

Decor used:

## MAKE YOUR VISIONS WORK.

## WOOD-BASED PANELS THAT OPEN UP NEW PERSPECTIVES.

From design to completed project, every step counts. After all, designs are only really appealing if they can also be realised. By choosing Pfleiderer, you're off to the right start. Aesthetic, functional and by design. In the 2021–2024 brochure, we introduce you to our extensive product range designed to make you more successful. Stylish, expressive and modern decors, innovative surface textures and core panels all come together perfectly to meet your technical, cost and user requirements. From high quality individual items to sector spanning concepts – you can turn your vision into reality with practical, high quality solutions from Pfleiderer.



Make work easier – with the Pfleiderer WorkApp! Simply scan decors with your smartphone, receive combination recommendations and request samples. Learn more at workapp.pfleiderer.com.



Our tip: scan the QR code and get started straight away.

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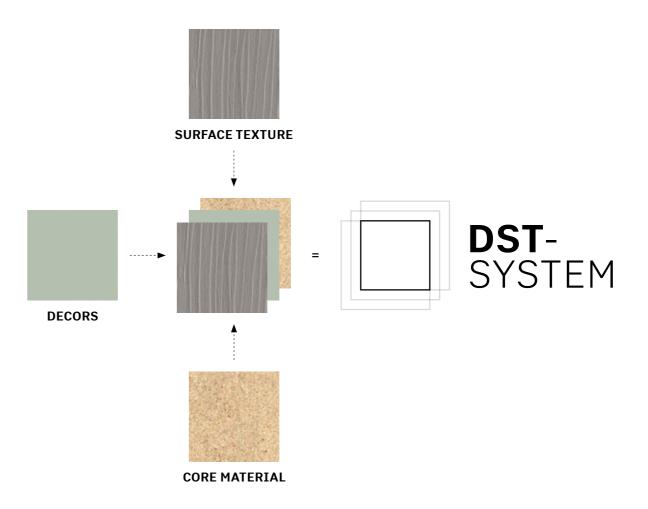
#### **Expert answers to complex questions.**

The serious issue of constructional fire protection is always present, particularly in public buildings. The construction products have to be flame retardant or non-combustible, depending on their field of application, and must have valid proof of fire prevention testing.

The Pfleiderer fire protection range affords designers and architects a wide variety of design possibilities, while always putting safety first. Our tested and certified materials are available with different qualities to suit a range of interior design concepts from new builds to renovations. The DST system also allows the fire protection core panels to be combined with numerous decors and textures so that the special characteristics of the furniture and fittings do not show.

Social Medical Centre, Vienna

© Michael Baumgartner KiTO



### **DESIGN AND FUNCTION IN HARMONY**

#### Flexible choice of materials for individual solutions.

Whether you want to use a certain colour across a range of items, have to fulfil specific fire prevention regulations or need a surface that is easy to clean, the DST system from Pfleiderer can help you to realise coherent and functional designs: it offers numerous, technically tested and visually checked combination options of decors, surface textures and core panels for you to choose from. In addition, all the decors from the design collection are available both as HPL and DecoBoard. Find exactly what you need to realise your vision. We are also happy to provide you with individual advice on request!



Core materials for coating, which are available with the decors of the design collection such as the fire retardant Pyroex, moisture resistant P3, MDF or others can be found at **productfinder.pfleiderer.com.** 

 $\mathbf{4}$ 



## UNCOMPROMISINGLY GOOD: AT PFLEIDERER QUALITY HAS A SYSTEM

#### You can rely on security and transparency.

Producing wood-based materials sustainably and in the highest quality is a challenge. As a leading company in the wood industry, Pfleiderer faces up to this challenge at all levels – and with traditional entrepreneurial diligence. With modern production sites, an integrated management system for quality, environment, energy and safety, and a corporate culture that continuously develops these values. Because for us, the compatibility of quality and sustainability is a matter of course!

In concrete terms, this means that we certify our processes throughout the entire value chain – often far beyond what is legally required. We attach great importance to being as transparent as possible for our customers and partners. Our environmental management systems at our locations are certified according to DIN ISO EN 14001 and ISO 50001. Also we belong to the Quality Association for Wood-based Panels and have certifications according to FSC® (License Code: FSC® C011773) and PEFC (License Code: PEFC/04-32-0828). And if you want to know more, just contact us. We will be happy to give you detailed information!

MADE IN GERMANY

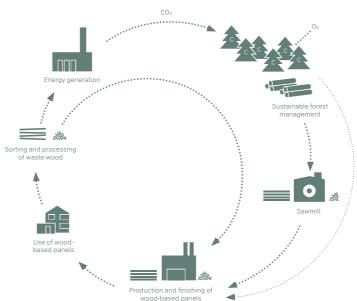
## DESIGNED FOR A FUTURE WORTH LIVING: SUSTAINABILITY AT PFLEIDERER

#### Responsibility for tomorrow starts today.

Those who rely on wood as a raw material rightly expect an environmentally conscious "green" material. We at Pfleiderer want to do full justice to this and have therefore been offering an extensive range of low-emission and environmentally friendly products for many years. Sustainability – in addition to ecological, social and economic aspects – as well as careful use of natural resources is a permanent pillar of our corporate philosophy. Consistent recycling management and wood recycling ensure that no trees are felled for our products. Through regular independent evaluation of our procurement and production processes, we are able to ensure that we offer our customers the best possible service, manufacturing and logistics processes as well as a corporate culture of accountability. We ensure that you can use our products with a clear conscience and recommend them to your customers.

