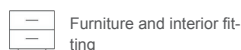


Technical data

DecoBoard HDF

High-density thin fibreboard with uniform layering, good stability and decorative melamine facing on both sides.

Applications



Furniture and interior fitting

Properties



Variety of decors and / or textures

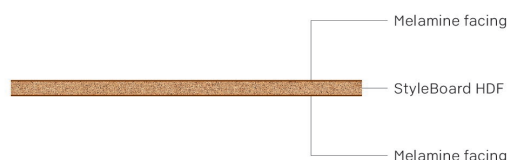


Easy care



Antimicrobial

Certificates



Specification			Unit	Test standard
Nominal thickness	3	5	mm	
Tolerance on thickness	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces		mm	EN 14323
Length- and width tolerance	± 5		mm	EN 14323
Length- and width tolerance (pre-cut panels)	± 2.5		mm	EN 14323
Edge damage	≤ 10		mm	EN 14323
Edge damage (pre-cut panels)	≤ 3		mm	EN 14323
Surface defects (Points)	≤ 2		mm ² /m ²	EN 14323
Surface defects (Defect in the length)	≤ 20		mm/m	EN 14323
Resistance to scratching	≥ 1.5 ¹⁾		N	EN 14323
Resistance to staining	≥ 3		Rating	EN 14323
Resistance to cracking	≥ 3		Rating	EN 14323
Resistance to abrasion (plain colours)	3A		Class	EN 14323
Resistance to abrasion (printed designs)	1		Class	EN 14323
Resistance to abrasion (printed designs with overlay)	3A		Class	EN 14323
Mean density	850 ²⁾	910 ²⁾	kg/m ³	EN 323
Bending strength	35 ²⁾	40 ²⁾	N/mm ²	EN 310
Bending modulus of elasticity		3,500 ²⁾	N/mm ²	EN 310
Internal bond	0.65 ²⁾	1.5 ²⁾	N/mm ²	EN 319
Surface soundness		1.5 ²⁾	N/mm ²	EN 311
Thickness swell (24 h)	60 ²⁾	20 ²⁾	%	EN 317
Formaldehyde release	E1 E05, TSCA Title VI			

¹⁾ Except smooth and matt structures, as well as decors with mother-of-pearl effect

²⁾ Core material

Technical data

DecoBoard HDF

Additional information

Product standard	• EN 14322
Areas of application	• Back panels, drawer bottoms, blinds, partition walls in trade fair construction, shop fitting, interior design, caravan and motor vehicle construction.
Core material	• StyleBoard HDF 106 • High-density, thin fibreboard with a uniform structure and good stability.
Product safety	• This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered. • The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011. • We manufacture the panels without the use of organohalogens, heavy metals, preservatives, wood protectors or organic solvents.
Antimicrobial effect	• Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Resistance to heat	• Heat sources (e.g. coffee machines, printers, fax machines, etc.) should not come into direct contact with the board, otherwise cracks may form due to drying out. For continuous exposure to heat, temperatures of up to 50°C are permissible. In the case of permanent exposure to heat, we expressly draw attention to the risk of cracking.
Special	• A protective foil must be removed as soon as possible after processing – but at the latest within 6 months after delivery – to ensure residue-free removal of the foil. In addition, foiled boards must not be exposed to direct sunlight (UV radiation).
Note	• FSC certification or PEFC certification available on request. • FSC license code: FSC® C011773 • PEFC license code: PEFC/04-32-0828
Colour and surface match	• Decor, structure and core board all influence the final appearance of the end product. • Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect. • The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors. • To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.

Further information on products, formats and decor/structure combinations is available at www.pfleiderer.com

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