveloped viruses in 24 h for interior fit-out and finishes - Test Methodology ISO 21702:2019			
Note	You can find comprehensive accessories for our worktop range at www.pfleiderer.com. FSC certification or PEFC certification available on request.			

FORMAT IN MM			DESIGN OF	
Length	Width	Thickness	front edge	rear edge
4,100	600 900 1,200	28 38	Quadra	protective edge
4,100	650	38	Quadra	protective edge
4,100	900	38	Quadra	Quadra
5,300	600 900 1.200	38	Quadra	protective edge
5,300	900	38	Quadra	Quadra



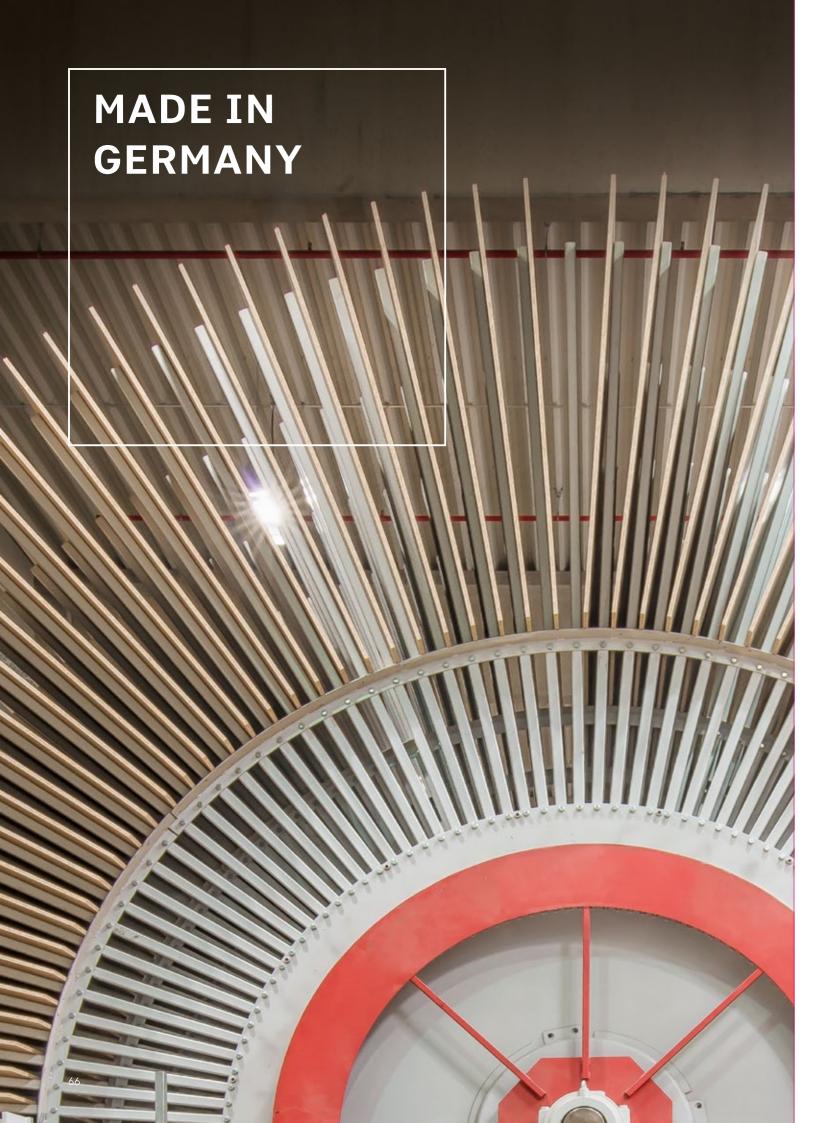












UNCOMPROMISINGLY GOOD: AT PFLEIDERER QUALITY HAS A SYSTEM.

You can rely on security and transparency

Producing wood-based materials sustainably and in the highest quality is a challenge. As a leading company in the wood industry, Pfleiderer faces up to this challenge at all levels – and with traditional entrepreneurial diligence. With modern production sites, an integrated management system for quality, environment, energy and safety, and a corporate culture that continuously develops these values. Because for us, the compatibility of quality and sustainability is a matter of course!