#### A healthy full range of products.

Pfleiderer focuses on low-emission materials, e.g. F\*\*\*\* glued panels for interior design or LivingBoard with formal-dehyde-free gluing. Many of our board materials have been awarded the Blue Angel for a healthy indoor climate for many years. At the beginning of 2020, we succeeded in obtaining this award – in addition to raw boards and directly coated products – also for large parts of the HPL range. This means that you can also fall back on a consistently sustainable full product range for demanding projects – and fulfil customer wishes without compromising on ecology and sustainability.



Through multi-stage wood utilisation (so-called cascade utilisation), wood recycling, and the use of forestry wood and industrial waste wood for high quality materials with a long service life, Pfleiderer conserves valuable resources and actively contributes to reducing carbon emissions, air, water and soil pollution and energy consumption.

We control the wood mix individually, depending on the product, to achieve a perfect balance between quality requirements and resource conservation.





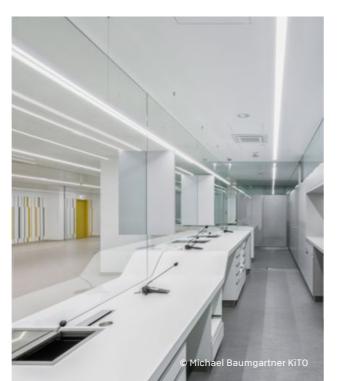






Erika Fuchs House, Schwarzenbach a. d. Saale

Social Medical Centre, Vienna





The Erich Kästner Community School, Elmshorn

Town Library, Hanau



© Ralf Buscher

## **SURFACE TEXTURES**

#### **COLLECTION TEXTURES**



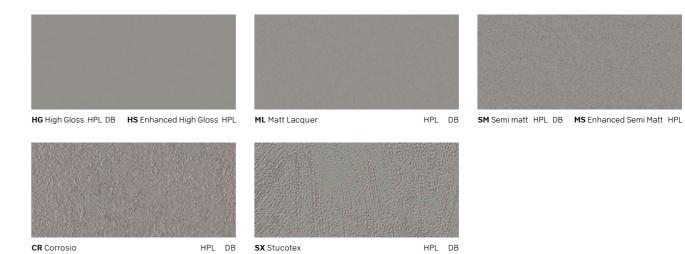




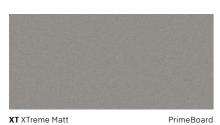
**NW** Natural Wood

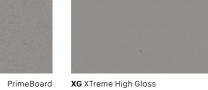






#### FUN**XT**IONAL PRODUCTS











#### **ADDITIONAL STRUCTURES**









Further information and technical details on our texture worlds and an overview about all available core materials can be found in our Workbook and at pfleiderer.com

XTerior

## DECORATIVE PANELS FOR A WIDE RANGE OF APPLICATIONS

#### The Pfleiderer fire protection programme – Your range for integrating more planning security.

The Pfleiderer product portfolio for fire protection is created to bring design variety, technical and legal requirements together in the most diverse areas of application. The basis for this is provided by the wide range of core materials\*, which are available in a flame retardant Pyroex version.

ClassicBoard P2 CARB2  ClassicBoard P2 F****  ClassicBoard Hydrofuge MR  ClassicBoard Hydrofuge MR  ClassicBoard P3  PremiumBoard P2 ESA  PremiumBoard Pyroex  PremiumBoard Pyroex P4  PremiumBoard Pyroex P6  PremiumBoard MFP Hybrid  PremiumBoard Birch multiplex  PremiumBoard Poplar veneer CARB2  StyleBoard MDF plus  StyleBoard MDF MR  StyleBoard MDF Pyroex  StyleBoard MDF Pyroex  Duropal HPL Compact, black / white / grey core  Duropal Compact XTreme plus, black / white / grey core  Duropal XTerior compact  Duropal XTerior compact  * Some product varieties are available from stock, for others minimum quantities with	PrimeBoard XTreme	Duropal Compact laminate	Duropal Element	Duropal Worktop
ClassicBoard P2 F****  ClassicBoard Hydrofuge MR  ClassicBoard P3  PremiumBoard P2 ESA  PremiumBoard Pyroex  PremiumBoard Pyroex P4  PremiumBoard Pyroex P6  PremiumBoard Birch multiplex  PremiumBoard Poplar veneer CARB2  StyleBoard MDF plus  StyleBoard MDF MR  StyleBoard MDF Pyroex  Duropal HPL Compact, black / white / grey core  Duropal HPL Compact Pyroex, black core  Duropal HPL Compact Tyreme plus, black / white / grey core  Duropal Sterior compact  Duropal XTerior compact  Duropal XTerior compact   Duropal XTerior compact   Duropal XTerior compact   Duropal XTerior compact   Duropal XTerior compact   Duropal XTerior compact F	•		•	•
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PremiumBoard Pyroex P6  PremiumBoard MFP Hybrid  PremiumBoard Birch multiplex  PremiumBoard Poplar veneer CARB2  StyleBoard MDF plus  StyleBoard MDF black  StyleBoard MDF black  StyleBoard MDF Pyroex  StyleBoard MDF Pyroex  Duropal HPL Compact, black / white / grey core  Duropal Compact XTreme plus, black / white / grey core  Duropal XTerior compact  Duropal XTerior compact F			•	
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Duropal XTerior compact  Duropal XTerior compact F		•		•
Duropal XTerior compact F		•		
		•		
		•		
delivery times must be observed and only a limited decor programme is available!				
Furniture and interior fitting	Ø	Lightwe	ight constru	ction
Packaging construction Doors Exterior use	E	Storage	technology	



