DUROPAL | thermopal

PFLEIDERER

November 2026

Technical data

StyleBoard MDF.MR

Tolerance on thickness	± 0.3 mm ≤ 19 mm: ± 0,2 mm
Tolerance on length (EN 324-1)	± 5 mm
Tolerance on width (EN 324-1)	± 5 mm
Straightness of edges (EN 324-2)	1.5 mm/m
Squareness (EN 324-2)	2 mm/m
Moisture content (EN 322)	6 % ± 2 %
Formaldehyde emission class	E1 E05 TSCA Title VI
Colour of the board	Board completely dyed green

Property	Test method	Unit	Requirement		
			Thickness / Range of thickness (mm, nominal dimension)		
			> 9 to ≤ 12	> 12 to ≤ 19	> 19 to ≤ 30
Mean density	EN 323	kg/m³	750	740	740
Tolerance on the mean density	EN 323	%	± 7	± 7	± 7
Bending strength	EN 310	N/mm²	27	25	25
Bending modulus of elasticity	EN 310	N/mm²	2,500	2,200	2,200
Internal bond	EN 319	N/mm²	0.6	0.5	0.5
Swelling in thickness, 24 h	EN 317	%	≤ 10	≤ 8	≤ 7

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Pfleiderer Deutschland GmbH
Ingolstädter Str. 51
92318 Neumarkt
Germany

phone +49 (0) 91 81 28 48 0
Fax +49 (0) 91 81 28 48 2
info@pfleiderer.com
www.pfleiderer.com