

August 2025

Technical data PremiumBoard P6 Plus

Tolerance on thickness				
Tolerance on length (EN 324-1)				
Tolerance on width (EN 324-1)				
Straightness of edges (EN 324-2)				
Squareness (EN 324-2)				
Moisture content (EN 322)				
Formaldehyde emission class				
Availability				

± 0.3 mm
± 5 mm
± 5 mm
1.5 mm/m
2 mm/m
9 % ± 4 %
E1 E05
Other formats and thicknesses on request; please also note our respective minimum order quantities.

Property	Test method	Unit	Requirement Thickness / Range of thickness (mm, nominal dimension)		
			Mean density	EN 323	kg/m³
Bending strength	EN 789	N/mm²	17	16	14
Bending modulus of elasticity	EN 789	N/mm²	2,600	2,400	2,200
Internal bond	EN 319	N/mm²	0.45	0.4	0.35

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