For more detailed information about the production varieties, please go to **productfinder.pfleiderer.com** 



Detailed information on the available decors and structures can be found for the stock programmes in the decor table or with the respective decor at decorfinder.pfleiderer.com

CLASSIFICATION OF PFLEIDERER FIRE PROTECTION PRODUCTS

Pfleiderer fire protection product	Building in authority requireme			Europ	ean clas	s to EN	13501-1		Addition	al demand
	non-combustible	flame retardant	A2-s1,d0	B-s1,d0	B-s2,d0	C-s1,d0	Cs2,d0	Bfl-s1/Cfl-s1	no/little smoke formation	no burning droplets
Duropal flameprotect compact	•		•						•	•
PremiumBoard Pyroex		•			•					•
PremiumBoard Pyroex P4		•			•					•
PremiumBoard Pyroex P6		•			•					•
DecoBoard Pyroex		•		•					•	•
DecoBoard Individual Motiv Pyroex		•					•			•
DecoBoard Pyroex P4		•		•				•	•	•
DecoBoard Pyroex P6		•		•				•	•	•
DecoBoard MDF Pyroex		•					•			•
Duropal HPL Pyroex*		•				•			•	•
Duropal HPL Individual Motiv Pyroex*		•				•			•	•
Duropal HPL Compact Pyroex, black core/Thickness < 8 mm		•					•			•
Duropal HPL Compact Pyroex, black core / Thickness ≥ 8 mm		•		•					•	•
Duropal Element Pyroex		•					•			•
Duropal Element MDF Pyroex		•					•			•
Duropal XTerior compact F – single-sided lacquering		•		•					•	•

<sup>\*</sup> Attention - HPL bonded boards may have a different classification depending on core material and glue used.

## **PFLEIDERER FIRE PROTECTION PROGRAMME**

Raw panels Melamine faced boards High-pressure laminates (HPL) Compact laminates and flat bonded elements Compact laminates for exterior use

#### **RAW WOOD BASED PANELS**

PARTICLEBOARDS

## **PremiumBoard Pyroex**



Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.

#### AREAS OF APPLICATION

Furniture and interior fitting

This panel type combines all the advantages of particleboard (high strength, above-average durability, easy to process, wide range of decorative lamination possibilities) with additional safety in the event of a fire. Through the addition of flame retardants, the burning rate of the raw particleboards is reduced, thus significantly increasing the fire resistance and delaying the "flash-over point". The primary areas of application are interior fitting of rooms with high fire risk (laboratories, fuel station sales offices, TV studios).

The high dimensional accuracy of the tongue-and-groove joint guarantees an optimum fit and level, flush laying.

#### PRODUCT FEATURES



Reaction to fire B-s2,d0 (EN 13501-1)

E1 E05 Formaldehyde emission class

Note FSC certification or PEFC certification available on request.

#### **FORMAT IN MM**

Length	Width	Thickness
2,655	2,100	10   13   16   18   19   22   25   28   38
5,310	2,100	10   13   16   18   19   22   25   28   38

#### FLOORPANELS: FORMAT IN MM

(OVERALL DIMENSIONS INCL. TONGUE) NUMBER PER PACKAGE / THICKNESS

Length	Width	10	13	16	19	22	25	28	38
1,760	690	80	60	50	40	35	32	30	20







#### **RAW WOOD BASED PANELS**

#### PARTICLEBOARDS

## PremiumBoard Pyroex P4



Wood particleboard type P4 in accordance with EN 312, for structural purposes for use in dry conditions, flame resistant.

#### AREAS OF APPLICATION



PRODUCT	FFATURES	









roduct-type	P4

Troduct type	
Decetion to fine	Flame retardant
Reaction to fire	

reaction to fire	B-s2,d0 (EN 13501-1)
	EN 13986:2004 +A1:2015

L	oad-bearing boards for use in dry conditions.
---	---

Formal	ldehyd	le emission c	lass	E1 E05

Note	FSC certification or PEFC certification available on request.

	linimum quantitie	From a minimum order quantity of 100 m <sup>3</sup> . Other formats and thicknesses available on re-
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#### **FORMAT IN MM**

Length	Width	Thickness	
5,310	2,100	38	
5,600	2,100	38	

## **PremiumBoard Pyroex P6**



Wood particleboard type P6 in accordance with EN 312, heavy-duty, for structural purposes for use in dry conditions, flame resistant.

#### AREAS OF APPLICATION





#### PRODUCT FEATURES







From a minimum order quantity of 100 m<sup>3</sup>. Other formats and thicknesses available on re-





Product-type

Reaction to fire

EC scope

Formaldehyde emission class

Flame retardant B-s2,d0 (EN 13501-1)

EN 13986:2004 +A1:2015

Heavy duty load-bearing boards for use in dry conditions.

FSC certification or PEFC certification available on request.

