thermopal



	Declaration of Performance – Ref.No 019 acc. to REGULATION (EU) No 305/2011 Article 4	
 Identification code of product-type 	HPL composite panel VE689-LK	
2. Identification	VE689-LK: Duropal Element Poplar Veneer	
3. Intended use	HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)	
4. Manufacturer	Pfleiderer Leutkirch GmbH, Wurzacher Str. 32, D – 88299 Leutkirch	
5. Authorised representative	Pfleiderer Deutschland GmbH, Ingolstädter Str. 51, D – 92318 Neumarkt	
 System of assessment and verification 	System 4	
7. Assessment of performance	not relevant	
8. European Technical Assessment	not relevant	
9. Declared performance		
Identification code	VE689-LK	
Thickness	16.6–19.6 mm	Harmonised
Essential characteristics/main features	Declared performance	technical specification
Reaction to fire (Euroclass)	D-s2,d0	EN 438-7:2005
Fire resistance	NPD	
Water vapour permeability (wet cup)	NPD	
Water vapour permeability (dry cup)	NPD	
Resistance to fixings (face)	≥ 1,200 N	
Resistance to fixings (edge)	≥ 1,000 N	
Direct airborne sound insulation	NPD	
Bonding strength	≥ 1.3 N/mm ²	
Flexural tensile strength	≥ 1.3 N/mm ²	
Thermal conductivity	NPD	
content of pentachlorophenol	NPD	
Formaldehyde release	E1 E05	
Sound absorption	NPD	
Durability – Glue-line quality	5 rating	
Durability – Resistance to elevated temperature	no effect	
	≤ 10 %	

Signed for and on behalf of the manufacturer by:

Date of issue: 2023-02-23

Diethard Singer General Manager / Pfleiderer Leutkirch GmbH (Document was created electronically and is therefore valid without signature!)

NPD: performance not defined