

Melamine facing

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ClassicBoard P2 F****

September 2025

Technical data

DecoBoard P2 F****

Emission-reduced particleboard, with decorative melamine resin facing on both sides, awarded with the Blue Angel.

Applications



Furniture and interior fit-

Properties

Variety of decors and / or textures



Easy care



Antimicrobial



Particularly low emission

Certificates



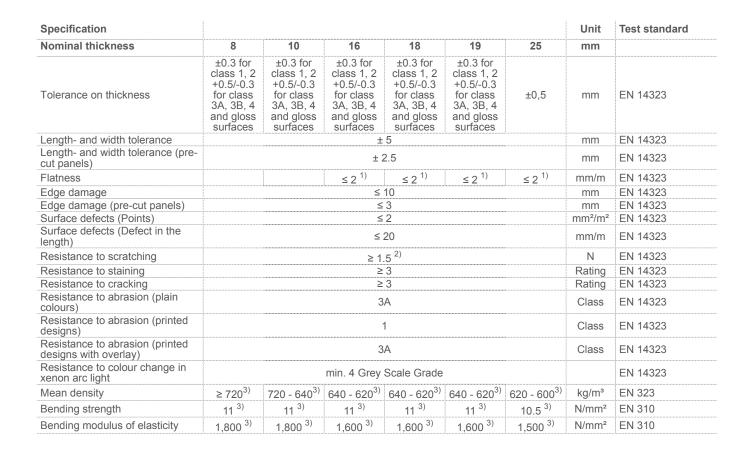














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Specification							Unit	Test standard
Nominal thickness	8	10	16	18	19	25	mm	
Internal bond	0.4 ³⁾	0.4 ³⁾	0.35 ³⁾	0.35 ³⁾	0.35 ³⁾	0.3 ³⁾	N/mm²	EN 319
Surface soundness	0.8 3)							EN 311
Formaldehyde release	F***, E1 E05							
Reaction to fire (Euroclass)	D-s2,d0 conforming to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m³)							

¹⁾ If symmetrical construction

Additional information

Product standard	• EN 14322					
Areas of application	 Emission-reduced integrated solutions for interior fitting and furniture in both private and public premises, such as hotels, schools, offices and administration buildings, especially when materials with exceptionally low emission potential are required. 					
Core material	 ClassicBoard P2 F**** Low emission particleboard core, type P2 conforming to EN 312, suitable for non load-bearing purpoin dry areas. 					
Product safety	 This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered. The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011. We manufacture the panels without the use of organohalogens, heavy metals, preservatives, wood protectors or organic solvents. 					
Antimicrobial effect	Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196					
Resistance to heat	 Heat sources (e.g. coffee machines, printers, fax machines, etc.) should not come into direct contact with the board, otherwise cracks may form due to drying out. For continuous exposure to heat, temperatures of up to 50°C are permissible. In the case of permanent exposure to heat, we expressly draw attention to the risk of cracking. 					
Special	 A protective foil must be removed as soon as possible after processing – but at the latest within 6 months after delivery – to ensure residue-free removal of the foil. In addition, foiled boards must not be exposed to direct sunlight (UV radiation). 					
Note	FSC certification or PEFC certification available on request. FSC license code: FSC® C011773 PEFC license code: PEFC/04-32-0828					
Colour and surface match	 Decor, structure and core board all influence the final appearance of the end product. Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect. The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors. To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually. 					

²⁾ Except smooth and matt structures, as well as decors with mother-of-pearl effect ³⁾ Core material







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Further information on products, formats and decor/structure combinations is available at www.pfleiderer.com

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