#### FORMAT IN MM

Minimum quantitie

Length	Width	Thickness	
5,310	2,100	38	
5,600	2,100	38	













#### **DECORATIVE PANELS** MELAMINE FACED BOARDS

## **DecoBoard Pyroex**



Flame resistant particleboard with decorative melamine resin facing on both faces, awarded with the Blue Angel.

#### AREAS OF APPLICATION





Preventive fire protection in the decorative sector. For interior fitting as wall and ceiling coverings, installations, room dividers and furniture, in industrial and administrative buildings, schools, sports and festival halls, hotels and care facilities.

PROD	UCT F	FATI	JRFS





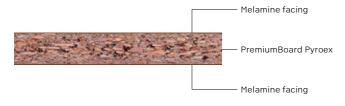




	emission emission
Product standard	EN 14322
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant B-s1,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

#### **FORMAT IN MM**

Length	Width	Thickness
2,655	2,100	10   13   16   18   19   22   25   28   38
2,800	2,100	16   19
5,310	2,100	10   13   16   18   19   22   25   28   38
5.600	2.100	16   19







## **DecoBoard Individual Motiv Pyroex**



Flame resistant particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.

#### AREAS OF APPLICATION



Furniture and interior fitting

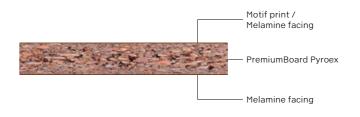


Preventive fire protection for individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement notably if special low emissions are needed. Not suitable for horizontal surfaces and or surfaces exposed to mechanical loads.

PRODUCT FEATURES	Individual printed motif  Easy care  Antimicrobial  Flame retardant  Particularly low emission		
Product standard	In accordance with EN 14322		
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.		
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)		
Formaldehyde emission class	E1 E05		
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196		
Note	Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled.  Cut to size is not available.  FSC certification or PEFC certification available on request.		

#### FORMAT IN MM

Length	Width	Thickness
2,800	2,100	16   19









### **DecoBoard Pyroex P4**



Wood particleboard type P4 in accordance with EN 312, for structural purposes for use in dry conditions, melamine faced on both sides, flame resistant.

#### AREAS OF APPLICATION



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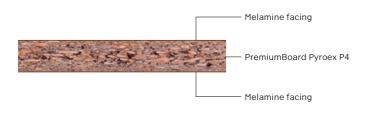


DecoBoard Pyroex P4 combines all the advantages of a structural particleboard with additional safety in case of fire. By adding flame retardants, the burn-through rate of the raw particleboards is reduced, as a result of which, the full development of the fire is delayed and in certain circumstances a fire is even prevented. Ideally suitable for shelving and racking, in combination with the skidproof texture and particular product lay-up, DecoBoard Pyroex P4 achieves slip resistance rating R10 and abrasion resistance class AC4 on its top face.

#### PRODUCT FEATURES Load-bearing **Product standard** EN 14322 PremiumBoard Pyroex P4 **Core material** Wood particleboard type P4 in accordance with EN 312, for structural purposes for use in dry conditions, flame resistant. Flame retardant Reaction to fire Bfl-s1, Cfl-s1, B-s1,d0 (EN 13501-1) EN 13986:2004 +A1:2015 EC scope Load-bearing boards for use in dry conditions. Formaldehyde emission class Surface with antimicrobial effect in 24 h for interior fit-out and finishes - Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196 FSC certification or PEFC certification available on request. Note From a minimum order quantity of 100 m<sup>3</sup>. Other formats and thicknesses available on re-Minimum quantitie

#### **FORMAT IN MM**

Length	Width	Thickness	
5,310	2,100	38	
5,600	2,100	38	











### **DecoBoard Pyroex P6**



Wood particleboard type P6 in accordance with EN 312, heavy-duty, for structural purposes for use in dry conditions, melamine faced on both sides, flame resistant.

#### AREAS OF APPLICATION



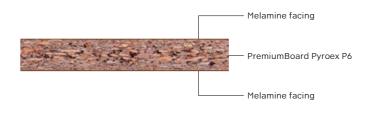


DecoBoard Pyroex P6 combines all the advantages of a structural particleboard with additional safety in case of fire. By adding flame retardants, the burn-through rate of the raw particleboards is reduced, as a result of which, the full development of the fire is delayed and in certain circumstances a fire is even prevented. Ideally suitable for shelving and racking, in combination with the skidproof texture and particular product lay-up, DecoBoard Pyroex P6 achieves slip resistance rating R10 and abrasion resistance class AC4 on its top face.

PRODUCT FEATURES	Antimicrobial  Food harmless  Anti-slip surface  Flame retardant  Load bearing – particularly high bending strength  Particularly low emission	
Product standard	EN 14322	
Core material	PremiumBoard Pyroex P6 Wood particleboard type P6 in accordance with EN 312, heavy-duty, for structural purposes for use in dry conditions, flame resistant.	
Reaction to fire	Flame retardant Bfl-s1, Cfl-s1, B-s1,d0 (EN 13501-1)	
EC scope	EN 13986:2004 +A1:2015 Heavy duty load-bearing boards for use in dry conditions.	
Formaldehyde emission class	E1 E05	
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196	
Note	FSC certification or PEFC certification available on request.	
Minimum quantitie	From a minimum order quantity of 100 m³. Other formats and thicknesses available on request.	

