

PRODUCT INFORMATION

Cutting decorative Pfleiderer products

	Melamine faced boards	Compact laminates	HPL bonded boards	High-pressure laminates (HPL)	
Factory	Gütersloh, Leutkirch, Neumarkt	Leutkirch	Leutkirch	Leutkirch	Arnsberg (enquiries regarding cuts via SPR)
Cutting	only industrial rough cuts, no finished cuts (e.g. for edging / right-angled cutting)				
Cut sizes (length x width)	min. 300 x 220 mm from full format: Leutkirch: 5,600 x 2,100 mm Gütersloh/Neumarkt: 5,310 x 2,100 mm	min. 300 x 220 mm from full format: 5,600 x 2,070 mm		min. 2,050 mm x 45 mm from full format: 5,300 x 1,300 / 4,100 x 1,300 / 3,050 x 1,300 mm	
Cutting Format Tolerances (length x width)	for cutting, an additional + 3.0 mm needs to be added to the customer-specific final format on all four edges				
Thickness	8 - 38 mm	4 - 15 mm	9.2 - 40.4 mm	0.6 - 2 mm	0.6 - 1.2 mm
Thickness tolerances	deviations via request				
	± 0.3 mm for class 1,2 + 0.5 / 0.3 mm for class 3A, 3B, 4 and glossy surfaces	4 mm – ± 0,3 mm 5 - 6 mm – ± 0,4 mm 8 - 10 mm – ± 0,5 mm 12 - 15 mm – ± 0,6 mm	± 0,5 mm	0,6 mm – ± 0,1 mm 0,8 mm – ± 0,1 mm 1,2 mm – ± 0,15 mm	
Edge straightness	/	max. 1.5 mm/m	± 0.5 mm/m	max. 1.5 mm/m	
Edge breakouts	≤ 10 mm	/	/	/	
Squareness	/	max. 1.5 mm/m	≤ 2 mm/m	max. 1.5 mm/m	
Minimum quantities	applicable minimum quantities on request				
Package formation	max. 4 different dimensions per package stacking height approx. 1,400 mm (due to truck or wagon height) protection plate (bottom), squared timber 80 - 100 mm (bottom) and strapping with plastic strap (lengthwise and crosswise)			one package per format stacking height approx. 240 mm Material height plus pallet height on pallet without protective plate and squared timber, strapped with plastic strap (crosswise)	
Foil wrapping	/	generally for compact laminates	/	/	by means of stretch film, protection against splashing water
Special packing	packaging agreement between customer and Pfleiderer				
Product exceptions	DecoBoard Individual Motiv DecoBoard Real Metal	Duropal HPL Compact Individual Motiv Duropal flameprotect compact Duropal flameprotect compact IMO	Duropal Element Individual Motiv Duropal Element Real Metal Duropal Element Magnet	Duropal HPL Individual Motiv Duropal HPL Real Metal Duropal HPL Magnet	/

PM Melamine Faced Boards / HPL / Elements / Lacquered boards

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