



Declaration of Conformity – Ref.No 44020

In compliance with the Construction Products Regulation and The Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

1.	Identification code of product-type	HPL composite panel VE690-LK
2.	Identification	VE690-LK: Duropal Element Birch Multiplex
3.	Intended use	HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
4.	Manufacturer	Pfleiderer Leutkirch GmbH, Wurzacher Str. 32, D – 88299 Leutkirch
5.	Authorised representative	Pfleiderer Deutschland GmbH, Ingolstädter Str. 51, D – 92318 Neumarkt
6.	System of assessment and verification	System 4
7.	Assessment of performance	not relevant
8.	European Technical Assessment	not relevant

9. Declared performance

Identification code	VE690-LK	
Thickness	19.6–28.6 mm	Harmonised technical
Essential characteristics/main features	Declared performance	specification
Reaction to fire (Euroclass)	D-s2,d0	EN 438-7:2005
Fire resistance	NPD	
Water vapour permeability (wet cup)	NPD	
Water vapour permeability (dry cup)	NPD	
Resistance to fixings (face)	≥ 2,000 N	-
Resistance to fixings (edge)	≥ 2,000 N	
Direct airborne sound insulation	NPD	
Bonding strength	≥ 1.7 N/mm²	-
Flexural tensile strength	≥ 1.7 N/mm²	-
Thermal conductivity	NPD	
content of pentachlorophenol	≤ 3 ppm	
Formaldehyde release	E1 E05	
Sound absorption	NPD	
Durability – Glue-line quality	5 rating	
Durability – Resistance to elevated temperature	no effect	
Durability – Water resistance	≤ 10 %	1

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This Declaration of Conformity is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Date of issue: 2025-08-01

Dr. Björn König General Manager / Pfleiderer Leutkirch GmbH (Document was created electronically and is therefore valid without signature!)

NPD: performance not defined