#### **FORMAT IN MM**

Length	Width	Thickness	
5,310	2,100	38	
5,600	2,100	38	











#### **DECORATIVE PANELS** HIGH-PRESSURE LAMINATES (HPL)

## **DecoBoard MDF Pyroex**



Flame resistant, medium-density fibreboard with uniform layers and decorative melamine resin facing on both sides.

#### AREAS OF APPLICATION



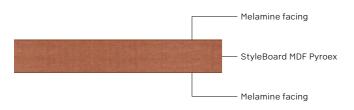


Wherever high demands are made on fire protection - flame resistant - and on the edge quality - for profiling and lacquering. Such as for furniture and shelving in shop fitting and interior design.

PRODUCT FEATURES	Easy care  Antimicrobial  Flame retardant	
Product standard	EN 14322	
Core material	StyleBoard MDF Pyroex Flame resistant, medium-density fibreboard (MDF) according to EN 622-1, with uniform structure and outstanding surface stability.	
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)	
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI	
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196	
Note	FSC certification or PEFC certification available on request.	

#### **FORMAT IN MM**

Length	Width	Thickness	
2,800	2,100	16   19	
5,600	2,100	16   19	





## **Duropal HPL Pyroex**



Decorative high-pressure laminate in flame retardant quality according to EN 438-3:HGF/VGF, with robust melamine resin surface and sanded reverse.

#### AREAS OF APPLICATION



Furniture and interior fitting





Flame retardant surface material for walls and doors, furniture and installations in public buildings and special constructions, such as railway stations and airports, retail and recreational facilities, public areas, hotels, schools, care home facilities and hospitals.

#### PRODUCT FEATURES



Variety of decors

Flame retardant







### **Product standard**

EN 438-3

Flame retardant

Depending on the core material and adhesive used, HPL flat bonded elements may have a different classification. We recommend the use of the product Duropal Element Pyroex.

Formaldehyde emission class

Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196

Density Note

**Antimicrobial effect** 

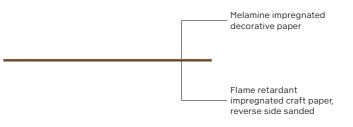
Min. 1,350 kg/m³ (EN ISO 1183-1)

FSC certification or PEFC certification available on request.

#### FORMAT IN MM

Reaction to fire

ength	Width	Thicknes
800	2,070	0.8   1.2







#### **DECORATIVE PANELS COMPACT LAMINATES**

## **Duropal HPL Individual Motiv Pyroex**



High-pressure laminate in flame retardant quality with individual digital printed motifs in accordance with EN 438-3:HGF/VGF. The reverse is sanded ready for gluing. Our well-known Individual world from just 1 piece upwards, where your image files can be used as a motif.

#### AREAS OF APPLICATION

Furniture and interior fitting

Flame retardant surface material for the trade fair, shop and event sector, for public buildings and special constructions, hotels, schools, doctors' surgeries and clinics. Whenever special demands are made on the individual design, the ease of care or durability in addition to the constructional fire protection.

#### PRODUCT FEATURES

Individual printed motif





		Flame reta

Product standard In accordance with EN 438-3

Flame retardant C-s1,d0 (EN 13501-1) Reaction to fire

Depending on the core material and adhesive used, HPL flat bonded elements may have a different classification. We recommend the use of the product Duropal Element Pyroex.

Formaldehyde emission class E1 E05

Surface with antimicrobial effect in 24 h for interior fit-out and finishes - Test Methodology **Antimicrobial effect** JIS Z 2801 / ISO 22196

Min. 1,350 kg/m³ (EN ISO 1183-1) Density

> Maximum motif format per board, incl. overprinting: 2,750 x 2,030 mm. Larger motifs can be tiled.

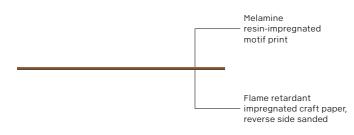
Cut to size is not available.

Colour differences can occur in follow-up production lots. FSC certification or PEFC certification available on request.

#### **FORMAT IN MM**

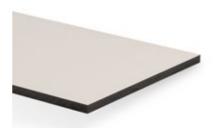
Note

Length	Width	Thickness	
2,800	2,070	1.2	





## **Duropal HPL Compact Pyroex, black core**



Compact high-pressure laminate in flame retardant quality according to EN 438-4:CGF. With uniform black-coloured core and decorative melamine resin surface on both sides.

#### AREAS OF APPLICATION



Furniture and interior fitting



Preventive fire protection in interior design, for damp and wet areas and wherever outstanding durability of the material is demanded, e.g. as wall protection. Also for furniture and installation elements, particularly when low material cross-sections or open edge solutions are required as part of fire protection concepts.

PRODUCT FEATURES	Variety of decors and / or textures  Easy care  Antimicrobial  Food harmless	
	Low swelling / moisture resistant  Flame retardant  Flame retardant  Flame retardant	
Product standard	EN 438-4	
Core material	Flame retardant compact laminate black core Uniform black through-pigmented solid compact laminate core, suitable for applications with high requirements for the surface spread of flame.	
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1): 2,800 x 2,070 x 4 – 6 mm, 5,600 x 2,070 x 4 – 6 mm B-s1,d0 (EN 13501-1): 2,800 x 2,070 x 8 – 15 mm, 5,600 x 2,070 x 8 – 13 mm	
EC scope	EN 438-7:2005 Compact laminate intended for internal wall and ceiling finishes (including suspended ceilings)	
Formaldehyde emission class	E1 E05	
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196	
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)	
Note	FSC certification or PEFC certification available on request.	