In concrete terms, this means that we certify our processes throughout the entire value chain – often far beyond what is legally required. We attach great importance to being as transparent as possible for our customers and partners. Our environmental management systems at our locations are certified according to DIN ISO EN 14001 and ISO 50001. Also we belong to the Quality Association for Wood-based Panels and have certifications according to FSC® (License Code: FSC® C011773) and PEFC (License Code: PEFC/04-32-0828). And if you want to know more, just contact us. We will be happy to give you detailed information!

MADE IN GERMANY

ALWAYS THERE, WHENEVER YOU **NEED US**

ADVICE

You are welcome to contact our specialists directly if you have any questions related to our products being used in the health & care sector, or any other applications. Please send us an email, and we will contact you in person as soon as we can!

sales@pfleiderer.com

OTHER USES

You will find more detailed information about the areas where Pfleiderer's wood-based materials can be used in our sector brochures.



Kitchen



Home & Living



Office & Education



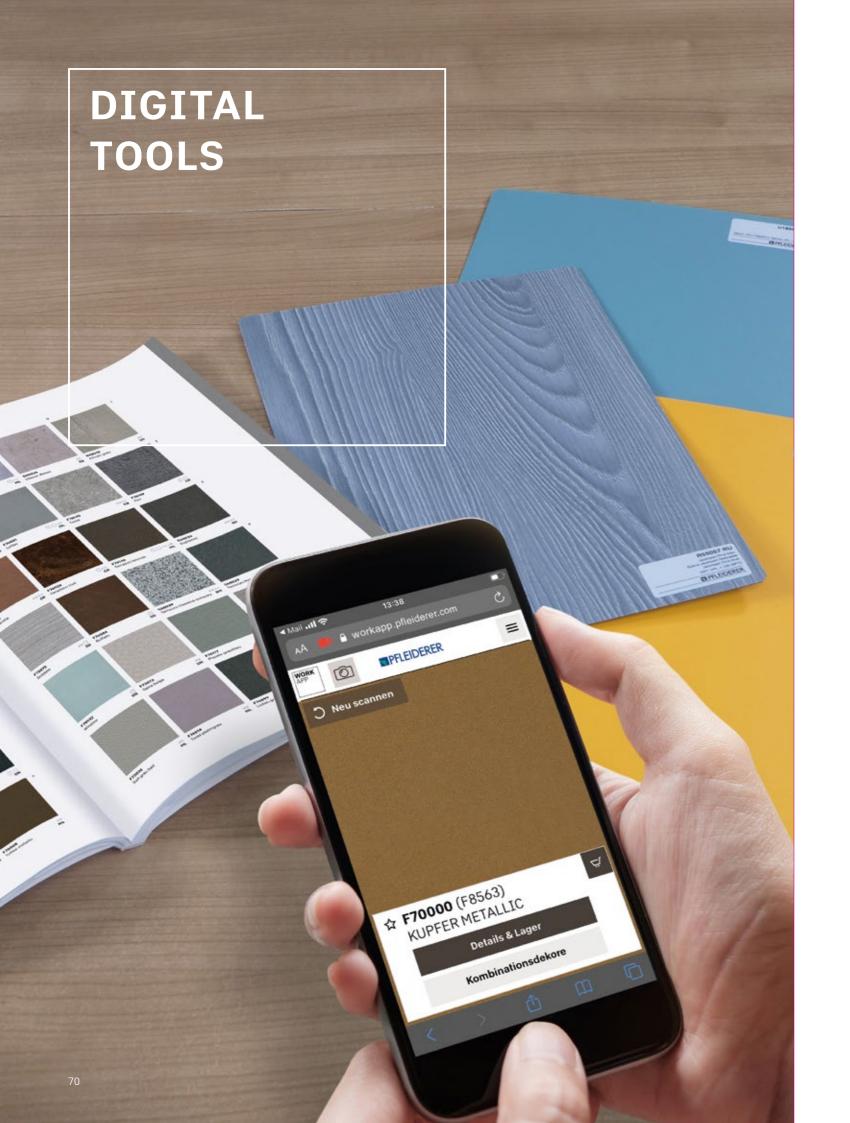
Timber Construction

Suitable concepts for all areas of use

Each industry sector follows its own rules - also when it comes to the wood-based materials it uses. If they are to represent a genuine added value, their aesthetics, workability and functionality must be just right. Precisely this is the idea of Pfleiderer's areas of use. We present sector-specific coordinated product and material solutions that make it possible for you to overcome your challenges - from interior and exterior to construction uses.

