

## Technical data

### SyncroFlow P2 F\*\*\*\*

Emission-reduced Premium decor faced chipboard with surface textures synchronised with the decor and melamine facing on both sides, awarded with the Blue Angel.




Melamine facing with surface textures synchronized with the decor

ClassicBoard P2 F\*\*\*\*

Melamine facing with surface textures synchronized with the decor


#### Applications

 Furniture and interior fitting

#### Properties

 Easy care

 Antimicrobial

 Particularly low emission

#### Certificates



Specification							Unit	Test standard	
Nominal thickness	8	10	16	18	19	25	mm		
Tolerance on thickness	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0,5	mm	EN 14323
Length- and width tolerance	± 5						mm	EN 14323	
Length- and width tolerance (pre-cut panels)	± 2.5						mm	EN 14323	
Flatness			≤ 2 <sup>1)</sup>	≤ 2 <sup>1)</sup>	≤ 2 <sup>1)</sup>	≤ 2 <sup>1)</sup>	mm/m	EN 14323	
Edge damage	≤ 10						mm	EN 14323	
Edge damage (pre-cut panels)	≤ 3						mm	EN 14323	
Surface defects (Points)	≤ 2						mm <sup>2</sup> /m <sup>2</sup>	EN 14323	
Surface defects (Defect in the length)	≤ 20						mm/m	EN 14323	
Resistance to scratching	≥ 1.5 <sup>2)</sup>						N	EN 14323	
Resistance to staining	≥ 3						Rating	EN 14323	
Resistance to cracking	≥ 3						Rating	EN 14323	
Resistance to abrasion (plain colours)	3A						Class	EN 14323	
Resistance to abrasion (printed designs)	1						Class	EN 14323	
Resistance to colour change in xenon arc light	min. 4 Grey Scale Grade							EN 14323	
Mean density	≥ 720 <sup>3)</sup>	720 - 640 <sup>3)</sup>	640 - 620 <sup>3)</sup>	640 - 620 <sup>3)</sup>	640 - 620 <sup>3)</sup>	620 - 600 <sup>3)</sup>	kg/m <sup>3</sup>	EN 323	
Bending strength	11 <sup>3)</sup>	11 <sup>3)</sup>	11 <sup>3)</sup>	11 <sup>3)</sup>	11 <sup>3)</sup>	10.5 <sup>3)</sup>	N/mm <sup>2</sup>	EN 310	
Bending modulus of elasticity	1,800 <sup>3)</sup>	1,800 <sup>3)</sup>	1,600 <sup>3)</sup>	1,600 <sup>3)</sup>	1,600 <sup>3)</sup>	1,500 <sup>3)</sup>	N/mm <sup>2</sup>	EN 310	

## Technical data

### SyncroFlow P2 F\*\*\*\*

Specification							Unit	Test standard
Nominal thickness	8	10	16	18	19	25	mm	
Internal bond	0.4 <sup>3)</sup>	0.4 <sup>3)</sup>	0.35 <sup>3)</sup>	0.35 <sup>3)</sup>	0.35 <sup>3)</sup>	0.3 <sup>3)</sup>	N/mm <sup>2</sup>	EN 319
Surface soundness	0.8 <sup>3)</sup>						N/mm <sup>2</sup>	EN 311
Formaldehyde release	F****, E1 E05							
Reaction to fire (Euroclass)	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m <sup>3</sup> )							

<sup>1)</sup> If symmetrical construction

<sup>2)</sup> Except smooth and matt structures, as well as decors with mother-of-pearl effect

<sup>3)</sup> Core material

### Additional information

Product standard	<ul style="list-style-type: none"> <li>EN 14322</li> </ul>
Areas of application	<ul style="list-style-type: none"> <li>Emission-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required.</li> </ul>
Core material	<ul style="list-style-type: none"> <li>ClassicBoard P2 F****</li> <li>Low emission particleboard core type P2, suitable for non load-bearing purposes in dry areas.</li> </ul>
Product safety	<ul style="list-style-type: none"> <li>This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered.</li> <li>The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011.</li> <li>We manufacture the panels without the use of organohalogens, heavy metals, preservatives, wood protectors or organic solvents.</li> </ul>
Antimicrobial effect	<ul style="list-style-type: none"> <li>Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196</li> </ul>
Resistance to heat	<ul style="list-style-type: none"> <li>Heat sources (e.g. coffee machines, printers, fax machines, etc.) should not come into direct contact with the board, otherwise cracks may form due to drying out. For continuous exposure to heat, temperatures of up to 50°C are permissible. In the case of permanent exposure to heat, we expressly draw attention to the risk of cracking.</li> </ul>
Special	<ul style="list-style-type: none"> <li>A protective foil must be removed as soon as possible after processing – but at the latest within 6 months after delivery – to ensure residue-free removal of the foil. In addition, foiled boards must not be exposed to direct sunlight (UV radiation).</li> </ul>
Note	<ul style="list-style-type: none"> <li>FSC certification or PEFC certification available on request.</li> <li>FSC license code: FSC® C011773</li> <li>PEFC license code: PEFC/04-32-0828</li> </ul>
Colour and surface match	<ul style="list-style-type: none"> <li>Decor, structure and core board all influence the final appearance of the end product.</li> <li>Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect.</li> <li>The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors.</li> <li>To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.</li> </ul>

## Technical data

SyncroFlow P2 F\*\*\*\*

Further information on products, formats and decor/structure combinations is available at [www.pfleiderer.com](http://www.pfleiderer.com)

© Copyright 2025 Pfleiderer Deutschland GmbH

This information is issued with great care. We do not however accept any responsibility for the accuracy, completeness and timeliness. There may be slight colour differences between the printed brochure image and the actual design.

Due to the continuous development and modification of our products, possible changes to the relevant standards, laws and regulations, our technical data sheets and product documents expressly do not represent a legally binding guarantee of the properties specified therein. In particular, no suitability for a specific purpose can be derived from this information. It is therefore the personal responsibility of the individual user to check the processing and suitability of the products described in this document for the intended use and to take into account the legal framework and the current state of the art. Furthermore, we expressly refer to the validity of our general terms and conditions.

You can find our general terms and conditions on our webpage: [www.pfleiderer.com](http://www.pfleiderer.com)

---

### Pfleiderer Deutschland GmbH

Ingolstädter Str. 51  
92318 Neumarkt  
Germany

phone +49 (0) 91 81 28 48 0  
Fax +49 (0) 91 81 28 48 2  
[info@pfleiderer.com](mailto:info@pfleiderer.com)  
[www.pfleiderer.com](http://www.pfleiderer.com)