#### **FORMAT IN MM**

Length	Width	Thickness
2,800	2,070	4 5 6 8 10 12 13 15
5,600	2,070	4 5 6 8 10 12 13









## **Duropal flameprotect compact**



Non-combustible fire protection panel of primarily mineral constituents with uniform white-coloured core and decorative melamine resin surface on both sides in accordance with EN 438-4.

#### AREAS OF APPLICATION





For universal use in preventive fire protection to reduce the spread of flame. Particularly useful where non-flammable materials are required and high demands are made on the design and ease of care. The area of application covers decorative interior fitting as furniture, installations and wall coverings in corridors and stairways (escape routes) in standard buildings, but also for higher demands in special buildings such as high-rise apartment blocks, large office buildings, hospitals, care facilities, schools, day nurseries, hotels, sales rooms and public areas, etc. Use in wet areas and outdoors, as well as mechanical surface stress, is not recommended.

#### PRODUCT FEATURES



and / or textures

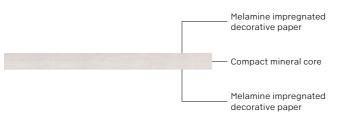




	High impact resistance
Product standard	In accordance with EN 438-4
Core material	Mineral compact laminate  Compact core of primarily mineral constituents with outstanding strength properties. Suitable for areas subject to particularly high demands of fire protection.
Reaction to fire	Non-combustible A2-s1,d0 (EN 13501-1)
Formaldehyde emission class	E1 E05
Density	1,900 kg/m³ ± 50 kg/m³ (EN ISO 1183-1)
Note	Please comply with information for the Duropal flameprotect compact collection at www. pfleiderer.com.

#### **FORMAT IN MM**

Length	Width	Thickness
2.800	2.070	4 6 7 8 10 12 13 15





## **Duropal Element Pyroex**



Flame retardant HPL bonded board consisting of a particleboard with improved flame resistance, surfaced on both sides with Duropal HPL Pyroex.

#### AREAS OF APPLICATION



Furniture and interior fitting



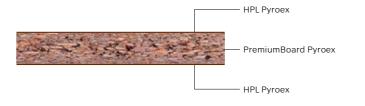
Wherever high demands are made on quality and durability in addition to preventive fire protection in decorative interior design. For wall coverings, installations and interior furnishing in industrial, sales and administration buildings, in recreational facilities and public areas, such as schools, sports and festival halls, cinemas, discotheques, hotels, hospitals and care home facilities.

PRODUCT FEATURES	Variety of decors and / or textures	Antimicrobial Food harmless
	Flame retardant	

Product standard	EN 13894-1
Core material	PremiumBoard Pyroex Flame resistant particleboard, suitable for non load-bearing purposes in dry areas, for interior fitting and for furniture subject to higher demands on fire protection.
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
Formaldehyde emission class	E1 E05
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Note	FSC certification or PEFC certification available on request.

#### FORMAT IN MM

Length	Width	Thickness
2,800	2,070	17.6   20.6









## **Duropal Element MDF Pyroex**



Flame retardant HPL bonded board consisting of a medium-density fibreboard (MDF) with uniform structure to EN 622-1, surfaced on both sides with Duropal HPL Pyroex.

#### AREAS OF APPLICATION





Wherever a durable, outstanding surface quality - for profiling and lacquering - is required in conjunction with improved fire protection: For furnishings and installations in sales and recreational facilities, public buildings, special buildings and public areas, also in the trade fair and

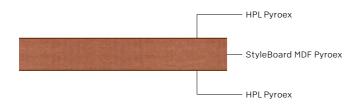
PRODUCT FEATURES	Variety of decors and / or textures Easy care  Easy care  Antimicrobial  Flame retardant	
	Tame retardant	
Product standard	EN 13894-1	
Core material	StyleBoard MDF Pyroex Flame resistant, medium-density fibreboard (MDF) according to EN 622-1, with uniform structure and outstanding surface stability.	
Reaction to fire	Flame retardant C-s2,d0 (EN 13501-1)	
EC scope	EN 438-7:2005 HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)	
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI	
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196	

#### **FORMAT IN MM**

Note

Length	Width	Thickness	
2,800	2,070	17.6   20.6	

FSC certification or PEFC certification available on request.





## Duropal XTerior compact F - single-sided lacquering



Compact high-pressure laminate for outdoor use in flame retardant quality according to EN 438-6:EDF / intensive decors according to EN 438-6:EGF. With uniform black-coloured core and single-sided decorative acrylic lacquer on the top side and decorative melamine resin surface on the reverse.

#### AREAS OF APPLICATION



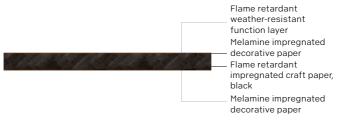


Duropal XTerior compact F fulfils the highest UV resistance requirements for the surface and due to its preventive fire protection, the high mechanical strength values and design freedom it is suitable for outdoor use, e.g. as facade, garden furniture, privacy screens, roof undersides, balconies or playground equipment. Especially if high standards of robustness, weather resistance and easy cleaning are required.

