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Handling & Assembly Instructions

PERFORM-**BOARD**

CUSTOMIZED CUTTING SOLUTIONS FOR **ADVANCED STORAGE TECHNOLOGY**



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Goods Receipt and Inspection

Please check the incoming goods for damages!

In case of an identified damage before unloading. Please follow the steps below:

- Take a picture of damaged good (while on the lorry)
- Take a note on the delivery document (confirmation by driver)
- Please send the pictures and scanned documents to this address:





Image 1: Damaged freight

• Subsequent complaints cannot be considered!

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Image 2: Note on the delivery documents





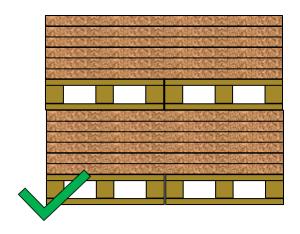
Storage

The PerformBoards need to be stored under following conditions!

- Rel. humidity max. 65%
- Dry environment
- Indoor areas only not suitable for open or uncovered structures
- Always align packages as shown below (Image 4)! Do not store unevenly!
- Storage on pallets or support battens
- Ensure acclimatization of min. 48 h (after removal of protection foil)



Image 3: Correct storage on site



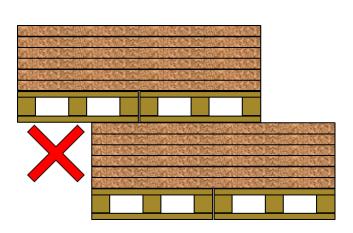


Image 4: Example for correct alignment of Pfleiderer PerformBoards

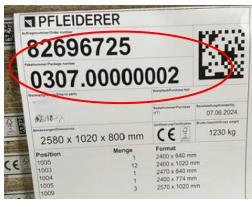


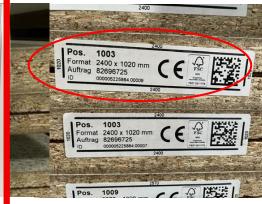




Preparation

All packages are numbered. You can find the number on the parcel label.





Position-Index

Position: 1001

0307.00000238

0307.00000241

0307.00000244

Image 5: Parcel label

Image 6: Position Number per board

Length

1

2

2517

2517

2517

Width

1030

1030

1030

• The position number is attached to each board (i.e. Pos 1003 – Image 6)

The Pfleiderer positioning index supports the later assembly process!

Due to the positioning index the

currently required board can be quickly identified! The positioning index can be required at the following

address! (Lagertechnik@Pfleiderer.com)

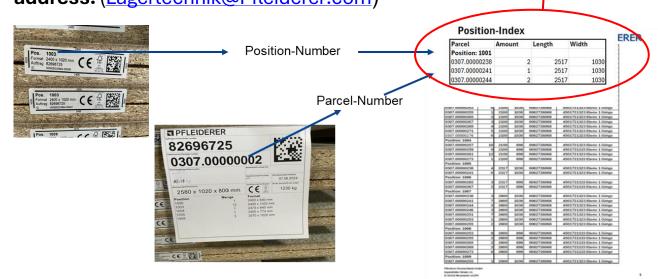


Image 6: Use of positioning index





<u>Assembly</u>

The installation of all boards should be conducted as given below!

Define starting point
Select first panel
(Position-Index)
Alignment of first panel
(right-angled to steel beams)
Fixation by screwing
Insert tongues in pre-milled
grooves
 Control of alignment
Install further panels



