



Declaration of Conformity – Ref.No 44019

In compliance with the Construction Products Regulation and The Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

1.	Identification code of product-type	HPL composite panel VE691-LK
2.	Identification	VE691-LK: Duropal Element Poplar Veneer
3.	Intended use	HPL composite panel intended for internal wall and ceiling finishes (including suspended ceilings)
4.	Manufacturer	Pfleiderer Leutkirch GmbH, Wurzacher Str. 32, D – 88299 Leutkirch
5.	Authorised representative	Pfleiderer Deutschland GmbH, Ingolstädter Str. 51, D – 92318 Neumarkt
6.	System of assessment and verification	System 4
7.	Assessment of performance	not relevant
8.	European Technical Assessment	not relevant

9. Declared performance

Identification code	VE691-LK	
Thickness	16.6–19.6 mm	Harmonised technical specification
Essential characteristics/main features	Declared performance	
Reaction to fire (Euroclass)	NPD	EN 438-7:2005
Fire resistance	NPD	
Water vapour permeability (wet cup)	NPD	
Water vapour permeability (dry cup)	NPD	
Resistance to fixings (face)	≥ 1,200 N	
Resistance to fixings (edge)	≥ 1,000 N	
Direct airborne sound insulation	NPD	
Bonding strength	≥ 1.3 N/mm²	
Flexural tensile strength	≥ 1.3 N/mm²	
Thermal conductivity	NPD	
content of pentachlorophenol	NPD	
Formaldehyde release	E1 E05	
Sound absorption	NPD	
Durability – Glue-line quality	5 rating	
Durability – Resistance to elevated temperature	no effect	
Durability – Water resistance	≤ 10 %	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This Declaration of Conformity is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Date of issue: 2025-06-16

Lothar Sennebogen General Manager / Pfleiderer Leutkirch GmbH (Document was created electronically and is therefore valid without signature!)

NPD: performance not defined