PRODUCT FEATURES	Variety of decors and / or textures Easy care Anti-fingerprint Anti-graffiti		
	UV-resistant  UV-resistant  UV-resistant  UV-resistant  UV-resistant  UV-resistant  UV-resistant  UV-resistant  Flame retardant		
	High impact resistance  Easy to use and machine		
Product standard	EN 438-6		
Core material	Flame retardant compact laminate black core Uniform black through-pigmented solid compact laminate core, suitable for applications with high requirements for the surface spread of flame.		
Reaction to fire	Flame retardant B-s1,d0 (EN 13501-1)		
EC scope	EN 438-7:2005 Compact laminate panels/sidings for exterior wall and ceiling finishes (including suspended ceilings)		
Formaldehyde emission class	E1 E05		
Density	Min. 1,350 kg/m³ (EN ISO 1183-1)		
Note	FSC certification or PEFC certification available on request.		

#### **FORMAT IN MM**

Length	Width	Thickness
2,800	2,070	8   10   12   13









## EUROPEAN CLASSIFICATION OF CONSTRUCTION MATERIALS ACCORDING TO THEIR FIRE BEHAVIOUR

EN 13501-1 is recognised throughout Europe as the standard for the classification of the fire behaviour of construction materials. The classes listed in EN 13501-1 correspond to the following building inspection authority requirements and additional demands with respect to smoke development and burning droplets:

Building inspection authority requirement	Additional demand: no/little smoke formation	Additional demand: no burning droplets	European class to EN 13501-1
Non-combustible	•	•	A1
construction materials	•	•	A2-s1, d0
Flame retardant	•	•	B/C-s1, d0
construction materials		•	A2-s2/s3, d0
		•	B-s2/s3, d0
		•	C-s2/s3, d0
	•		A2-s1, d1/d2
	•		B-s1, d1/d2
	•		C-s1, d1/d2
			A2/B/C-s3, d2
Normally flammable		•	D-s1/s2/s3, d0
construction materials		•	E
			D-s1/s2/s3, d1
			D-s1/s2/s3, d2
			E-d2
Highly flammable construction materials			F

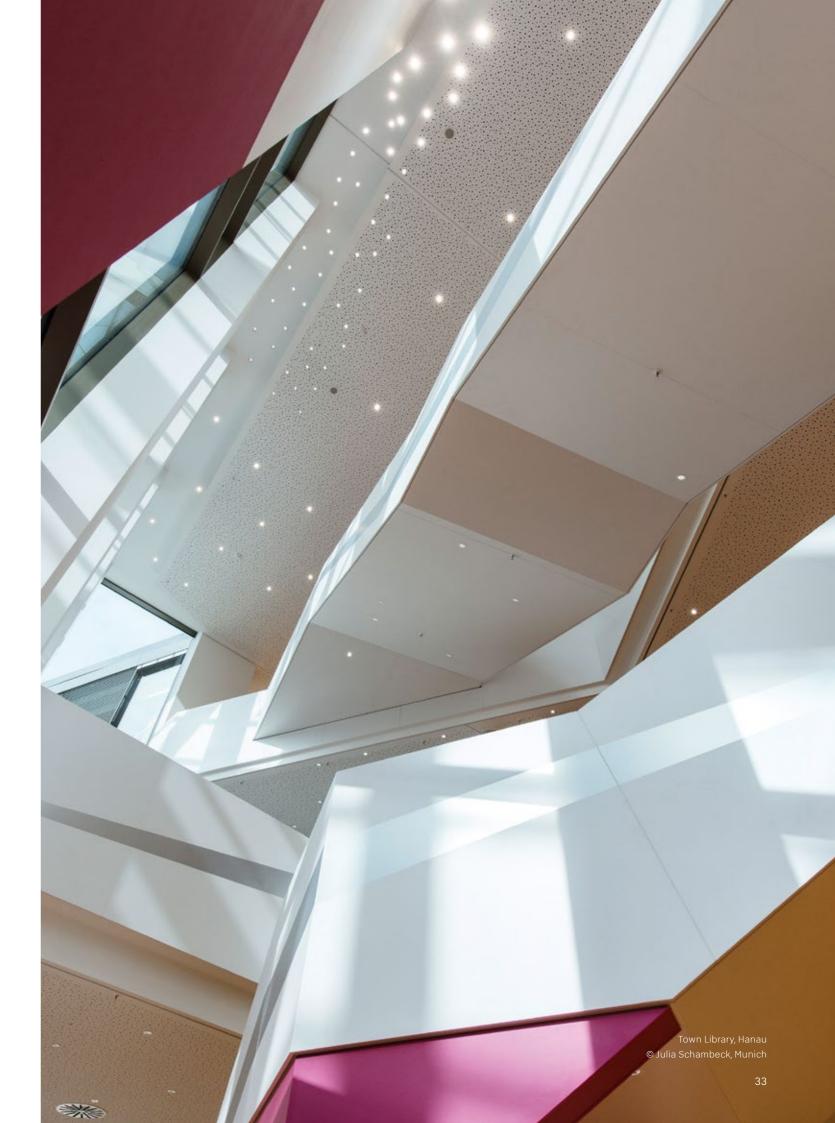
#### **EXPLANATION OF THE ABBREVIATIONS**

Abbreviation	Criterion	Field of application
S	smoke	Demands with respect to smoke development
d	droplets	Demands with respect to burning droplets



