thermopal



	Declaration of Performance – Ref.No 020 acc. to REGULATION (EU) No 305/2011 Article 4	
<ol> <li>Identification code of product-type</li> </ol>	HPL composite panel VE690-LK	
2. Identification	VE690-LK: Duropal Element Birch Multiplex	
3. Intended use	HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)	
4. Manufacturer	Pfleiderer Leutkirch GmbH, Wurzacher Str. 32, D – 88299 Leutkirch	
5. Authorised representative	Pfleiderer Deutschland GmbH, Ingolstädter Str. 51, D – 92318 Neumarkt	
<ol> <li>System of assessment and verification</li> </ol>	System 4	
7. Assessment of performance	not relevant	
8. European Technical Assessment	not relevant	
9. Declared performance		
Identification code	VE690-LK	
Thickness	19.6–28.6 mm	Harmonised
Essential characteristics/main features	Declared performance	technical specification
Reaction to fire (Euroclass)	D-s2.d0	EN 438-7:2005
Fire resistance	NPD	
Water vapour permeability (wet cup)	NPD	
Water vapour permeability (dry cup)	NPD	
Resistance to fixings (face)	≥ 2,000 N	
Resistance to fixings (edge)	≥ 2,000 N	
Direct airborne sound insulation	NPD	
Bonding strength	≥ 1.7 N/mm <sup>2</sup>	
Flexural tensile strength	≥ 1.7 N/mm <sup>2</sup>	
Thermal conductivity	NPD	
content of pentachlorophenol	≤ 3 ppm	
Formaldehyde release	E1 E05	_
Sound absorption	NPD	
Durability – Glue-line quality	5 rating	
Durability – Resistance to elevated temperature	no effect	
	≤ 10 %	

Signed for and on behalf of the manufacturer by:

Date of issue: 2022-12-02

Diethard Singer General Manager / Pfleiderer Leutkirch GmbH (Document was created electronically and is therefore valid without signature!)

NPD: performance not defined