Further Instructions

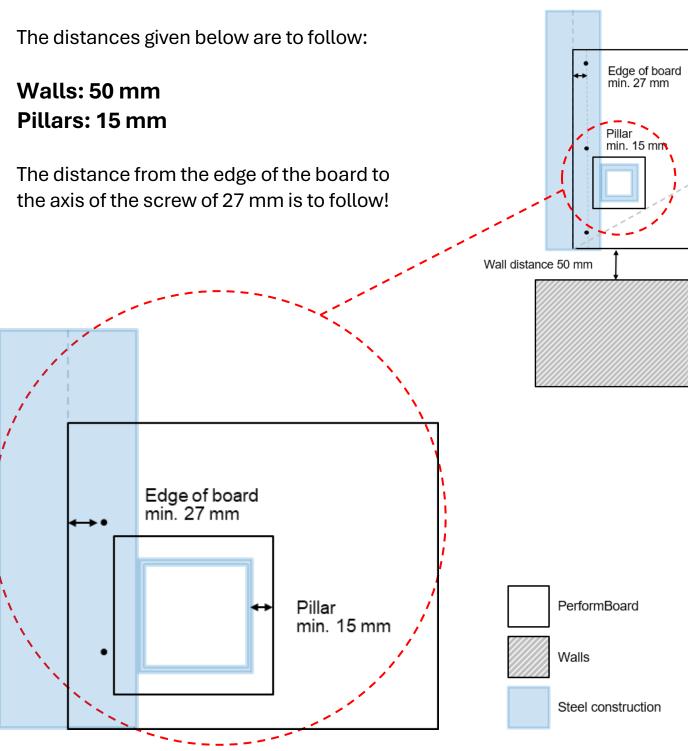


Image 7: Required distances (screws, pillar and walls)



Fixation

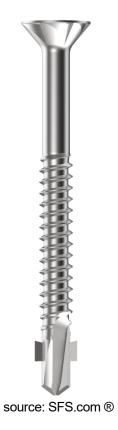
To assemble the Pfleiderer PerformBoards on the steel construction we recommend following screws:

SFS Group Germany GmbH

Winged screw SC5

Adolf Würth GmbH & Co. KG

PIAS® wing-type drilling screw, countersunk head with AW drive





Further information can be found on the manufacturer website!







Technical Information

A maximum overhang of 200 mm above the steel construction is permitted!

We recommend attaching guardrails directly to the steel construction!

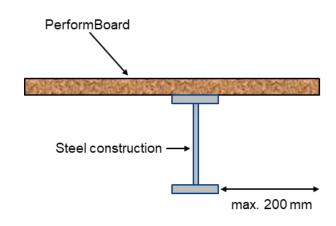


Image 8: Permissible overhang of PerformBoards

Always position packages or heavy weights on the steel substructure!

Cases as shown on the right are to avoid (load bearing steel construction visualized with dashed lines)! Always obey the given rules for permissible weights.

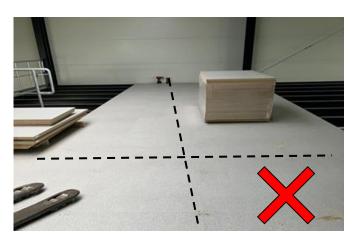


Image 9: Wrong positioning! Steel construction visualized with dashed lines

A rough load estimation can be conducted using the Pfleiderer load tables. Further information can be found here: Load tables.





Further Information

In case of damages during the construction smaller correction can be conducted with silicone or soft wax. For our **Cosmos decor** we recommend:



Ottoseal ® S70 Silicon thistle grey structure



Sealant 4 in 1 thistle grey structure Würth Soft wax light grey (226)

Rudolf Ostermann GmbH

Soft wax RAL 7035

For the **raw surface**:

OTTO-CHEMIE

Ottoseal ®S70 Silicone grey red



source: Würth.de ®



Image 10: decor Cosmos



Image 11: raw surface



source: Otto-Chemie.de ®











Cleaning of the **raw surfaces** is only to be done with a broom or vacuum cleaner. This also applies for **coated PerformBoards**!

In case of heavy soiling, a slightly damp cloth may be used for cleaning. Standing water on the surface is to avoid!

In the event of major damage, special requirements, or other concerns, you can always rely on and contact our Pfleiderer Storage Technology Team!

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Phone: +49 9181 28-302 **Mobile:** +49 173 2926984