# TERMS RELATED TO STRUCTURAL FIRE PROTECTION

CE Declaration of performance	For construction products which must fulfil a harmonious standard or a European technical value, declarations of performance in accordance with construction product regulations (BauPVO) have been created. With this declaration of performance, the manufacturer undertakes responsibility for the conformity of the building products with the declaration of performance. Only products for which a declaration of performance exists can use the CE marking.			
CE marking	The CE marking (CE stands for Communauté Europèenne = French for European Community) is a marking under EU law related to product safety. Attachment of the CE marking is obligatory on those construction products for which the manufacturer has drawn up a declaration of performance and accordingly stands for the conformity of the product with the declared performance.			
Construction components	Elements, also called structural members, are parts of structures made of construction materials, for example, walls, columns, ceilings, floors, stairs, windows, doors, etc. Elements are classified in fire resistance classes (fire ratings) according to their reaction to fire.			
Construction materials	Construction materials are all materials used for the production of buildings, structures and elements and for the fit-out and finishes, for which fire behaviour requirements are set (e.g. for external walls, internal walls, roofings, floorings, pipes, etc.). In the legal context, construction materials are called construction products.			
Construction products	Construction materials, components and installations that are permanently installed in structures. Instead of the terms "construction materials" and "components", in the European classification standards on fire behaviour or reaction to fire, the term "construction products" is also used.			
Fire compartment	Fire compartments are areas of buildings and structures, which are separated from each other by separating elements (walls, ceilings, doors) with defined fire resistance.			
Fire load	The fire load is the sum of all flammable construction materials and all other flammable materials located in a building.			
Fire protection	All measures that prevent the ignition and spread of a fire and enable the rescue of people and animals and effective firefighting work. They are divided into structural, system-related, organisational and defensive fire protection measures.			
Fire resistance (fire rating)	The fire resistance (fire rating) indicates for how long (in minutes) an element retains its characteristic performance properties under defined fire exposure. It is the basis of the classification in fire resistance classes in accordance with EN 13501-2.			
Fire resistance classification	Classes into which the components or structural members are classified according to their fire resistance period (fire ratings) (e.g. 30, 60, 90 minutes). Only components/structural members can be classified in fire resistance classes, however, not construction materials.			
Reaction to fire	Response of a construction product in contributing by its own decomposition to a fire. The reaction of construction materials to fire is verified by fire tests to DIN 4102-1 or DIN EN 13501-1.			
UCKA marking	The UKCA-marking documents that goods comply with the safety and health requirements of the United Kingdom. Its aim is to guarantee safe, flawless and high-quality goods on all United Kingdom markets			





## ILLUSTRATIVE AND RESULTS-DRIVEN: DIGITAL SERVICES FROM PFLEIDERER



#### WorkApp: workapp.pfleiderer.com

The quickest way to find the answers to all your decor-related questions: simply open the Decor Scanner on your smartphone, scan the decor, view detailed information straight away on your phone, receive combination recommendations and request the matching sample directly from the app, if required. It is compatible with all smartphones and, of course, you can also easily add the app to your home screen.



#### Digital Product Finder: productfinder.pfleiderer.com

Which decorative panel is best suited to which application? Which product has particular material properties or surface characteristics? What is available quickly? Use the digital product finder to find the perfect material for your application in just a few steps. After all, bringing together creative ideas with construction requirements is what Pfleiderer does best!



#### Room Designer: roomdesigner.pfleiderer.com

Combine all the decor collections in 26 different digital room layouts – and show your customers in advance how bespoke design options could look in their home, health or care setting, office, hotel, shop, caravan or yacht. Easy to use, with detailed decor lists and smart filters as well as an interactive compare function. You can print and download the results or save them as favourites.



#### Mood Board Tool: moods.pfleiderer.com

Get the first glimpse of your desired decor before you order! Just upload your own image to our Mood Board Tool. The tool extracts the colours from your motif and suggests suitable decors from our portfolio. You can then save your created mood board in your account or send it via e-mail in order to discuss the selection further.



#### 3D-Viewer: 3d-viewer.pfleiderer.com

In order to properly evaluate a surface texture, you have to be able to see it from different angles. That's why we provide the 3D VIEWER for surface textures! It enables you to get a realistic 360-degree view of our surface textures from all sides and in different lighting conditions. A useful tool for everyone who appreciates quick and illustrative support when evaluating and deciding on different textures!



#### Individual configurator: individual.pfleiderer.com

The idea behind Pfleiderer's individual design concept is to enable almost unlimited creative freedom starting from a lot size of one. It allows you to use your own motifs – without compromising on the quality of the surface or core materials. You can use the Individual Product Finder to configure your unique product easily online, from selecting the core material to uploading your motif and enquiring about production.



#### BIM Data: pfleiderer.com/bim

Simply transfer product information, decor and texture images into your digital project planning.



#### Declarations of performance: pfleiderer.com/declaration-of-performance-ce

In this area, you'll find a digital version of all relevant declarations of performance.





Decor Scanner workapp.pfleiderer.com



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#### www.blauer-engel.de/uz76

- · low emissions
- wood from sustainable forestry
- no adverse impact on health in the living environment

MADE IN GERMANY

#### Good to know: the Pfleiderer quality promise.

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit **quality.pfleiderer.com**.

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