

## Technical data

### PerformBoard Cfl P4

Chipboard type P4, melamine-coated on both sides according to DIN EN 312, for load-bearing purposes in dry conditions.

The top surface is available in slip-resistant versions R10 and R12 and meets abrasion resistance class AC4; the underside is coated in white.



#### Applications



#### Properties



#### Certificates



| Specification                                  |                         | Unit                            | Test standard |
|--|-------------------------|---------------------------------|---------------|
| <b>Nominal thickness</b>                       | <b>38</b>               | <b>mm</b>                       |               |
| Tolerance on thickness                         | ±0,5                    | mm                              | EN 14323      |
| Length- and width tolerance                    | ± 5                     | mm                              |               |
| Length- and width tolerance (pre-cut panels)   | ± 2.5                   | mm                              |               |
| Flatness                                       | ≤ 2 <sup>1)</sup>       | mm/m                            | EN 14323      |
| Straightness of edges                          | 1.5                     | mm/m                            | EN 324-2      |
| Edge damage                                    | ≤ 10                    | mm                              | EN 14323      |
| Edge damage (pre-cut panels)                   | ≤ 3                     | mm                              | EN 14323      |
| Surface defects (Points)                       | ≤ 2                     | mm <sup>2</sup> /m <sup>2</sup> | EN 14323      |
| Surface defects (Defect in the length)         | ≤ 20                    | mm/m <sup>2</sup>               | EN 14323      |
| Resistance to scratching                       | ≥ 1.5 <sup>2)</sup>     | N                               | EN 14323      |
| Resistance to staining                         | ≥ 3                     | Rating                          | EN 14323      |
| Resistance to cracking                         | ≥ 3                     | Rating                          | EN 14323      |
| Resistance to abrasion (plain colours)         | AC4                     | Class                           | EN 14323      |
| Resistance to abrasion (printed designs)       | 1                       | Class                           | EN 14323      |
| Resistance to colour change in xenon arc light | min. 4 Grey Scale Grade |                                 | EN 14323      |
| Bending modulus of elasticity                  | 1,500                   | N/mm <sup>2</sup>               |               |

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| Specification                |   | Unit              | Test standard |
|------------------------------|---|-------------------|---------------|
| Nominal thickness            | <b>38</b>   | mm                |               |
| Internal bond                | 0.2   | N/mm <sup>2</sup> | EN 319        |
| Thickness swell (24 h)       | 14  | %                 | EN 317        |
| Formaldehyde release         | E1 E05  |                   |               |
| Reaction to fire (Euroclass) | D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m <sup>3</sup> ) |                   | EN 13501-1    |

<sup>1)</sup> If symmetrical construction

<sup>2)</sup> Except smooth and matt structures, as well as decors with mother-of-pearl effect

#### Additional information

|                          |   |
|--------------------------|---|
| Product standard         | <ul style="list-style-type: none"> <li>EN 14322</li> </ul>  |
| Areas of application     | <ul style="list-style-type: none"> <li>PerformBoard Cfl P4 is a particleboard coated with melamine resin on both sides especially for storage platforms with increased fire protection requirements. The high-quality coating achieves fire rating Cfl – s1 in accordance with DIN EN 13501-1. The easy-to-clean, abrasion-resistant top surface (AC4) is available in either slip resistance class R10 or R12. This means that nothing stands in the way of using picking carts or pallet trucks to manoeuvre the goods. The core can be used in any direction, which enables low offcuts. It is also made from a high recycled wood content, ensuring that the finished part is produced in a way that conserves resources.</li> </ul>  |
| Core material            | <ul style="list-style-type: none"> <li>PerformBoard Cfl P4</li> <li>Chipboard type P4, melamine-coated on both sides according to DIN EN 312, for load-bearing purposes in dry conditions. The top surface is available in slip-resistant versions R10 and R12 and meets abrasion resistance class AC4; the underside is coated in white.</li> </ul>  |
| Product safety           | <ul style="list-style-type: none"> <li>This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered.</li> <li>The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011.</li> <li>We manufacture the panels without the use of organohalogens, heavy metals, preservatives, wood protectors or organic solvents.</li> </ul>  |
| Antimicrobial effect     | <ul style="list-style-type: none"> <li>Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196</li> </ul>   |
| Resistance to heat       | <ul style="list-style-type: none"> <li>Heat sources (e.g. coffee machines, printers, fax machines, etc.) should not come into direct contact with the board, otherwise cracks may form due to drying out. For continuous exposure to heat, temperatures of up to 50°C are permissible. In the case of permanent exposure to heat, we expressly draw attention to the risk of cracking.</li> </ul>   |
| Special                  | <ul style="list-style-type: none"> <li>A protective foil must be removed as soon as possible after processing – but at the latest within 6 months after delivery – to ensure residue-free removal of the foil. In addition, foiled boards must not be exposed to direct sunlight (UV radiation).</li> </ul>   |
| Note                     | <ul style="list-style-type: none"> <li>FSC certification or PEFC certification available on request.</li> <li>FSC license code: FSC® C011773</li> <li>PEFC license code: PEFC/04-32-0828</li> </ul>   |
| Colour and surface match | <ul style="list-style-type: none"> <li>Decor, structure and core board all influence the final appearance of the end product.</li> <li>Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect.</li> <li>The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors.</li> <li>To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.</li> </ul> |

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### PerformBoard Cfl P4

Further information on products, formats and decor/structure combinations is available at [www.pfleiderer.com](http://www.pfleiderer.com)

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**Pfleiderer Deutschland GmbH**

Ingolstädter Str. 51  
92318 Neumarkt  
Germany

phone +49 (0) 91 81 28 48 0  
Fax +49 (0) 91 81 28 48 2  
[info@pfleiderer.com](mailto:info@pfleiderer.com)  
[www.pfleiderer.com](http://www.pfleiderer.com)