You can simply download the brochures from pfleiderer.com via a QR code, or order them via the sample shop.





ILLUSTRATIVE AND RESULTS-DRIVEN: DIGITAL SERVICES FROM PFLEIDERER

The digital world has even opened up new possibilities and advantages when working with wood-based panels. Pfleiderer offers its partners a wide range of tools that make selecting, designing, planning, visualising and realising projects significantly easier. Find out about our digital services – you'll never want to be without them again.

WorkApp



workapp.pfleiderer.com The quickest way to find the answers to all your decor-related questions: simply open the DecorScanner on your smartphone, scan the decor, view detailed information straight away on your phone, receive combination recommendations and request the matching sample directly from the app, if required. It is compatible with all smartphones and, of course, you can also easily add the app to your home screen.

Digital Product Finder

productfinder.pfleiderer.com



Which decorative panel is best suited to which application? Which product has particularmaterial properties or surface characteristics? What is available quickly? Use the digital productfinder to find the perfect material for your application in just a few steps. After all, bringing together creative ideas with construction requirements is what Pfleiderer does best!

Solution Guide



pfleiderer.com/global-en/solutions/furniture-and-interior-fitting/health-care Your perfect solution is just a few clicks away! Simply select components, surface properties and decor. Done! We will then recommend the ideal Pfleiderer materials for your project. You can also order samples of your selection via the Solution Guide and arrange a personal consultation.

Room Designer

roomdesigner.pfleiderer.com



Combine all the decor collections in 26 different digital room layouts – and show your customers in advance how bespoke design options could look in their home, health or care setting, office, hotel, shop, caravan or yacht. Easy to use, with detailed decor lists and smart filters as well as an interactive compare function. You can print and download the results or save them as favourites.

Moodboard Tool



moods.pfleiderer.com

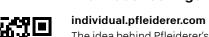
Get the first glimpse of your desired decor before you order! Just upload your own image to our Moodboard Tool. The tool extracts the colours from your motif and suggests suitable decors from our portfolio. You can then save your created Moodboard in your account or send it via e-mail in order to discuss the selection further.

3D-Viewer



3d-viewer.pfleiderer.com

In order to properly evaluate a surface texture, you have to be able to see it from different angles. That's why we provide the 3D VIEWER for surface textures! It enables you to get a realistic 360-degree view of our surface textures from all sides and in different lighting conditions. A useful tool for everyone who appreciates quick and illustrative support when evaluating and deciding on different textures!



Individual Configurator

The idea behind Pfleiderer's individual design concept is to enable almost unlimited creative freedom starting from a lot size of one. It allows you to use your own motifs – without compromising on the quality of the surface or core materials. You can use the Individual Product Finder to configure your unique product easily online, from selecting the core material to uploading your motif and enquiring about production.

BIM Data



pfleiderer.com/bim

Simply transfer product information, decor and texture images into your digital project planning.

Declarations of performance



pfleiderer.com/declarations-of-performance In this area, you'll find a digital version of all relevant declarations of performance.

Eco Product Insights



pfleiderer.com/eco-product-insights 100 % transparent sustainability: all informati

100 % transparent sustainability: all information on certificates, emission classes and recycled wood content is available at a glance.



You'll also find everything you need to know about the digital tools at **pfleiderer.com**







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You can find our general terms and conditions on our webpage: www.pfleiderer.com

Pfleiderer uses wood from Certified Sustainable Forest Management.



MADE IN GERMANY

Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit **quality.pfleiderer.com**.

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